

## Safety Light Curtain F3SJ-B□□□□N25-01T Series

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# User's Manual

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# Original instructions

## Introduction

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Thank you for purchasing the F3SJ-B Series Safety Light Curtain (hereinafter referred to as the "F3SJ-B").

This is the instruction manual describing the use of F3SJ-B.

Always heed the following points when using the F3SJ-B:

- Be sure to have F3SJ-B be handled by a "Responsible Person" who is well aware of and familiar with the machine to be installed.
- The term "Responsible Person" used in this User's Manual means the person qualified, authorized and responsible to secure "safety" in each process of the design, installation, operation, maintenance services and disposition of the machine.
- It is assumed that F3SJ-B will be used properly according to the installation environment, performance and function of the machine. Responsible Person should conduct risk assessment on the machine and determine the suitability of this product before installation.
- Read this Manual thoroughly to understand and make good use of the descriptions before installing and operating the product.
- Keep this Manual at the place where the operator can refer to whenever necessary.

## Legislation and Standards

1. An F3SJ-B does not receive type approval provided by Article 44-2 of the Industrial Safety and Health Act of Japan. Therefore, the F3SJ-B cannot be used as a "safety system for pressing or shearing machines" prescribed in Article 42 of that law.
2. The F3SJ-B is electro-sensitive protective equipment (ESPE) in accordance with European Union (EU) Machinery Directive Index Annex V, Item 2.
3. EC Declaration of Conformity  
OMRON declares that the F3SJ-B is in conformity with the requirements of the following EC Directives:  
Machinery Directive 2006/42/EC  
EMC Directive 2014/30/EU
4. The F3SJ-B is in conformity with the following standards:
  - (1)European standards  
EN 61496-1 (Type 4 ESPE), EN 61496-2 (Type 4 AOPD), EN 61508-1 through -3 (SIL3),  
EN 61000-6-4, EN ISO 13849-1:2015 (Category 4, PL e)
  - (2)International standards  
IEC 61496-1 (Type 4 ESPE), IEC 61496-2 (Type 4 AOPD), IEC 61508-1 through -3 (SIL3),  
ISO 13849-1: 2015 (Category 4, PL e)
  - (3)JIS standards  
JIS B 9704-1 (Type 4 ESPE), JIS B 9704-2 (Type 4 AOPD)
  - (4)North American Standards:  
UL 61496-1 (Type 4 ESPE), UL 61496-2 (Type 4 AOPD), UL 508, UL 1998, CAN/CSA C22.2 No.14,  
CAN/CSA C22.2 No.0.8
5. The F3SJ-B received the approvals of EC Type-Examination in accordance with the EU Machinery Directive, Type 4 ESPE and Type 4 AOPD from the EU accredited body, TÜV SÜD Product Service GmbH.
6. The F3SJ-B received the certificates of UL listing for US and Canadian safety standards, Type 4 ESPE and Type 4 AOPD from the Third Party Assessment Body UL.
7. The F3SJ-B is designed according to the standards listed below. To make sure that the final system complies with the following standards and regulations, you are asked to design and use it in accordance with all other related standards, laws, and regulations. If you have any questions, consult with specialized organizations such as the body responsible for prescribing and/or enforcing machinery safety regulations in the location where the equipment is to be used.
  - European Standards: EN415-4, EN692, EN693
  - U.S. Occupational Safety and Health Standards: OSHA 29 CFR 1910.212
  - U.S. Occupational Safety and Health Standards: OSHA 29 CFR 1910.217
  - American National Standards: ANSI B11.1 to B11.19
  - American National Standards: ANSI/RIA 15.06
  - Canadian Standards Association CSA Z142, Z432, Z434
  - SEMI Standards SEMI S2
  - Japan Ministry of Health, Labour and Welfare "Guidelines for Comprehensive Safety Standards of Machinery", Standard Bureau's Notification No. 0731001 dated July 31, 2007.

# Terms and Conditions Agreement

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**Errors and Omissions.**

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## Precautions on Safety

Regarding the alert symbols and meanings used for the safe uses

In order to use the F3SJ-B safely, the precautions listed in this manual indicated by alert symbols and descriptions must be followed. Failure to follow all precautions and alerts may result in an unsafe use or operation.

The following indications and symbols are used for the descriptions.



Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally there may be significant property damage.

### Meanings of Alert Symbols

	Indicates prohibited actions.
	Indicates mandatory actions.
	Indicates the risk of electric shock.

### Alert Statements in this Manual

For users



The F3SJ-B must be installed, configured, and incorporated into a machine control system by a sufficiently trained and qualified person. An unqualified person may not be able to perform these operations properly, which may cause a person to go undetected, resulting in serious injury.



Read this manual thoroughly and understand the procedures of installation, operation check and maintenance.



For machines



Do not use this sensor for machines that cannot be stopped by electrical control. For example, do not use it for a pressing machine that uses full-rotation clutch. Otherwise, the machine may not stop before a person reaches the hazardous part, resulting in serious injury.



For installation

## WARNING

Make sure to test the operation of the F3SJ-B after installation to verify that the F3SJ-B operates as intended. Make sure to stop the machine until the test is complete. Unintended function settings may cause a person to go undetected, resulting in serious injury.



Make sure to install the F3SJ-B at the safe distance from the hazardous part of the equipment. Otherwise, the machine may not stop before a person reaches the hazardous part, resulting in serious injury.



Install a protective structure so that the hazardous part of a machine can only be reached by a person that passes through the sensor's detection zone. Install the sensors so that part of the person is always present in the detection zone when working in a machine's hazardous zones, eliminating areas where the sensors do not reach. If a person is able step into the hazardous zone of a machine and remain behind the F3SJ-B's detection zone, configure the system with an interlock function that prevents the machine from being restarted. Failure to do so may result in serious injury.



Install the interlock reset switch in a location that provides a clear view of the entire hazardous zone and where it cannot be activated from within the hazardous zone.



The F3SJ-B cannot protect a person from a projectile exiting the hazardous zone. Install protective cover(s) or fence(s).



Install the F3SJ-B so that it is not affected by a reflective surface. Failure to do so may hinder detection, resulting in serious injury. Details on installation distance from the reflective surface, see "Distance from Reflective Surfaces" on page 23.



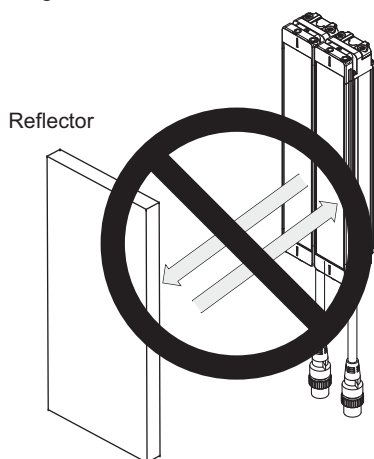
When using more than one set of F3SJ-Bs, install them so that mutual interference does not occur, such as by configuring series connections or using physical barriers between adjacent sets.



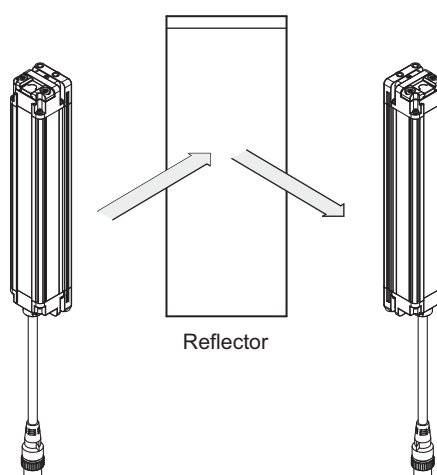
Make sure that the F3SJ-B is securely mounted and its cables and connectors are properly secured.



Do not use the sensor system with mirrors in a retro-reflective configuration as shown below. Doing so may hinder detection. It is possible to use mirrors to "bend" the detection zone to a 90-degree angle.



Position with retro-reflection



Position with detection zone bent at 90°

Perform an inspection for all F3SJ-B as described in "Chapter 5 Checklists".



For wiring

### WARNING

Connect the load between the output and +24 V line (NPN output). Connecting the load between the output and 0 V line will result in a dangerous condition because operation is reversed to "ON when blocked".



Do not short-circuit the output line to the 0 V line. Otherwise, the output is always ON. Also, the +24 V of the power supply must be grounded so that output does not turn ON due to grounding of the output line.



Configure the system by using the optimal number of safety outputs that satisfy the requirements of the necessary safety category.



Do not connect each line of F3SJ-B to a DC power supply of more than 24 VDC+20%. Also, do not connect to an AC power supply. Failure to do so may result in electric shock or breakdown of the device.



Make sure to perform wiring while the power supply is OFF.



Do not use the auxiliary output for safety applications. Human body may not be detected when F3SJ-B fails, resulting in serious injury.



For the F3SJ-B to comply with IEC 61496-1 and UL 508, the DC power supply unit must satisfy all of the following conditions:



- Must be within the rated power voltage (24 VDC  $\pm$  20%)
- Must have tolerance against the total rated current of devices if it is connected to multiple devices
- Must comply with EMC directives (industrial environment)
- Double or reinforced insulation must be applied between the primary and secondary circuits
- Automatic recovery of overcurrent protection characteristics
- Output holding time must be 20 ms or longer
- Must satisfy output characteristic requirements for class 2 circuit or limited voltage current circuit defined by UL 508. Refer to p.65 for details.
- Must comply with laws and regulations, regarding EMC and electrical equipment safety, of the country or region where the F3SJ-B is used (Ex: In EU, the power supply must comply with the EMC Directive and the Low Voltage Directive.)

Double or reinforced insulation from hazardous voltage must be applied to all input and output lines. Failure to do so may result in electric shock.



Extension of the cable must be within a specified length. If it isn't, safety function may not work properly, resulting in danger.





Other



## WARNING

To use the F3SJ-B in PSDI mode (Reinitiation of cyclic operation by the protective equipment), you must configure an appropriate circuit between the F3SJ-B and the machine. For details about PSDI, refer to OSHA1910.217, IEC 61496-1, and other relevant standards and regulations.



Do not try to disassemble, repair, or modify this product. Doing so may cause the safety functions to stop working properly.



Do not use the F3SJ-B in environments where flammable or explosive gases are present. Doing so may result in explosion.



Perform daily and 6-month inspections for the F3SJ-B. Otherwise, the system may fail to work properly, resulting in serious injury.



Do not use radio equipment such as cellular phones, walkie-talkies, or transceivers near the F3SJ-B.



## Precautions for Safe Use

Make sure to observe the following precautions that are necessary for ensuring safe use of the product.

Do not install the F3SJ-B in the following types of environments:

- Areas exposed to intense interference light, such as direct sunlight
- Areas with high humidity where condensation is likely to occur
- Areas where oil mist or corrosive gases are present
- Areas exposed to vibration or shock levels higher than in the specification provisions
- Areas where the product may come into contact with water
- Areas with pollution degree 3 or harsher
- Areas where the product may get wet with oil that can solve adhesive
- Loads must satisfy both of the following conditions:
  - Not short-circuited
  - Not used with a current that is higher than the rating
- Do not drop the product.
- Install the emitter and receiver to the same vertical direction.
- Dispose of the product in accordance with the relevant rules and regulations of the country or area where the product is used.
- Make sure to tighten the connectors of the cables securely.
- When replacing the cable connectors with other types of connectors, use connectors that provide a protection grade of IP54 or higher.
- Be sure to route the input/output lines for the F3SJ-B separate from high-potential power lines or through an exclusive conduit.
- To extend a cable length with a cable other than the dedicated cable, use a cable with the same or superior specifications.
- The cable extension length must be within the specified length (30 m max).
- In environments where foreign material such as spatter adheres to the F3SJ-B, attach a cover to protect the F3SJ-B from the spatter.
- PC Setting Support Software "SD Manager" (F39-GWUM) and Setting Console (F39-MC21) are available only for F3SJ-A series. Do not use these setting tools for F3SJ-B series.

## Precautions for Correct Use

Observe the precautions described below to prevent operation failure, malfunctions, or undesirable effects on product performance.

### ■ Storage conditions and installation environment

- Do not install, use, or store the F3SJ-B for a long time at a temperature or humidity out of the specified range.
- This is a class A product. In residential areas it may cause radio interference, in which case the Responsible Person may be required to take adequate measures to reduce interference.
- F3SJ-B can be used at altitudes up to 2,000 meters.

### ■ Wiring and installation

- Make sure to perform wiring while the power supply is OFF. Otherwise, the F3SJ-B may fail to operate due to the diagnosis function.
- Do not short-circuit output lines to 0 V line. Otherwise a fault of F3SJ-B may occur.

- When extending the communication line with a cable (twisted-pair wire) other than the dedicated cable (F39-JD□□), use a cable with the same or superior specifications. Connect the shield to the 0V line.



Cable specification (extension cable) p.69

- Properly perform the wiring after confirming the signal names of all the terminals.
- Be sure that there is nothing in the detection zone and the stable-state indicator is turned ON after power is turned ON.
- Do not operate the control system until 2 seconds or more after turning ON the power of the F3SJ-B.
- Be sure to route the F3SJ-B cable separate from high-potential power lines or through an exclusive conduit.
- When using a commercially available switching regulator power supply, make sure to ground the FG terminal (frame ground terminal).
- If the protective height is more than 1,105 mm, use intermediate brackets of specified quantities and locations according to the dimensions.  
If the brackets described above are not used, ratings and performance cannot be met.
- Do not install the F3SJ-B close to a device that generates high-frequency noise. Otherwise, take sufficient blocking measures.
- Sharing the power supply with other devices may cause the F3SJ-E/B to be affected by noise or voltage drop. It is recommended that this safety component use a dedicated power supply but do not share with other devices.

## ■ Cleaning

Do not use thinner, benzene, or acetone for cleaning, because they affect the product's resin parts and paint on the extrusion.

## ■ Object detection

The F3SJ-B cannot detect transparent and/or translucent objects.



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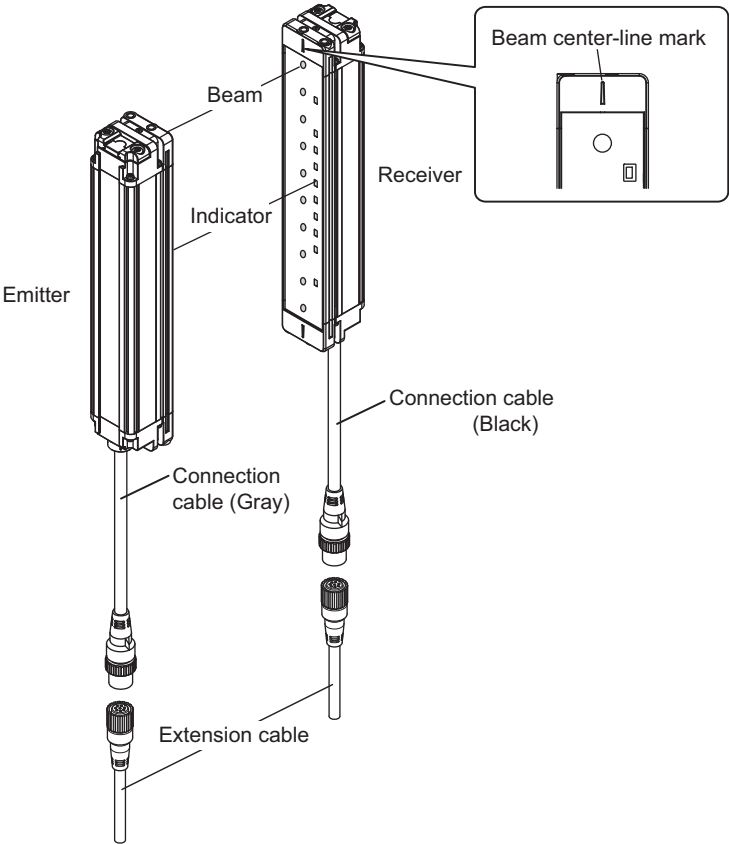
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# Chapter1 Overview and Specifications

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# Basic Configuration and Names

This section describes the system configuration and part names of the F3SJ-B.



Component	Model	Description
Emitter, receiver	F3SJ-B□□□□N25-□-01T	Select a type name based on the required protective height. The model name can be understood as follows: <div><div>F3SJ-B□□□□N25-□-01T</div><div>1234</div></div> 1: Protective height (mm) 2: Output type (N for NPN output type *1) 3: Detection capability (mm) 4: L for emitter, D for receiver, blank for a set of emitter and receiver. *1. A hyphen "-" is added instead of "N" for emitter.



To distinguish between the emitter and receiver, find the labels attached to the front of the F3SJ-B. The label on the emitter reads "EMITTER" and the label on the receiver reads "RECEIVER".

CHECK!

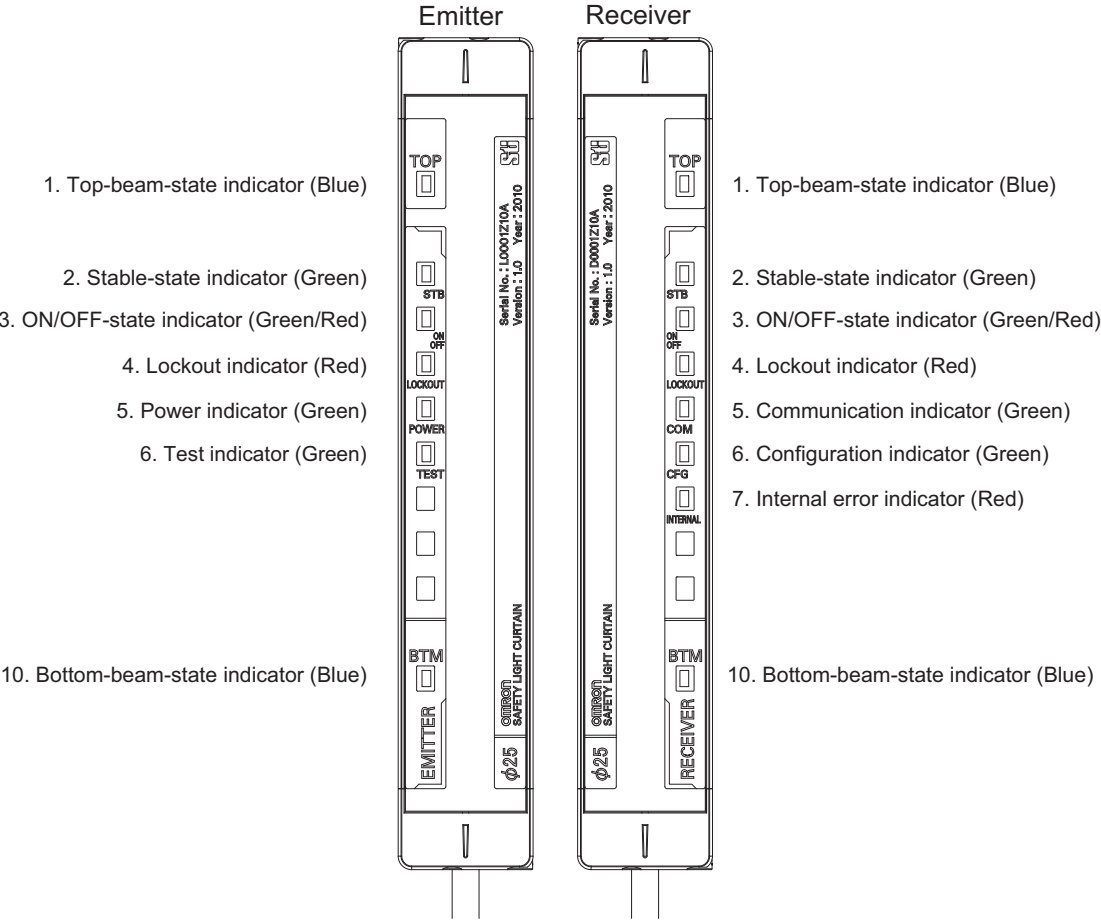


# Model Overview

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Functions: external test, lockout reset, auxiliary output and series connection.

# Internal (LED) Indicator Display Pattern



## Emitter



No.	Internal indicator		ON	Blinking
1	Top-beam-state indicator	TOP	Turns ON when the top beam is receiving light.	Blinks when cap error or connection error occurs.
2	Stable-state indicator	STB	Turns ON when incidence level is 170% or more of the output ON threshold.	Blinks when the safety output is turned OFF due to disturbance light or vibration.
3	ON/OFF-state indicator	ON OFF	Green: Turns ON when safety output is ON. Red: Turns ON when safety output is OFF.	Red: Blinks when the F3SJ-B enters a lockout due to a safety output error.
4	Lockout indicator	LOCKOUT	Turns ON when the F3SJ-B enters a lockout on the receiver.	Blinks when the F3SJ-B enters a lockout on the emitter.
5	Power indicator	POWER	Turns ON while the power of the emitter is ON.	Blinks when the F3SJ-B enters a lockout due to power voltage/ noise.
6	Test indicator	TEST	—	Blinks when external test is being performed.
10	Bottom-beam-state indicator	BTM	Turns ON when the bottom beam is receiving light.	—

## Receiver

No.	Internal indicator		ON	Blinking
1	Top-beam-state indicator	TOP	Turns ON when the top beam is receiving light.	Blinks when cap error or connection error occurs.
2	Stable-state indicator	STB	Turns ON when incidence level is 170% or more of the output ON threshold.	Blinks when the safety output is turned OFF due to disturbance light or vibration.
3	ON/OFF-state indicator	ON OFF	Green: Turns ON when safety output is ON. Red: Turns ON when safety output is OFF.	Red: Blinks when the F3SJ-B enters a lockout due to a safety output error.
4	Lockout indicator	LOCKOUT	Turns ON when the F3SJ-B enters a lockout on the emitter.	Blinks when the F3SJ-B enters a lockout on the receiver.
5	Communication indicator	COM	Turns ON when communication between emitter and receiver is established.	Blinks when the F3SJ-B enters lockout due to a communication error between receiver and emitter.
6	Configuration indicator	CFG	—	Blinks when the F3SJ-B enters lockout due to a model type error between receiver and emitter.
7	Internal error indicator	INTERNAL	—	Blinks when the F3SJ-B enters a lockout due to an internal error.
10	Bottom-beam-state indicator	BTM	Turns ON when the bottom beam is receiving light.	—

# Ratings/Specifications




The model names of the F3SJ-B contain the 4 digits indicating the protective height (mm).

