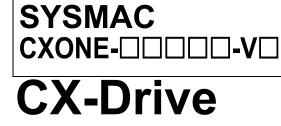


OPERATION MANUAL



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CX-Drive

Operation Manual

Revised April 2016

Notice:

OMRON products are manufactured for use according to proper procedures by a qualified operator and only for the purposes described in this manual.

The following conventions are used to indicate and classify precautions in this manual. Always heed the information provided with them. Failure to heed precautions can result in injury to people or damage to property.

DANGER Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. Additionally, there may be severe property damage.

WARNING Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. Additionally, there may be severe property damage.

Caution Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury, or property damage.

OMRON Product References

All OMRON products are capitalized in this manual. The word "Unit" is also capitalized when it refers to an OMRON product, regardless of whether or not it appears in the proper name of the product.

The abbreviation "Ch," which appears in some displays and on some OMRON products, often means "word" and is abbreviated "Wd" in documentation in this sense.

The abbreviation "PLC" means Programmable Controller. "PC" is used, however, in some Programming Device displays to mean Programmable Controller.

Visual Aids

The following headings appear in the left column of the manual to help you locate different types of information.

- **Note** Indicates information of particular interest for efficient and convenient operation of the product.
- *1,2,3...* 1. Indicates lists of one sort or another, such as procedures, checklists, etc.

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About this Manual:

This manual provides information required to use the CX-Drive Inverter/Servo Support Software, including specifications and operating methods. The CX-Drive will run on any OS that is supported by the CX-One. It is used to set, transfer, and compare parameters; perform test runs and adjustment; and performing monitoring and data tracing for OMRON Inverters and Servos.

Please read this manual carefully and be sure you understand the information provided before attempting to use the CX-Drive. Be sure to read the precautions provided in the following section.

Please read the relevant Inverter or Servo manuals carefully and be sure you understand the information provided before setting up or using an application for a drive.

Drive type	Manual Name	Cat. No. (suffixes omitted)
Inverters	SYSDRIVE JX Series Models 3G3JX Compact Simplified Inverters User's Manual	I558-E1
	SYSDRIVE MX Series Models 3G3MX Multi-function Compact Inverters User's Manual	I559-E1
	SYSDRIVE RX Series Models 3G3RX High-function General-purpose Inverters User's Manual	I560-E1
	SYSDRIVE RX-V1 Series High-function General-purpose Inverter User's Manual	I578-E1
	SYSDRIVE MX2 Series Models 3G3MX2 Multi-Function Compact Inverters User's Manual	I570-E1
	SYSDRIVE 3G3JV Compact Simplified Inverters User's Manual	I528-E1
	SYSDRIVE 3G3MV Multi-function Compact Inverters User's Manual	I527-E1
	SYSDRIVE RV Series Models 3G3RV High-function General-purpose Inverters User's Manual	I532-E1
	SYSDRIVE RV Series Models 3G3RV-V1 High-function General-purpose Inverters Setup Manual	I549-E1
	DeviceNet Communications Unit/Card 3G3MV-PDRT2, 3G3RV-PDRT2 User's Manual	I539-E1
	EtherCAT Communication Unit 3G3AX-MX2-ECT/3G3AX-RX-ECT User's Manual	I574-E1
	DeviceNet Communications Unit 3G3AX-MX2-DRT-E, 3G3AX-RX-DRT-E User's Manual for SYSDRIVE MX2/RX Series	I581-E1
	CompoNet Communications Unit 3G3AX-MX2-CRT-E, 3G3AX-RX-CRT-E User's Manual for SYSDRIVE MX2/RX Series	I582-E1
	MX2/RX Series DriveProgramming User's Manual	I580-E1
Servomotors/ Servo Drives	SMARTSTEP2 Series Servomotors/Servo Drives Models R88M-G (Servo-motors)/R7D-BP (Servo Drives) User's Manual	
	OMNUC G5 Series Models R88M-K□ (AC Servomotors)/Models R88D-KT□ (AC Servo Drives) AC Servomotors/Servo Drives User's Manual	I571-E1
	OMNUC G5 Series AC Servomotors/Servo Drives with Built-in MECHATROLINK-II Com- munications Models R88M-K (AC Servomotors)/R88D-KN -ML2 (AC Servo Drives) User's Manual	I572-E1
	OMNUC G5 Series AC Servomotors/Servo Drives With Built-in EtherCAT Communications Models R88M-K□ (AC Servomotors)/R88D-KN□-ECT-R (AC Servo Drives) User's Manual	I573-E1
	OMNUC G5 Series AC Servomotors/Servo Drives With Built-in EtherCAT Communications Models R88M-K□ (AC Servomotors)/R88D-KN□-ECT (AC Servo Drives) User's Manual	I576-E1
	OMNUC G5 Series AC Servomotors/Servo Drives With Built-in EtherCAT Communications Models R88L-□ (Linear Servomotors)/R88D-KN□-ECT-L (AC Servo Drives) User's Man- ual	I577-E1
	OMNUC G Series Models R88M-G□ (AC Servomotors)/Models R88D-GT□ (AC Servo Drives) AC Servomotors/Servo Drives User's Manual	I562-E1
	OMNUC G Series AC Servomotors/Servo Drives with Built-in MECHATROLINK-II Commu- nications Models R88M-G□ (AC Servomotors)/R88D-GN□-ML2 (AC Servo Drives) User's Manual	I566-E1
	SMARTSTEP A Series Servomotors/Servo Drives Models R7M-A□ (Servomotors)/R7D-A□ (Servo Drives) User's Manual	I533-E1
	OMNUC W Series Models R88M-W□ (AC Servomotors)/Models R88D-WT□ (AC Servo Drives) AC Servomotors/Servo Drives User's Manual	I531-E1
	OMNUC W Series AC Servomotors/Servo Drives with Built-in MECHATROLINK-II Commu- nications Models R88M-W□ (AC Servomotors)/R88D-WN□-ML2 (AC Servo Drives) User's Manual	I544-E1

For installing procedures of CX-Drive standalone product WS02-DRVC1, refer to the Product Guide in the package.

For details on procedures for installing the CX-Drive from the CX-One FA Integrated Tool Package, refer to the *CX-One Setup Manual* (W463) provided with CX-One.

Cat. No.	Model	Name	Contents
W463	CXONE-DDDD-	CX-One FA Integrated Tool Package Setup Manual	Installation and overview of CX-One FA Integrated Tool Package.

Precautions provides general precautions for using the CX-Drive, Programmable Controller, and related devices.

Section 1 provides an overview of the CX-Drive, and describes the functions and system requirements required to operate the CX-Drive. It also provided installation methods and the overall procedure for using the CX-Drive.

provides basic operating procedures for using the CX-Drive, including descriptions of CX-Drive windows and parameter setting procedures.

Also refer to the *CX-Drive Online Help* for operating procedures and functions. Select *Help* from the Help Menu or click the process Button to display context help, which displays help about the currently displayed window.

Version Improvements

Addition of Supported Drives

Support for the following Inverters has been added for version 1.12 of the CX-Drive: 3G3RV Inverters, Version 1 (-V1)

To specify the 3G3RV-V1 offline with CX-Drive version 1.3, select "3G3RV" in the *Drive Type* dialog box (see page 30) and then specify "V1" in the specification field.

Ver.1.61 supports

OMNUC G series R88D-GT servo drives and SMARTSTEP2 series servo drives. Data Trace function improvements.

Ver.1.62 supports

OMNUC G series R88D-GN servo drives.

Ver.1.70 supports

3G3JX/MX/RX Inverters.

Ver.1.80 supports

OMNUC G5 Series R88D-KT servo drives.

FFT Analysis function

Ver.1.90 supports

3G3MX2 Inverters.

Ver.1.91 supports

OMNUC G5 Series R88D-KN Servo Drives with Built-in MECHATROLINK-II Communications

Ver.1.92 supports

OMNUC G5 Series R88D-KN with Built-in EtherCAT Communications

Ver.2.10 supports

3G3AX-MX2-ECT EtherCAT Communications Unit for 3G3MX2 inverters.

Ver.2.20 supports

3G3AX-MX2-DRT DeviceNet Communications Unit for 3G3MX2 inverters.

Ver.2.60 supports

3G3RX-V1 inverters, 3G3AX-MX2-CRT-E CompoNet communications option board for 3G3MX2 inverters, 3G3AX-RX-DRT-E DeviceNet communications option board for 3G3RX inverters, and 3G3AX-RX-CRT-E CompoNet communications option board for 3G3RX inverters.

Ver. 2.70 supports

OMNUC G5 Series R88D-KN with Built-in EtherCAT Communications Linear Motor Type, 3G3AX-RX-ECT EtherCAT communications option board for 3G3RX-V1 inverters.

Ver. 2.80 supports

3G3MX2-V1 inverters.

Ver. 2.90 supports

Added motor types in Motor Setup function.

Change to Relative Path Information for Workspace Files (Extension .sdw)

ltem	Ver. 1.12	Ver. 1.3
	Link information is held using absolute paths for all drive data files (.sdd). This prevents moving files.	Link information is held using relative paths for all drive data files (.sdd). This enables moving files as long as the relative position of all drive data files is the same.

Support for Windows Vista

CX-Drive version 1.4 or higher will run on Windows Vista.

Support for Windows 7

CX-Drive version 1.91 or higher will run on Windows 7.

Terms and Conditions Agreement

Please read and understand this manual before purchasing the products. Please consult your OMRON representative if you have any questions or comments.

1. WARRANTY

- (1) The warranty period for the Software is one year from either the date of purchase or the date on which the Software is delivered to the specified location, unless otherwise specifically agreed.
- (2) If the User discovers defect of the Software (substantial non-conformity with the manual), and return it to OMRON within the above warranty period, OMRON will replace the Software without charge by offering media or download from OMRON's website. And if the User discovers defect of media which is attributable to OMRON and return it to OMRON within the above warranty period, OMRON will replace defective media without charge. If OMRON is unable to replace defective media or correct the Software, the liability of OMRON and the User's remedy shall be limited to the refund of the license fee paid to OMRON for the Software.

2. LIMITATION OF LIABILITY

- (1) THE ABOVE WARRANTY SHALL CONSTITUTE THE USER'S SOLE AND EXCLUSIVE REMEDIES AGAINST OMRON AND THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. IN NO EVENT, OMRON WILL BE LIABLE FOR ANY LOST PROFITS OR OTHER INDIRECT, INCIDENTAL, SPECIAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF USE OF THE SOFTWARE.
- (2) OMRON SHALL HAVE NO LIABILITY FOR DEFECT OF THE SOFTWARE BASED ON MODIFICATION OR ALTERNATION TO THE SOFTWARE BY THE USER OR ANY THIRD PARTY.
- (3) OMRON SHALL HAVE NO LIABILITY FOR SOFTWARE DEVELOPED BY THE USER OR ANY THIRD PARTY BASED ON THE SOFTWARE OR ANY CONSEQUENCE THEREOF.

3. APPLICABLE CONDITIONS

USER SHALL NOT USE THE SOFTWARE FOR THE PURPOSE THAT IS NOT PROVIDED IN THE ATTACHED USER MANUAL.

4. CHANGE IN SPECIFICATION

The software specifications and accessories may be changed at any time based on improvements and other reasons.

5. ERRORS AND OMISSIONS

The information in this manual has been carefully checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical, or proofreading errors, or omissions.

PRECAUTIONS

This section provides general precautions for using the CX-Drive.

The information contained in this section is important for the safe and reliable application of the CX-Drive. You must read this section and understand the information contained before attempting to install or use the CX-Drive.

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3	Safety Precautions	xvi
4	Application Precautions	xvii

1 Intended Audience

This manual is intended for the following personnel, who must also have knowledge of electrical systems (an electrical engineer or the equivalent).

- Personnel in charge of installing FA systems.
- · Personnel in charge of designing FA systems.
- Personnel in charge of managing FA systems and facilities.

2 General Precautions

The user must operate the product according to the performance specifications described in the operation manuals.

Before using the product under conditions which are not described in the manual or applying the product to nuclear control systems, railroad systems, aviation systems, vehicles, combustion systems, medical equipment, amusement machines, safety equipment, and other systems, machines, and equipment that may have a serious influence on lives and property if used improperly, consult your OMRON representative.

Make sure that the ratings and performance characteristics of the product are sufficient for the systems, machines, and equipment, and be sure to provide the systems, machines, and equipment with double safety mechanisms.

This manual provides information for programming and operating the Unit. Be sure to read this manual before attempting to use the Unit and keep this manual close at hand for reference during operation.

WARNING It is extremely important that the CX-Drive and related devices be used for the specified purpose and under the specified conditions, especially in applications that can directly or indirectly affect human life. You must consult with your OMRON representative before applying CX-Drive and related devices to the above-mentioned applications.

3 Safety Precautions

≜ Caution	It may become impossible to stop motor rotation if serial communications fail during test runs. Always provide an external hardware means of stopping the motor.
≜ Caution	Confirm safety at the destination node before transferring parameters or other data to another node from the CX-Drive. Doing either of these without confirming safety may result in injury.
A Caution	Always confirm the axis number carefully before starting operation from the CX-Drive.
≜ Caution	Stop the inverter "RUN" when connecting CX-Drive to X-Series inverters during Frequency Reference Selection(A001) is Operator. The motor speed is affected.
≜ Caution	The CS1W-CIF31 Serial Conversion Cable cannot be used to connect a computer running the CX-Drive to the 3G3MV. (See the following note.).

1

Note USB-Serial Conversion Cables That Can Be Used

For 3G3JV- and 3G3RV-series Inverters: CS1W-CIF31 USB-Serial Conversion Cable.

(The commercially available products listed below can also be used.)

For 3G3MV-series Inverters: The CS1W-CIF31 cannot be used. Use the commercially available products listed below.

Commercially Available USB-Serial Conversion Cables

BHS-US01/GP manufactured by Buffalo

USB-CVRS9 manufactured by Sanwa

The commercially available USB-serial converters have been successfully tested for OMRON Inverters but operation may be unstable in some operating environments (mainly depending on the ambient temperature, humidity, and noise). The functions, performance, and reliability of these converters may not be as specified under all possible conditions. Check the warranty information from the manufacturer.

4 Application Precautions

Observe the following precautions when using the CX-Drive.