Item	Model	F3SJ-B□□□□N25-01T
Detection capability		Opaque objects
		25 mm diameter
Beam gap		20 mm
Number of beams		8 to 102
Protective height		185 to 2,065 mm
Lens diameter		5 mm
Operating range		0.2 to 7 m
Response time		ON to OFF: 15 ms max. (Response time when used alone or in 2 or 3 connected) OFF to ON: 70 ms max. (Response time when used alone or in 2 or 3 connected)
Startup waiting time		2 s max.
Power supply voltage (Vs)		SELV/PELV 24 VDC±20% (ripple p-p 10% max.)
Current consumption		 Refer to "Model/Current Consumption List" on page 8.
Light source		Infrared LED (870 nm wavelength)
Effective aperture angle (EAA)		Based on IEC 61496-2. Within ±2.5° for both emitter and receiver at an operating range of 3 meters or more.
Safety output (OSSD)		Two NPN transistor outputs, Load current: 200 mA max., Residual voltage: 2 V max. (except for voltage drop due to cable extension), Leakage current: 1 mA max., Load inductance: 2.2 H max. *1 Maximum capacitive load: 1 µF *2
Auxiliary output		One NPN transistor output Load current: 100 mA max. Residual voltage: 2 V max. (except for voltage drop due to cable extension) Leakage current: 1 mA max.
Output operation mode		Safety output: On when receiving light Auxiliary output: Reverse output of safety output
Input voltage		Test input: ON voltage: 1/2 Vs to Vs, or open *3 (short circuit current: approx. 3.0 mA) OFF voltage: 0 V to 3 V (short circuit current: approx. 4.0 mA) Reset input: ON voltage: 0 V to 3 V (short circuit current: approx. 4.0 mA) OFF voltage: 1/2 V to Vs, or open *3 (short circuit current: approx. 3.0 mA)
Overvoltage category		II (IEC 60664-1)
Indicator		 Refer to "Internal (LED) Indicator Display Pattern" on page 4.
Mutual interference prevention function		Mutual interference prevention algorithm prevents interference in up to three sets.
Series connection function		Number of connections: Up to three sets Total number of beams: Up to 192 Maximum connection cable length: 7 m (connection cable (F39-JBR2W) and F3SJ's cable are not included)
Test function		Self-test (at power-on, and during operation) External test (light emission stop function by test input)

\*1. The load inductance is the maximum value when the safety output frequently repeats ON and OFF. When you use the safety output at 4 Hz or less, the usable load inductance becomes larger.

\*2. These values must be taken into consideration when connecting elements including a capacitive load such as a capacitor.

\*3. The Vs indicates a voltage value in your environment.

Item		Model	F3SJ-B□□□□N25-01T
Protection circuit			Output short-circuit protection, and power supply reverse polarity protection
Ambient temperature			During operation: -10 to 55°C (non-freezing), During storage: -25 to 70°C
Ambient humidity			During operation: 35 to 85%RH (non-condensing), During storage: 35 to 95%RH
Ambient light intensity			Incandescent lamp: 3,000 lx max. on receiving surface. Sunlight: 10,000 lx max. on receiving surface.
Insulation resistance			20 MΩ or higher (500 VDC)
Dielectric strength			1,000 VAC, 50/60 Hz, 1 min
Degree of protection			IP65 (IEC 60529)
Vibration resistance			Malfunction: 10 to 55 Hz, Multiple amplitude of 0.7 mm, 20 sweeps each in X, Y, and Z directions
Shock resistance			Malfunction: 100 m/s <sup>2</sup> , 1,000 times each in X, Y, and Z directions
Pollution degree			Pollution degree 3 (IEC 60664-1)
Power cable	Connection method		Prewired connector cable, cable length 0.3 m Connector type (M12, 8-pin) Connector: IP67 rated (when mated)
	Number of wires		8 wires
	Cable diameter		Dia. 6 mm
	Allowable bending radius		R5 mm
Series connection cable (F39-JBR2W)	Connection method		Prewired connector cable, cable length 0.2 m Connector type (M12, 8-pin) Connector: IP67 rated (when mated)
	Number of wires		8 wires
	Cable diameter		Dia. 6 mm
	Allowable bending radius		R5 mm
Extension cable (F39-JD□A, JD□B)	Connection method		Connector method (M12, 8-pin) IP67 degree of protection for connector (fitting)  For details about twisted pair wires (single-ended cable) p.66, (double-ended cable) p.67  For details about total extension cable length
	Number of wires		8 wires
	Cable diameter		Dia. 6.6 mm
	Allowable bending radius		R36 mm
Extension cable			30 m max.
Material			Case: Aluminum Cap: ABS resin, PBT Optical cover: PMMA resin (acrylic) Cable: Oil resistant PVC
Weight (packaged)			F3SJ-B□□□□N25-01T Weight (g) = (protective height) x 2.7 + 500
Accessories			Quick Installation Manual(QIM), Instruction manual
Applicable standards			 Refer to "Legislation and Standards" on page i.
Safety-related characteristic data (EN 61508:2010)			See <a href="http://www.fa.omron.co.jp/safety_6en/">http://www.fa.omron.co.jp/safety_6en/</a>

## Model/Current Consumption List

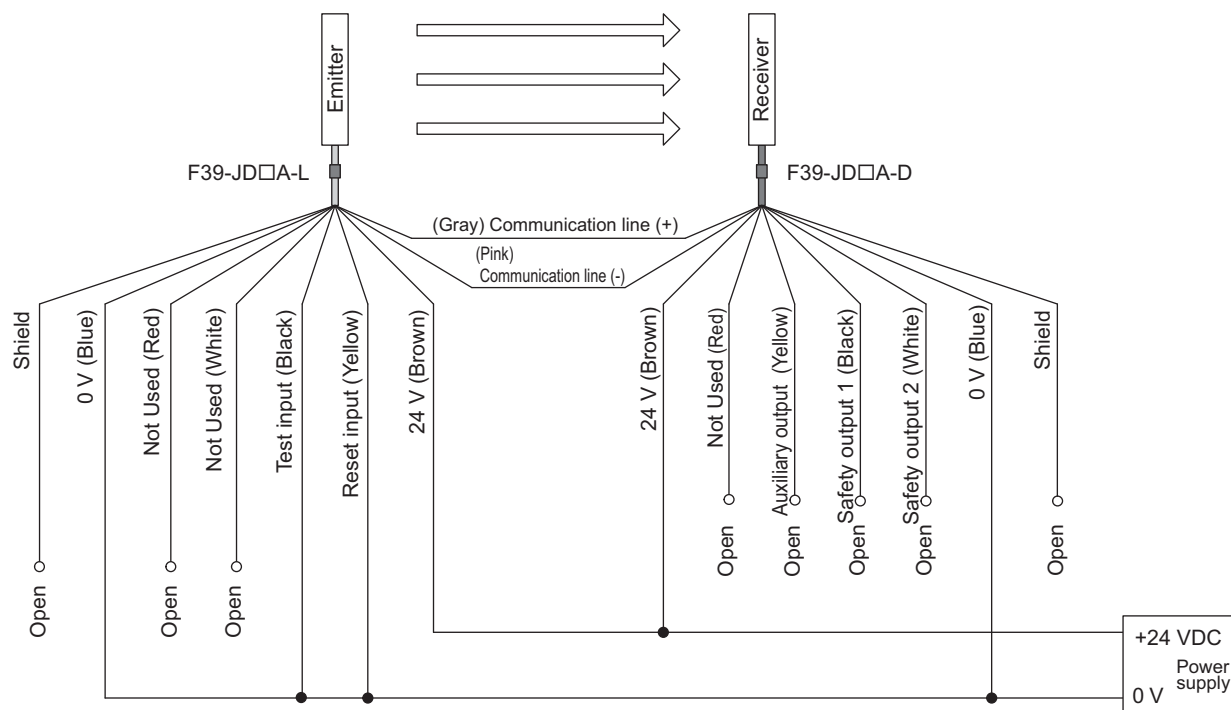
Model	Number of beams	Protective height [mm]	Current consumption	
			Emitter	Receiver
F3SJ-B□□□□N25-01T				
F3SJ-B0185N25-01T	8	185	41.0 mA	43.0 mA
F3SJ-B0225N25-01T	10	225	43.0 mA	43.0 mA
F3SJ-B0305N25-01T	14	305	46.0 mA	44.0 mA
F3SJ-B0385N25-01T	18	385	49.0 mA	46.0 mA
F3SJ-B0465N25-01T	22	465	52.0 mA	47.0 mA
F3SJ-B0545N25-01T	26	545	55.0 mA	48.0 mA
F3SJ-B0625N25-01T	30	625	58.0 mA	49.0 mA
F3SJ-B0705N25-01T	34	705	62.0 mA	50.0 mA
F3SJ-B0785N25-01T	38	785	65.0 mA	51.0 mA
F3SJ-B0865N25-01T	42	865	68.0 mA	52.0 mA
F3SJ-B0945N25-01T	46	945	71.0 mA	53.0 mA
F3SJ-B1025N25-01T	50	1025	75.0 mA	54.0 mA
F3SJ-B1105N25-01T	54	1105	69.0 mA	55.0 mA
F3SJ-B1185N25-01T	58	1185	72.0 mA	57.0 mA
F3SJ-B1265N25-01T	62	1265	75.0 mA	58.0 mA
F3SJ-B1345N25-01T	66	1345	77.0 mA	59.0 mA
F3SJ-B1425N25-01T	70	1425	80.0 mA	60.0 mA
F3SJ-B1505N25-01T	74	1505	83.0 mA	61.0 mA
F3SJ-B1585N25-01T	78	1585	85.0 mA	62.0 mA
F3SJ-B1665N25-01T	82	1665	88.0 mA	63.0 mA
F3SJ-B1745N25-01T	86	1745	91.0 mA	64.0 mA
F3SJ-B1825N25-01T	90	1825	93.0 mA	65.0 mA
F3SJ-B1905N25-01T	94	1905	96.0 mA	67.0 mA
F3SJ-B1985N25-01T	98	1985	99.0 mA	68.0 mA
F3SJ-B2065N25-01T	102	2065	101.0 mA	69.0 mA

## Chapter2 System Configuration and Functions

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Self-test Function	13
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Auxiliary Output Function	15

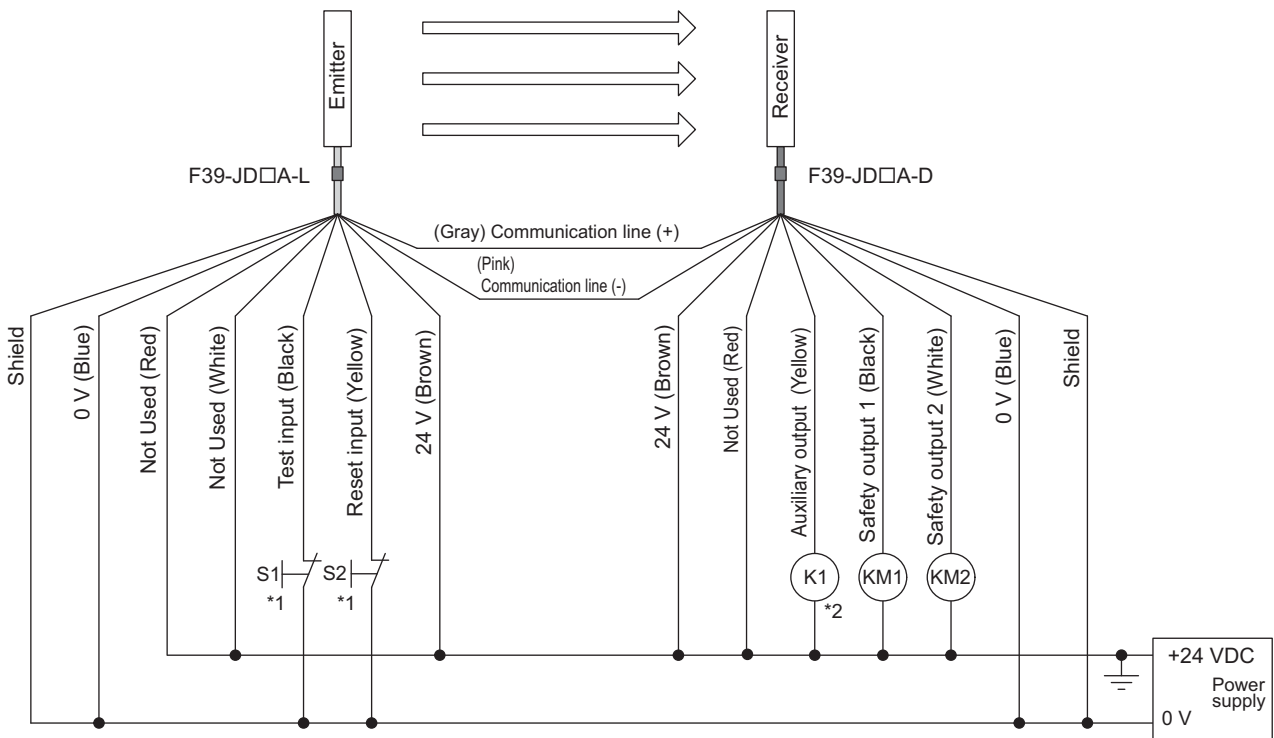
# Wiring Diagrams

## Minimum wiring required to check the operation of the F3SJ-B





## Wiring in use



S1 : External test switch (connect to 24 V if a switch is not required)

S2 : Lockout reset switch (connect to 24 V if a switch is not required)

KM1, KM2 : Safety relay with force-guided contact (G7SA) or magnetic contactor

K1 : Load or PLC, etc. (for monitoring)

\*1. Use a switch for small loads (input specifications: 24 V, 1.0 mA max.).

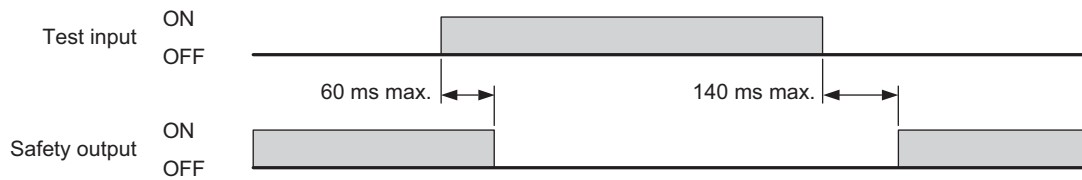
\*2. F3SJ operates even when K1 is not connected.

## Description of Functions

### ■ External Test Function

This function stops the emission using an external signal. It can be used to verify that a safety system should properly stop (safety output turns OFF) when F3SJ-B is interrupted.

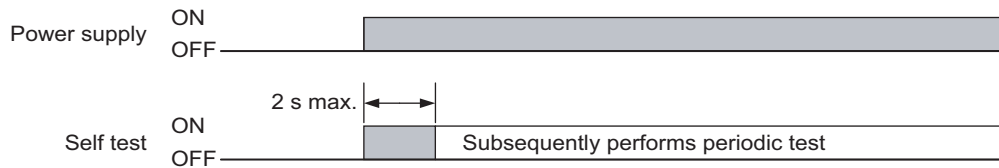
To stop the emission, set open or apply voltage of 1/2 Vs to Vs to the test input line of the emitter.



## Self-test Function

The F3SJ-B performs the self-test when power is turned ON (within 2 seconds) to check for errors. Also, it regularly performs the self-test (within a response time) while operating.

This function cannot be cancelled.



If an error is found in the self-test, the F3SJ-B enters lockout state, keeps the safety output in the OFF state, and indicates the error at the same time.

### Self-test details

The self-test detects the types of errors described below.

#### Emitter

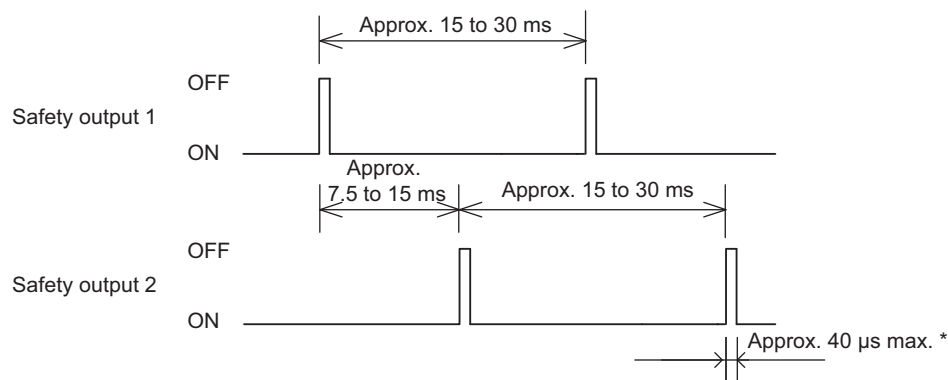
- Failure of emitter element or circuit
- CPU failure
- Disconnected or short-circuited cable

#### Receiver

- Abnormal external power supply voltage
- Failure of internal power supply circuit
- Failure of receiver element or detection circuit
- CPU failure
- Memory failure
- Incidence of disturbance light
- Failure of safety output circuit
- Disconnected or short-circuited cable

### Waveform of safety outputs

When the F3SJ-B is receiving light, the safety outputs cyclically turn OFF as shown below to test the output circuit. When this OFF signal is fed back, the output circuit is diagnosed as normal. If the output signal does not include an OFF pulse signal due to short-circuit, etc, the receiver diagnoses a failure in the output circuit or wiring, and it enters lockout state.



\* An OFF pulse signal of safety output may extend to a maximum of about 100μs due to the effect of the connected load (mostly capacitive load).

## ■ Lockout Reset Function

When the cause of the lockout is removed, you can release the lockout by using either of the following methods.

- Cycle the power back ON
- Reset input

Open or apply  $1/2 V_s$  to  $V_s$  to the reset input line (yellow) for 1 s or longer, and then apply a voltage of 0 V to 3 V again.

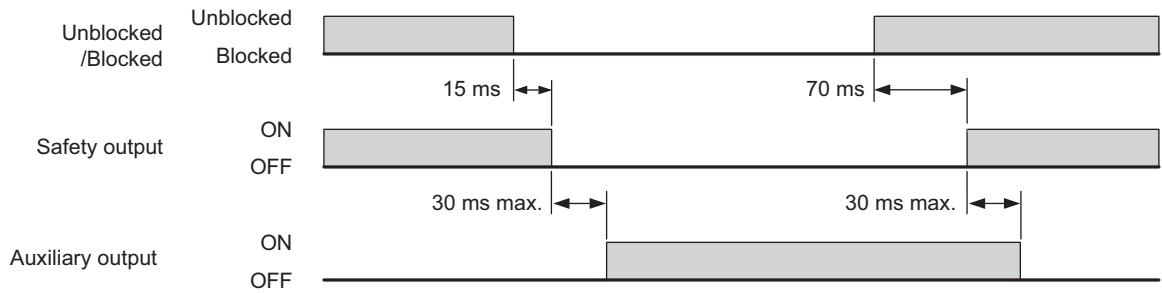
## Auxiliary Output Function

The auxiliary output is used to monitor the status of the F3SJ-B. This output can be connected to a device such as programmable controller.



**WARNING**

Do not use the auxiliary output for safety applications.  
Human body may not be detected when F3SJ-B fails, resulting in serious injury.





# Chapter3 Wiring/Installation

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# Installation Conditions

## Detection Zone and Approach

### ⚠ WARNING

Install a protective structure so that the hazardous part of a machine can only be reached by passing through the sensor's detection zone. Install the sensors so that part of the person is always present in the detection zone and no blind spot is generated when working in a machine's hazardous zones.



If a person is able to step into the hazardous zone of a machine and remain behind the F3SJ-B's detection zone, configure the system with an interlock function that prevents the machine from being restarted. Failure to do so may result in serious injury.

Do not use this sensor for machines that cannot be stopped by electrical control. For example, do not use it for a pressing machine that uses a full-rotation clutch. Otherwise, the machine may not stop before a person reaches the hazardous part, resulting in serious injury.



To use the F3SJ-B in PSDI mode (Reinitiation of cyclic operation by the protective equipment), you must configure an appropriate circuit between the F3SJ-B and the machine. For details about PSDI, refer to OSHA 1910.217, IEC 61496-1, and other relevant standards and regulations.



Install the interlock reset switch in a location that provides a clear view of the entire hazardous zone and where it cannot be activated from within the hazardous zone.



Do not use the F3SJ-B in environments where flammable or explosive gases are present. Doing so may cause an explosion.



The F3SJ-B cannot protect a person from a projectile exiting the hazardous zone. Install protective cover(s) or fence(s).



Make sure that the F3SJ-B is securely mounted and its cables and connectors are properly secured.



### Correct installation

The hazardous zone of a machine can be reached only by passing through the sensor's detection zone.



While working, a person is inside the sensor's detection zone.

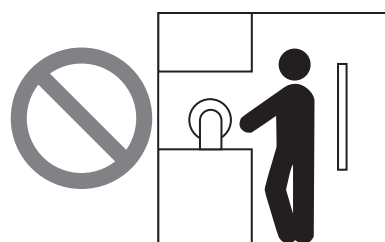


### Incorrect installation

It is possible to reach the hazardous zone of a machine without passing through the sensor's detection zone.



A person is between the sensor's detection zone and the hazardous zone of a machine.





## Safety Distance

The safety distance is the distance that must be set between the F3SJ-B and a machine's hazardous part to stop the hazardous part before a person or object reaches it. The safety distance varies according to the standards of each country and the individual specifications of each machine. Always refer to relevant standards.

### ⚠ WARNING

Make sure to secure the safety distance (S) between the F3SJ-B and the hazardous part. Otherwise, the machine may not stop before a person reaches the hazardous part, resulting in serious injury.



The response time of a machine is the time period from when the machine receives a stop signal to when the machine's hazardous part stops. Measure the response time on the actual system. Also, periodically check to make sure that the response time of the machine has not changed.