- Confirm that set parameters operate properly before using them in actual applications.
- Do not turn OFF the power to the Inverter and the Servo Drive while writing to flash memory. In the worst case, doing so may damage the flash memory.
- After replacing an Inverter or Servo Drive, restart operation only after saving the required parameters in the new Inverter or Servo Drive.
- Confirm that no adverse effect will occur in the system before attempting any of the following. Not doing so may result in an unexpected operation.
 - Changing the operating mode of the PLC (including changing the Startup Mode)
 - · Changing parameter settings
 - Automatically downloading parameters (This function is enable by selecting the Autodownload when a parameter is updated Option on the Online Options Tab Page in the window that appears when Tools Options is selected from the menu bar.)
- Do not turn OFF the power to the computer while installing or uninstalling the CX-Drive. Doing so may result in corrupted data in the computer.
- The multi-turn counter and alarms will be reset in the absolute serial encoder if the absolute encoder setting function is performed. If the absolute encoder's multi-turn counter is reset to zero, the coordinate system of the mechanical system will change from what it was previously. Be sure that the encoder is set correctly before resetting the mechanical system to the zero point.
- The load will move back and forward during auto tune operation. Please consider what are the conditions you can stop this operation at anytime.
- The motor speed will have extreme variations during FFT analysis operation and Linear System Auto Setup in linear motor setup function. Please consider what are the conditions you can stop this operation at anytime.

time.

- Confirm that converted parameters operate properly before using them in actual applications.
- It is not possible to stop the program if a communication error occurs by any chance when program is under execution. The motor can be surely stopped using the outside hardware.

SECTION 1 Overview

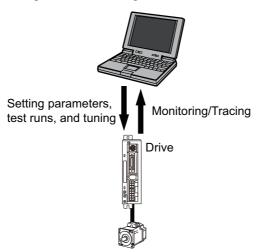
This section provides an overview of the CX-Drive, and describes the functions and system requirements required to operate the CX-Drive. It also provided installation methods and the overall procedure for using the CX-Drive.

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1-1 Introduction

1-1-1 What Is the CX-Drive?

The CX-Drive is a software application that enables 1) setting, downloading, uploading, and comparing parameters, 2) test runs and tuning, and 3) monitoring and data tracing for Inverters and Servos.



1-1-2 Features

<u>Supports Most</u> <u>OMRON Inverters and</u> <u>Servos</u>

The CX-Drive can be used with OMRON's 3G3JX, 3G3MX, 3G3MX2, 3G3RX, 3G3JV, 3G3MV, and 3G3RV Inverters, as well as OMRON's SMARTSTEP2, SMARTSTEP, OMNUC G5-series, OMNUC G-series, OMNUC W-series Servo Drives.

<u>Wide Range of</u> <u>Parameter Editing</u> <u>Functions</u>

Easy and Dependable Parameter Editing for Inverters and Servos

Easily Check Drive Parameters and Upload/ Download Only Selected Parameters

Edit Parameters in Graphic Form

Display Parameters in Diagrams

Automatically Detect Drives

Inverter and Servo parameters can be edited using parameter numbers or by category. Parameter editing tables show parameter ID numbers, descriptions, units, default values, and ranges in the same way as in the Servo manuals. Parameters can be set using pull-down menus or by typing in settings.

Parameter settings can be easily reviewed because setting status (e.g., modified, warning, default, or disabled) is shown for each parameter to avoid setting mistakes.

When connected online, you can easily display drive parameters by using a comparison function. Also, the selected parameters can be downloaded to or uploaded from the drive as required.

Inverter parameters, such as V/F profiles and jump frequencies, can be displayed in graphic charts.

Drive parameters can be displayed in diagrams, such as PID diagrams or position/speed/torque block diagrams.

The connected drives can be detected automatically and displayed in a list without setting model numbers or connection types. Just select a drive to add it to the Workspace.

Inverter Tuning and Test Runs	
Auto-tuning for the 3G3RV	Just enter the specified motor parameters and let the Servo automatically tune itself to match the characteristics of the motor.
Inverter Test Runs	The test run options enable the acceleration, deceleration, and frequency ref- erences of the motor to be determined for testing purposes. Additional options allow the motor to be run continuously or cycled for 'n' number of cycles. For- ward or reverse operation and stopping are also possible, and the feedback input can be displayed.
	The parameters can be set either by entering them directly into the appropri- ate fields or graphically by dragging handles in the Test Run Setup Diagram.
<u>Servo Tuning and</u> <u>Test Runs</u>	
Auto-tuning	The auto-tuning function calculates the load moment of inertia during opera- tion of the Servo and sets parameters to achieve Servo gains that are consis- tent with the machine rigidity settings. These parameters can be saved in the Servo and used the next time power is turned ON.
Servo Test Runs	The test run options enable the jog speed, acceleration, and deceleration of the motor to be determined for testing purposes. Continuous operation, cyclic operation, origin searches, turning the Servo ON/OFF, forward/reverse direction selection, stopping, and speed display are also possible. The parameters can be set either by entering them directly into the appropri-
	ate fields or graphically by dragging handles in the Test Run Setup Diagram.
Adjust Offsets for the R7D-AP and R88D-WT	The speed/torque offset can be adjusted automatically or manually, the offset and gain of the analog monitor output can be adjusted, and the current detec- tion offset can be adjusted automatically or manually.
Absolute Encoder Setting for the R88D-WT	An absolute encoder and multi-turn limit can be set for the R88D-WT.
Damping Control for the R88D-KT and R88D-KT	The low-frequency vibration when the motor starts/ stops can be reduced.
Motor Setup for the R88D- KN	The suitable values for certain parameters can be set to move linear motor by the wizard.
Motor Setup for the R88D-	· · · ·

1-1-3 Applicable Drives and Communications

The CX-Drive supports the following drives and communications.

Drive	Series	Communications				
type		Serial communications	DeviceNet	MECHATRO- LINK-II	EtherCAT	CompoNet
Inverters	3G3JX	Supported.				
	3G3MX	Supported.				
	3G3RX	Supported.	Supported. *1		Supported. *2	Supported. *3
	3G3MX2	Supported. *4	Supported. *5		Supported. *6	Supported. *7
	3G3JV	Supported. *8				
	3G3MV	Supported. *9	Supported. *10			
	3G3RV (including version-1 models)	Supported. ^{*9}	Supported. *11			
Servos	SMARTSTEP2 Series (R7D-BP)	Supported. ^{*12}				
	OMNUC G5 Series (R88D-KT)	Supported. *13				
	OMNUC G5 Series with MECHATROLINK-II (R88D-KN)	Supported. *13				
	OMNUC G5 Series with EtherCAT (R88D-KN)	Supported. *13			Supported.	
	OMNUC G5 Series with EtherCAT Linear Motor Type (R88D-KN (Linear))	Supported. *13			Supported.	
	OMNUC G Series (R88D-GT)	Supported. *12				
	OMNUC G Series with MECHATROLINK-II (R88D-GN)	Supported. *12				
	SMARTSTEP A Series (R7D-AP)	Supported. *12				
	OMNUC W Series (R88D-WT)	Supported. *12		Supported. *14		
	OMNUC W Series with MECHATROLINK-II (R88D-WN)			Supported.		

*1.DeviceNet Communications Unit (3G3AX-RX-DRT-E) required.

*2.EtherCAT Communications Unit (3G3AX-RX-ECT) required.

*3.CompoNet Communications Unit (3G3AX-RX-CRT-E) required.

*4.USB: Modbus-RTU protocol.

*5.DeviceNet Communications Unit (3G3AX-MX2-DRT) required.

*6.EtherCAT Communications Unit (3G3AX-MX2-ECT) required.

*7.CompoNet Communications Unit (3G3AX-MX2-CRT-E) required.

*8.RS-232C Communications Unit (3G3JV-PSI232JC) or RS-422/485 Communications Unit (3G3JV-PSI485J) required. Uses Modbus-RTU protocol.

*9.RS-422A/485: Modbus-RTU protocol.

*10.DeviceNet Communications Unit (3G3MV-PDRT2) required. Work online when motor operation is stopped.

*11.DeviceNet Communications Unit (3G3RV-PDRT2) required.

*12.RS-232C: Special protocol.

*13.USB: Special protocol.

*14.MECHATROLINK-II Interface Unit (JUSP-NS115/FNY-NS115) required.

1-1-4 Files Created by CX-Drive

File type	File name extension	Contents	Saving method
Work- space file			File - Save Workspace or Save as Workspace
Drive file	.sdd	Each drive file	File - Save or Save As
Monitor review file	.sdm	Data of the Real Time Trace or Data Trace.	Select the <i>Save to File</i> <i>Option</i> on the Review Set-up Tab Page in the Real Time Trace or Data Trace Window.
Text file for drive file	.csv or .txt	Each drive file	File - Export

Note Consecutive parameters can be exported to Microsoft Excel via the clipboard by selecting the required parameters with the mouse or from the keyboard (Shift + Cursor Keys) and then selecting *Edit* - *Copy* from the menu.

The CX-Drive can import the following data files.

File type	File name extension	Contents	Saving method
Text file	.txt	Drive file	File - Import
WMON data file	.usr		

1-1-5 Computer System Requirements

Refer to the *CX-One Setup Manual* (W463) for the computer system requirements for the CX-Drive.

1-1-6 Confirming Product Contents

Refer to the following manual for the product configuration of the CX-One, which contains the CX-Drive.

Cat. No.	Model number	Manual name	Contents
W463		Tool Package Setup	Provides an overview of the CX-One FA Integrated Tool and installation procedures.

For Computer System Requirements and Product Contents of CX-Drive standalone product WS02-DRVC1, refer to the Product Guide in the package.

1-2 Installation

1-2-1 Required Software

To use the CX-Drive, the software applications listed below must be installed on the same computer.

- CX-Drive
- Communications driver: CX-Server (including CX-Server Driver Management Tool)

CX-Drive Availability Refer to the following manual for installation procedures for the CX-One Package.

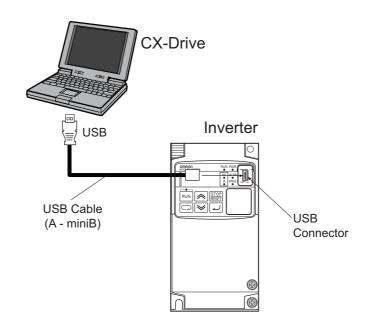
Cat. No.	Model number	Manual name	Contents
W463	CXONE-DDDD-	5	Provides an overview of the CX-One FA Integrated Tool and installation proce- dures.

For installing procedures of CX-Drive standalone product WS02-DRVC1, refer to the Product Guide in the package.

1-3 System Configuration

1-3-1 Inverter Connection

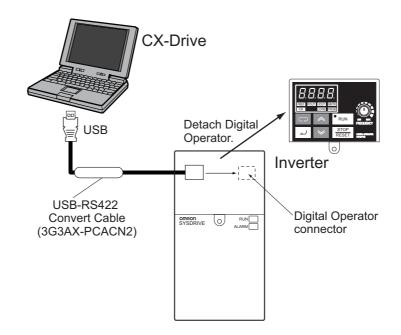
USB direct connection





Direct serial connection

Configuration for 3G3JX/MX/RX



Note 3G3JX/MX/RX

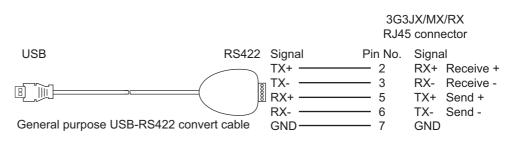
3G3JX : Set parameter C070=02(OPE).

3 G3MX/RX : Remove front digital operator panel to connect communication cable.

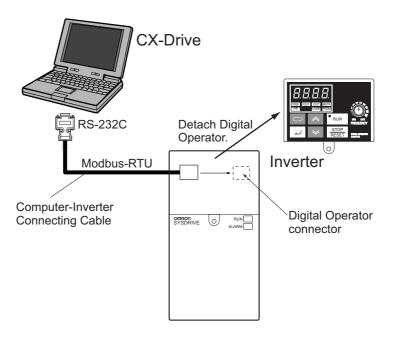
3G3JX/MX :Turn the RS485/OPE switch to OPE side.

USB-RS422 convert cable for PC-3G3JX/MX/RX connection is 3G3AX-PCACN2.

Refer to following figure to connect general purpose USB-RS422 convert cable in the market to 3G3JX/MX/RX connector.



Configuration for 3G3JV/MV/RV



Required devices

Model	Required Devices
3G3JX	USB - RS422 Convert Cable (3G3AX-PCACN2)
3G3MX	
3G3RX	
3G3JV	3G3IV-PWV103 Computer-Inverter Connecting Cable and 3G3JV-PSI232JC RS-232C Communications Unit
3G3MV ^{*1}	3G3IV-PWV103 Computer-Inverter Connecting Cable
3G3RV (-V1) ^{*1}	

*1.Remove the Digital Operator from the Inverter and connect the cable to the Digital Operator connector.

ACaution

The CS1W-CIF31 Serial Conversion Cable cannot be used to connect a computer running the CX-Drive to the 3G3MV. (See the following note.).

Note USB-Serial Conversion Cables That Can Be Used

For 3G3JV- and 3G3RV-series Inverters: CS1W-CIF31 USB-Serial Conversion Cable.

(The commercially available products listed below can also be used.)

For 3G3MV-series Inverters: The CS1W-CIF31 cannot be used. Use the commercially available products listed below.

Commercially Available USB-Serial Conversion Cables

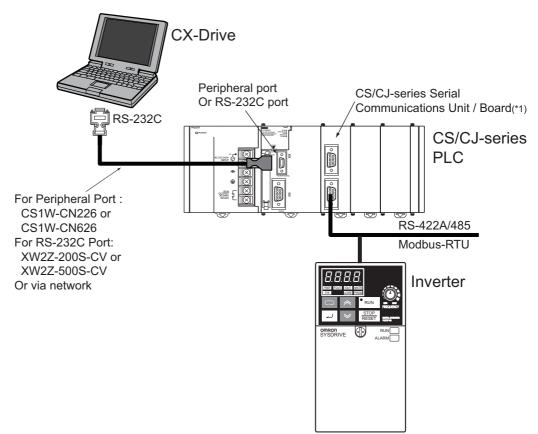
BHS-US01/GP manufactured by Buffalo

USB-CVRS9 manufactured by Sanwa

The commercially available USB-serial converters have been successfully tested for OMRON Inverters but operation may be unstable in some operating environments (mainly depending on the ambient temperature, humidity, and noise). The functions, performance, and reliability of these converters may not be as specified under all possible conditions. Check the warranty information from the manufacturer.

PLC Serial Communications Unit / Board connection

Configuration



*1. CS/CJ-series Serial Communications Board/Unit Ver. 1.2 or later.