## ■ How to calculate the safety distance specified by International Standard ISO 13855 (European Standard EN ISO 13855) (Reference)

If a person approaches the detection zone of the F3SJ-B perpendicularly

$S = K \times T + C$  . . . Formula (1)

- S: Safety distance
- K: Approach speed to the detection zone
- T: Total response time of the machine and F3SJ-B
- C: Additional distance calculated by the detection capability of the F3SJ-B

<System that has detection capability of 30 mm or less>

Use  $K = 2,000 \text{ mm/s}$  and  $C = 8 \times (d - 14 \text{ mm})$  in formula (1) for the calculation.

$$S = 2,000 \text{ mm/s} \times (T_m + T_s) + 8 \times (d - 14 \text{ mm})$$

- S = Safety distance (mm)
- $T_m$  = Machine's response time (s)
- $T_s$  = Response time of the F3SJ-B from ON to OFF (s)
- d = Detection capability of the F3SJ-B (mm)

[Calculation example]

When  $T_m = 0.05 \text{ s}$ ,  $T_s = 0.015 \text{ s}$ , and  $d = 25 \text{ mm}$ :

$$S = 2,000 \text{ mm/s} \times (0.05 \text{ s} + 0.015 \text{ s}) + 8 \times (25 \text{ mm} - 14 \text{ mm})$$

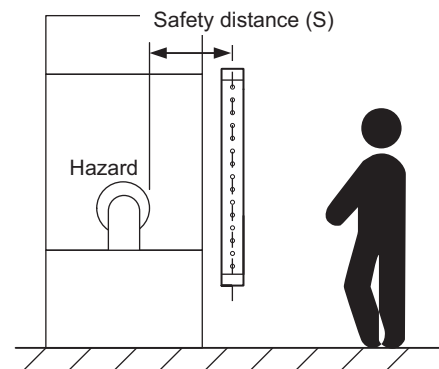
$$= 218 \text{ mm}$$

If the result is less than 100 mm, use  $S = 100 \text{ mm}$ .

If the result exceeds 500 mm, use the following formula where  $K = 1,600 \text{ mm/s}$ .

$$S = 1,600 \text{ mm/s} \times (T_m + T_s) + 8 \times (d - 14 \text{ mm}) \text{ . . . Formula (2)}$$

If the result of this formula (2) is less than 500 mm, use  $S = 500 \text{ mm}$ .

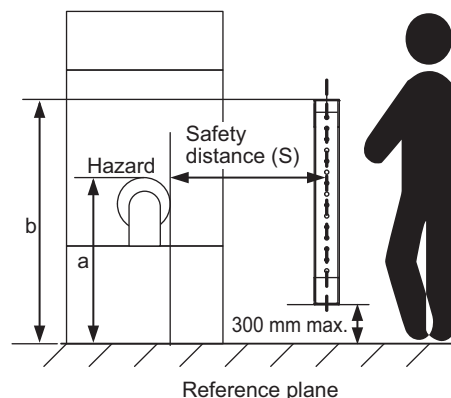


### Possible circumventing by reaching over the detection zone

If access to the hazardous zone by reaching over the detection zone of vertically mounted F3SJ-E/B cannot be excluded, the height and the safety distance, S, of the F3SJ-E/B shall be determined. S shall be determined by comparison of the calculated values in Detection Zone Orthogonal to Direction of Approach. The greater value resulting from this comparison shall be applied.

$$S = (K \times T) + Cro \dots \text{Formula (5)}$$

- S: Safety distance
- K: Approach speed to the detection zone
- T: Total response time of the machine and F3SJ-E/B
- Cro: Approach distance based on the distance which personnel can move towards the hazardous zone of a machine by reaching over the detection zone. The distance is determined in the table below based on the height of the hazardous zone, a, and the height of the upper edge of the detection zone, b.



Note: Lower edge of the detection zone above 300 mm in relation to the reference plane does not offer sufficient protection against crawling below.

First, use  $K = 2,000 \text{ mm/s}$  in formula (5) for the calculation. If the result of this calculation is less than 100 mm, use  $S = 100 \text{ mm}$ .

If the result exceeds 500 mm, use  $K = 1,600 \text{ mm/s}$  to recalculate it. If the result of the recalculation is less than 500 mm, use  $S = 500 \text{ mm}$ .

Height of hazardous zone, a	Height of upper edge of detection zone, b											
	900	1000	1100	1200	1300	1400	1600	1800	2000	2200	2400	2600
	Additional distance to hazardous zone, Cro											
2600	0	0	0	0	0	0	0	0	0	0	0	0
2500	400	400	350	300	300	300	300	300	250	150	100	0
2400	550	550	550	500	450	450	400	400	300	250	100	0
2200	800	750	750	700	650	650	600	550	400	250	0	0
2000	950	950	850	850	800	750	700	550	400	0	0	0
1800	1100	1100	950	950	850	800	750	550	0	0	0	0
1600	1150	1150	1100	1000	900	850	750	450	0	0	0	0
1400	1200	1200	1100	1000	900	850	650	0	0	0	0	0
1200	1200	1200	1100	1000	850	800	0	0	0	0	0	0
1000	1200	1150	1050	950	750	700	0	0	0	0	0	0
800	1150	1050	950	800	500	450	0	0	0	0	0	0
600	1050	950	750	550	0	0	0	0	0	0	0	0
400	900	700	0	0	0	0	0	0	0	0	0	0
200	600	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0	0	0	0

Note 1. Upper edge of the detection zone below 900 mm is not included since they do not offer sufficient protection against circumventing or stepping over.

Note 2. When determining the values of this table, it shall not be interpolated. If the known values a, b or Cro are between two values of this table, the greater safety distance shall be used.

[Calculation example]

- T:  $T_m + T_s$  (s)
- $T_m$ : Machine's response time (s)
- $T_s$ : Response time of the F3SJ-E/B from ON to OFF (s)
- a: Height of machine hazardous zone (mm)
- b: Height of upper edge of detection zone (mm)

When  $T_m = 0.05$  s,  $T_s = 0.01$  s,  $a = 1,400$  mm,  $b = 1,500$  mm:

From the table above,  $C_{ro} = 850$  mm. Since b is between 1,400 mm and 1,600 mm,  $b = 1,400$  mm which has the greater  $C_{ro}$  value, shall be used.

$$S = 2,000 \text{ mm/s} \times (0.05 \text{ s} + 0.01 \text{ s}) + 850 \text{ mm} \\ = 970 \text{ mm}$$

Since 970 mm is greater than 500 mm, use  $K = 1,600$  mm/s and recalculate it.

$$S = 1,600 \text{ mm/s} \times (0.05 \text{ s} + 0.01 \text{ s}) + 850 \text{ mm} \\ = 946 \text{ mm}$$

Compare  $S = 946$  mm with the calculation in "If a person approaches the detection zone of the F3SJ perpendicularly", and choose the larger value as the safety distance.

For the system with a detection capability of 40 mm max., the safety distance S is 946 mm since this is larger than  $S = 120$  mm calculated in the calculation example of "If a person approaches the detection zone of the F3SJ perpendicularly".

For the system with a detection capability larger than 40 mm, the safety distance S is 946 mm since this is the same value as  $S = 946$  mm calculated in the calculation example of "If a person approaches the detection zone of the F3SJ perpendicularly".

If a person approaches the detection zone of the F3SJ-B horizontally

Use  $K = 1,600 \text{ mm/s}$  and  $C = (1200 - 0.4 \times H)$  in formula (1) for calculation.

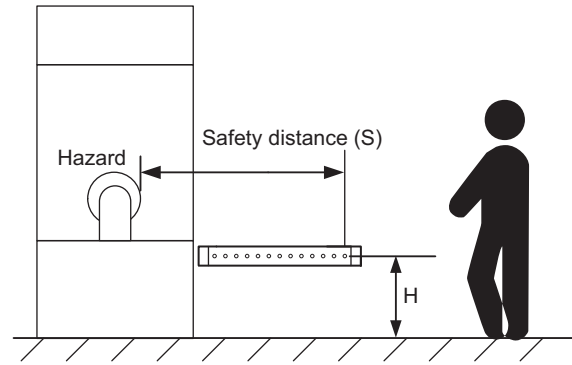
Note that  $C$  must not be less than 850 mm.

$$S = 1,600 \text{ mm/s} \times (T_m + T_s) + 1200 - 0.4 \times H$$

- $S$  = Safety distance (mm)
- $T_m$  = Machine's response time (s)
- $T_s$  = Response time of the F3SJ-B from ON to OFF (s)
- $H$  = Installation height of the F3SJ-B (mm)

Note that  $H$  must satisfy:

$$1000 \geq H \geq 15 (d - 50 \text{ mm})$$



Also, you must include a hazardous condition under which a person may go carelessly through under a detection zone if it exceeds 300 mm (200 mm for other purpose than industrial use) into risk assessment.

[Calculation example]

When  $T_m = 0.05 \text{ s}$ ,  $T_s = 0.015 \text{ s}$ ,  $d = 25 \text{ mm}$ , and  $H = 500 \text{ mm}$ :

$$S = 1,600 \text{ mm/s} \times (0.05 \text{ s} + 0.015 \text{ s}) + 1200 - 0.4 \times 500 \text{ mm} = 1,104 \text{ mm}$$

## ■ How to calculate the safety distance specified by American Standard ANSI B11.19 (reference)

If a person approaches the detection zone of the F3SJ-B perpendicularly, calculate the safety distance as shown below.

$$S = K \times (T_s + T_c + T_r + T_{bm}) + D_{pf}$$

- $S$ : Safety distance
- $K$ : Approach speed to the detection zone (the value recommended by OSHA standard is 1,600 mm/s)  
Approach speed  $K$  is not specified in the ANSI B.11.19 standard. To determine the value of  $K$  to apply, consider all factors, including the operator's physical ability.
- $T_s$  = Machine's stopping time (s)
- $T_s$  = Response time of the F3SJ-B from ON to OFF (s)
- $T_c$  = Machine control circuit's maximum response time required to activate its brake (s)
- $T_{bm}$  = Additional time (s)

If a machine has a brake monitor, " $T_{bm}$  = Brake monitor setting time - ( $T_s + T_c$ )". If it has no brake monitor, we recommend using 20% or more of ( $T_s + T_c$ ) as additional time.

- $D_{pf}$  = Additional distance

According to ANSI's formula,  $D_{pf}$  is calculated as shown below:

$$D_{pf} = 3.4 \times (d - 7.0): \text{Where } d \text{ is the detection capability of the F3SJ-B (unit: mm)}$$

[Calculation example]

When  $K = 1,600 \text{ mm/s}$ ,  $T_s + T_c = 0.06 \text{ s}$ , brake monitor setting time = 0.1 s,

$T_r = 0.015 \text{ s}$ , and  $d = 25 \text{ mm}$ :

$$T_{bm} = 0.1 - 0.06 = 0.04 \text{ s}$$

$$D_{pf} = 3.4 \times (25 - 7) = 61.2 \text{ mm}$$

$$S = 1,600 \text{ mm/s} \times (0.06 \text{ s} + 0.015 \text{ s} + 0.04 \text{ s}) + 61.2 \text{ mm} = 245.2 \text{ mm}$$

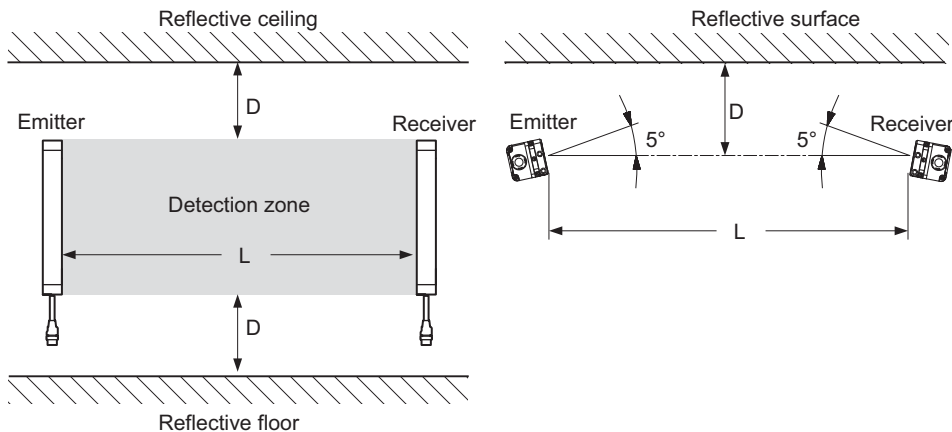
## Distance from Reflective Surfaces

### ⚠ WARNING

Install the sensor system so that it is not affected by reflection from a glossy surface. Failure to do so may hinder detection, resulting in serious injury.



Install the sensor system at distance D or further from highly reflective surfaces such as metallic walls, floors, ceilings, or workpieces, as shown below.



Distance between an emitter and a receiver (operating range L)	Allowable installation distance D
0.2 to 3 m	0.13 m
More than 3 m	$L/2 \times \tan 5^\circ = L \times 0.044 \text{ (m)}$

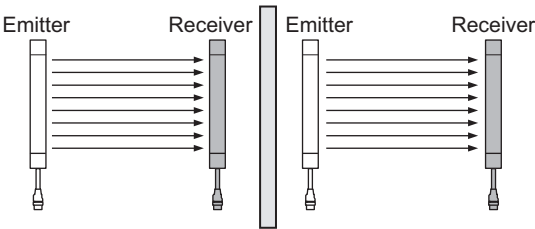
## Mutual Interference Prevention

Mutual interference is prevented in up to three sets, using interference light detection and cycle shift algorithm.

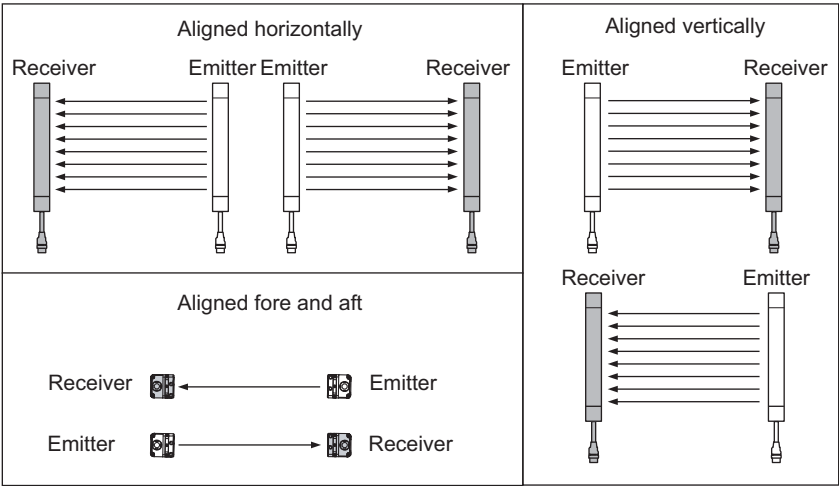
If four or more sets of F3SJ-Bs are installed, arrange them so that mutual interference does not occur. If two sets are installed near each other, reflection from the surface of the F3SJ-B may cause mutual interference. When mutual interference occurs, the safety outputs are turned OFF in a moment or the F3SJ-E/B enters lockout state.

Combining countermeasures 1 to 3 shown below is effective.

### 1. Install a physical barrier between two sets

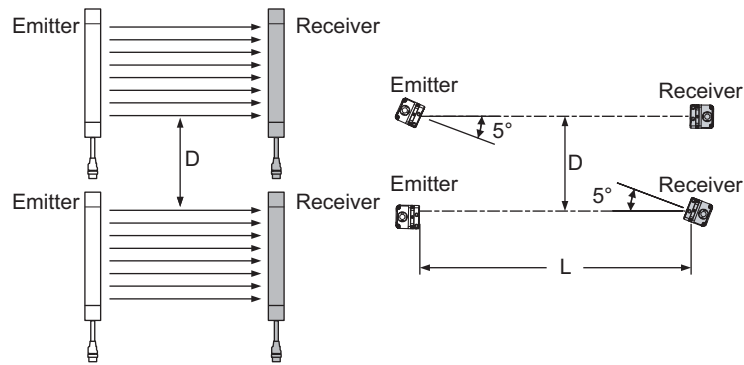


2. Alternate the direction of emission between two sets (alternation)



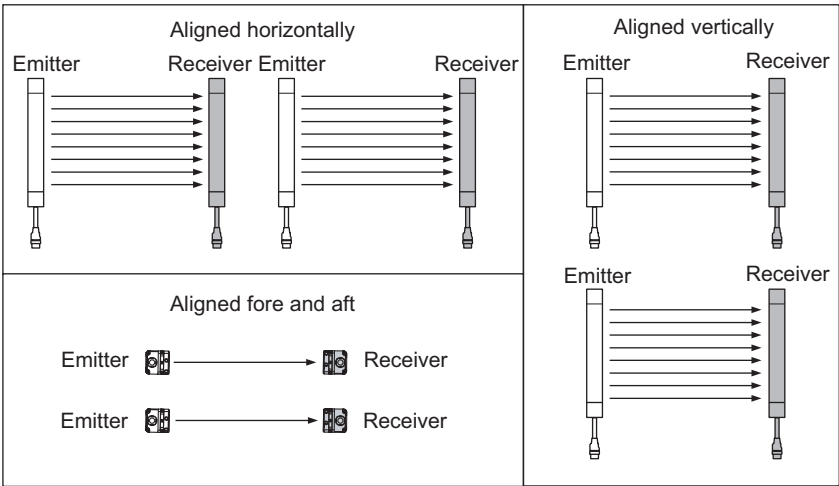
If two sets of F3SJ-Bs are installed near each other, reflection from the surfaces may cause mutual interference.

3. Keep sufficient distance between the F3SJ-Bs so that mutual interference does not occur



Distance between emitter and receiver (operating range L)	Allowable installation distance D
0.2 to 3 m	0.26 m
More than 3 m	$L \times \tan 5^\circ = L \times 0.088 \text{ (m)}$

When using four or more sets, the installations shown below may cause mutual interference. When mutual interference occurs, the safety outputs are turned OFF in a moment or the F3SJ-E/B enters lockout state.



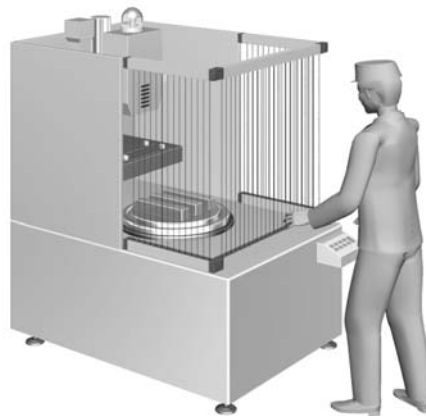
## Series Connection

Up to three sets of F3SJ-Bs can be series-connected. Series connection allows them to be used as a safety light curtain, requiring only one set to be wired to a controller and preventing mutual interference.

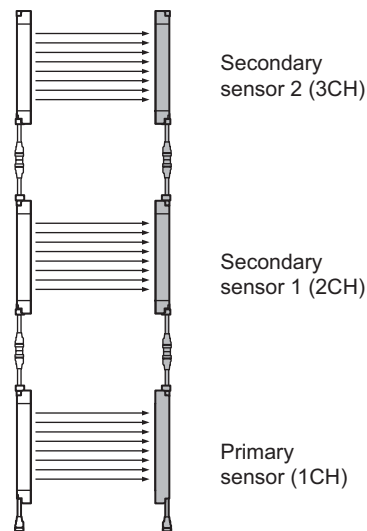
If any one set of series-connected F3SJ-B is blocked, both of the safety outputs turn OFF. The indication LED for each F3SJ-B turns ON separately.

- Number of connections: Up to three sets
- Total number of beams: Up to 192 beams
- Connection cable length between two F3SJ-Bs in series connection: 7 m max.

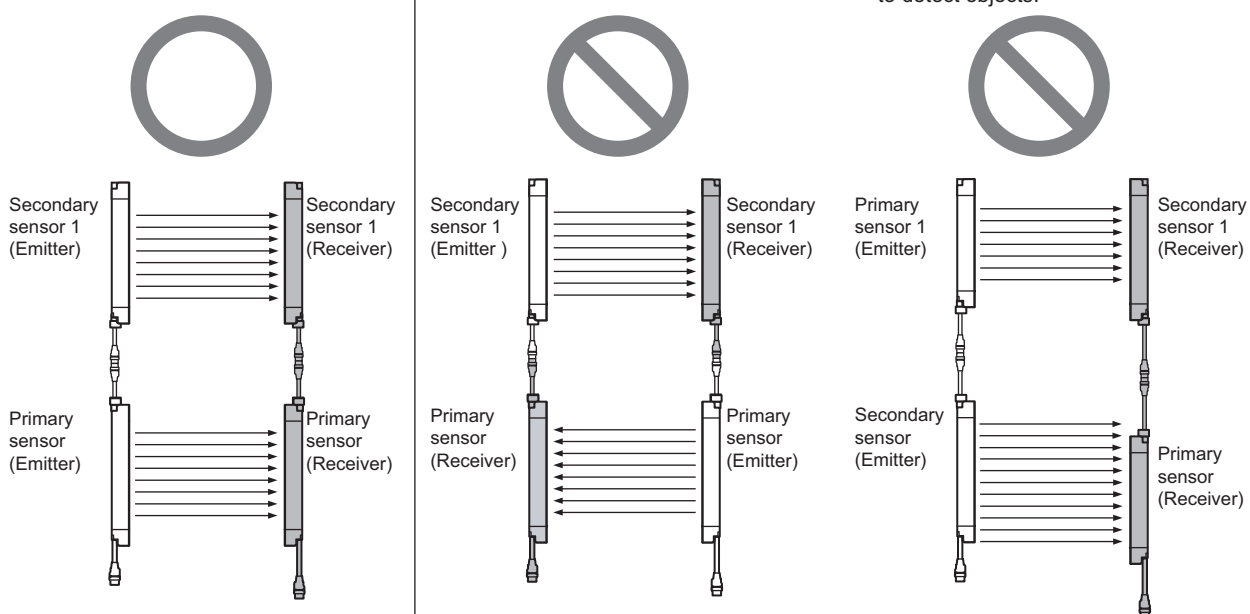
Ex.: Configuring an U-shaped detection zone



The terms used in this document to describe each F3SJ-B in a series connection are shown below.



Properly connect an emitter to another emitter, and a receiver to another receiver, as shown below.