Required devices

Model	Required Devices
3G3JV	3G3JV-PSI485J RS-422/485 Communications Unit
3G3MV	RS-422/485 communications are built into the Inverter.
3G3RV (-V1)	

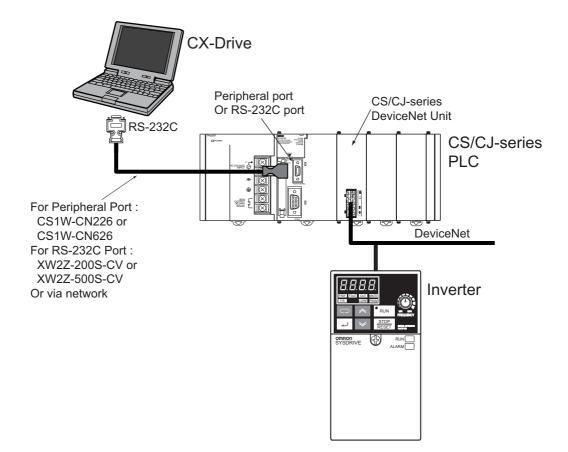
Note The Serial Gateway Mode is used as the serial communications mode for the RS-422A/485 port.

USB-Serial Conversion Cables That Can Be Used

For 3G3JV- and 3G3RV-series Inverters: CS1W-CIF31 USB-Serial Conversion Cable.

PLC DeviceNet connection

Configuration



Required devices

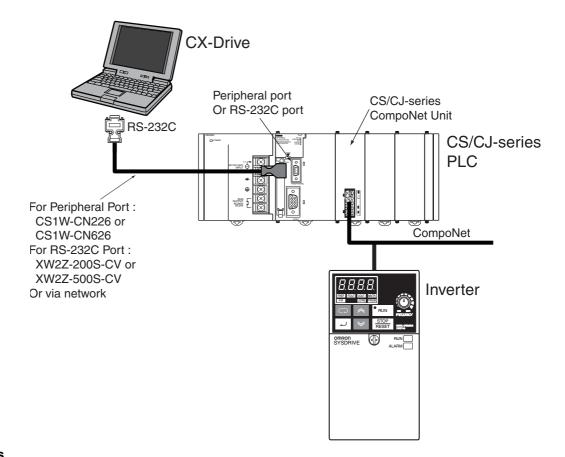
Model	Required Devices
3G3JV	*1
3G3MV	3G3MV-PDRT2 DeviceNet Communications Unit ^{*2}
3G3RV (-V1)	3G3RV-PDRT2 DeviceNet Communications Card
3G3RX	3G3AX-RX-DRT-E DeviceNet Communications Unit
3G3MX2	3G3AX-MX2-DRT DeviceNet Communications Card

*1.DeviceNet connection is not available.

*2.Work online when motor operation is stopped.

PLC CompoNet connection

Configuration

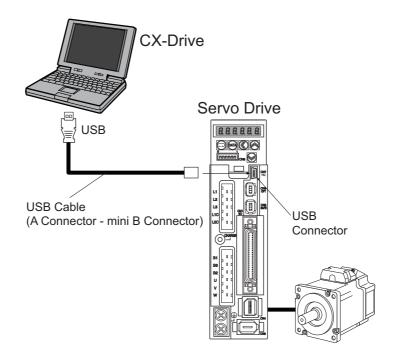


Required devices

Model	Required Devices
3G3RX	3G3AX-RX-CRT-E CompoNet Communications Unit
3G3MX2	3G3AX-MX2-CRT-E CompoNet Communications Card

1-3-2 Servo Connection

USB direct connection



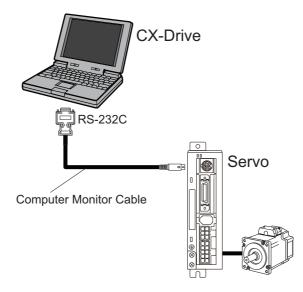
Required devices

Model	Required Devices
R88D-KT	USB cable (A Connector - mini B Connector)
R88D-KN	

Note Please use a 2m or shorter USB cable.

Direct serial connection

Configuration



Required devices

Model	Required Devices
SMARTSTEP2 Series	R88A-CCG002P2 Computer Monitor Cable
(R7D-BP)	
OMNUC G Series	
(R88D-GT) ^{*1}	
OMNUC G Series	
(R88D-GN)	
SMARTSTEP A Series	R7A-CCA002P2 Computer Monitor Cable
(R7D-AP)	
OMNUC W Series	R88A-CCW002P2 Computer Monitor Cable
(R88D-WT)	
OMNUC W Series	*2
(R88D-WN)	

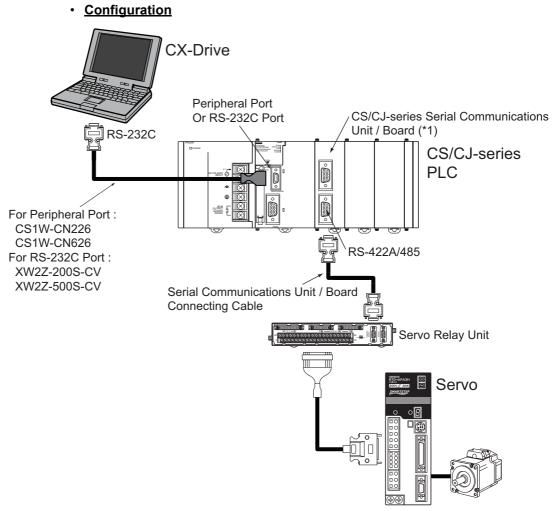
*1.R88D-GT Serial port for Computer is CN3B.

Multiple R88D-GT can be connected with R88A-CCG001P4 or R88A-CCG0R5P4 (first drive No. 0's CN3A to next drive No. n's CN3B, and so on) and one Computer can be online to another R88D-GT through these connections.

*2.Direct serial connection is not available.

PLC Serial Communications Unit / Board connection

With Servo Relay Unit to Control Servo



*1. CS/CJ-series Serial Communications Unit / Board Ver. 1.2 or later

Required devices

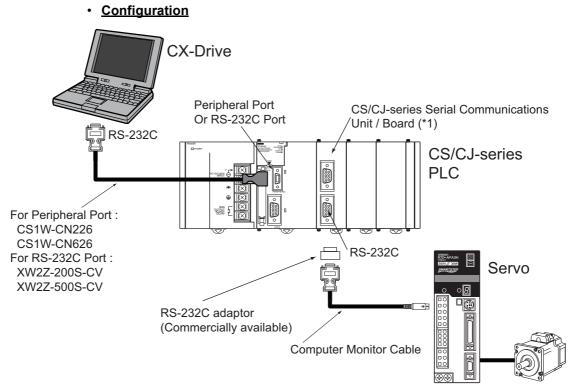
Model	Required Devices
SMARTSTEP2 Series (R7D-BP)	*1
OMNUC G Series (R88D-GT)	*1
OMNUC G Series (R88D-GN)	*1
SMARTSTEP A Series (R7D-AP)	XW2Z-□□□J-CJ Serial Communications Unit / Board Con- necting Cable + XW2B-40J6-4A Servo Relay Unit + XW2Z- □□□J-B7 SMARTSTEP A-series Connecting Cable.
OMNUC W Series (R88D-WT)	XW2Z-□□□J-CJ Serial Communications Unit / Board Con- necting Cable + XW2B-40J6-4A Servo Relay Unit + XW2Z- □□□J-B8 OMNUC W-series Connecting Cable.
OMNUC W Series (R88D-WN)	*2

*1.Serial communication via PLC is not available.

*2.Serial communication is not available.

Note The Serial Gateway Mode is used as the serial communications mode for the RS-232C port.

Without Servo Relay Unit



*1. CS/CJ-series Serial Communications Unit / Board Ver. 1.2 or later

Required devices

Model	Required Devices
SMARTSTEP2	*1
Series	
(R7D-BP)	
OMNUC G Series	^{*1}
(R88D-GT)	
OMNUC G Series	*1
(R88D-GN)	
SMARTSTEP A	R7A-CCA002P2 (2 m) + RS-232C 9-pin adaptor
Series	
(R7D-AP)	
OMNUC W Series	R88A-CCW002P2 (2 m) + RS-232C 9-pin adaptor
(R88D-WT)	
OMNUC W Series	*2
(R88D-WN)	
	·

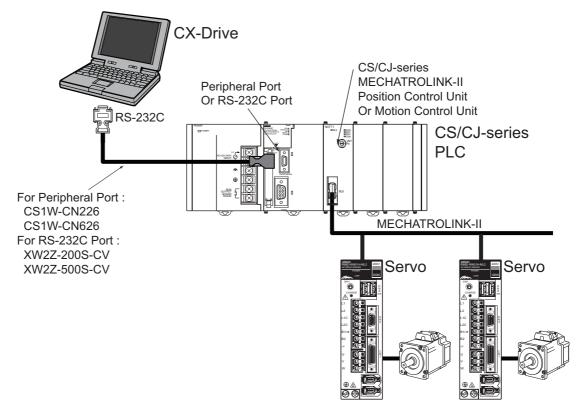
*1.Serial communication via PLC is not available.

*2.Serial communication is not available.

Note The Serial Gateway Mode is used as the serial communications mode for the RS-232C port.

PLC (MCH / NCF Unit) MECHATROLINK-II connection

Configuration



Required devices

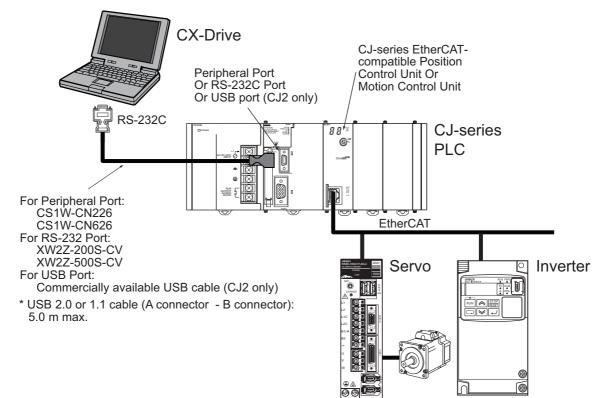
Model	Required Devices
SMARTSTEP2 Series	*1
(R7D-BP)	
OMNUC G Series (R88D-GT)	*1
OMNUC G Series (R88D-GN)	*2
SMARTSTEP A Series (R7D-AP)	*1
OMNUC W Series (R88D-WT)	MECHATROLINK-II Cable MECHATROLINK-II Interface Unit (FNY-NS115)
OMNUC W Series (R88D-WN)	MECHATROLINK-II Cable

*1.MECHATROLINK-II communication via PLC is not available.

*2.CX-Drive does not support R88D-GN MECHATROLINK-II connection. Controller support tool (CX-Motion-NCF) can be used.

PLC EtherCAT connection

Configuration



Required devices

Model	Required Devices
OMNUC G5 Series	Ethernet cable
(R88D-KN□□□-ECT)	
3G3MX2	EtherCAT Communications Unit
	(3G3AX-MX2-ECT)
3G3RX-V1	EtherCAT Communications Unit
	(3G3AX-RX-ECT)

SECTION 2 Basic Operations

This section provides basic operating procedures for using the CX-Drive, including descriptions of CX-Drive windows and parameter setting procedures.

2-1	Overall Operating Procedure	22
2-2	Starting the CX-Drive	26
2-3	Creating New Drive Files	27
2-4	User Interface	39
2-5	Editing Drive Files	49

2-1 Overall Operating Procedure

2-1-1 Inverters

1,2,3... 1. Install the software.

- Install the CX-Server and CX-Drive from the CX-One.
- Refer to the CX-One Setup Manual (Cat. No. W463).
- Follow the setup display about CX-One Autoupdate or CX-Drive standalone install.

2. Connect the drive to the computer.

- Connect the CX-Drive (computer) to the drive (Inverter or Servo) using one of the system configurations.
- Refer to 1-3 System Configuration

3. Start the CX-Drive.

• Select **Program - OMRON - CX-One - CX-Drive - CX-Drive** from the Windows Start Menu.

4. Create a new drive file.

• Detect the drives connected online automatically and create drive file for the desired drive.

Select File - Autodetect from the menu bar.

- Create a new drive file on the computer without a drive.
 - Select *File New* from the menu bar and then select the drive type in the New Drive Dialog Box.
 Select *Inverter* as the drive type and then select one of the following series.
 - 3G3JX
 - 3G3MX
 - 3G3RX (For version 1 of the 3G3RX, click the **Settings** Button and select **-V1** for the **Specification**.)
 - 3G3MX2
 - 3G3JV
 - 3G3MV
 - 3G3RV (For version 1 of the 3G3RV, click the Settings Button and select -V1 for the Specification.)
 - b. Select the connection type in the New Drive Dialog Box.

Connection Types	Connection
Via PLC (DeviceNet)	PLC DeviceNet connection
Via PLC (CompoNet)	PLC CompoNet connection
Via PLC (SCU/SCB)	PLC Serial Communications Unit / Board connection
Via PLC (NC□8□/ EtherCAT)	PLC EtherCAT connection
Direct	Direct USB/ serial connection

5. Edit the parameters.

- Edit the parameters for the Inverter.
- In the Workspace, double-click *Parameter edit* and then the required categories in the drive file.
- Edit parameters in numeric order or by functional category.

6. Connect online to the drive.

- Select Drive Work Online from the menu bar.
- 7. Transfer and verify the parameters.
 - Select Drive Transfer To drive from the menu bar.

8. Tune and test operation.

- Test Run Double-click *Test Run* in the Workspace. Perform the following: Forward / Reverse operation, stopping, frequency references, acceleration / deceleration, S-curve display, and dwelling.
- Auto Tune (3G3RV only) Double-click *Auto Tune* in the Workspace.
 Enter the motor parameters, perform auto-tuning, and then save the new parameters.

9. Monitor operation.

- Perform a Real Time Trace. Double-click *Real Time Trace* in the Workspace.
- Check the status. Double-click **Status** in the Workspace.

10. Save the data.

- Save the Workspace and/or the drive file.
- Select File Save Workspace, or select File Save as Workspace ...

1,2,3... 1. Install the software.

- Install the CX-Server and CX-Drive from the CX-One.
- Refer to the CX-One Setup Manual (Cat. No. W463).
- Follow the setup display about CX-One Autoupdate or CX-Drive standalone install.

2. Connect the drive to the computer.

- Connect the CX-Drive (computer) to the drive (Inverter or Servo) using one of the system configurations.
- Refer to 1-3 System Configuration

3. Start the CX-Drive.

• Select *Program - OMRON - CX-One - CX-Drive - CX-Drive* from the Windows Start Menu.

4. Create a new drive file.

• Detect the drives connected online automatically and create drive file for the desired drive.

Select File - Autodetect from the menu bar.

- Create a new drive file on the computer without a drive.
 - c. Select *File New* from the menu bar and then select the drive type in the New Drive Dialog Box.

Select *Servo* as the drive type and then select one of the following series.

Model	Series Name
R7D-BP	SMARTSTEP 2 Series
R88D-GT	OMNUC G Series
R88D-GN	OMNUC G Series with MECHATROLINK-II
R88D-KT	OMNUC G5 Series
R88D-KN	OMNUC G5 Series with MECHATROLINK-II
	OMNUC G5 Series with EtherCAT
R7D-AP	SMARTSTEP A Series
R7D-ZN	SMARTSTEP Junior with MECHATROLINK-II
R88D-WT	OMNUC W Series
R88D-WN	OMNUC W Series with MECHATROLINK-II

d. Select the connection type in the New Drive Dialog Box.

Connection Types	Connection
Via PLC (MCH / MECHATROLINK-II)	MECHATROLINK-II connection Motion Control Unit
Via PLC (NCF / MECHATROLINK-II)	MECHATROLINK-II connection Position Control Unit
Via PLC (SCU/SCB)	PLC Serial Communications Unit / Board connection
Via PLC (NC□8□/ EtherCAT)	PLC EtherCAT connection
Direct	Direct USB/ serial connection

5. Edit the parameters.

- Edit the parameters for the Servo.
- In the Workspace, double-click *Parameter edit* and then the required categories in the drive file.
- · Edit parameters in numeric order or by functional category.

6. Connect online to the drive.

- Select Drive Work Online from the menu bar.
- 7. Transfer and verify the parameters.
 - Select Drive Transfer To drive from the menu bar.

8. Tune and test operation.

- Test Run (R88D-KT, R88D-KN, R88D-GT, R88D-GN, R7D-AP, R88D-WT) Double-click *Test Run* in the Workspace.
 Perform the following: Jogging, origin searches, forward/reverse operation, stopping, and speed control.
- Auto Tune (R7D-BP, R88D-KT, R88D-KN, R88D-GT, R88D-GN, R7D-AP, R88D-WT)

Double-click **Auto Tune** in the Workspace. The auto-tuning function calculates the load moment of inertia during

- Servo operation and sets parameters to achieve Servo gains that are consistent with the machine rigidity settings.
 Offset (R7D-AP, R88D-WT)
- Offset (R7D-AP, R88D-WT) Double-click **Offset** in the Workspace. The speed/torque offset can be adjusted automatically or manually, the offset and gain of the analog monitor output can be adjusted, and the current detection offset can be adjusted automatically or manually.
- Absolute Encoder Setting (R88D-GT, R88D-WT)
 Double-click Absolute Encoder in the Workspace.
 An absolute encoder and multi-turn limit can be set.
- FFT (R7D-BP, R88D-KT, R88D-KN, R88D-GT, R88D-GN) Double-click *FFT* in the Workspace. The FFT analysis can be performed.

9. Monitor operation.

- Perform a Real Time Trace. (R7D-AP or R88D-WT only) Double-click *Real Time Trace* in the Workspace.
- Check the status. Double-click *Status* in the Workspace.

10. Save the data.

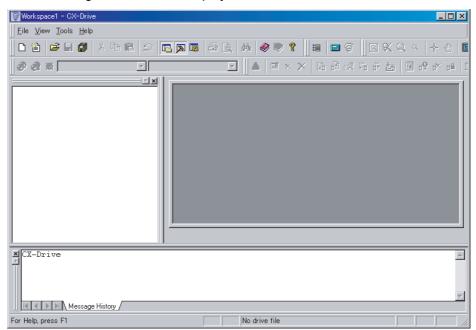
- · Save the Workspace and/or the drive file.
- · Select File Save Workspace, or select File Save as Workspace

2-2 Starting the CX-Drive

Select **Program - OMRON - CX-One - CX-Drive - CX-Drive** from the Windows Start Menu to start the CX-Drive. (The path depends on where the CX-Drive was installed.)

Note When using the 3G3MV or 3G3RV as a DeviceNet slave, right-click the Inverter on the CX-Integrator network configuration, and select **Start special** *application - Start with Settings Inherited* from the pop-up menu.

The following window will be displayed when the CX-Drive starts.



2-3 Creating New Drive Files

1,2,3...

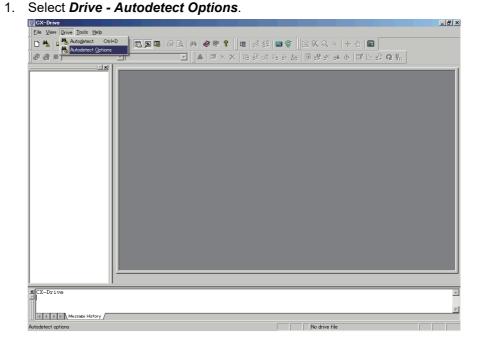
There are two methods to create a new drive file in the Workspace.

Method 1: Go online and automatically detect the connected drives to create the drive file.

Method 2: Create a new data file without using a connected drive.

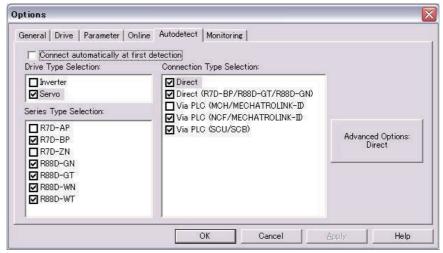
2-3-1 Method 1: Automatically Detecting the Connected Drives

Serial Direct Connection



2. Select the target within known scope.

This dialogue is the same with **Tool Option menu, Autodetect tab**.



Advanced Options [Direct (R7	D-BP/R88D-GT/R88D-G	N)] 🛛 🔀
Port Selection:	Speed Selection:	Unit Selection:
Select All	Select All	✓ 01 □ 02 □ 03 ≡
Communications Timeout Data bits: Parity: Stop bits:	2500 × 8 × None × 1 ×	□ 04 □ 05 □ 06 □ 07 □ 08 □ 09 □ 10
Set Defaults		Select All
	OK Cancel	

3. Push *Advanced Options* button, and select further settings.

4. Select Drive-Autodetect menu.

CX-Drive searches selected targets in option settings, and creates the drive data for detected target.

	Drive	Proper	Connectio	Description		Settings
X	Not	-	Direct (CO	0xA0201A01, Com		
X	Not	*	Direct (CO	0xA0201A01, Com		Start
X	Not	8.11	Direct (CO	0xA0201A01, Com		
€ 🗸	R88D-GT	+R88M-	Direct (CO	2-10-2-11 C		Stop
X	Not	+	Via PLC (N	0x80040191, Port o	(3)	
X	Not	-	Via PLC (S	0x80040191, Port o		Exit

Other Connections

1,2,3... 1. Select Drive- Autodetect Option.

"via PLC" can be selected besides the Serial Direct Connections.

For Inverters:

- Via PLC (DeviceNet)
- Via PLC (CompoNet)
- Via PLC (SCU/SCB)
- Via PLC (NC□8□/ EtherCAT)
- For Servos:
- Via PLC (MCH/MECHATROLINK II)
- Via PLC (NC□71/MECHATROLINK II)
- Via PLC (SCU/ SCB)
- Via PLC (NC□8□/ EtherCAT)
- 2. Push Advanced Options and select settings.

Advanced Options [Via PLC	C (NCF/MECHATR [
Master Unit Address:	Axis Number:
Select All	
- Gateway PLC	
Default	Settings
	Add
	Remove
ОК	Cancel

- 3. Select Drive Autodetect.
- 4. The rest of the procedure is the same as Serial Direct Connection.

2-3-2 Method 2: Creating a New Data File without a Connected Drive

Select File - New. The following New Drive Dialog Box will be displayed.

New Drive	<
Drive Name	
Drive Type Inverter SG3JV Settings 3G3JV-A2004-PRG20	
Connection Type Direct Settings	
Comments Type your own comment in here.	
OK Cancel Help	

Drive Name

Any name may be input for the drive name. The default name is "Drive" plus a sequential number.

Drive Type

Drive Type Selection

Select Inverter or Servo.

Drive Type Name

For an Inverter, select one of the following series from the pull-down list.

- 3G3JX
- 3G3MX
- · 3G3RX (See note.)
- 3G3MX2
- 3G3JV
- 3G3MV
- · 3G3RV (See note.)
 - **Note** For version 1 of the 3G3RX, select *3G3RX*, click the *Settings* Button and select *-V1* from the *Specification* pull-down list.
 - **Note** For version 1 of the 3G3RV, select *3G3RV*, click the **Settings** Button and select *-V1* from the **Specification** pull-down list.

For a Servo, select one of the following series from the pull-down list.

- R7D-BP: SMARTSTEP2 Series
- R88D-GT: OMNUC G Series
- R88D-GN: MECHATROLINK-II OMNUC G Series
- R88D-KT: OMNUC G5 Series
- R88D-KN: MECHATROLINK-II OMNUC G5 Series EtherCAT OMNUC G5 Series EtherCAT OMNUC G5 Series Linear Motor Type
- R7D-AP: SMARTSTEP A Series
- R88D-WT: OMNUC W Series
- R88D-WN: MECHATROLINK-II OMNUC W Series

Detailed Drive Settings

Click the **Settings...** Button to open the Detail Setting Dialog Box.

Inverters

Inverte	er Series	3G3JX	3G3MX	3G3RX
Dialog box		Drive Type Settings [393.0X] X General 333.0X-A2/E002-PR46899 - Drive Type Details for type/Settings 2/E C00// W Voltage Class: 2/E C00// W - Maximum Motor Operation: W - Special Softwares W - Software Number: - - Make default - - OK Cancel Help	Driver Type Settings [3531M3] X Grenzal 303MX-A2/E002-PRS4686 Drive Type Settings (2000) X Voltage Class 2/E (200 V) X Maximum Motor Opacity: 002 X Special Societations X Secieta Societations Societase Number: 4066 X Stow Special Softwares Make default 0X OK Cancel Help	Drive Type Settings (303RX) X General 333RX-A2055-PR04126 Drive Type Settings (2000 V) Installations: 2 (200 V) Voltage Class: 2 (200 V) Maximum Motor Opacity: (05 V) Specifications: V Specifications: V Schtware Number: 4126 V) If Show Special Softwares Make default OK Cancel
Drive Type	Installation Type/Option	A	A	A
	Voltage Class	2/E	2/E, 4	2, 4
	Maximum Motor Capacity	002, 004, 007, 015, 022, 037	002, 004, 007, 015, 022, 037, 055, 075	004, 007, 015, 022, 037, 055, 075, 110, 150, 185, 220, 300, 370, 550
	Specifica- tions			None or V1
Options	Option Board			3G3AX-RX-ECT 3G3AX-RX-CRT 3G3AX-RX-DRT

Inverte	er Series	3G3MX2	
Dialog box		Oriver Type Settine: B03M02 X General S35M02-A2/B001-PR04200 Drive Type Statistics Britisticin type/Option Y Voltage Class 2/E 200 V Maximum Motor Capacity: Coll Software Number: 2 Software Number: Image: State Special Softwares Make default OK	
Drive Type	Installation Type/Option	A	
	Voltage Class	2/B, 4	
	Maximum Motor Capacity	001, 002, 004, 007, 015, 022,030, 037, 040, 055, 075, 110,150	
	Specifica- tions		
Options	Option	3G3AX-MX2-ECT	
	Board	3G3AX-MX2-CRT	
		3G3AX-MX2-DRT	

Inverte	er Series	3G3JV	3G3MV	3G3RV
Dialog box		Even Type Settres (200,M) Image: Constraint of Constraints Data Setting Setting Constraints Image: Constraints Description: Image: Constraints Setting Setting Setting Setting Image: Constraints Image: Constraints Image: Constraints Setting Setting Setting Image: Constraints Image: Constraint Setting Image: Constraints Image: Constrating Image: Constraints	Chine Tryles Sathreet (2000H) IC General 3003MV-A2004-PR032 Drive Tryles Backback rops/Cploto: Data Social Socializations IC Social Social Socializations IC Colores Number IC Device Number IC Octors Device Social Sochwares IC Make default IC Make default IC	Oriver Type Settings DODRVI X General SGRV-A2015-PR06001 -Drive Type Instrainton tope/Option Instrainton tope/Option Instrainton Specification: Instrainton Specification: Instrainton Specification: Instrainton Software Runder: Instrainton Other Device Statements Instrainton Software Runder: Instrainton Software Runder: Instrainton Other Device Runder: Instrainton Other Device Runder: Instrainton Other Device Runder: Instrainton
Drive Type	Installation Type/Option	A	Α, Χ	А, В, Х
	Voltage Class	1, 2, 4, B	2, 4, B	2, 4
		001, 002, 004, 007, 015, 022, 037, 040, 055, 075	004, 007, 015, 022, 037, 055, 075, 110, 150, 185	
	Specifica- tions			None or V1
Options	Option Board		3G3MV-PDRT2	3G3RV-PDRT2

Creating New Drive Files

Servo	Series	R7D-BP	R88D-GT	R88D-GN
Dialog box		Drive Type Settines (R7D=BP) X General R7D=BPASH VERL07 Drive Type Maximum Moor Capacity: AS 60 W// Voltage Class: Specifications: X Software Number: X [107: R7D=BP Ver1070Hex) and Upper X Show Special Softwares X Make default OX	Orive Type Settines (R880-ON) X General R880-OND1+-ML2 VER032 Price Type Maximum Motor Capacity: Miximum Motor Capacity: 01 000 W/m Voltace Class: H 300 V/m Specifications: M.2 Specifications: M.2 Stown Rumber: 02 R80-ON Ver0.3201He/D and Upper Show Special Softwares Make default OK Cancel	Drive Type Settings [N88D=01] X General R88D=QT01H VER8:00 Drive Type Maixmum Motor Capacity: (01 (100 W) *) Maixmum Motor Capacity: (01 (100 W) *) Voltage Class H 600 V) * Specifications: * Software Number: (00 Softwares) Software Special Softwares *
Drive Type	Maximum Motor Capacity	A5 (50 W) to 04 (400 W)	01 (100 W) to 75 (7.5 kW)	01 (100 W) to 75 (7.5 kW)
Voltage Class		H (200 V), HH(200V), L (100 V)	H (200 V), L (100 V)	H (200 V), L (100 V)
	Specifica- tions			MECHATROLINK-II (ML2)