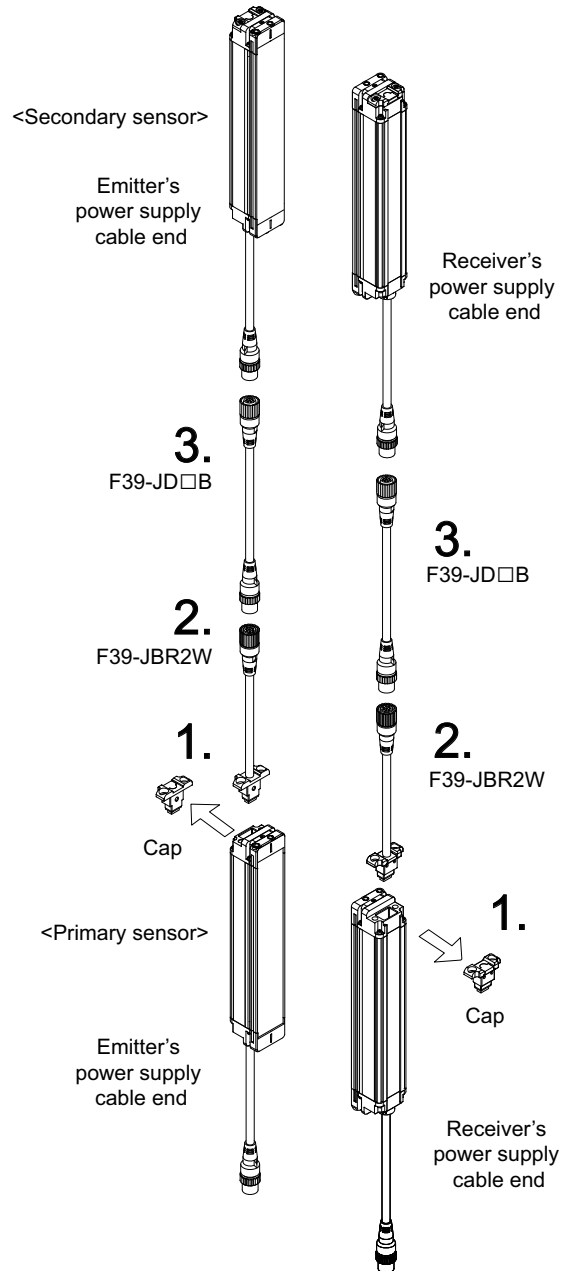
If caps and series connection cables for extension are not connected properly, the F3SJ-B enters lockout (when power is turned ON).

CHECK!



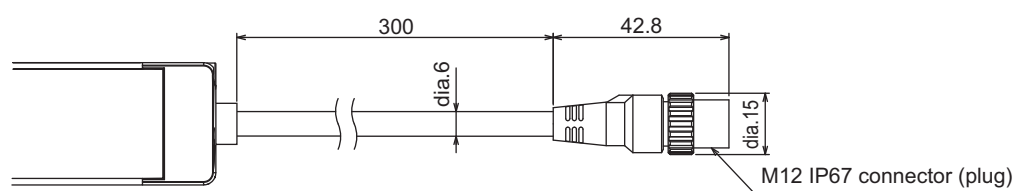
## Connection Procedure

1. Remove the caps from the primary sensor. Loosen the screw (M3 cross-shaped) to remove the cap.
2. Use the F39-JBR2W series connection cable for extension to connect them.
3. When changing the connection distance between the F3SJ-Bs, connect a F39-JD□B double-ended connector cable (sold separately).



- When attaching a cable or cap, securely fasten the screws (M3 cross-shaped (2 for each), recommended torque: 0.54 N·m). Failure to do so may cause the cable/cap to come loose, leading to deterioration of the protective functions.
- Attaching/detaching of a cap or a series-connection cable may cause misalignment of rubber grommet in a connector assembly. Press the grommet to the bottom of the connector and attach the connector F3SJ-B again.

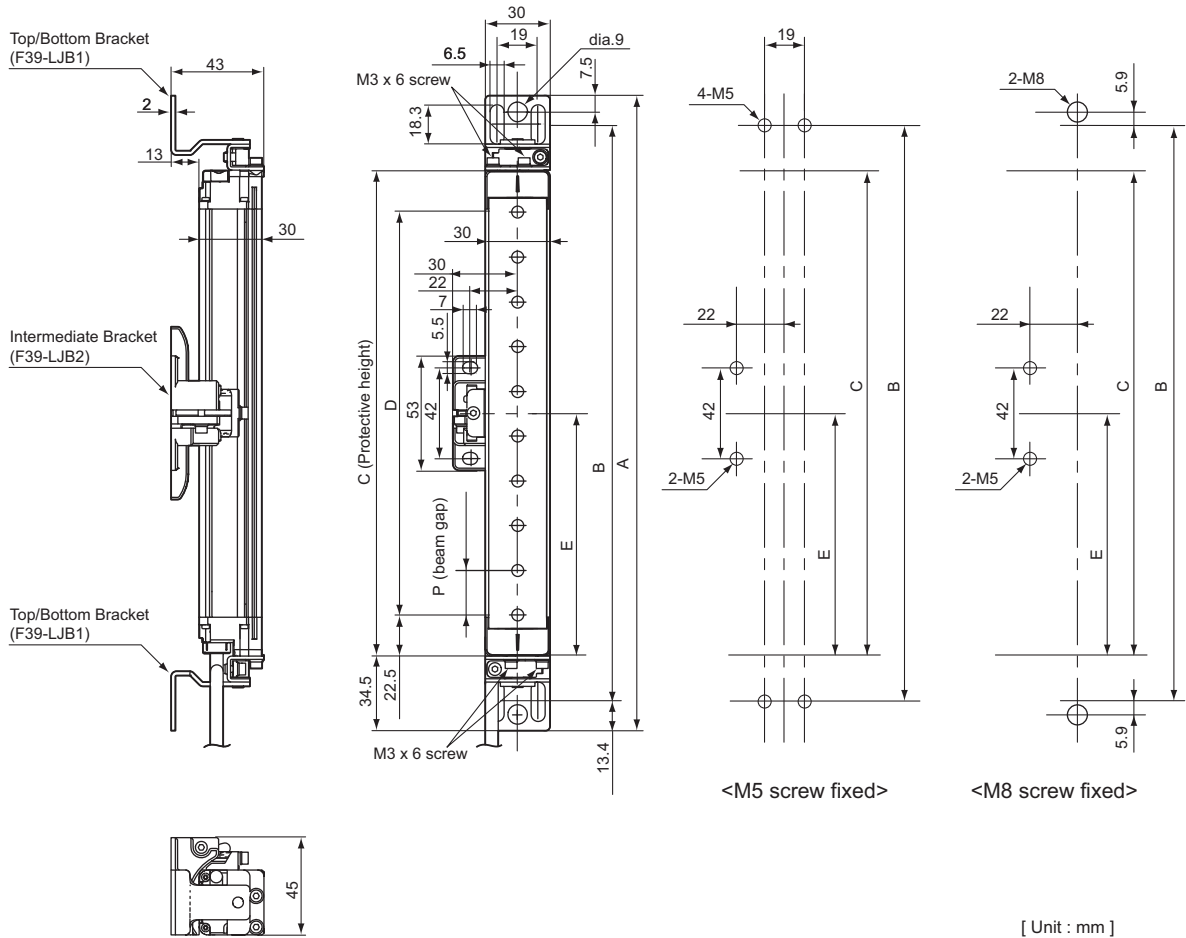
## Dimensions



[Unit: mm]

# When Using Top/Bottom and Intermediate Brackets

## ■ Backside mounting



Dimensions A to E and P

A	C+69
B	C+42.2
C	4-digit number of the type name (protective height)
D	C-45
E	Depends on the protective height. See the table below.
P	20

Dimensions E

Protective height	Number of Intermediate Brackets	Dimensions E
0185 to 1105	0	-
1185 to 1345	1	C/2 max.
1425 to 2065	2	C/3 max.

\* Value E must be 700 mm or less when not using value E obtained from the calculation above.

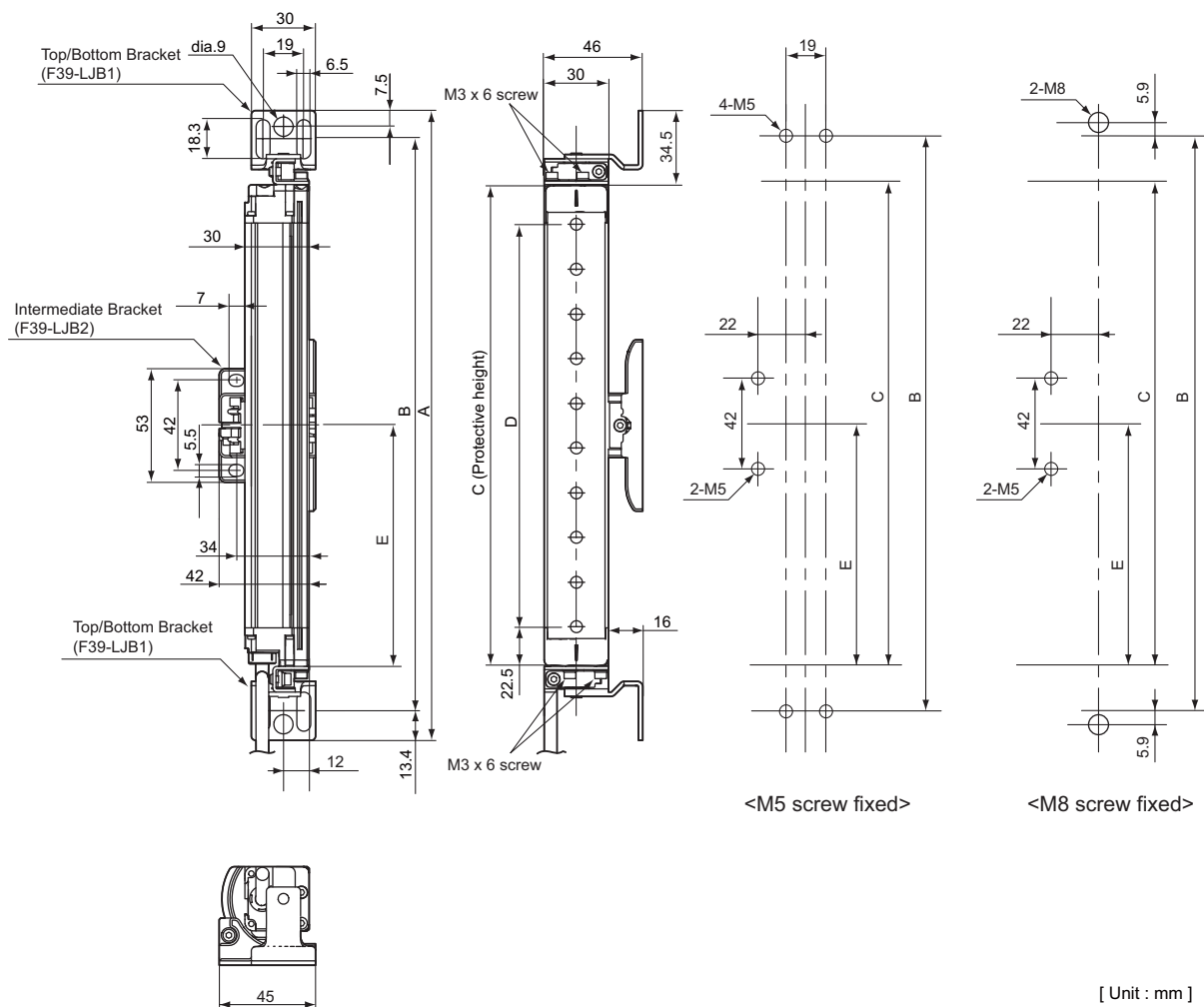
### Bracket mounting procedure (Mounting) p.49

- If the protective height is 1105 mm or more, use Intermediate Brackets of specified quantities and locations according to the dimensions. If the brackets described above are not used, ratings and performance cannot be met.
- When you use a sensor in a situation where the sensor is under a load, add an Intermediate Bracket.



CHECK!

■ Side mounting



[ Unit : mm ]

Dimensions A to E

A	C+69
B	C+42.2
C	4-digit number of the type name (protective height)
D	C-45
E	Depends on the protective height. See the table below.

Dimensions E

Protective height	Number of Intermediate Brackets	Dimensions E
0185 to 1105	0	-
1185 to 1345	1	C/2 max.
1425 to 2065	2	C/3 max.

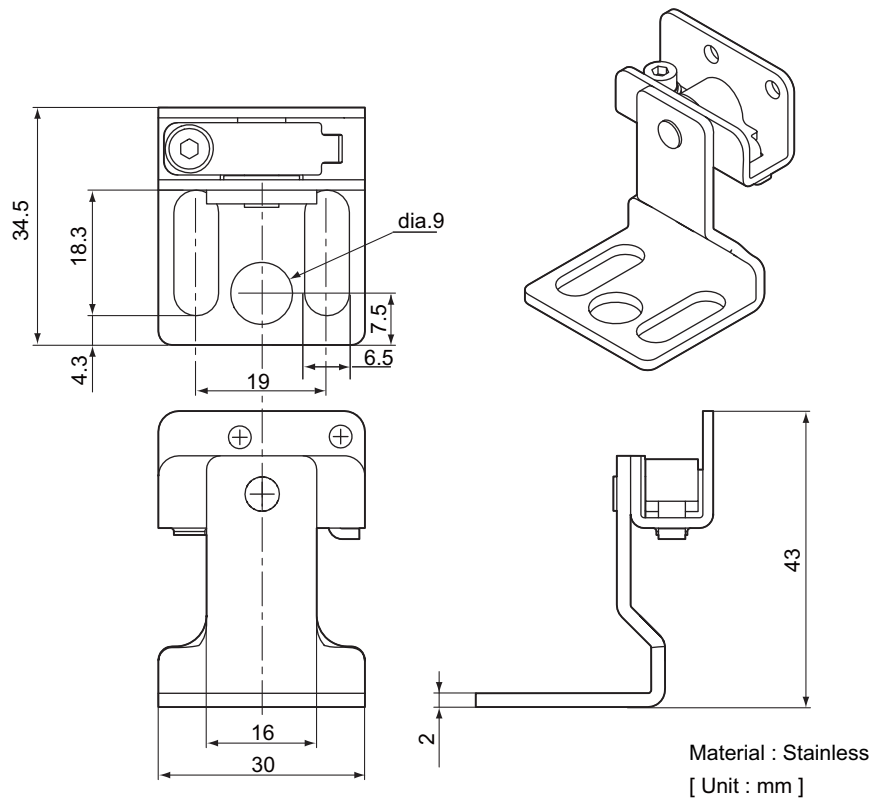
\* Value E must be 700 mm or less when not using value E obtained from the calculation above.

Bracket mounting procedure (Mounting) p.49

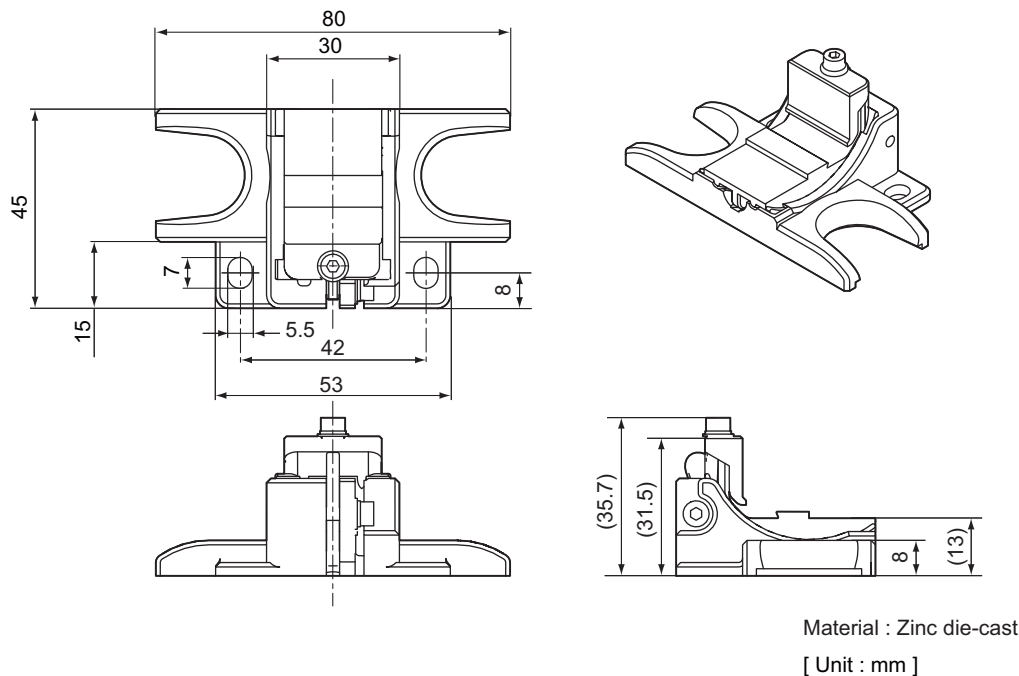


- If the protective height is more than 1105 mm, use Intermediate Brackets of specified quantities and locations according to the dimensions. If the brackets described above are not used, ratings and performance cannot be met.
- When you use a sensor in a situation where the sensor is under a load, add an Intermediate Bracket.

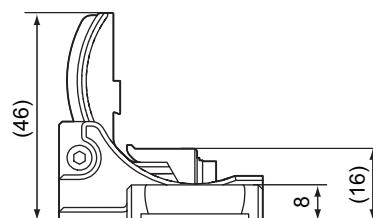
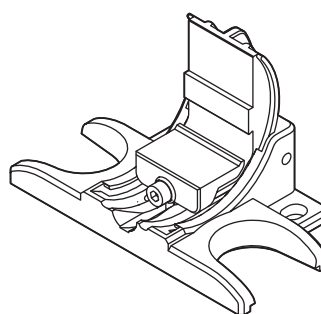
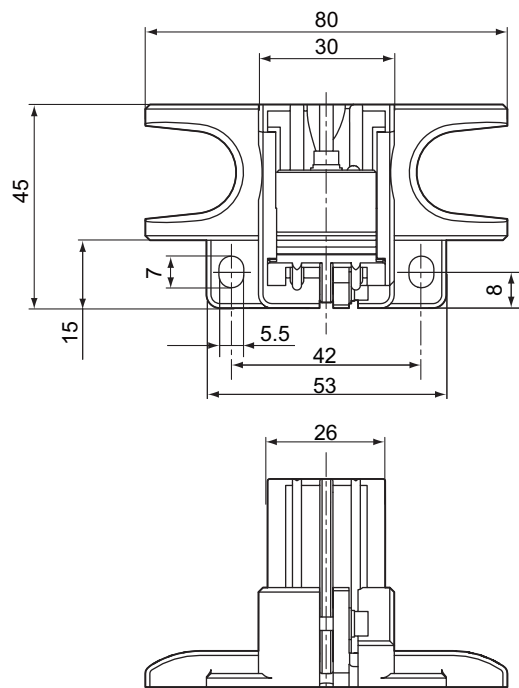
■ Dimensions of Top/Bottom Brackets



■ Dimensions of Intermediate Brackets (backside mounting)



# ■ Dimensions of Intermediate Brackets (side mounting)

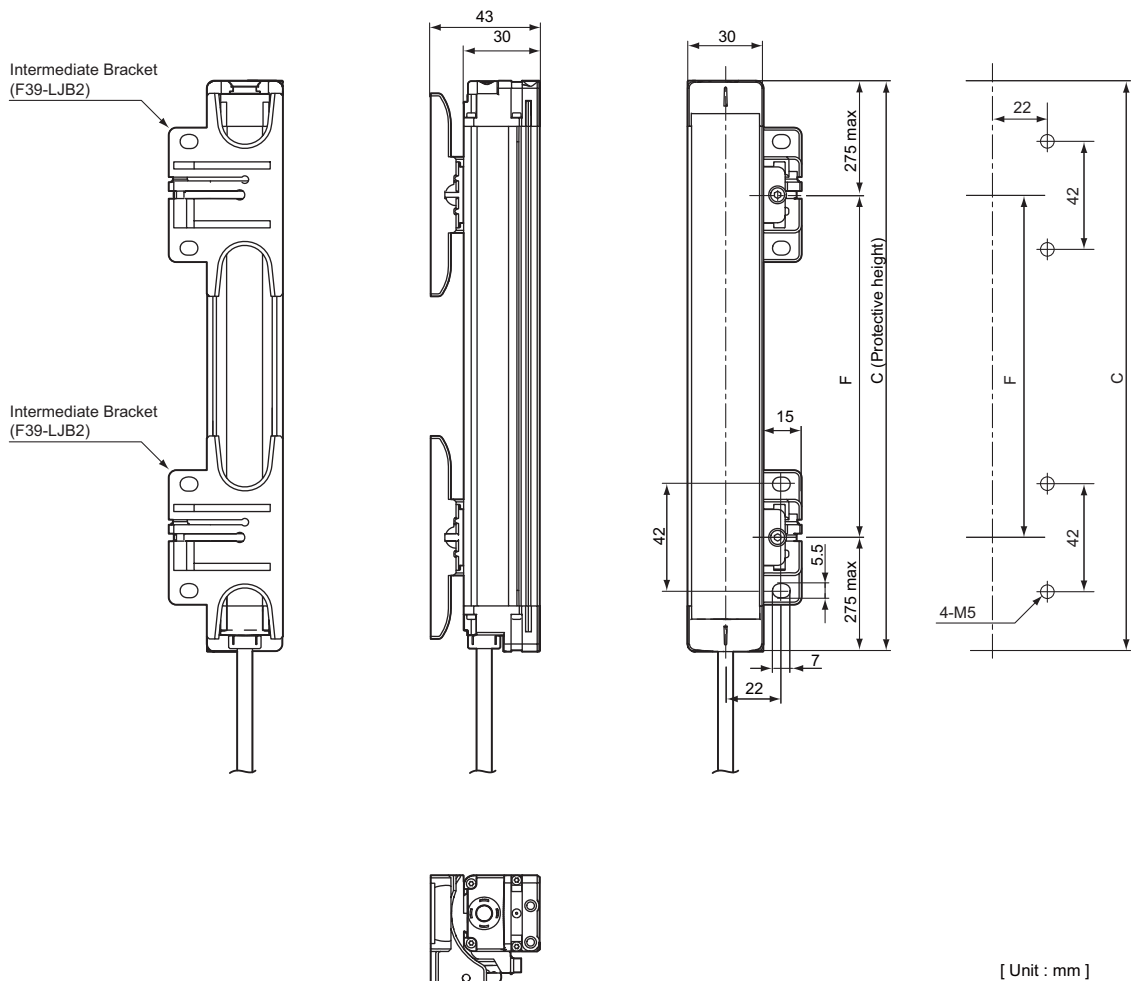


Material : Zinc die-cast

[ Unit : mm ]

# When Using Intermediate Brackets Only (Free-Location Mounting)

## ■ Backside mounting



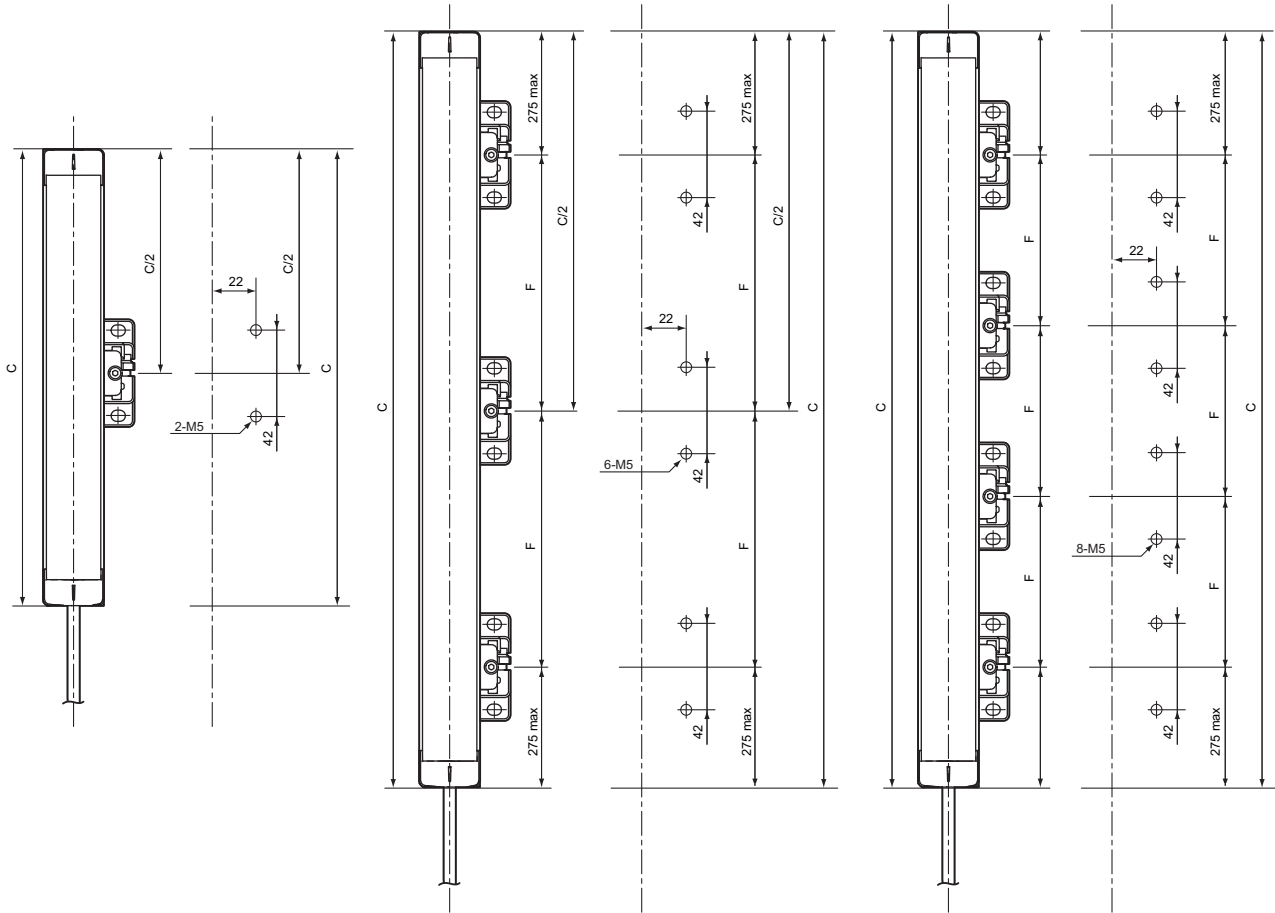
Dimensions C and F	
C	4-digit number of the type name (protective height)
F	Depends on the protective height. See the table below.

Protective height	Number of Intermediate Brackets	Dimensions F
0185 to 0225	1	-
0305 to 1105	2	555 mm max.
1185 to 1585	3	555 mm max.
1665 to 2065	4	555 mm max.

Bracket mounting procedure (Mounting) p.49

The alignment range of the Intermediate Bracket must be  $\pm 30^\circ$ .  
CHECK!

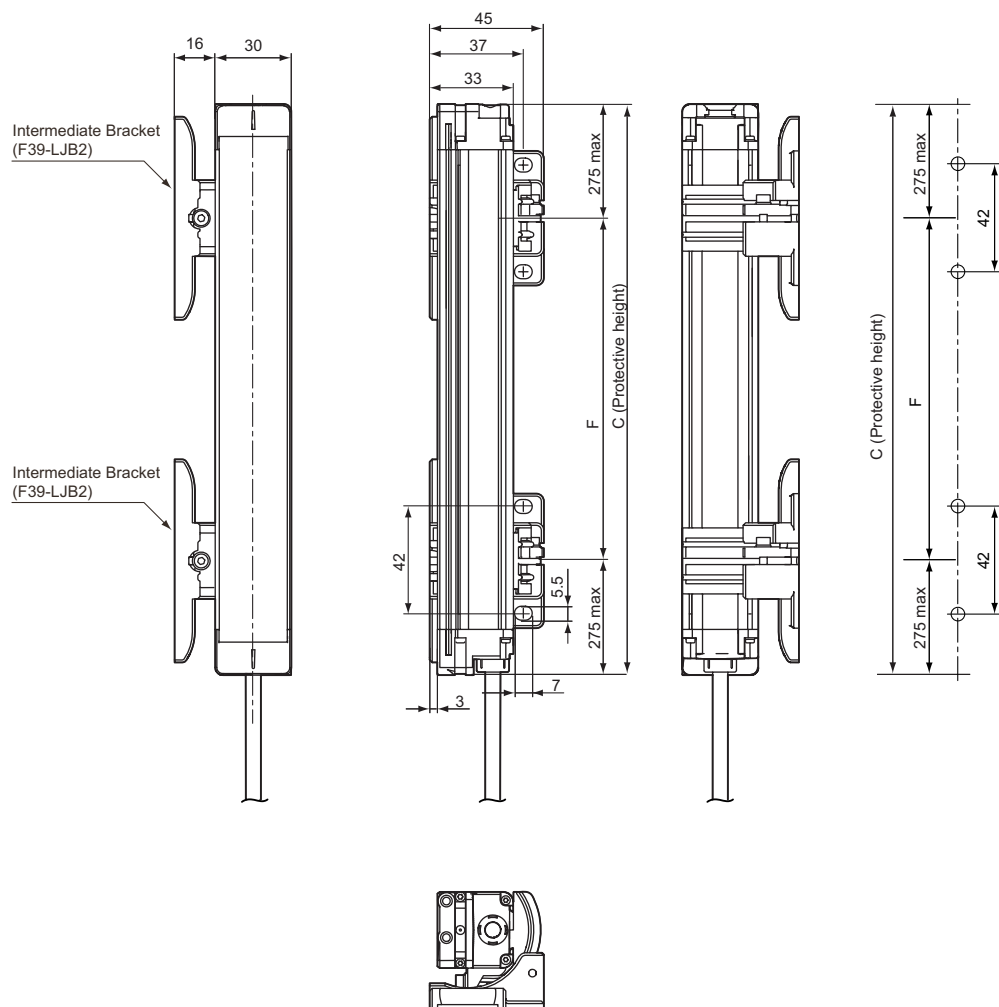
- Mounting with one Intermediate Bracket
- Mounting with three Intermediate Brackets
- Mounting with four Intermediate Brackets



[Unit: mm]



- Side mounting



[ Unit : mm ]

### Dimensions C and F

C	4-digit number of the type name (protective height)
F	Depends on the protective height. See the table below.

Dimensions F

Protective height	Number of Intermediate Brackets	Dimensions F
0185 to 0225	1	-
0305 to 1105	2	555 mm max.
1185 to 1585	3	555 mm max.
1665 to 2065	4	555 mm max.

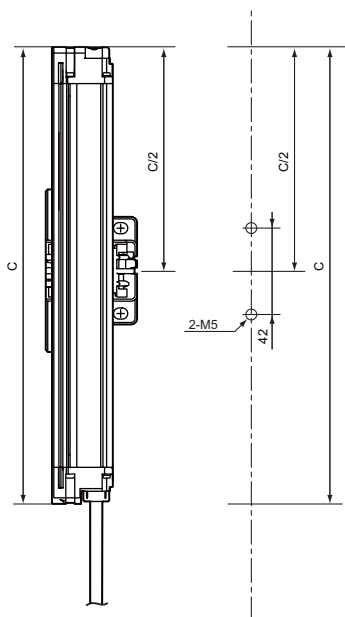


Bracket mounting procedure (Mounting) p.49

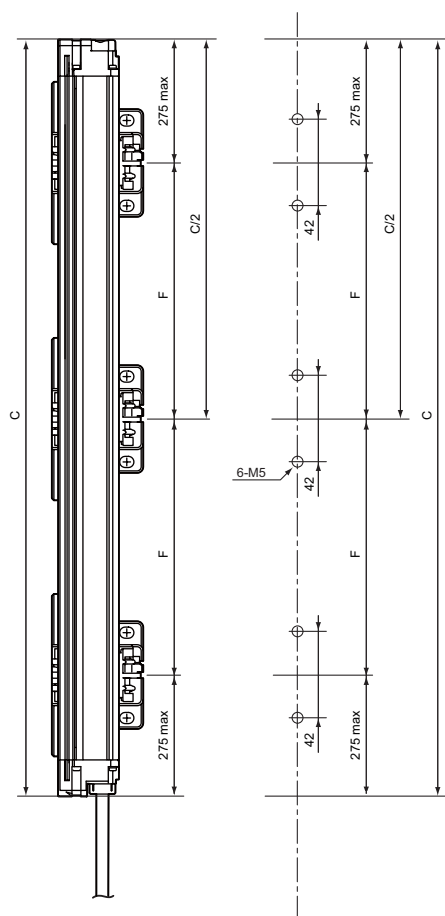


The alignment range of the Intermediate Bracket must be  $\pm 30^\circ$ .

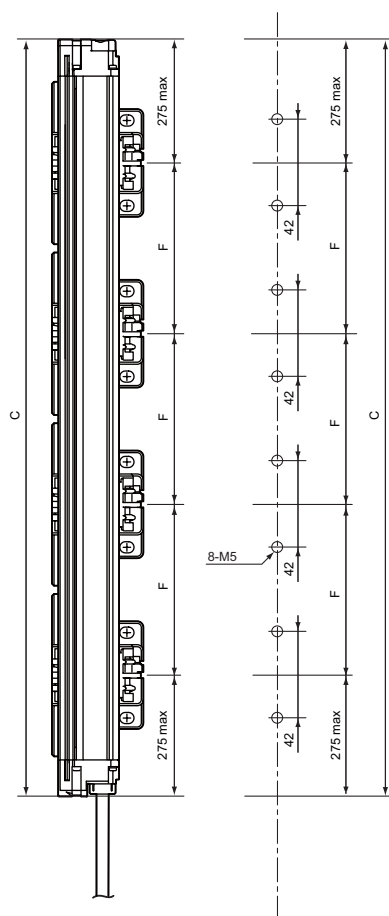
- Mounting with one Intermediate Bracket



- Mounting with three Intermediate Brackets



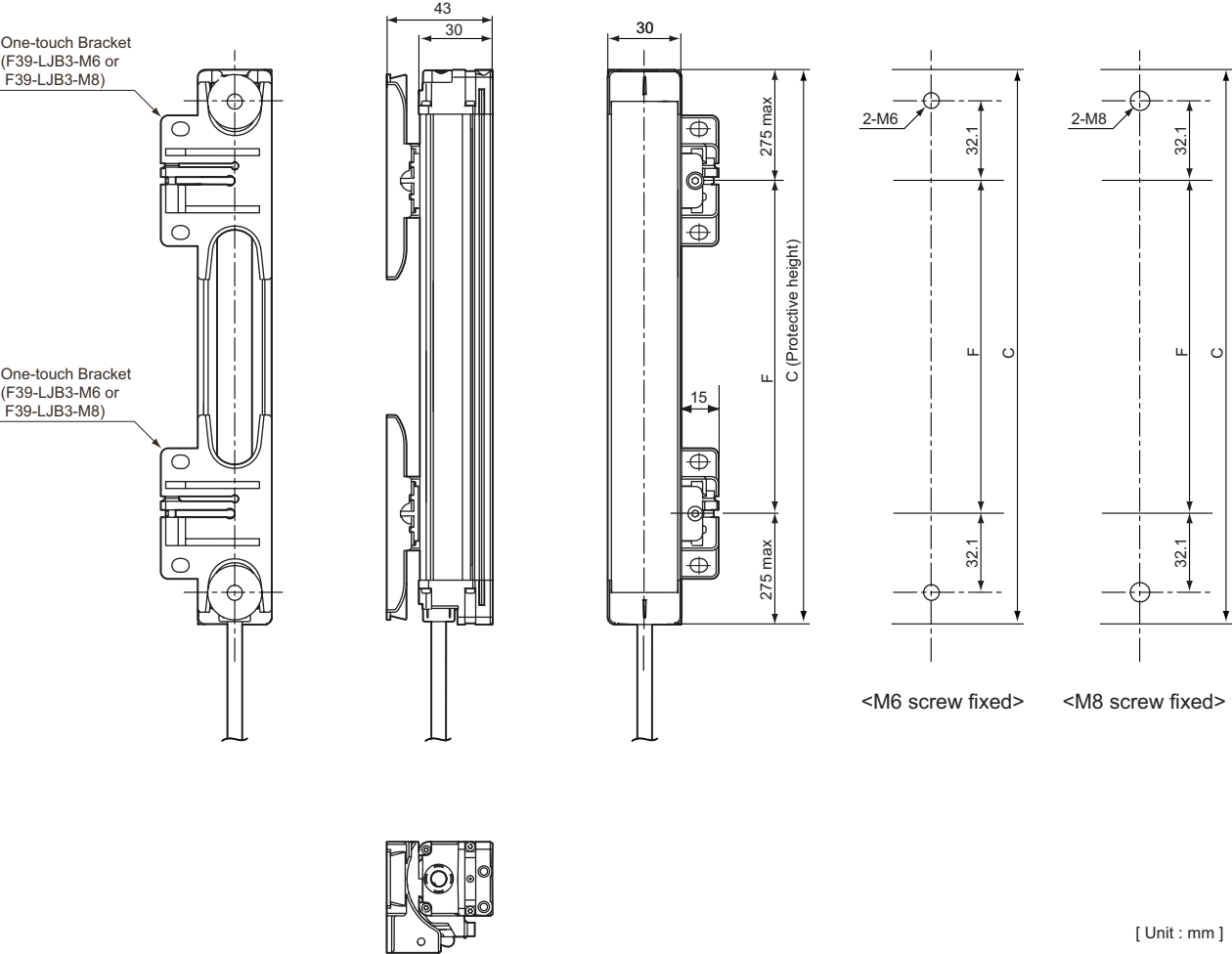
- Mounting with four Intermediate Brackets



[Unit: mm]

## When Using One-touch Brackets

### Backside mounting





Dimensions C and F

C	4-digit number of the type name (protective height)
F	Depends on the protective height. See the table below.

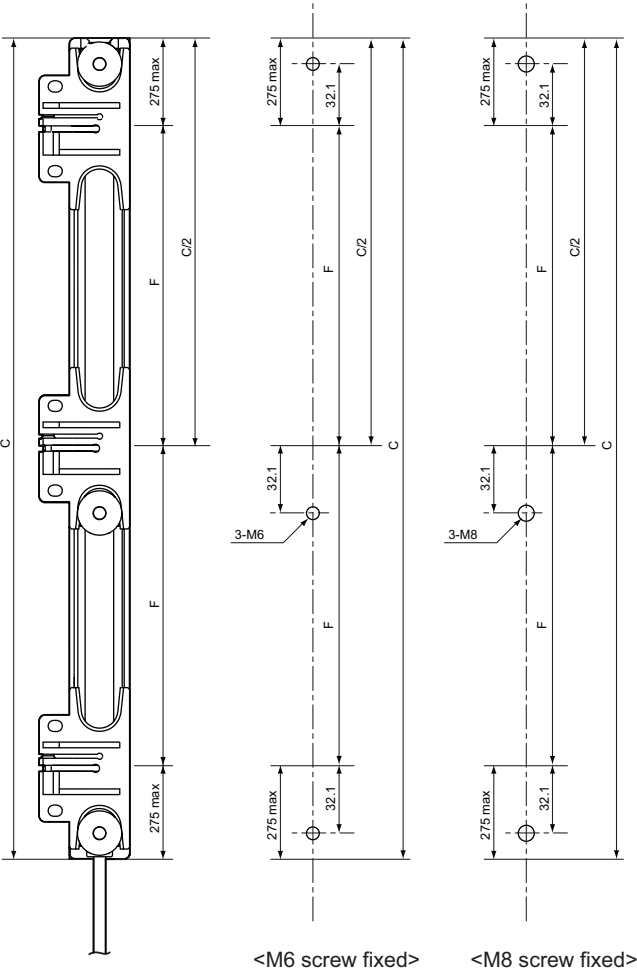
Dimensions F

Protective height	Number of Intermediate Brackets	Dimensions F
0185 to 1105	2	555 mm max.
1185 to 1585	3	555 mm max.
1665 to 2065	4	555 mm max.

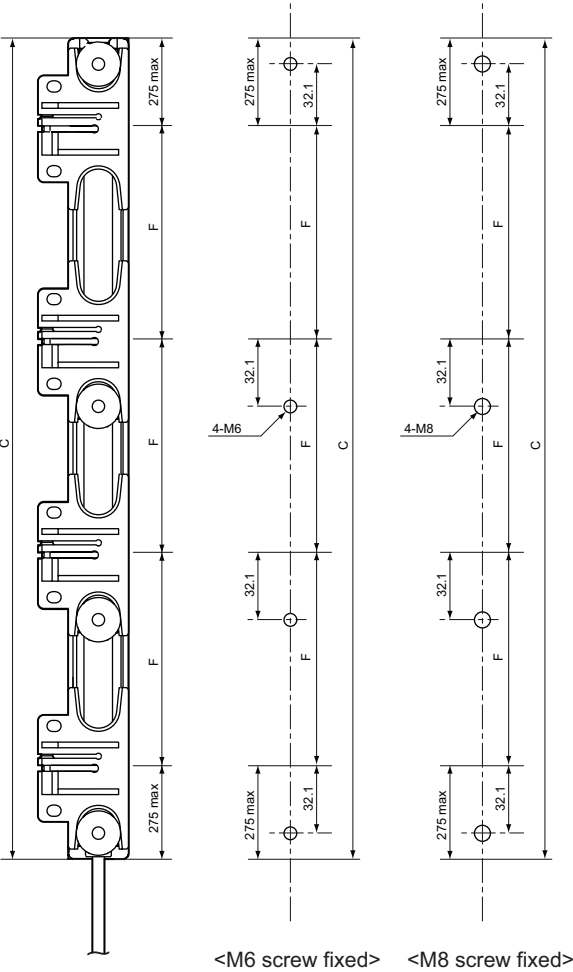
 Bracket mounting procedure (Mounting) p.49

 The alignment range of the One-touch Bracket must be  $\pm 30^\circ$ .  
CHECK!

• Mounting with three One-touch Brackets

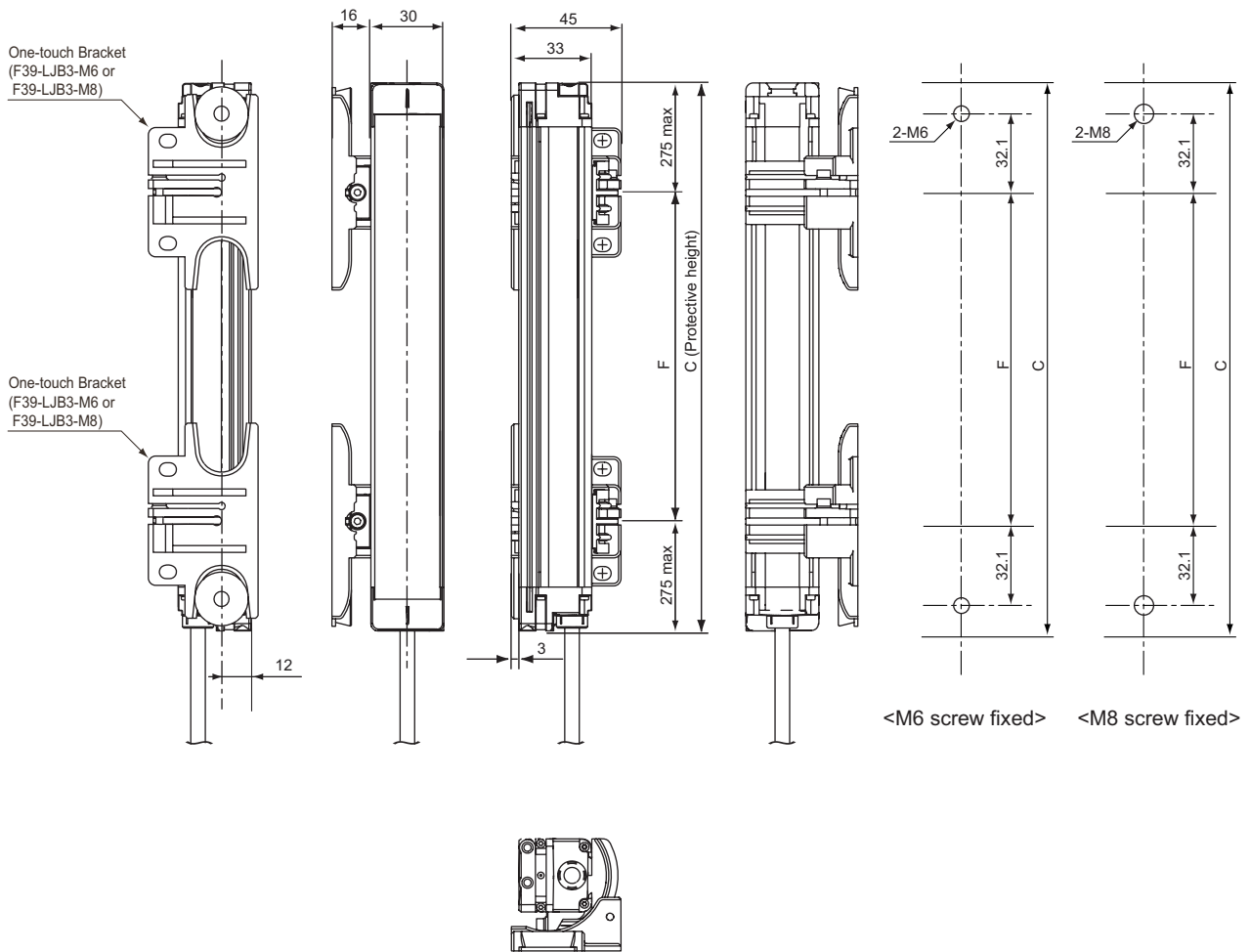


• Mounting with four One-touch Brackets



[Unit: mm]

- Side mounting



[ Unit : mm ]

### Dimensions C and F

C	4-digit number of the type name (protective height)
F	Depends on the protective height. See the table below.