Servos

Servo	o Series	R88D-KT	R88D-KN	R88D-KN (Linear)
Servo Series Dialog box Drive Type Maximum Motor		Drive Type Settines (R080-KT) X General R880-KT01H VER001 Drive Type R880-KT01H VER001 Drive Type Git (60 W) * Specifications: ¥ (200 V) * Software Number: Y Off: R80-KTV 10164ex) and Upper * Show Special Softwares *	Drive Type Settines (R88D=KN) X General R88D=N01H VER001 Prive Type Maximum Moor Capacity 01 000 W0 w Voltage Class: H 000 V0 w Specifications: w Software Number: 01 000-N0 we1 00 decay and Upper Off. Resolve V we1 00 decay and Upper Show Special Softwares Make default Make default	Drive Type Settines (1880)=KN (Linear) X General R880-KN01H-EOT-L VER11x (Linear) Drive Type Maximum Motor Capacity: (D1 (100 W) * Voltee Class H (200 V) * Secifications Socifications EOT-L * Secifications Stitware Number 11x (Rear) Ver11x(Hex) * * Option Board Type Option Boards * Option Boards * * Otherare Number * *
Motor Capacity		A5(50W) to 50(5kW)	A5(50W) to 150(15kW)	01(100 W) to 150(15 kW)
		H(200V), L(100V), F(400V)	H(200V), L(100V), F(400V)	H(200V), L(100V), F(400V)
	Specifica- tions		MECHATROLINK-II (ML2) EtherCAT (ECT)	EtherCAT (ECT)

Creating New Drive Files

Section 2-3

Servo	o Series	R7D-AP	R88D-WT	R88D-WN	
Dialog box		Drive Type R70-APACH VER Drive Type R70-APACH VER Drive Type No w Voltee Class: H Court Specifications: w Strimer Bandeer: If Court Triber Special Softwares W Make default OK	Oriver Type Setting: ISSO-WT0TH VERSE Oriver Type ISSO-WT0TH VERSE Driver Type ISSO-WT0TH VERSE Driver Type ISSO-WT0TH VERSE Setting: ISSO-WT0TH VERSE Setting: ISSO-WT0TH VERSE Setting: ISSO-WT0TH VERSE Setting: ISSO-WT0TH VERSE Option Board: ISSO-WT0TH VERSE Other Board: ISSO-WT0TH VERSE Other Board: ISSO-WT0TH VERSE Other Board: ISSO-WT0TH VERSE	One Flys Setting (Setting) Rest-WADH-M2 VERID Hotur Rest-WADH-M2 VERID HOL One Type Maximum More Capacity: Of 00 W0 Maximum More Capacity: Of 00 W0 With come Software Number Concert Type Octors David MCH Software Number Octors David MCH Software Number Other David Mail Interface Unit Maile default	
Drive Type Maximum A Motor Capacity		A3 (30 W) to 08 (750 W)	A3 (30 W) to 150 (15 kW)	A5 (50 W) to 30 (3 kW)	
Voltage Class		H (200 V), L (100 V)	H (200 V), HF (400 V), HH (200 V), HL (150 V)	H (200 V), L (100 V)	
	Specifica- tions			MECHATROLINK-II (ML2)	

Connection Type

Connection Type Selection

Inverters

Select one of the following connection types for the *Connection Type*.

Selection	Connection type		Inverte	er Series	
		3G3JX	3G3MX	3G3RX	3G3MX2
Direct	Direct USB Connection	Not supported.	Not supported.	Not supported.	Supported.
	Direct Serial Connection	Supported.	Supported.	Supported.	Not supported.
Via PLC (SCU/ SCB)	PLC Serial Communications Unit / Board Connection	Not supported.	Not supported.	Not supported.	Not supported.
Via PLC (DeviceNet)	PLC DeviceNet Connection	Not supported.	Not supported.	Not supported.	Supported.
Via PLC (CompoNet)	PLC CompoNet Connection	Not supported.	Not supported.	Supported.	Supported.
Via PLC	PLC EtherCAT Connection	Not supported.	Not supported.	Supported.	Supported.
(NC⊟8⊟/ EtherCAT)					

Selection	Connection type	Inverter Series		
		3G3JV	3G3MV	3G3RV
Direct	Direct USB Connection	Not supported.	Not supported.	Not supported.
	Direct Serial Connection	Supported.	Supported.	Supported.
Via PLC (SCU/SCB)	PLC Serial Communications Unit / Board Connection	Supported.	Supported.	Supported.
Via PLC (DeviceNet)	PLC DeviceNet Connection	Not supported.	Supported.	Supported.
Via PLC (CompoNet)	PLC CompoNet Connection	Not supported.	Not supported.	Not supported.
Via PLC	PLC EtherCAT Connection	Not supported.	Not supported.	Not supported.
(NC⊟8⊟/ EtherCAT)				

Servos

Selection	Connection type			Servo	Series		
		R7D-BP	R88D-KT	R88D-KN	R88D-KN (Linear)	R88D-GT	R88D-GN
Direct	Direct USB Con- nection	Not supported.	Supported.	Supported.	Supported.	Not supported.	Not supported.
	Direct Serial Con- nection	Supported.	Not supported.	Not supported.	Not supported.	Supported.	Supported.
Via PLC (SCU/SCB)	PLC Serial Com- munications Unit / Board Connection	Not supported.	Not supported.	Not supported.	Not supported.	Not supported.	Not supported.
Via PLC (MCH/ MECHATROLINK-II)	PLC (MCH Unit) MECHATROLINK-II Connection	Not supported.	Not supported.	Not supported.	Not supported.	Not supported.	Not supported.
Via PLC (NC⊡71/ MECHATROLINK-II)	PLC (NC⊡71 Unit) MECHATROLINK-II Connection	Not supported.	Not supported.	Not supported.	Not supported.	Not supported.	Not supported.
Via PLC (NC⊟8⊟/ EtherCAT)	PLC EtherCAT Connection	Not supported.	Not supported.	Sup- ported. ^{*1}	Supported.	Not supported.	Not supported.

*1. Only models with built-in EtherCAT communications.

Selection	Connection type	Servo Series		
		R7D-AP	R88D-WT	R88D-WN
Direct	Direct USB Connection	Not supported.	Not supported.	Not supported.
	Direct Serial Connection	Supported.	Supported.	Not supported.
Via PLC (SCU/ SCB)	PLC Serial communications Unit / Board Connection	Supported.	Supported.	Not supported.
Via PLC (MCH/MECHATROLINK-II)	PLC (MCH Unit) MECHATROLINK-II Connection	Not supported.	Supported with FNY-NS115.	Supported.
Via PLC (NC⊟71/ MECHATROLINK-II)	PLC (NC⊡71 Unit) MECHATROLINK-II Connection	Not supported.	Supported with FNY-NS115.	Supported.

Network Settings

Click the **Settings...** Button to the right of the *Connection Type* Field. The following dialog box will be displayed.

Item **Network Tab Page Drive Tab Page** Network Settings [Direct] Network Settings [Direct] Dialog × X box Network Driver Network Driver Slave Unit Address 1 + COM1 Port Selection: -19200 -Baud Rate: 1000 🚔 Communications Timeout None -Parity: 3 🔺 8 💌 Number of retries Data bits 1 💌 Stop bits: Make default Make default ΟK Cancel Help ΟK Cancel Help • Slave Unit Address: 1 to 32 (Modbus-RTU slave Inverter • Port Selection: COM1, COM2, etc. address) (See note 1.) • Baud Rate: 2400, 9600, 19200, or 38400 bits/s • Communications Timeout: 500 to 5,000 ms • Parity: None, Odd, or Even Number of retries: 1 to 6 Data bits: 7 or 8 Stop bits: 1 or 2 Servo • Slave Unit Address: 0 to F (Servo Drive commu-• Port Selection: COM1, COM2, etc. nications Unit No.) (See note 2.) • Baud Rate: 9600 or 19200 bits/s • Communications Timeout: 500 to 5,000 ms • Parity: None, Odd, or Even • Number of retries: 1 to 6 Data bits: 7 or 8 Stop bits: 1 or 2

Detailed Settings for Direct Connections

Note (1)

(1) Modbus-RTU Slave Address Setting:

The Modbus-RTU slave address (01 to 32) is set in the following parameter using the Digital Operator on front of the Inverter before connecting the CX-Drive.

Inverter Series	3G3JV	3G3MV	3G3RV
Parameter No.	n70	n153	H5-01

(2) The Servo Communications Unit No. (0 to F) is set using the following method before connecting the CX-Drive.

Servo Series	R7D-AP	R88D-WT
	Unit number rotary switch on the Servo	Change to the Setting Mode using the Servo front panel settings and set the unit number in digit 2 of Pn000.

Via PLC (SCU/SCB) Connections (Except R88D-WN)

ltem	Network Tab Page	Gateway PLC Tab Page
Dialog box	Network Settings [Via PLC (SCU/SCB)] Network Gateway PLC Slave Unit Address Image: Comparison of the section of the s	Network Settings [Via PLC (SCU/SCB)] Network Gateway PLC Default Image: Properties in a constraint of the second secon
Inverter	 Slave Unit Address: 1 to 32 (Modbus-RTU slave address) (See note 1.) Master Unit Address: 0 to 15 (Unit address for Serial Communications Unit). Or select <i>CS-Series Inner Board</i> Option (Serial Communications Board). Port Selection: Port 1 or Port 2 	Click the Properties Button to set the PLC (with a Serial Communications Unit/Board) to use as the gateway.
Servo	 Slave Unit Address: 0 to F (Servo Communications Unit No.) (See note 2.) Master Unit Address: 0 to 15 (Unit Address for Serial Communications Unit). Or select <i>CS-Series Inner Board</i> Option (Serial Communications Board). Port Selection: Port 1 or Port 2 	

Note

(1) Modbus-RTU Slave Address Setting:

The Modbus-RTU slave address (01 to 32) is set in the following parameter using the Digital Operator on front of the Inverter before connecting the CX-Drive.

Inverter Series	3G3JV	3G3MV	3G3RV
Parameter No.	n70	n153	H5-01

(2) The Servo Communications Unit No. (0 to F) is set using the following method before connecting the CX-Drive.

Servo Series	R7D-AP	R88D-WT
Method	Unit number rotary switch on the Servo	Change to the Setting Mode using the Servo front panel settings and set the unit number in digit 2 of Pn000.

Via PLC (DeviceNet) Connections or Via PLC (CompoNet) Connections (3G3MV, 3G3RV)

ltem	Network Tab Page	Gateway PLC Tab Page
Dialog box	Network Settings [Via PLC (DeviceNet)] Network Gateway PLC Slave Unit Address Master Unit Address Make default OK Cancel	Network Settings [Via PLC (DeviceNet)] Network Gateway PLC Default Add Remove Make default OK Cancel
Inverter	 Slave Unit Address: 0 to 63 (DeviceNet or CompoNet slave address) Master Unit Address: 0 to 15 (DeviceNet or CompoNet unit number) 	Click the Properties Button to set the PLC (with a DeviceNet or CompoNet Unit) to use as the gateway.

Via PLC (MCH/MECHATROLINK-II) or Via PLC (NC□71/MECHATROLINK-II) (R88D-WN) or Via PLC (NC□8□/EtherCAT)(R88D-KN)

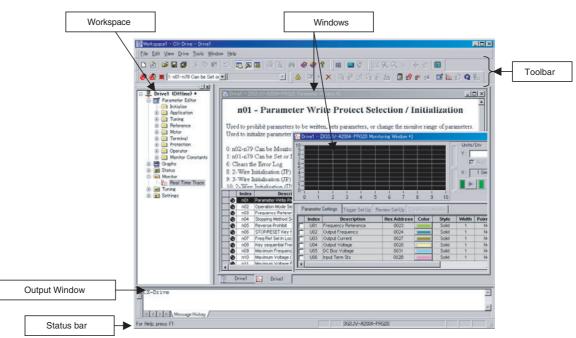
Item	Network Tab Page	Gateway PLC Tab Page
Dialog box	Network Settings [Yia PLC (MCH/MLII)] Network Gateway PLC Axis Number Axis Number Master Unit Address Make default OK Cancel	Network Settings [Via PLC (MCH/MLII)] Network Gateway PLC Default Properties Add Remove Make default OK Cancel
Inverter	 Slave Unit Address: 1 to 80 (See Note). Master Unit Address: 0 to 15 	Click the Properties Button to set the PLC (with a MCH or NC Unit) to use as the gateway.
Servo	 Axis Number: 1 to 32 for MCH or 1 to 16 for NC□71 Master Unit Address: 0 to 15 (MCH or NC unit number) 	

Note Depending on the model of the NC Unit to be mounted, some numbers are not available.

Refer to the manuals of the NC Unit for details.

2-4 User Interface

2-4-1 Window Structure



2-4-2 Functions

Functions Table

Folder	Contents	
Parameter Editor	Edits the parameters of Inverters or Servos.	
Graphs	Displays parameters graphically.	
Diagrams	Displays parameters in block diagrams.	
Status	Displays online drive status.	
Monitor	Enables realtime traces and other monitoring of online drives.	
Tuning	Enables test runs and auto-tuning of online drives.	
Settings	Enables initializing online drives.	

Functions

Folder	Inverters						
	3G3JX	3G3MX	3G3RX	3G3MX2	3G3JV	3G3MV	3G3RV
Parameter Editor	ОК	ОК	OK	OK	ОК	OK	OK
Graphs					OK	OK	OK
Diagrams						OK	OK
Status	OK	OK	OK	OK	OK	OK	OK
Monitor	OK	OK	OK	OK	OK	OK	OK
Tuning		OK	OK	OK	OK	OK	OK
Settings	OK	OK	OK	OK	OK	OK	OK

Folder	Servos								
	R7D-BP	R88D- KT	R88D- KN	R88D- KN (Linear)	R88D- GT	R88D- GN	R7D-AP	R88D- WT	R88D- WN
Parameter Editor	OK	ОК	ОК	OK	ОК	OK	OK	OK	OK
Diagrams	OK				OK	OK		OK	
Status	OK	ОК	ОК	ОК	ОК	ОК	ОК	OK (See note.)	
Monitor	OK	ОК	ОК	ОК	OK	ОК	ОК	OK (See note.)	
Motor Setup				ОК				OK (See note.)	
Tuning	OK	OK	OK	OK	OK	OK	OK		
Settings	OK	OK	OK	OK	OK	OK	OK	OK	

Note These functions are not supported when communicating via MECHATRO-LINK II.