Dimensions F

Protective height	Number of Intermediate Brackets	Dimensions F
0185 to 1105	2	555 mm max.
1185 to 1585	3	555 mm max.
1665 to 2065	4	555 mm max.



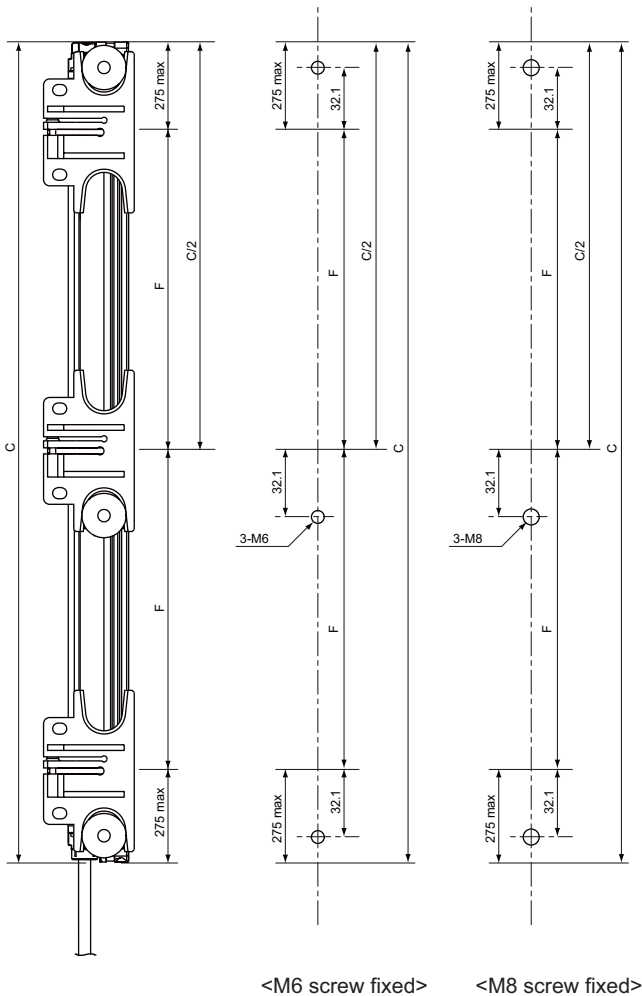
Bracket mounting procedure (Mounting) p.49



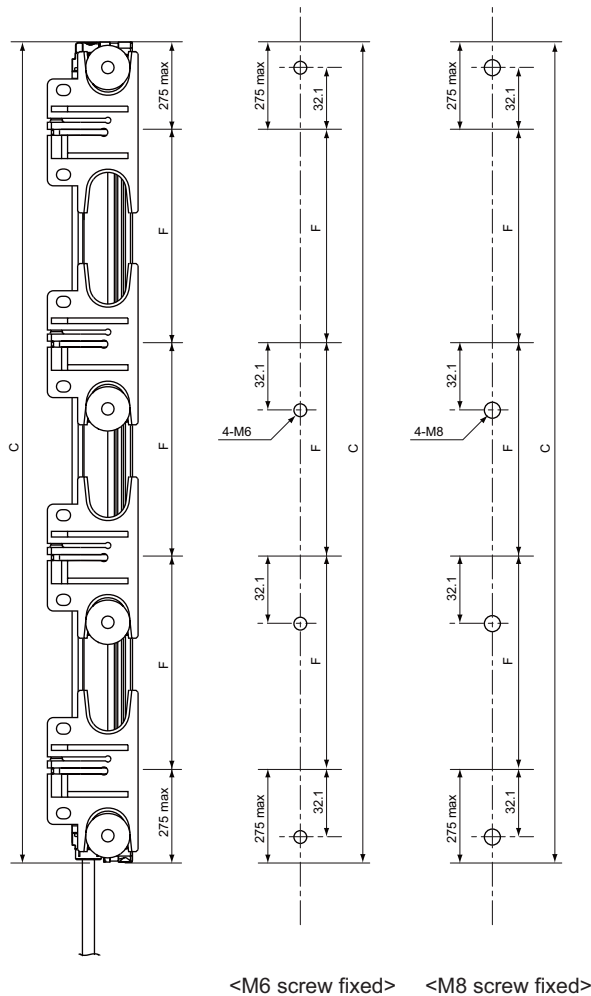
**CHECK!**

The alignment range of the One-touch Bracket must be  $\pm 30^\circ$ .

• Mounting with three One-touch Brackets

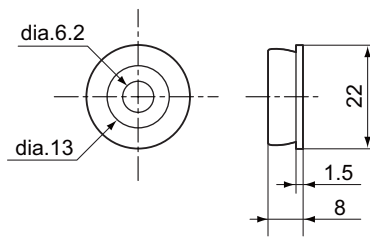


• Mounting with four One-touch Brackets



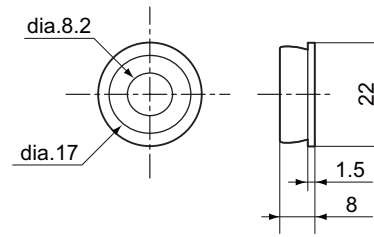
[Unit: mm]

## ■ Dimensions of One-touch M6 Bracket



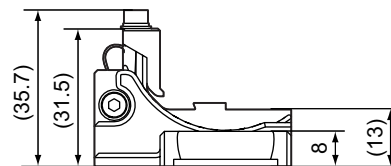
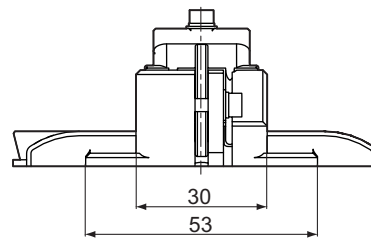
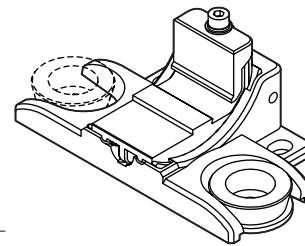
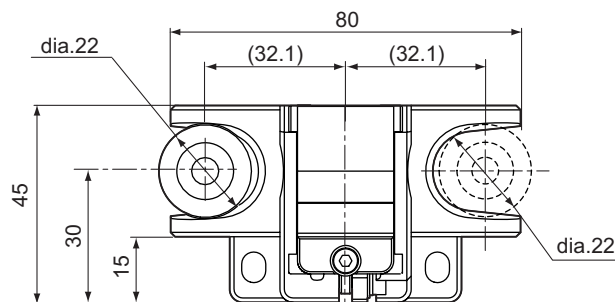
Material : Stainless

## ■ Dimensions of One-touch M8 Bracket

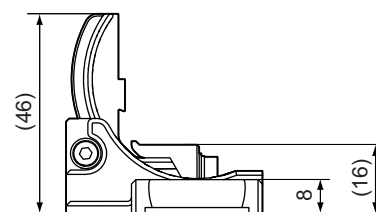
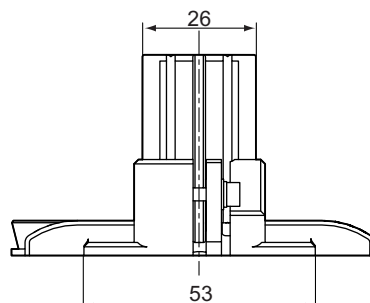
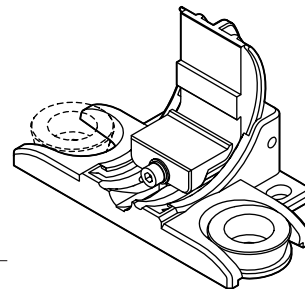
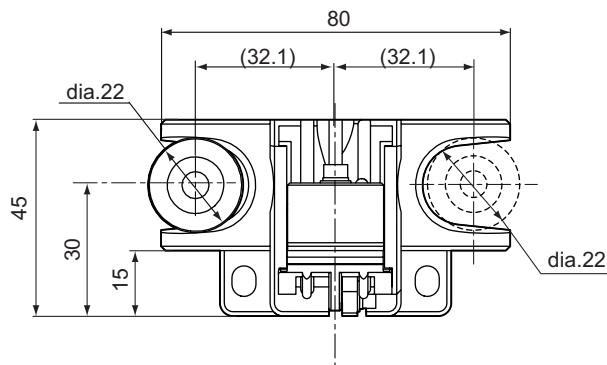


Material : Stainless

## ■ Dimensions of Intermediate Bracket + One-touch Bracket (backside mounting)

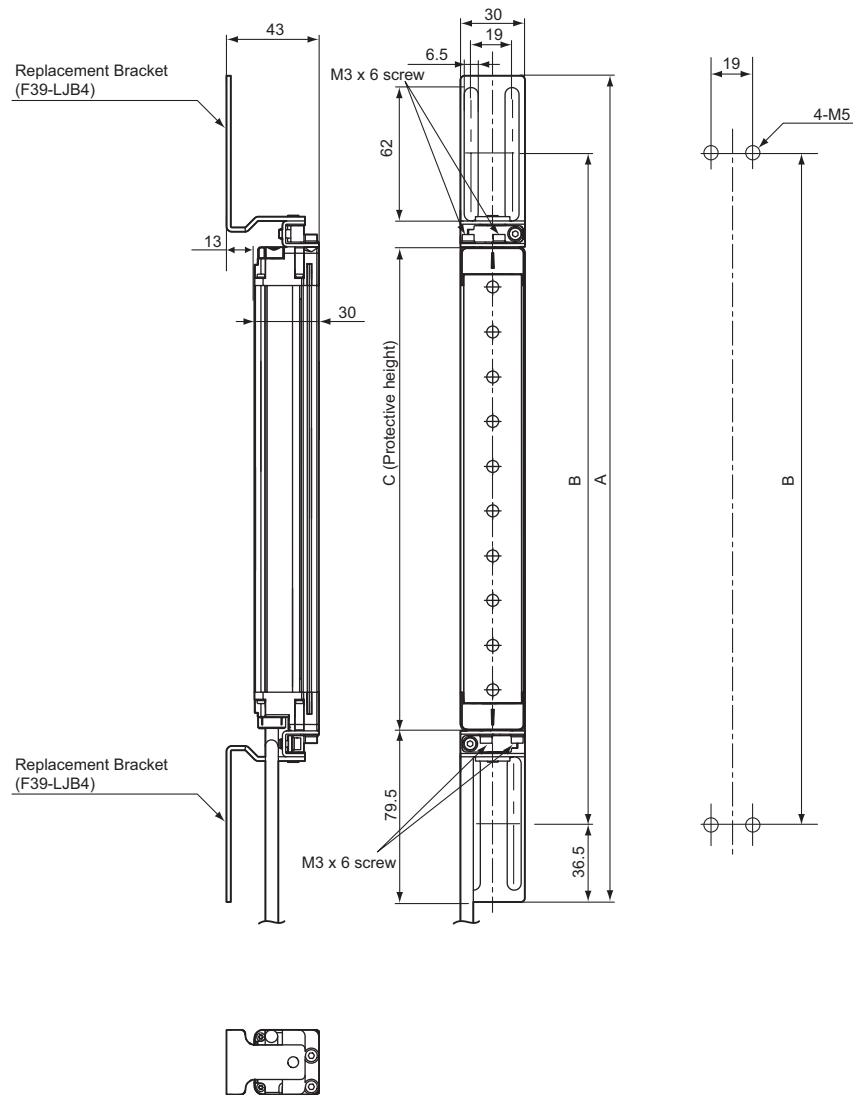
Material : Zinc die-cast  
[ Unit : mm ]

## ■ Dimensions of Intermediate Bracket + One-touch Bracket (side mounting)

Material : Zinc die-cast  
[ Unit : mm ]

# When Using Replacement Brackets


## ■ Backside mounting



[ Unit : mm ]

Dimensions A to C

A	C+159
B	C+86
C	4-digit number of the type name (protective height)

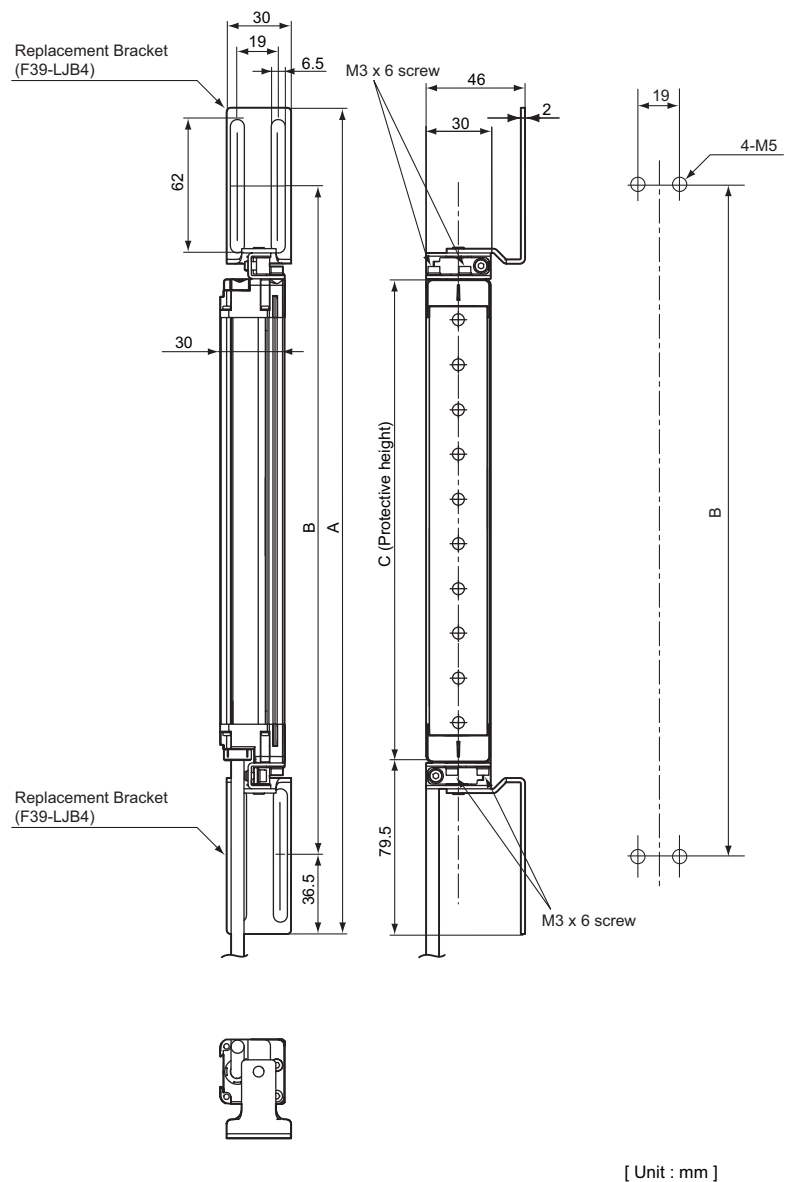
 Bracket mounting procedure (Mounting) p.49




If the protective height is more than 1105 mm, use Intermediate Brackets of the quantities and locations according to the dimensions described on page 29 "When Using Top/Bottom and Intermediate Brackets". If the brackets described above are not used, ratings and performance cannot be met.




■ Side mounting



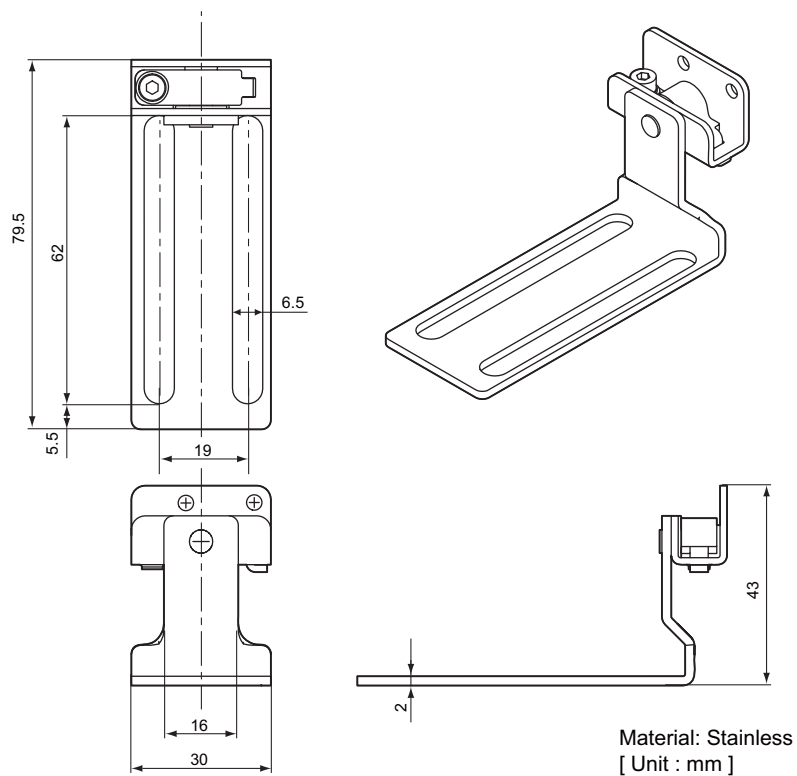
Dimensions A to E and P	
A	C+159
B	C+86
C	4-digit number of the type name (protective height)

 Bracket mounting procedure (Mounting) p.49

 If the protective height is more than 1105 mm, use Intermediate Brackets of the quantities and locations according to the dimensions described on page 29 "When Using Top/Bottom and Intermediate Brackets". If the brackets described above are not used, ratings and performance cannot be met.

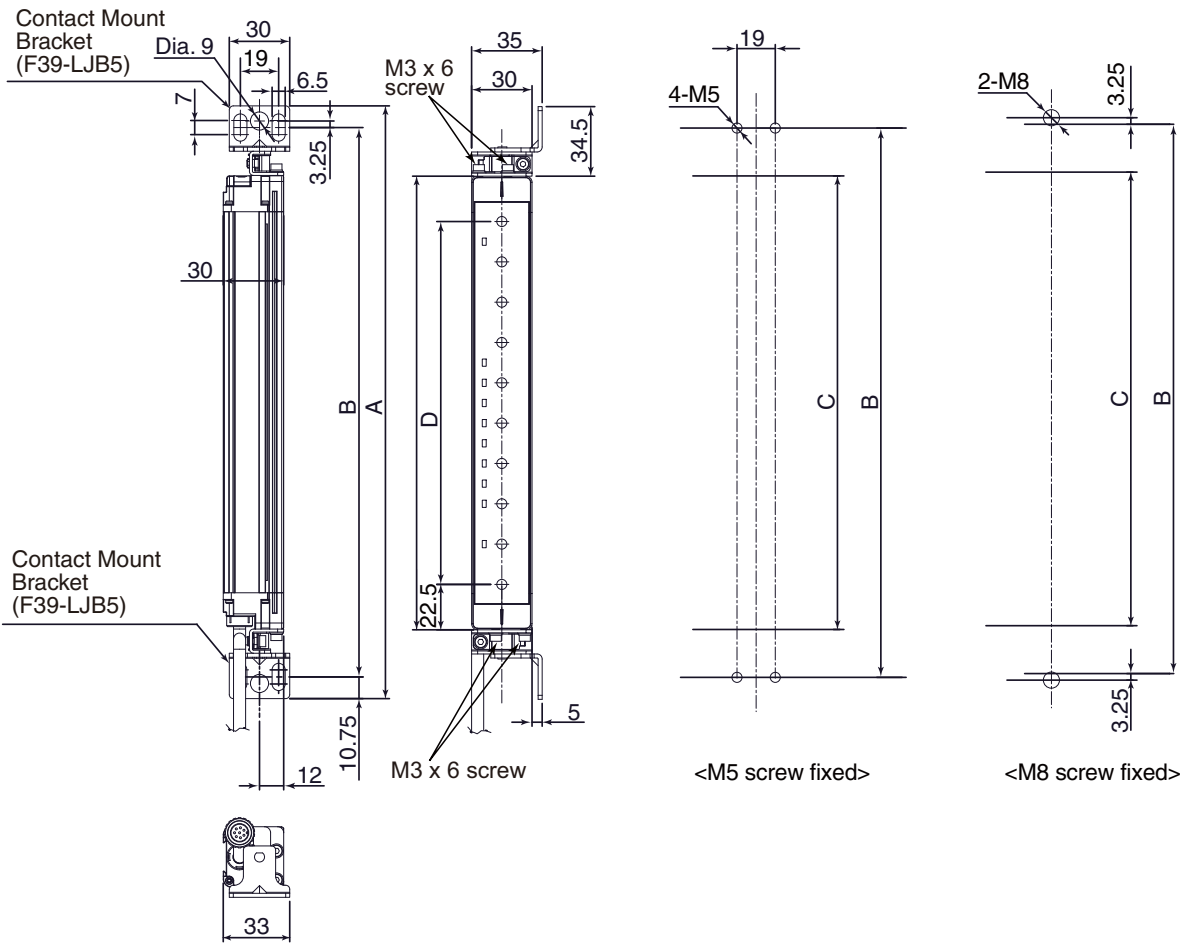
CHECK!

■ Dimensions of replacement bracket





■ Side mounting



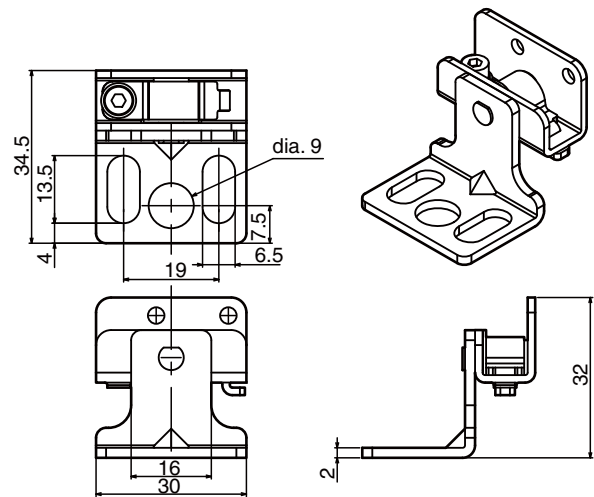
Dimensions A to D

A	C+69
B	C+47.5
C	4-digit number in the Model name (protective height)
D	C - 45



- The protective height of the F3SJ-E/B series that supports the contact mount bracket is limited.  
Protective height allowed for mounting: 185 mm to 1,105 mm.
- Brackets of other models such as F39-LJB1 cannot be used simultaneously.

■ Dimensions of contact mount bracket

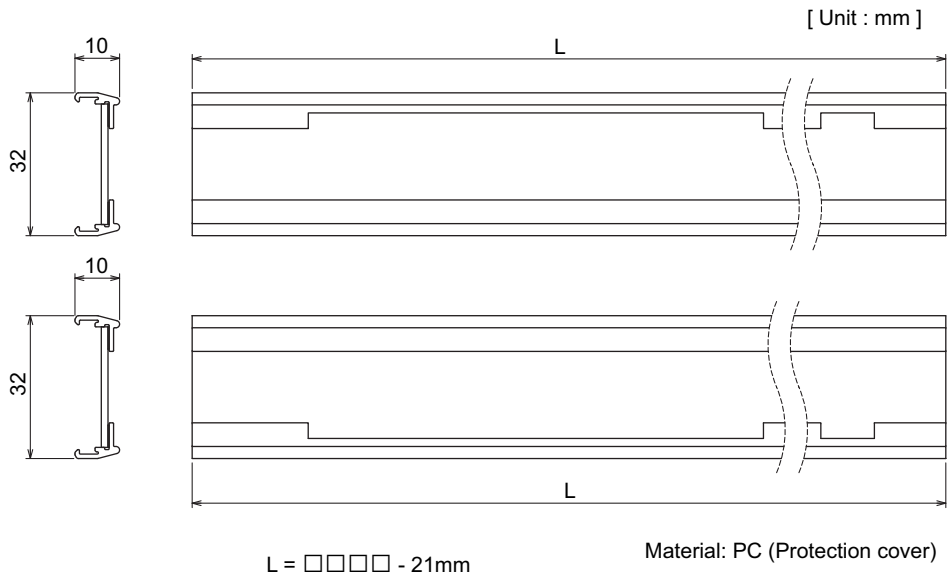


Material: Stainless

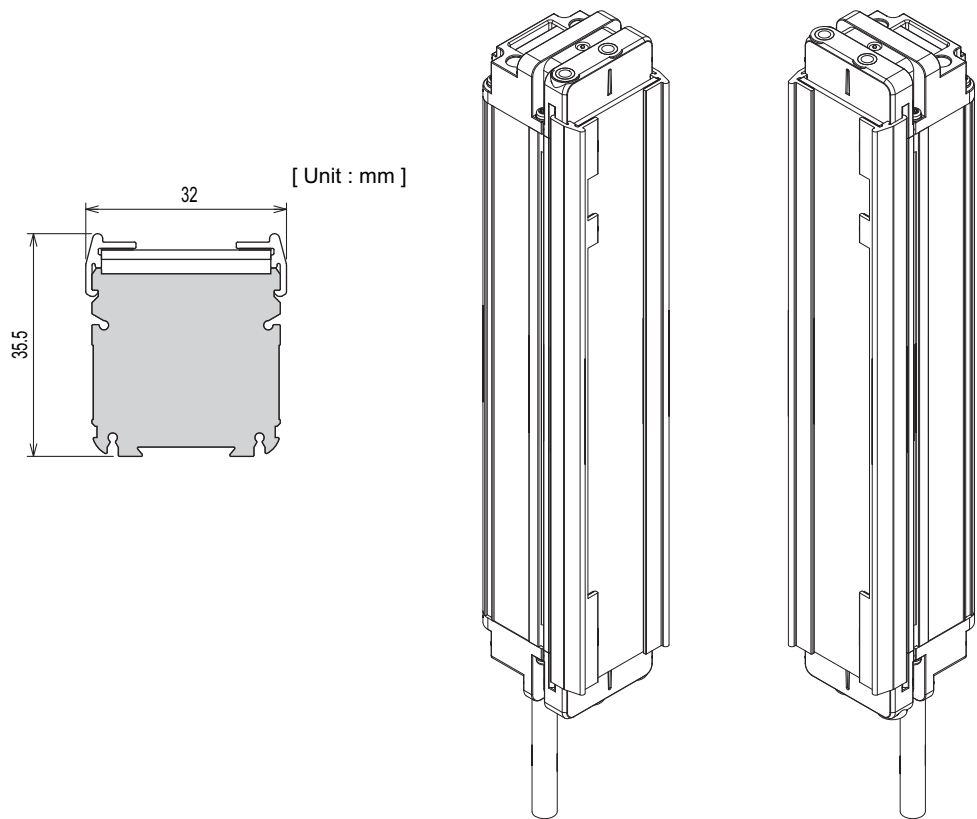
(Unit: mm)

# When Using Spatter Protection Cover

## ■ Dimensions of Spatter Protection Cover F39-HB□□□□



## ■ Assembly Dimensions



# Mounting

## ■ Mounting Method

Mounting methods include use of Top/Bottom Brackets, Top/Bottom Brackets + Intermediate Brackets, Intermediate Brackets only (Free-Location Mounting) and use of One-touch Brackets. Any of these mounting methods allows the user to use the same bracket for the backside mounting and side mounting.

## ■ Number of Brackets Required

The numbers of brackets required according to the protective heights of the sensor are as follows:

- When Using Top/Bottom Brackets Only --> p.50
- When Using Top/Bottom + Intermediate Brackets --> p.52

Protective height	Number of Top/ Bottom Brackets	Number of Intermediate Brackets
0185 to 1105	2	0
1185 to 1345	2	1
1425 to 2065	2	2

- When Using Intermediate Brackets Only --> p.56

Protective height	Number of Intermediate Brackets
0185 to 0225	1
0305 to 1105	2
1185 to 1585	3
1665 to 2065	4

- When Using One-touch Bracket --> p.59

Protective height	Number of One-touch Brackets
0185 to 1105	2
1185 to 1585	3
1665 to 2065	4

## Mounting Procedure

### ■ Using Top/Bottom Bracket only

1. Attach Top/Bottom Brackets and tighten them using the included hexagon socket head cap screws (M3 x 6). Tighten the hexagon socket head cap screws (M3 x 6) with the torque at 0.54 N·m (recommended). (Figure 1)

Loosen the hexagon socket head cap screws (M3 x 6), prepare brackets for backside or side mountings, and then lightly tighten them with the hexagon socket head cap screws (M3 x 6).

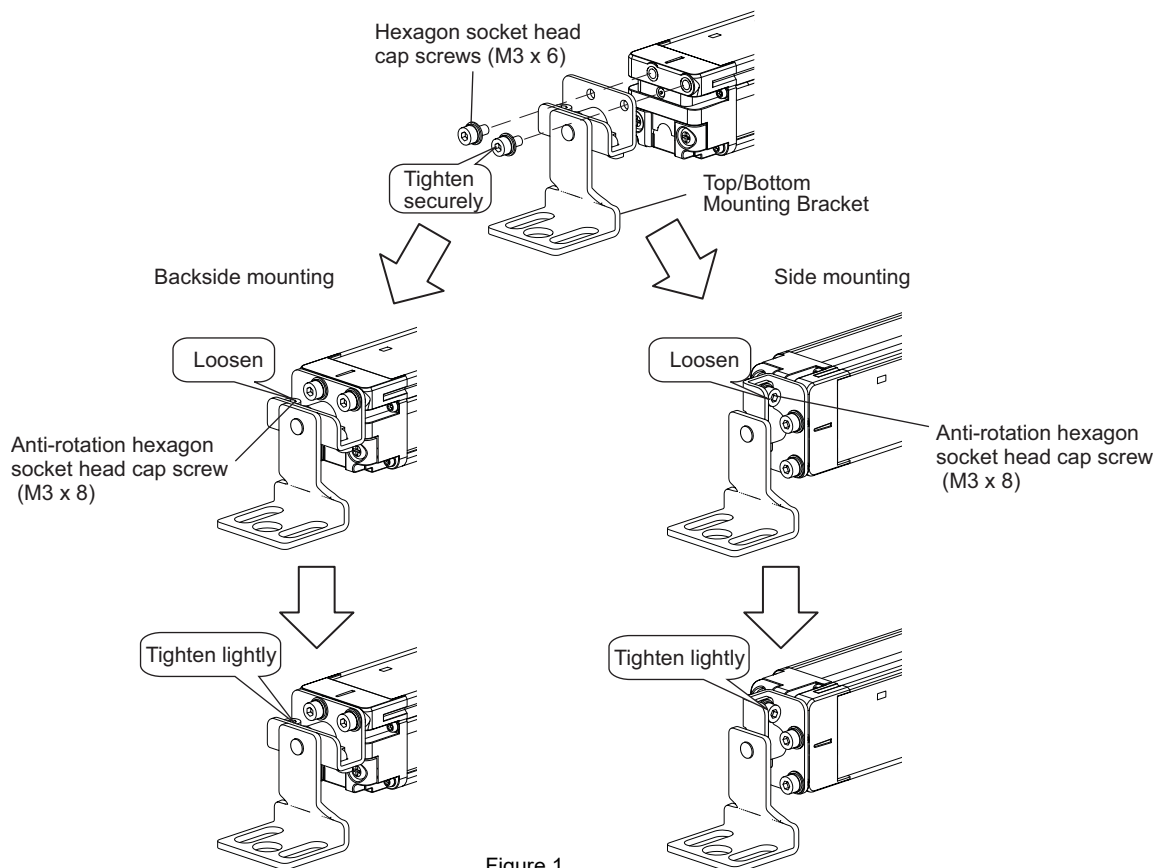


Figure 1

2. Adjust the Top/Bottom Brackets to the mounting position of the wall surface and then tighten them with screws. (Figure 2)

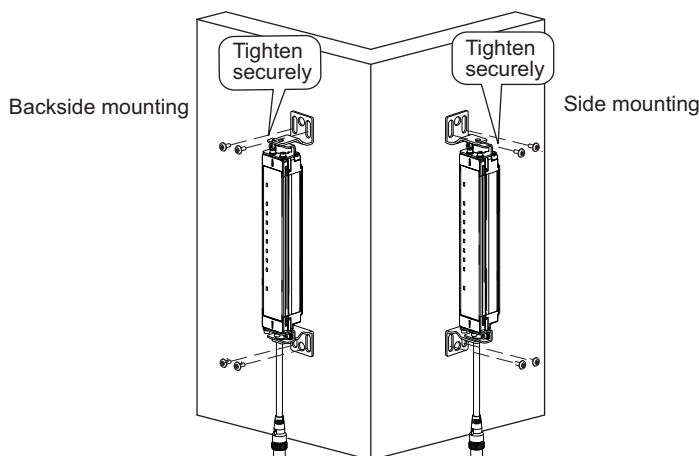


Figure 2



Screws to mount the brackets to the wall are not included.

CHECK!



### 3. Turn ON the sensor to perform beam alignment.

Move the emitter from side to side (Figure 3) to align it to a center position where the stable-state indicator (STB) is turned ON while checking the top beam state and bottom beam state with the top-beam-state indicator (TOP) and bottom-beam-state indicator (BTM). (Figure 4)

Next, move the receiver from side to side (Figure 3) to align it to a center position where the stable-state indicator (STB) is turned ON. (Figure 4)

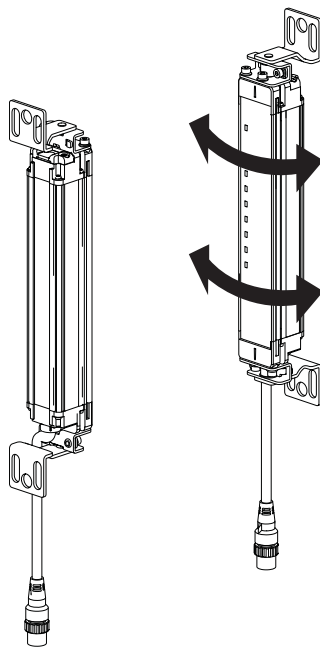


Figure 3

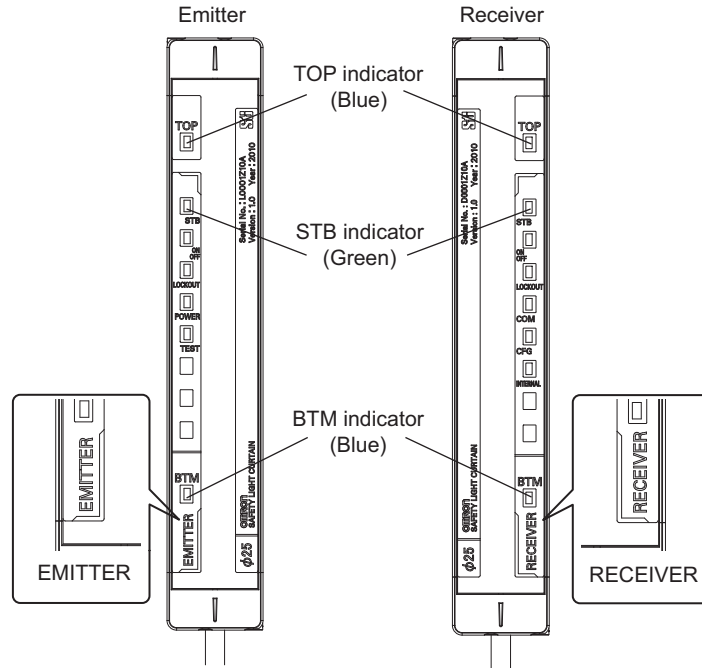


Figure 4



- Confirm that there is no interrupting object in the detection zone before adjusting beams.
- If the stable-state indicator (STB) does not turn ON despite performing alignment, check if the mounting surfaces of the emitter/receiver are parallel, and if the mounting height of the emitter/receiver is appropriate. Using optional Laser Alignment Kit (F39-PTJ) makes alignment easier.

### 4. Tighten the lightly tightened hexagon socket head cap screws (M3 x 6) of the Top/Bottom Brackets. (Figure 5)

Tighten the hexagon socket head cap screws (M3 x 6) with the torque at 0.54 N·m (recommended).

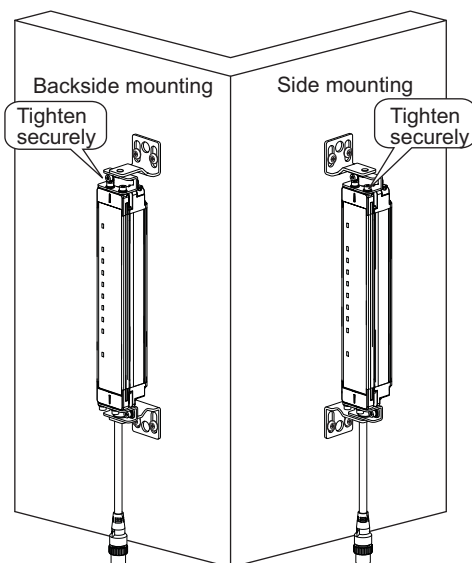
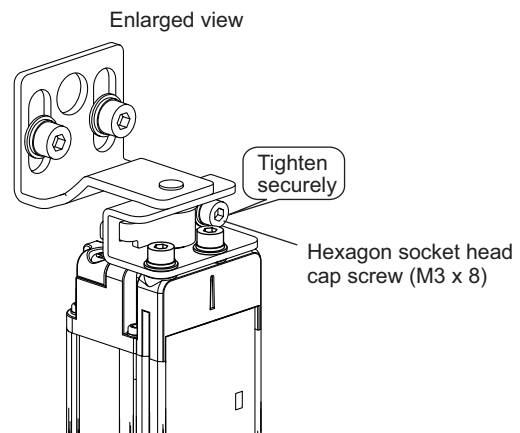


Figure 5



Tightening screws with a torque that considerably exceeds the recommended torque may cause failure.

Mounting is complete.

## ■ When Using Top/Bottom + Intermediate Brackets

1. Loosen the hexagon socket head cap screw (M3 x 18) of the intermediate bracket (3) and the hexagon socket head cap screw (M3 x 12) of the intermediate bracket (1) to be able to attach the bracket to the sensor case. (Figure 6 and 7)

The intermediate bracket has been assembled for backside mounting.

To use it for side mounting, remove the intermediate bracket (2) from the intermediate bracket (3) and change the direction of the bracket as shown in Fig.7.

Backside mounting

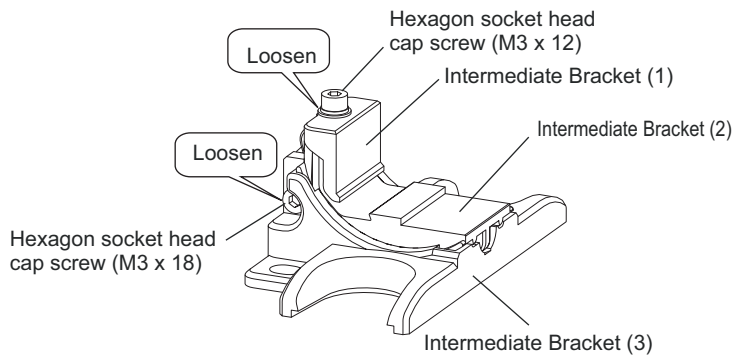


Figure 6

Side mounting

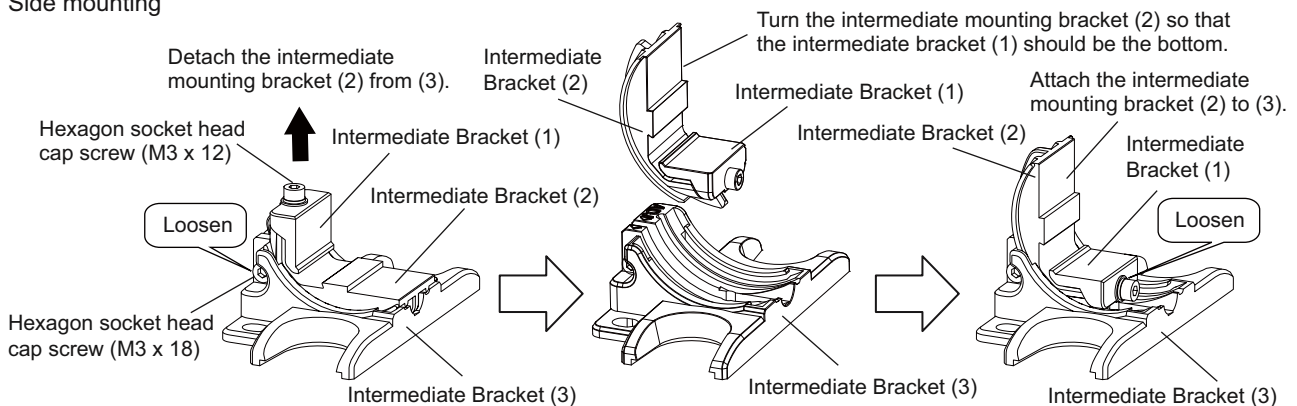
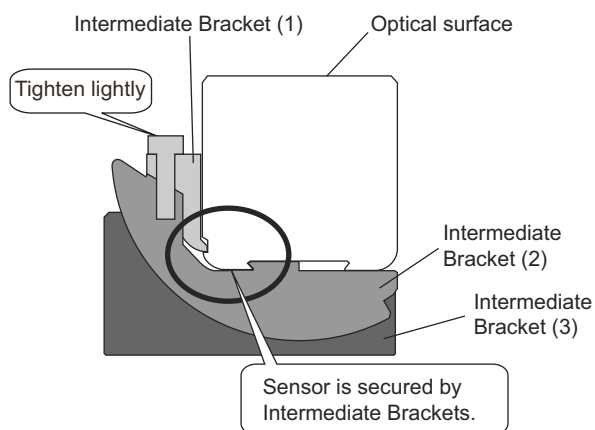


Figure 7

2. Mount the Intermediate Bracket to the case, and then lightly tighten the hexagon socket head cap screws (M3 x 12) of Intermediate Bracket (1). (Figure 8)

Backside mounting



Side mounting

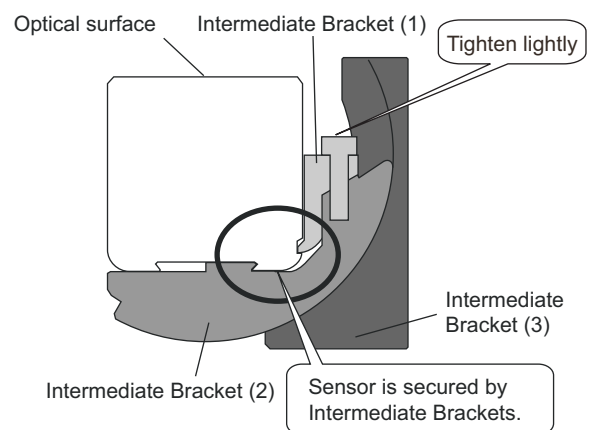


Figure 8

- 3.** Attach a Top/Bottom Bracket and lightly tighten it using the included hexagon socket head cap screws (M3x6).

Tighten the hexagon socket head cap screws (M3 x 6) with the torque at 0.54 N•m (recommended).