<u>Inverters</u>

Folder	3G3JX	3G3MX	3G3RX
Parameter	Basic Settings	Basic Settings	Basic Settings
Editor	 Analog Input 	Analog Input	Analog Input
	 Multi-Step Speed, Jogging 	Multi-Step Speed, Jogging	 Multi-Step Speed, Jogging
	 Characteristics, Torque Boost 	Characteristics, Torque Boost	Characteristics, Torque Boost
	 DC Injection Braking 	 DC Injection Braking 	DC Injection Braking
	 Upper/Lower Limit, Jump 	Upper/Lower Limit, Jump	Upper/Lower Limit, Jump
	PID Control	PID Control	PID Control
	• AVR	• AVR	• AVR
	RUN Mode, Accel/Decel Func- tions	RUN Mode, Accel/Decel Func- tions	RUN Mode, Accel/Decel Func- tions
	 External Frequency Adjustment 	• External Frequency Adjustment	 External Frequency Adjustment
	Operation Frequency	 Operation Frequency 	Acceleration/Deceleration
	 Frequency Addition 	 Frequency Addition 	Operation Frequency
	VR Adjustment	VR Adjustment	Restart During Momentary
	Restart During Momentary	Restart During Momentary	Power Interruption Electronic Thermal
	Power Interruption Electronic Thermal 	Power Interruption Electronic Thermal 	Overload Limit
	Overload Limit	Overload Limit	Lock
	Frequency Pull-In	Lock	Non-Stop Function at Momen-
	• Lock	Initialization	tary Power Interruption
	Non-Stop Function at Momen-	Multi-Function Input Terminals	Torque Limit
	tary Power Interruption	Multi-Function Output Setting	Vf Free Setting
	Initialization	Level Output Status Setting	Multi-Function Input Terminals
	 Multi-Function Input Terminals 	Communication Function Adjust-	Multi-Function Output Setting
	 Multi-Function Output Setting 	ment	 Analog Monitor
	 Level Output Status Setting 	 Various Adjustment 	 Level Output Status Setting
	Communication Function Adjust- ment	Control Parameters Monitor Constants(Fault History/	Communication Function Adjust- ment
	 Various Adjustment 	Trace)	 Various Adjustment
	Control Parameters		Meter Adjustment
	Monitor Constants(Fault History/ Trace)		Output Terminal Operation Func- tion
			Input Terminal Response
			Control Parameters
			Absolute Position Control
			• User Parameter
			Monitor Constants(Fault History/ Trace)
Status	Digital Inputs	Digital Inputs	Digital Inputs
	Digital Outputs	Digital Outputs	Digital Outputs
	Inverter Status	Inverter Status	Inverter Status
	• Alarms	• Alarms	• Alarms
Monitor	Real Time Trace	Real Time Trace	Real Time Trace
Tuning		• Test Run	• Test Run
Settings	Initialize	• Initialize	• Initialize

Folder	3G3MX2
Parameter	Fault History
Editor	• Set-up
	Basic Settings
	Analog Input
	Multi-Step Speed, Jogging
	• V/f Profile
	DC Injection Braking
	• Limit, Jump
	PID Control
	• AVR
	RUN Mode, Accel/Decel Func- tions
	• External Frequency Adjustment
	Acceleration/Deceleration
	Operation Frequency
	Restart After Momentary Power
	Interruption
	 Electronic Thermal
	Overload Limit
	• Lock
	Torque Limit
	 Controlled Stop Operation at Power Loss
	 Window Comparator
	Vf Free Setting
	Password
	 Multi-Function Input Terminals
	Multi-Function Output Terminals
	 Analog Monitor
	 Level Output Status Setting
	 Communication Function
	Adjustment
	Input/Output Terminals Function
	 Control Constants
	 Simple Position Control
	Simple Torque Control
	Pulse Input
	Communication Between Invert-
	ers
	User Parameter
	• Others
Graphs	• V/f Profile
Status	Digital Inputs
	Digital Outputs
	Drive Status
	• Alarms
Monitor	Real Time Trace
Tuning	Test Run
Settings	Initialize

Folder	3G3JV	3G3MV	3G3RV
Parameter Editor	 Initialize Application Tuning Reference Motor Terminal Protection Operator Monitor Constants 	 Initialize Application Tuning Reference Motor Options Terminal Protection Operator Up 2/Down 2 Monitor Constants 	 Initialize Application Tuning Reference Motor Options Terminal Protection Special Adjustment Operator Motor Auto-tuning Monitor Constants
Graphs	 Analogue Input 1 Analogue Output 1 Jump Frequencies V/F Profile 	 Analogue Output 1 Frequency Reference Input Jump Frequencies Multifunction Analogue Current Input Multifunction Analogue Voltage Input V/F Profile 	 Analogue Input 1 Analogue Input 2 Analogue Output 1 Analogue Output 2 Jump Frequencies V/F Profile V/F Profile Motor 2
Diagrams		PID Control Loop PID Target Value PID Feedback Value	PID Control Loop
Status	 Digital Inputs Digital Outputs Inverter Status 1 Status Signal Alarms 	 Digital Inputs Digital Outputs Inverter Status 1 Status Signal Alarms 	 Digital Inputs Digital Outputs Inverter Status 1 Status Signal Alarms
Monitor	Real Time Trace	Real Time Trace	Real Time Trace
Tuning	• Test Run	• Test Run	• Test Run • Auto-tune
Settings	• Initialize	• Initialize	Initialize Password Authorization

<u>Servos</u>

Folder	R7D-BP	R88D-GT	R88D-GN		
Parameter	 Function Selection Parameters 	• Function Selection Parame	ters		
Editor	Gain Related Parameters	Gain Related Parameters			
	 Position Control Related Parameters 	Position Control Related Pa	arameters		
	 Internal Speed Control Related Parameters 	• Speed Control and Torque	Control Related Parameters		
	 Sequence Related Parameters 	Sequence Related Parame	ters		
Diagrams	Internal Speed Control Mode	Position Control Mode			
	Position Control Mode	 Speed Control Mode 			
		Torque Control Mode			
Status	CN1 Input Signal Monitor	CN1 Input Signal Monitor			
	CN1 Output Signal Monitor	CN1 Output Signal Monitor			
	Drive Status	Drive Status			
	Load Status	Load Status			
	Pulse Status	Pulse Status			
	• Alarms	• Alarms			
Monitor	Real Time Trace	Real Time Trace			
	Data Trace	Data Trace			
Tuning	Auto Tune	• Test Run			
		Auto Tune Absolute Encoder			
Settings	Initialize	Initialize			
	Product Information	 Product Information 			

Folder	R88D-KT	R88D-KN	R88D-KN (Linear)
Parameter	Basic Parameters	CiA402 Drive Profile	CiA402 Drive Profile
Editor	Gain Parameters	 Basic Parameters 	Basic Parameters
	Vibration Suppression Parame-	Gain Parameters	Gain Parameters
	ters Analog Control Parameters 	Vibration Suppression Parame- ters	Vibration Suppression Parame- ters
	• I/F Monitor Setting Parameters	 Analog Control Parameters 	Analog Control Parameters
	Extended Parameters	• I/F Monitor Setting Parameters	• I/F Monitor Setting Parameters
	Special Parameters	 Extended Parameters 	Extended Parameters
	Quick Parameter Setup	 Special Parameters1 to 3 	Special Parameters 1 to 3
		Quick Parameter Setup	Linear Motor and Encoder Set- ting Parameters
			Quick Parameter Setup
Status	Analog Monitor	Analog Monitor	Analog Monitor
	 Analog Monitor Setting 	 Analog Monitor Setting 	 Analog Monitor Setting
	Drive Status	Drive Status	Drive Status
	 Input Signal Monitor 	 Input Signal Monitor 	 Input Signal Monitor
	 Output Signal Monitor 	 Output Signal Monitor 	 Output Signal Monitor
	 Physical Input Signal 	 Physical Input Signal 	 Physical Input Signal
	 Physical Output Signal 	 Physical Output Signal 	 Physical Output Signal
	Pulse Status	Pulse Status	Pulse Status
	 Rotation Hindering 	 Rotation Hindering 	Rotation Hindering
	Status	Status	Status
	Warning Data	Warning Data	Warning Data
	• Alarms	 Enhancing Input Signal 	 Enhancing Input Signal
		• Alarms	Alarms
Monitor	Real Time Trace	Real Time Trace	Real Time Trace
	Data Trace	Data Trace	Data Trace
Motor Setup			Linear Motor Setup

User Interface

Section 2-4

Folder	R88D-KT	R88D-KN	R88D-KN (Linear)
Tuning	• Test Run	Test Run	Test Run
	Auto Tune	Auto Tune	Auto Tune
	• Offset	Absolute Encoder	• FFT
	Absolute Encoder	• FFT	 Damping Control
	• FFT	 Damping Control 	
	 Damping Control 		
Settings	Initialize	Initialize	Initialize
	 Product Information 	 Product Information 	 Product Information

Folder	R7D-AP	R88D-WT	R88D-WN
Parameter	Function Selection Constants	Function Selection Constants	Function Selection Constants
Editor	 Gain Related Constants 	 Gain Related Constants 	Gain Related Constants
	 Position Related Constants 	 Position Related Constants 	 Position Related Constants
	 Speed Related Constants 	 Speed Related Constants 	 Speed Related Constants
	 Torque Related Constants 	 Torque Related Constants 	 Torque Related Constants
	 Sequence Related Constants 	 Sequence Related Constant 	Sequence Related Constants
	Other Constants	Other Constants	Regenerative Resistor Capacity
			Motion Parameters
			MECHATROLINK-II Constants
Diagrams		Position Block Diagram	
		 Speed Block Diagram 	
		 Torque Block Diagram 	
Status	Input signals	Input signals	
	 Output signals 	Output signals	
	Motion Status	Motion Status	
	• Alarms	• Alarms	
Monitor	Real Time Trace	Real Time Trace	
	Data Trace	Data Trace	
Tuning	Test Run	Test Run	
	Auto Tune	Auto Tune	
	Offset	• Offset	
		Absolute Encoder	
Settings	Initialize	Initialize	
-	 Password Authorization 	Module Detection Clear	
	 Product Information 	 Password Authorization 	
		 Product Information 	

2-4-3 Menu Commands

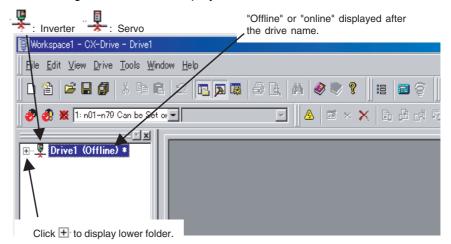
Menu	Submenu/Command	Contents	Inverter	Servo	lcon
File	New	Creates a new drive file.	ОК	ОК	Ľ
	Autodetect	Detect drives automatically.	ОК	ОК	1
	Open	Opens an existing drive file (.sdd), or monitor review file (.sdm).	ОК	ОК	É
	Close	Closes an open drive file (.sdd).	OK	OK	
	Open Workspace	Opens an existing Workspace (.sdw).	OK	ОК	
	Close Workspace	Closes the active Workspace (.sdw).	OK	OK	
	Save Workspace	Saves the active Workspace (.sdw).	OK	OK	
	Save as Workspace	Saves the active Workspace with a new name (.sdw).	ОК	ОК	
	Save	Saves an open drive file using its existing file name (.sdd).	OK	OK	H
	Save As	Saves an open drive file using a specified file name and directory (.sdd).	OK	ОК	
	Save All	Saves all currently open drive files (.sdd).	OK	OK	ø
	Print	Prints the current drive file.	OK	OK	8
	Print Preview	Displays a print preview of the drive file in the active window.	ОК	ОК	<u>a</u>
	Page Setup	Changes printing options, such as mar- gins, include drive information, drive type page heading, etc.	OK	OK	
	Import	Imports a file from the specified directory.	OK	OK	
	Export	Exports the current drive file to a file in the specified directory as a CSV or text file.	ОК	ОК	
	Recent file	Opens a recent drive file.	OK	OK	
	Recent Workspace	Opens a recent Workspace.	OK	OK	
	Exit	Exits the CX-Drive.	OK	OK	
Edit	Undo	Undoes the previous editing operation.	OK	OK	$\mathbf{\Omega}$
	Cut	Deletes data from the drive file and places it on the clipboard.	OK	ОК	Ж
	Сору	Copies data from the drive file and places it on the clipboard.	OK	ОК	Ē
	Paste	Pastes data from the clipboard into the drive file.	OK	OK	e
	Delete	Deletes selected data from the drive file.	OK	OK	
	Select All	Selects all the data in the drive file.	OK	OK	
	Find	Searches for a specific item in the drive file.	OK	ОК	64
View	Tool Bars	Shows or hides the toolbars (Standard, Modes, Drive, View, and Tools).	ОК	ОК	
	Status Bar	Shows or hides the status bar for the drive type name and other information.	ОК	ОК	
	Workbook Mode	Shows the selected windows with tabs.	OK	OK	
	Full Screen	Displays the active view in full screen mode.	ОК	ОК	
	Output	Shows or hides the output window.	ОК	ОК	A

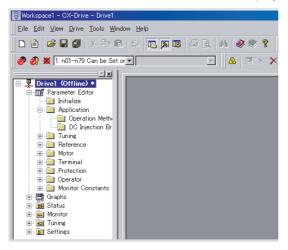
Menu	Subme	enu/Command	Contents	Inverter	Servo	lcon
View	Workspac	ce	Shows or hides the Workspace window.	ОК	ОК	
	Motor Ma	nagement	Shows or hides the motor operation win- dow.	ОК	ОК	
	Zoom		Zooms in and out using a rectangle, initial setting, etc.	ОК	OK	<u>a</u><a< b="">a</a<>
	Pan Mode	9	Actives the full scroll mode.	ОК	ОК	
	Cursor M	ode	Actives the cursor mode.	ОК	ОК	÷
	Show Par	ameter Labels	Shows or hides parameter labels.	OK	ОК	
	Show Par	ameter Value	Shows or hides parameter values.	OK	OK	
	Show Cha	anges Only	Displays only parameters with modified values.	ОК	ОК	<i>7</i>
	Show Diff	erences Only	Displays only parameters with values dif- ferent from the drive.	ОК	ОК	
	Show Inv	alids Only	Displays only parameters with invalid values.	ОК	ОК	×
	Display F	ormat	Changes to one of the following display formats: Normal, High Low Text, Orange LED, Red LED, Green LED, or Blue LED.	OK	OK	
Drive	Change		Edits the active drive properties.	ОК	ОК	
	Work Onl	ine	Connects to the drive.	ОК	ОК	A
	Initialize		Initializes the parameters of the drive to the default values.	ОК	ОК	₽ ×
	Password Protection		Sets the password for the drive.	ОК	ОК	88
	Paramete	er Editor	Opens the parameter editor view for the current drive.	ОК	ОК	=
	Select Pa	rameter Graph	Opens the graphical editor containing the selected parameter.	ОК	ОК	
	Reset Selection		Resets the currently selected parameters.	ОК	ОК	\times
	Reset All		Resets all parameters.	ОК	ОК	\times
	Save To F (for Servo	ROM via MCH only)	Saves the parameters to the flash mem- ory in the Servo via MCH.		ОК	*
	Transfer	To Drive	Downloads the complete parameter set to the drive.	ОК	ОК	
		From Drive	Uploads the complete parameter set from the drive.	ОК	ОК	Ð
		Compare with Drive	Uploads the parameters of the drive in the <i>Drive Value</i> Column to enabling comparing the parameter set.	OK	ОК	ার্থ
		Selection To Drive	Downloads the selected parameters to the drive.	ОК	ОК	5
		Selection From Drive	Uploads the selected parameters from the drive.	ОК	ОК	EF
	Alarms		Opens the drive alarm window showing the current alarms and alarm trace.	ОК	ОК	19
	No Modul	e Detection Clear	Clears the A.E7 (No module detection) error.		ОК	
	Data Trac	e	Configures and activates the Servo data trace function.		ОК	B

Menu	Submenu/Command	Contents	Inverter	Servo	lcon
Drive	Real Time Trace	Displays the current values of the selected parameters.	ОК	ОК	<u>An</u>
	FFT	Performs the FFT analysis.		ОК	<u>I</u> ××
	Test	Performs a test run.	ОК	ОК	Q
	Auto-Tune	Executes the auto-tuning function built into the drive.	ОК	ОК	Ų ,₁
	Set Absolute Encoder	Configures a Servomotor absolute encoder.		ОК	
	Damping Control	Configures Servo damping control.		OK	
	Adjust Offsets	Configures Servo offsets.		OK	
	Product Information	Displays product information.	OK	OK	
Tools	Database Upgrade	Upgrades the database to the latest ver- sion.	ОК	ОК	
	Options	Sets CX-Drive options.	ОК	OK	
	Calculator	Displays the Microsoft calculator.	ОК	ОК	
	Compare Drives	Displays the parameter differences between 2 drive files.	ОК	ОК	
Window	Close All	Closes all open windows.	OK	OK	
	Cascade	Arranges windows as overlapping files.	OK	OK	
	Tile Horizontally	Arranges windows as horizontal, non- overlapping tiles.	ОК	ОК	
	Tile Vertically	Arranges windows as vertical, non-over- lapping tiles.	ОК	ОК	
	Arrange Icons	Arranges the icons at the bottom of the window.	ОК	OK	
Help	Help Topics	Displays an index to topics on which help is available.	ОК	ОК	٢
	Help	Provides contextual help to provide help relating to the active window.	ОК	ОК	۱
	Online Registration	Registers your application on the OMRON website.	ОК	ОК	
	Omron on the web	Opens the OMRON Corporate website.	OK	OK	
	About CX-Drive	Displays the version number of the application.	ОК	ОК	8

2-5 Editing Drive Files

1. Use the New Drive Dialog Box to set the drive name, drive type, connection type, and other information, or 2. Use *Autodetect* to select the target drive. The following window will be displayed.





2-5-1 Editing Parameters

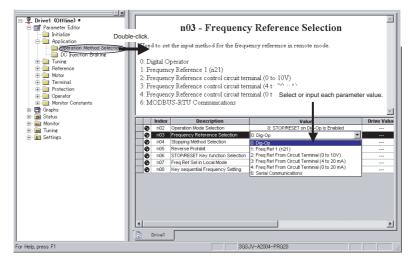
The parameters for each drive (an Inverter or Servo) can be edited under the parameter numbers.

Parameter Editor: Numeric Order Double-click *Parameter Editor* to open the Parameter Editor Window in numeric order. Select and set each parameter.

Workspace1 - CX-Drive - Drive1 -	[Drive1 - [3G3J	V-A2004-PRG20 Parameter Window	*]]	_ 🗆 🗙
Eile Edit View Drive Tools	Window <u>H</u> elp			_ 8 ×
∬ D 🏠 🛩 🖬 🕼 X 🗞 G	1 2 🖪 🗖	1 🗔 🖨 🖪 🛤 🥔 🍭 🤋	# ■ ♥	
🤣 🛷 💥 1:n01-n79 Can be Set	v 10	🖂 🔺 🖂	🗙 🖪 🖻 et Filip 🗗 🗐 🔒 🕋 🖬 🖼 🖬	🖢 🕼 🔍 🐘
Dou	uble-click.			
Drive1 Officing Drive1 Officing Drapts Drapts	Used to pr Used to ini 0: n02-n79 1: n01-n79 6: Clears tt 8: 2-Wire 1 9: 3-Wire 1		sets parameters, or change the monitor range of parameters. Select or input each parameter valu	irameters.
	1 10.0 1140			
🖭 🧰 Status	Index	Description	alue	Drive Value
	Index	Description Parameter Write Protect Selection / In	1: n01-n79 Can be Set or Monitored	Drive Value 🔺
🗈 📷 Status 🕀 💼 Monitor	Index 0 101 0 102	Description Parameter Write Protect Selection / In Operation Mode Selection	1: n01-n79 Can be Set or Monitored 0: STOP/RESET on Dig-Op is Enabled	
⊕-⊡ Status ⊕-⊠ Monitor ⊕-⊡ Tuning	Index O n01 0 n02 0 n03	Description Parameter Write Protect Selection / In Operation Mode Selection Frequency Reference Selection	1: n01-n79 Can be Set or Monitored 0: STOP/RESET on Dig-Op is Enabled 0: Dig-Op	z
⊕-⊡ Status ⊕-⊠ Monitor ⊕-⊡ Tuning	Index 0 101 0 102 0 103 0 104	Description Parameter Write Protect Selection / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection	1:n01-n79 Can be Set or Monitored 0:STOP/RESET on Dig-Op is Enabled 0:Dig-Op 0:Decelerates to Stop in Preset Time	z
⊕-⊡ Status ⊕-⊠ Monitor ⊕-⊡ Tuning	Index 0 101 0 102 0 103 0 104 0 105	Description Parameter Write Protect Selection / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection Reverse Prohibit	1: n01-n79 Can be Set or Monitored 0: STOP/RESET on Dig-Op is Enabled 0: Dig-Op 0: Decelerates to Stop in Preset Time 0: Reverse Enabled	2
e-me Status e-⊡ Monitor e-⊡ Tuning	Index 0 101 0 102 0 103 0 104 0 105 0 106	Description Parameter Write Protect Selection / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection Reverse Prohibit STOPRESET Key function Selection	1: n01-n79 Can be Set or Monitored 0: STOPRESET on Dig-Op is Enabled 0: Dig-Op 0: Decelerates to Stop in Preset Time 0: Reverse Enabled 0: STOPRESET of Oig-Op Enabled	
e-me Status e-⊡ Monitor e-⊡ Tuning	Index 0 01 0 02 0	Description Parameter Write Protect Selection / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection Reverse Prohibit STOP/RESET Key function Selection Freq Ref Sel in Local Mode	1:n01-n32 Cm bis Set or Monitored 0:STOPRESET on Dip-Op is Enabled 0:Dip-Op 0:Decelerrates to Stop in Preset Time 0:Reverse Enabled 0:STOPRESET of Dip-Op Enabled 0:Freq Adjuster of the Dip-Op Enabled	
e-me Status e-⊡ Monitor e-⊡ Tuning	Index 0 n01 0 n02 0 n03 0 n04 0 n06 0 n07 0 n08	Description Parantete Wite Protect Steetion / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection Reverse Prohibit STOPRESET Key function Selection Freq Ref Sel in Local Mode Key sequential Frequency Setting	1: n01-n79 Can be Set or Monitored 0: STOPRESET on Dig-Op is Enabled 0: Dig-Op 0: Decelerates to Stop in Preset Time 0: Reverse Enabled 0: STOPRESET of Oig-Op Enabled	
e-me Status e-⊡ Monitor e-⊡ Tuning	Index ● n01 ● n02 ● n03 ● n04 ● n05 ● n06 ● n07 ● n08 ● n08	Description Parameter Wite Protect Selection / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection Reverse Profilat STOP/RESET Key function Selection Freq Ref Sel in Local Mode Key sequential Frequency Setting Maximum Frequency (SMAX)	1: n01-n32 Gm is Set or Monitored 0: STOPRESET on Dip-Op is Enabled 0: Dip-Op 0: Decelerates to Stop in Preset Time 0: Reverse Enabled 0: STOPRESET of Dip-Op Enabled 0: STOPRESET of Dip-Op Enabled 0: The value is Entered with the Enter Key pressed	
e-me Status e-⊡ Monitor e-⊡ Tuning	Index ● n01 ● n02 ● n03 ● n04 ● n05 ● n06 ● n07 ● n09 ● n10	Description Parameter-Wite Protect Selection / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection Reverse Proliati STOPRESET Key function Selection Freq Ref Sel in Local Mode Key sequential Frequency Setting Maximum Prequency (PMAX) Maximum Prequency (PMAX)	1:n01-n32 Cm bis Set or Monitored 0:STOPRESET on Dip-Op is Enabled 0:Dip-Op 0:Decelerrates to Stop in Preset Time 0:Reverse Enabled 0:STOPRESET of Dip-Op Enabled 0:Freq Adjuster of the Dip-Op Enabled	
⊕-⊡ Status ⊕-⊠ Monitor ⊕-⊡ Tuning	Index n01 0.02 0.03 0.03 0.03 0.04 0.05 0.06 0.07 0.07 0.07 0.07 0.07 0.07 0.07 0.07 0.07 0.07 0.07 0.07 0.07 0.07 0.08 0.010 0.010 0.010 0.010	Description Parameter Wite Protect Selection / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection Reverse Prolibit STOPRESET Key function Selection Freq Ref Sel in Local Mode Key sequential Frequency Setting Maximum Votage (VMAX) Maximum Votage (VMAX)	1: n01-n79 cm is Set or Monitored 0: STOPRESETS no Jo-yo is Enabled 0. By-Op 0. Declarates to Stop in Preset Time 0: Co-Reverse Enabled 0: STOPRESET of Dig-Op Enabled 0: STOPRESET of Dig-Op Enabled 0: Three Adjuster of the Dig-Op Enabled 0: Three value is Entered with the Enter Key pressed All parameters displayed in numeric o	
e-me Status e-⊡ Monitor e-⊡ Tuning	Index 0 n01 0 n02 0 n03 0 n04 0 n05 0 n07 0 n07 0 n07 0 n07 0 n07 0 n07 0 n08 0 n09 0 n11 0 n12	Description Parameter-Wite Protect Selection / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection Reverse Proliati STOPRESET Key function Selection Freq Ref Sel in Local Mode Key sequential Frequency (SMAX) Maximum Votage (Frequency (FB) Maximum Votage (Frequency (FB)	1: n01-n79 Cm is Set or Montered is 0. STOP/RESET on Dig-Op is Enabled 0. Dig-Op is Enabled 0. Dig-Op in Preset Time 0. STOP/RESET of Dig-Op Enabled 0. For Aguater of the Dig-Op Enabled 0. The value is Entered with the Enter Key pressed All parameters displayed in numeric o 1.5	
⊕-⊡ Status ⊕-⊠ Monitor ⊕-⊡ Tuning	Index 0 n01 0 n02 0 n03 0 n04 0 n05 0 n06 0 n07 0 n08 0 n09 0 n01 0 n10 0 n12 0 n13	Description Parameter Wite Protect Selection / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection Reverse Prohibit STOPRESET Key function Selection Freq Ref Sel in Local Mode Key sequential Frequency (FMAX) Maximum Votage (VMAX) Maximum Votage (VMAX) Maximum Votage (Frequency (FB) Middle Output Frequency (Vatage (V	1: n01-n79 cm is Set or Monitored 0: STOPRESETS no Jo-yo is Enabled 0. Declements to Stop in Preset Time 0. Or Or Declements to Stop in Preset Time 0: STOPRESET of Dig-Op Enabled 0: STOPRESET of Dig-Op Enabled 0: Three Adjuster of the Dig-Op Enabled 0: Three value is Entered with the Enter Key pressed All parameters displayed in numeric o 15 12	
e-me Status e-⊡ Monitor e-⊡ Tuning	Index 0 n01 0 n02 0 n03 0 n04 0 n05 0 n07 0 n07 0 n07 0 n07 0 n07 0 n07 0 n08 0 n09 0 n11 0 n12	Description Parameter-Wite Protect Selection / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection Reverse Proliati STOPRESET Key function Selection Freq Ref Sel in Local Mode Key sequential Frequency (SMAX) Maximum Votage (Frequency (FB) Maximum Votage (Frequency (FB)	1: n01-n79 Cm is Set or Montered is 0. STOP/RESET on Dig-Op is Enabled 0. Dig-Op is Enabled 0. Dig-Op in Preset Time 0. STOP/RESET of Dig-Op Enabled 0. For Aguater of the Dig-Op Enabled 0. The value is Entered with the Enter Key pressed All parameters displayed in numeric o 1.5	
⊕-⊡ Status ⊕-⊠ Monitor ⊕-⊡ Tuning	Index 0 n01 0 n02 0 n03 0 n04 0 n05 0 n06 0 n07 0 n08 0 n09 0 n01 0 n10 0 n12 0 n13	Description Parameter Wite Protect Selection / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection Reverse Prohibit STOPRESET Key function Selection Freq Ref Sel in Local Mode Key sequential Frequency (FMAX) Maximum Votage (VMAX) Maximum Votage (VMAX) Maximum Votage (Frequency (FB) Middle Output Frequency (Vatage (V	1: n01-n79 cm is Set or Monitored 0: STOPRESETS no Jo-yo is Enabled 0. Declements to Stop in Preset Time 0. Or Or Declements to Stop in Preset Time 0: STOPRESET of Dig-Op Enabled 0: STOPRESET of Dig-Op Enabled 0: Three Adjuster of the Dig-Op Enabled 0: Three value is Entered with the Enter Key pressed All parameters displayed in numeric o 15 12	
⊕-⊡ Status ⊕-⊠ Monitor ⊕-⊡ Tuning	Index 0 n01 0 n02 0 n03 0 n04 0 n05 0 n06 0 n07 0 n08 0 n09 0 n01 0 n10 0 n12 0 n13	Description Parameter Wite Protect Selection / In Operation Mode Selection Frequency Reference Selection Stopping Method Selection Reverse Prohibit STOPRESET Key function Selection Freq Ref Sel in Local Mode Key sequential Frequency (FMAX) Maximum Votage (VMAX) Maximum Votage (VMAX) Maximum Votage (Frequency (FB) Middle Output Frequency (Vatage (V	1: n01-n79 cm is Set or Monitored 0: STOPRESETS no Jo-yo is Enabled 0. Declements to Stop in Preset Time 0. Or Or Declements to Stop in Preset Time 0: STOPRESET of Dig-Op Enabled 0: STOPRESET of Dig-Op Enabled 0: Three Adjuster of the Dig-Op Enabled 0: Three value is Entered with the Enter Key pressed All parameters displayed in numeric o 15 12	

Parameter Editor in Functional Categories

Double-click the category folder to open the Categorized Parameter Editor Window. Select and set each parameter.

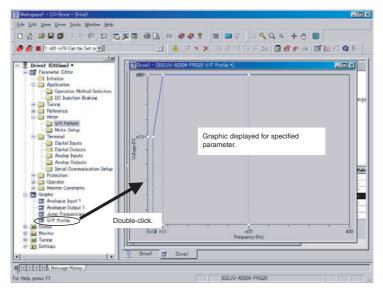


Comparing Drive and Parameter Data

The comparison operation uploads drive parameters without changing parameter values in the file data. The Parameter Editor Window shows both the drive file and the file data at the same time, and indicates the differences.

- Default, Q: Default but different from the drive, O: Not default,
- Q: Not default and different from the drive.
- 🐹: Invalid, 💐: Invalid and different from the drive.

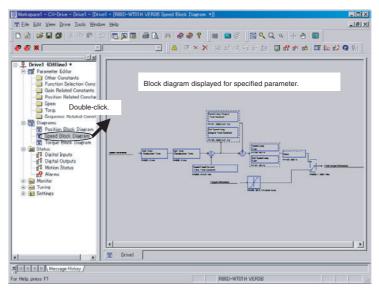
2-5-2 Graphs



Parameters can be displayed in graphic form for review (for Inverters only).

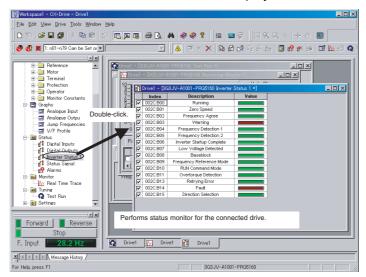
2-5-3 Diagrams

Parameters can be displayed in block diagrams for relevant parameters. Inverters support PID block diagrams, and Servos support position, speed and torque block diagrams.



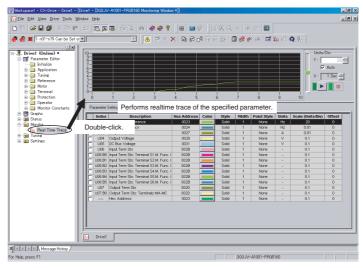
2-5-4 Status Displays

The status of the online drive can be displayed.



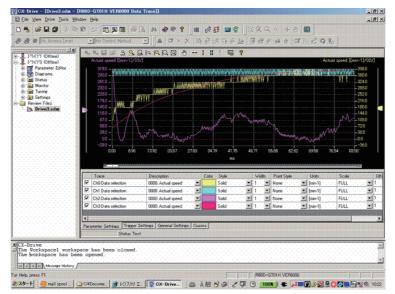
2-5-5 Monitoring

Realtime traces can be displayed for the selected parameters of the online drive. Data traces are also possible for the R7D-AP and R88D-WT Servos.



2-5-6 Data Trace

There is the Data Trace function to get Servo Drive Trace data in detail and show it and save it into the file. At the CX-Drive Version 1.6, there are some operation improvements such as graph area expanding, showing Vertical and Horizontal line cursors to measure the difference of two points of data (before V1.6, there are cross cursors), zoom in/out, both side vertical (Y axis) scale on the graph and saving the setting data with graphical data.

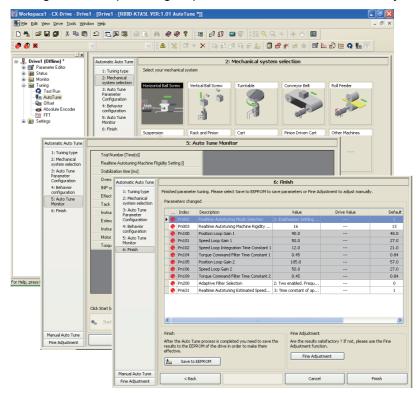


2-5-7 Auto Tune

With this function, you can automatically make gain adjustments so that the responsive to servo commands can satisfy the required performance of the machine.

Especially with the G5 Series (R88D-KT/R88D-KN), gain adjustments can be made automatically by simple operations according to the wizard.

When you select a mechanical system, make operation settings, and set completion conditions according to the wizard, the motor runs according to the settings and the optimum gain parameter values are automatically calculated.

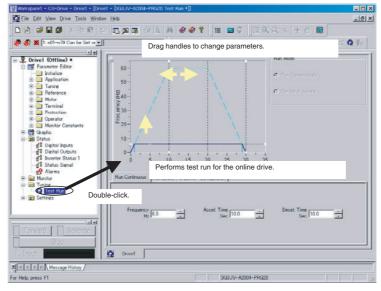


Note Enable the Test Run Mode to send a JOG command from CX-Drive during the execution of auto tune on the EtherCAT communications. Select *Drive - Drive Mode* from the main menu to enable the Test Run Mode.

When sending a JOG command from CX-Drive during the execution of auto tune on the USB communications, execute it when an EtherCAT or MECHA-TROLINK-II connection is not established.

2-5-8 Test Run

Test runs can be performed for the online drive. The frequency reference, jog speed, acceleration time, and deceleration time on the graph can be changed by entering values directly or by dragging handles.



For Servos, auto-tuning, motor current detect offset adjustments, and absolute multi-turn limit settings are also supported.

Note Please execute this function when an EtherCAT or MECHATROLINK-II connection is not established.

Enable the Test Run Mode to execute this function on the EtherCAT communications. Select Drive - Drive Mode from the main menu to enable the Test Run Mode.

2-5-9 FFT

FFT analysis can be performed for the online drive.

The resonant frequency of the device can be specified by checking the gain of frequency response. This is effective when manually making the notch filter settings.

The response of the device can be verified by checking the phase of frequency response.

This is effective when adjusting the response of the device such as the integration time constant of velocity loop and velocity feedforward amount.

E Eile View Drive Tools Window He	-KTO1L VER:1+MSMD011S1S FFTView]]				- 8
			m colto	8	
	No Control Method 💌 🛛 🔺 🖻 🗙	▼ 国田県市市] @ @ # # @ 	1 lba al 🖾 🛛 🖣	
Perior File Ls 005 FFT adm			2 R R R R R R R R R R R R R R R R R R R	Phase (9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	,
	Parameter	Value	Range	Units	
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	Input Offset	0	[-10000:10000]	r/min	
1					
	Sampling rate	0		秒	
	Sampling rate Smoothing	0 4		杪	
		4		抄	
× [2009/05/221652] hto - Cir-Drive	Smoothing Parameter Settings General Settings Cursors Process finished OK	4		19 19	×

Note Please execute this function when an EtherCAT or MECHATROLINK-II connection is not established.

Enable the Test Run Mode to execute this function on the EtherCAT communications. Select Drive - Drive Mode from the main menu to enable the Test Run Mode.

2-5-10 Damping Control

When an end of the equipment vibrates or the entire device shakes, antivibration control can be used to remove the vibration frequency component from a position command.

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Drivel (Online) Oriender Editor Oriender Editor		Damping Control Mode EnCOL Control Mode Selection Damping Control Setting area is enabled w Motion Profile Generator of The Motion Controller will perform the of The Motion Controller will perform the Step distance Step distance Step distance Step distance Step distance	motion profile r) will perform the moti		de or full closing n Serva On Farward	node and drive is onlin Servo Off Reverse Stop
		Damping Control Setting Pn213 Damping Fiter Selection Detected damping freque		0: Damping filter 1 or 2 en 2.8 Hz	abled	
		If detected damping frequency is not zero, Pn214 Damping Frequency 1	, please push set buttor	0.0		Clear
		Pn216 Damping Frequency 2		0.0	Hz Set	Clear
		Pn218 Damping Frequency 3		0.0	Hz Set	Gear

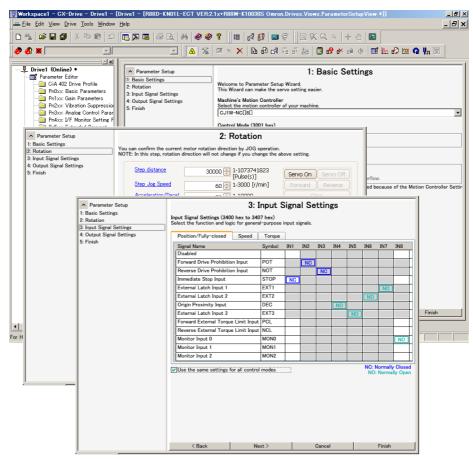
Note Enable the Test Run Mode to send a JOG command from CX-Drive during the execution of damping control on the EtherCAT communications. Select *Drive* – *Drive Mode* from the main menu to enable the Test Run Mode.

When sending a JOG command from CX-Drive during the execution of damping control on the USB communications, execute it when an EtherCAT or MECHATROLINK-II connection is not established.

2-5-11 Quick Parameter Setup

With the G5-series Servo Drive (R88D-KT/R88D-KN), you can set necessary parameters at startup by simple operations according to the wizard.

Just after making a setting for installation environment, I/O signals, and other necessary items according to the wizard, you can start the Servo Drive adjustment.

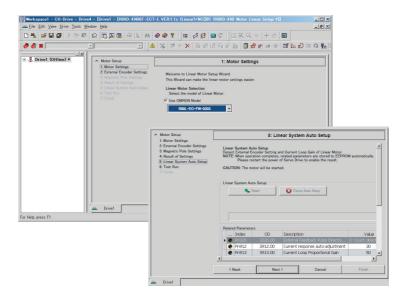


Note The Servo Drive must be free from errors to send a JOG command from CX-Drive in the quick parameter setup function. Therefore, I/O signals and other wiring may be required in advance.

2-5-12 Motor Setup

With the G5-series Servo Drive with Build-in EtherCAT Communications Linear Motor Type, you can set necessary parameters to move the linear motor by simple operations according to the wizard.

Just after selecting the model of linear motor, doing Linear System Auto Setup, and other necessary items according to wizard, you can start the Servo Drive adjustment.

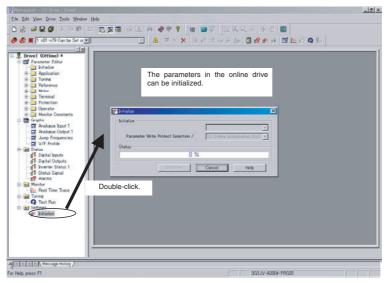


Note Enable the Test Run Mode during the execution of Motor Setup in linear motor setup on the EtherCAT communications. Select *Drive – Drive Mode* from the main menu to enable the Test Run Mode.

When sending a JOG command from CX-Drive during the execution of linear motor setup on the USB communications, execute it when an EtherCAT connection is not established.

2-5-13 Settings

The parameters of the online drive can be initialized, and password authorization can be set for some drive models.



Also refer to the *CX-Drive Online Help* for operating procedures and functions. Select *Help* from the Help Menu or click the Button to display context help, which displays help about the currently displayed window.

Revision History

A manual revision code appears as a suffix to the catalog number on the front cover of the manual.

Cat. No. W453-E1-22

- Revision code

The following table outlines the changes made to the manual during each revision. Page numbers refer to the previous version.

Revision code	Date	Revised content
01	November 2005	Original production
02	January 2006	Pages xvi and 9: Caution on the use of the USB serial converter added.
03	April 2006	Caution on the use of the USB serial converter revised and revisions for product version 1 accompanying upgrade to CX-Drive version 1.12 added.
04	July 2006	Corrections accompanying upgrade from CX-Drive version 1.12 to 1.3. (Specifications changed from absolute path information for all drive data files in the workspace (file name extension .sdw) to relative path information.)
05	June 2007	Corrections accompanying upgrade from CX-Drive version 1.3 to 1.4 (Windows Vista).
06	May 2008	Adding the support of OMNUC G series and SMARTSTEP2 series Direct serial con- nections. Changing the Data Trace function operation and GUI improvement.
07	July 2008	Adding the support of OMNUC G series R88D-GN Direct serial communications.
08	October 2008	Adding the support of 3G3JX/MX/RX.
09	March 2009	Adding the cable name for 3G3JX/MX/RX.
10	June 2009	Adding the support of OMNUC G5-series R88D-KT Direct USB connections. Adding the support of the FFT analysis function.
11	October 2009	Adding the support of 3G3MX2. Adding the support of R88D-KN (with Built-in MECHATROLINK-II Communications) Direct USB connections.
12	December 2009	Additions related to Windows 7.
13	February 2010	Adding the support of OMNUC G5-series R88D-KN (with Built-in EtherCAT Com- munications).
14	May 2010	Adding the support of the wizard function for auto tune.
15	July 2010	Adding the support of 3G3AX-MX2-ECT EtherCAT communications option board for 3G3MX2.
16	October 2010	Adding the support of 3G3AX-MX2-DRT DeviceNet communications option board for 3G3MX2.
17	January 2011	Adding the support of damping control.
18	May 2011	Adding the support of test run for 3G3MX2.
19	November 2011	Adding the support of 3G3RX-V1, 3G3AX-MX2-CRT-E CompoNet communications option board for 3G3MX2, 3G3AX-RX-DRT-E DeviceNet communications option board for 3G3RX, and 3G3AX-RX-CRT-E CompoNet communications option board for 3G3RX.
		Adding the support of quick parameter setup function for R88D-KT and R88D-KN.
20	April 2012	Adding the support of OMNUC G5-Series R88D-KN (with Built-in EtherCAT Com- munications Linear Motor Type).
		Adding the support of 3G3AX-RX-ECT EtherCAT communications option board for 3G3RX-V1.

Revision History

Revision code	Date	Revised content
21	June 2013	Adding the support of 3G3MX2-V1.
		Adding the motor models in Motor Setup function.
22	April 2016	Made revisions accompanying support for Windows 10 and a change in the CX-One model number.

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