Loosen the hexagon socket head cap screws (M3 x 6), prepare brackets for backside or side mountings, and then lightly tighten them with the hexagon socket head cap screws (M3 x 6). (Figure 9)

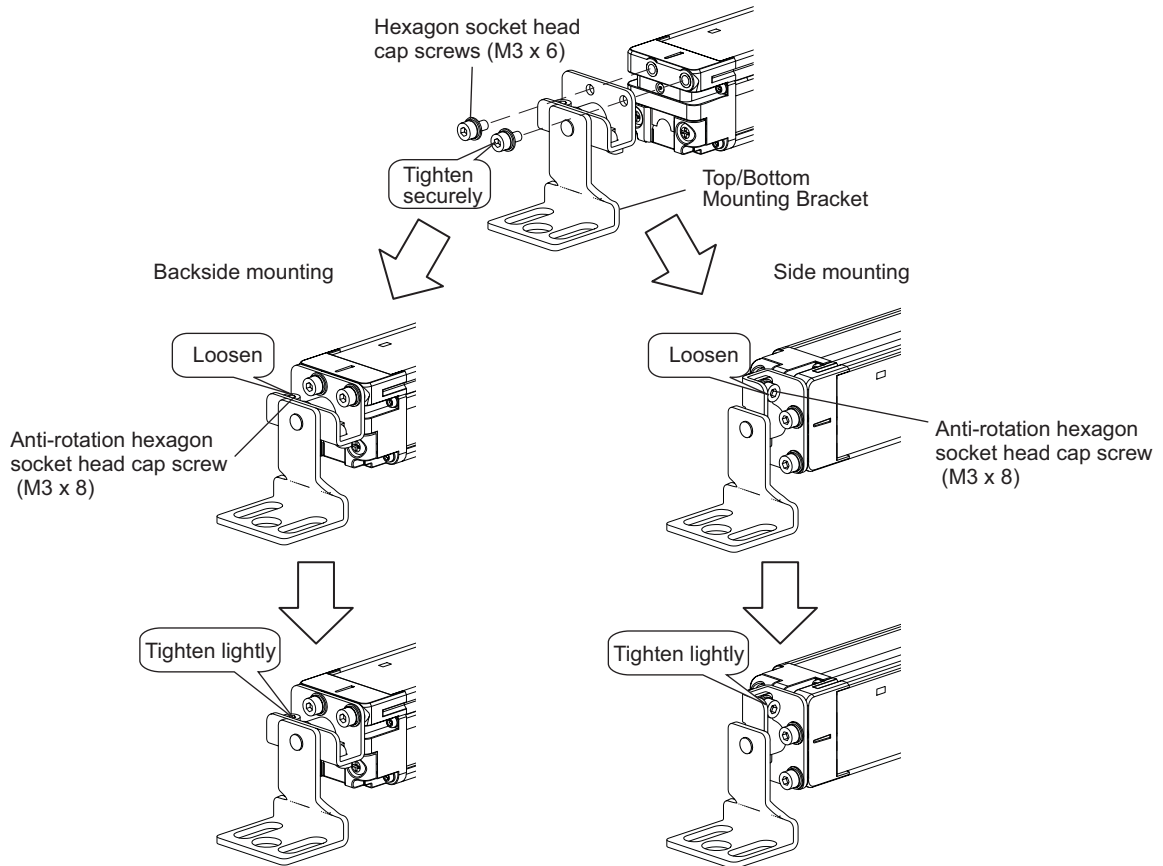


Figure 9

- 4.** Position the Top/Bottom Brackets and the Intermediate Brackets to the mounting location on the wall and tighten the hexagon socket head cap screws (M3 x 12). (Figure 10)

Tighten the hexagon socket head cap screws (M3 x 12) with the torque at 0.54 N•m (recommended).

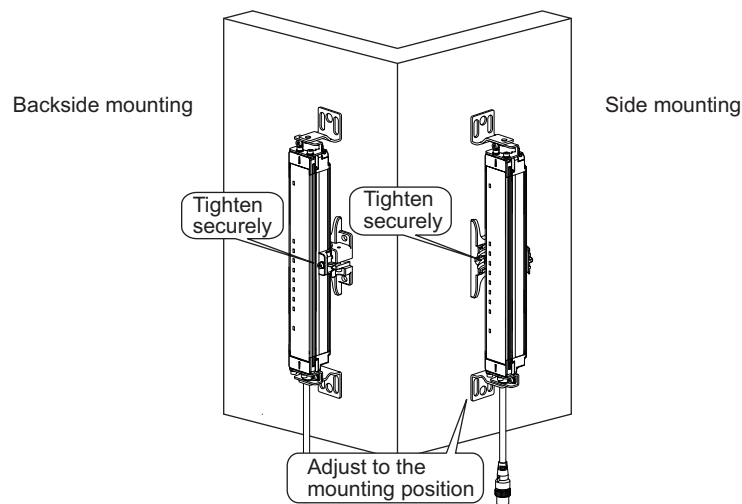


Figure 10

## 5. Tighten the screws to mount to the wall by the order of Top/Bottom and Intermediate Brackets. (Figure 11)

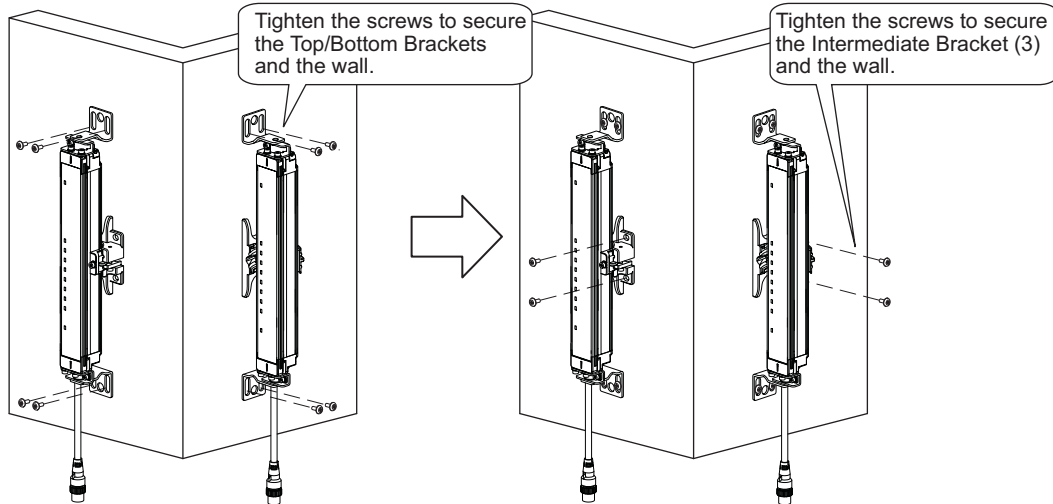


Figure 11



Screws to mount the brackets to the wall are not included.

## 6. Turn ON the sensor to perform beam alignment.

Move the emitter from side to side (Figure 12) to align it to a center position where the stable-state indicator (STB) is turned ON while checking the top beam state and bottom beam state with the top-beam-state indicator (TOP) and bottom-beam-state indicator (BTM). (Figure 13)

Next, move the receiver from side to side to align it to a center position where the stable-state indicator (STB) is turned ON. (Figure 13)

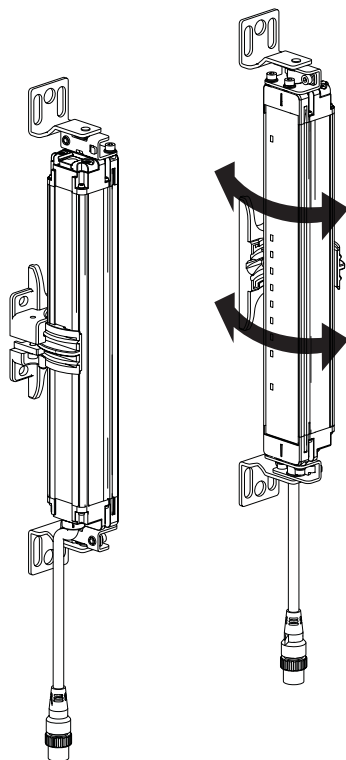


Figure 12

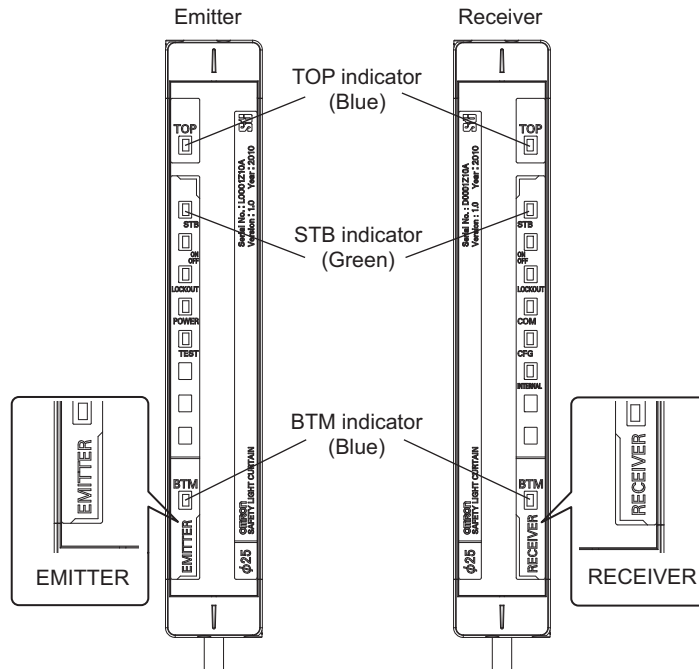


Figure 13



CHECK!

- Confirm that there is no interrupting object in the detection zone before adjusting beams.
- If the stable-state indicator (STB) does not turn ON despite performing alignment, check if the mounting surfaces of the emitter/receiver are parallel, and if the mounting height of the emitter/receiver is appropriate. Using optional Laser Alignment Kit (F39-PTJ) makes alignment easier.

- 7.** Tighten the lightly tightened hexagon socket head cap screws (M3 x 6, M3 x 18) to prevent rotation of the Top/Bottom Brackets and Intermediate Bracket. (Figure 14)  
Tighten the hexagon socket head cap screws (M3 x 6, M3 x 18) with the torque at 0.54 N·m (recommended).

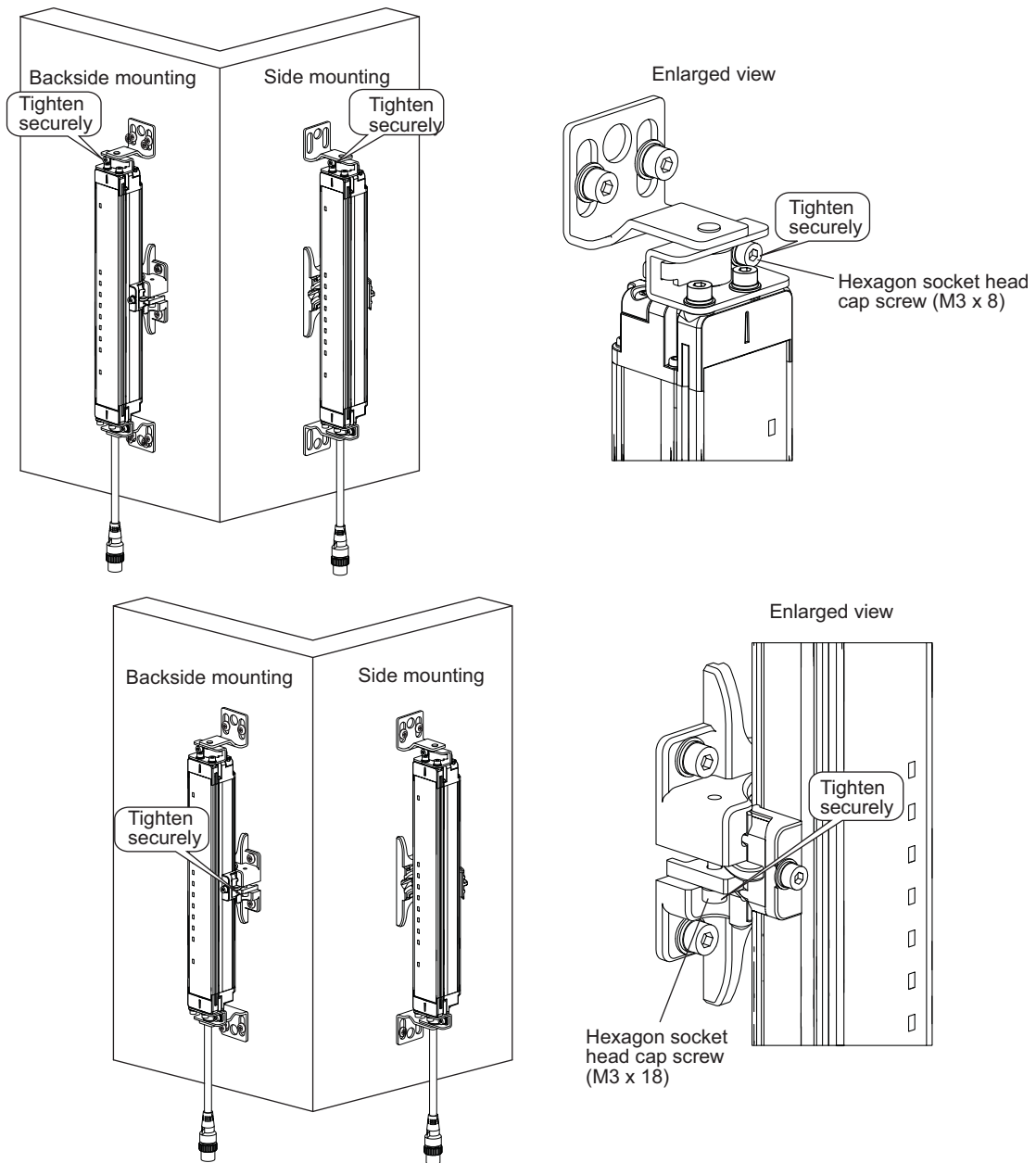


Figure 14



Tightening screws with a torque that considerably exceeds the recommended torque may cause failure.

Mounting is complete.

## ■ When using Intermediate Bracket (Free-Location Mounting)

1. Loosen the hexagon socket head cap screw (M3 x 18) of the intermediate bracket (3) and the hexagon socket head cap screw (M3 x 12) of the intermediate bracket (1) to be able to attach the bracket to the sensor case. (Figure 15 and 16)

The intermediate bracket has been assembled for backside mounting.

To use it for side mounting, remove the intermediate bracket (2) from the intermediate bracket (3) and change the direction of the bracket as shown in Fig.16.

Backside mounting

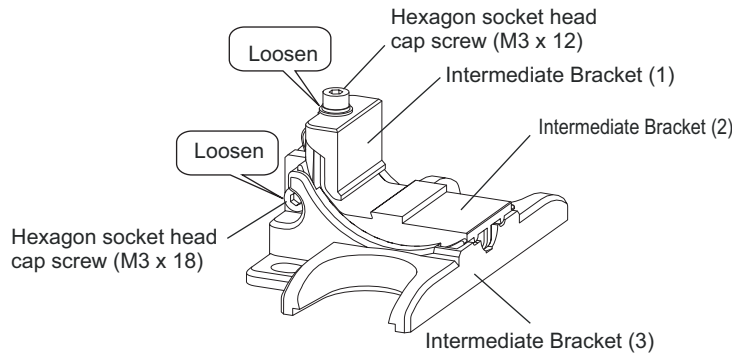


Figure 15

Side mounting

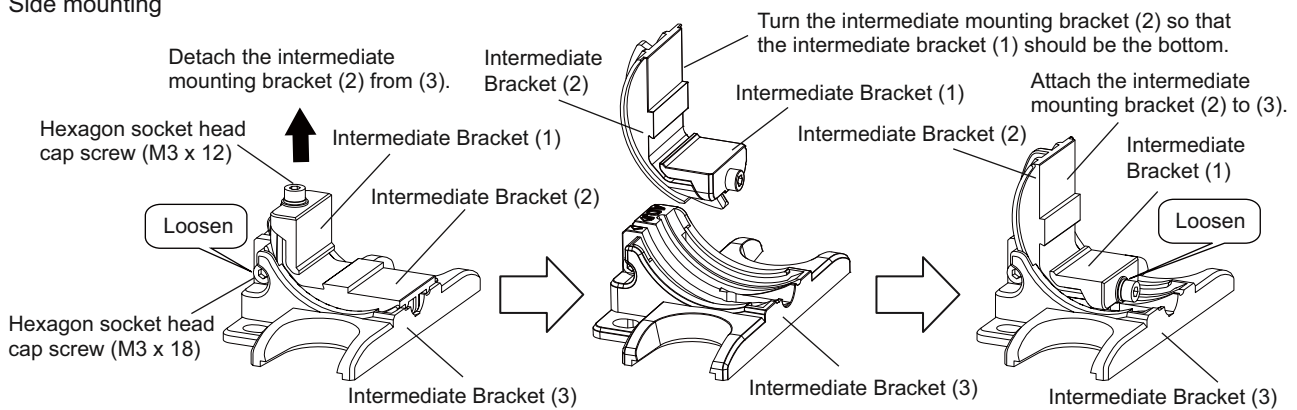


Figure 16

2. Mount the Intermediate Bracket to the case, and lightly tighten the hexagon socket head cap screws (M3 x 12) of Intermediate Bracket (1). (Figure 17)

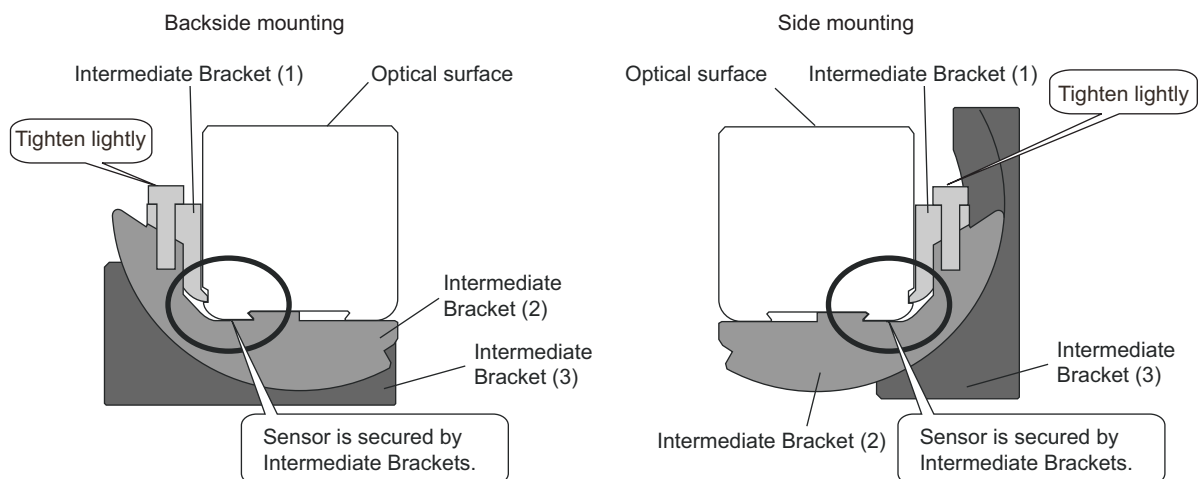
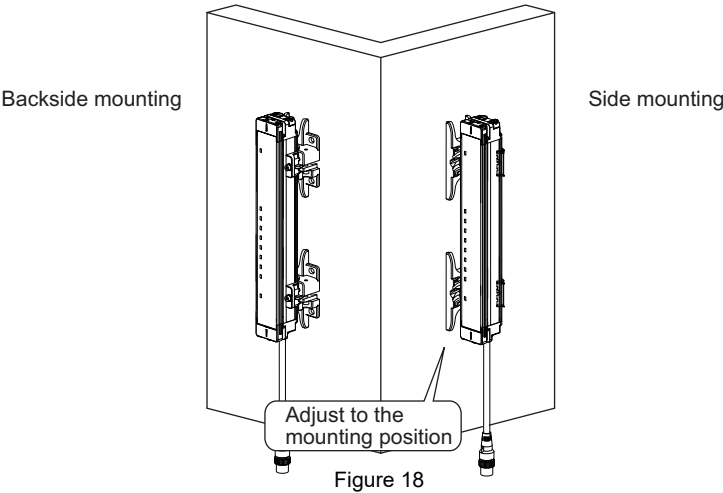



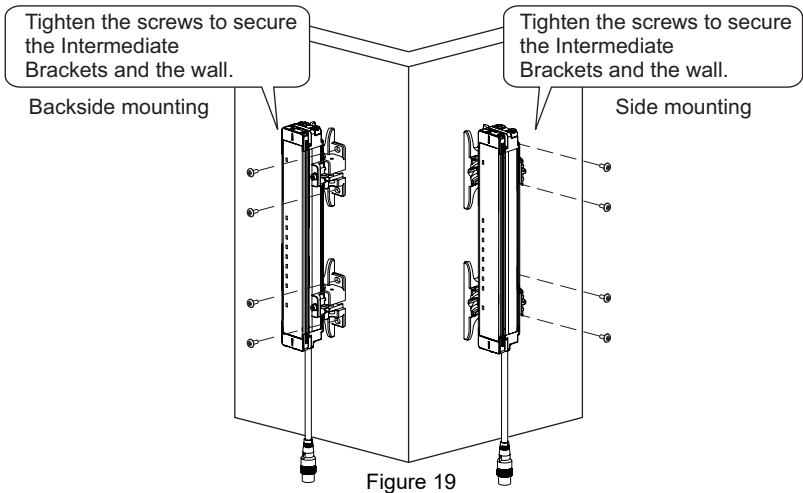
Figure 17

3. Slide the Intermediate Brackets to the mounting position of the wall. (Figure 18)

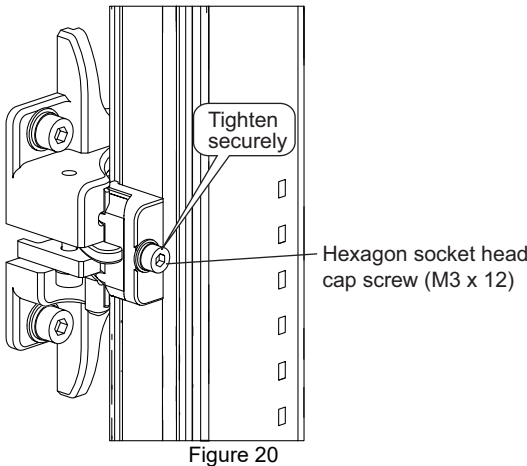



 CHECK!  
Screws to mount the brackets to the wall are not included.

4. Tighten the screws that fix the Intermediate Bracket and the wall. (Figure 19)



5. Tighten the hexagon socket head cap screw (M3 x 12) of Intermediate Bracket (1) with the tightening torque at 0.54 N•m (recommended). (Figure 20)



 CHECK!  
Tightening screws with a torque that considerably exceeds the recommended torque may cause failure.

6. Turn ON the sensor to perform beam alignment. Move the emitter from side to side (Figure 21) to align it to a center position where the stable-state indicator (STB) is turned ON while checking the top beam state and bottom beam state with the top-beam-state indicator (TOP) and bottom-beam-state indicator (BTM). (Figure 22) Next, move the receiver from side to side (Figure 21) to align it to a center position where the stable-state indicator (STB) is turned ON. (Figure 22)

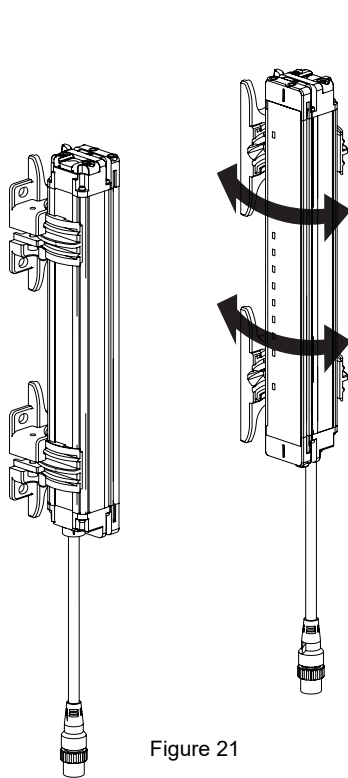


Figure 21

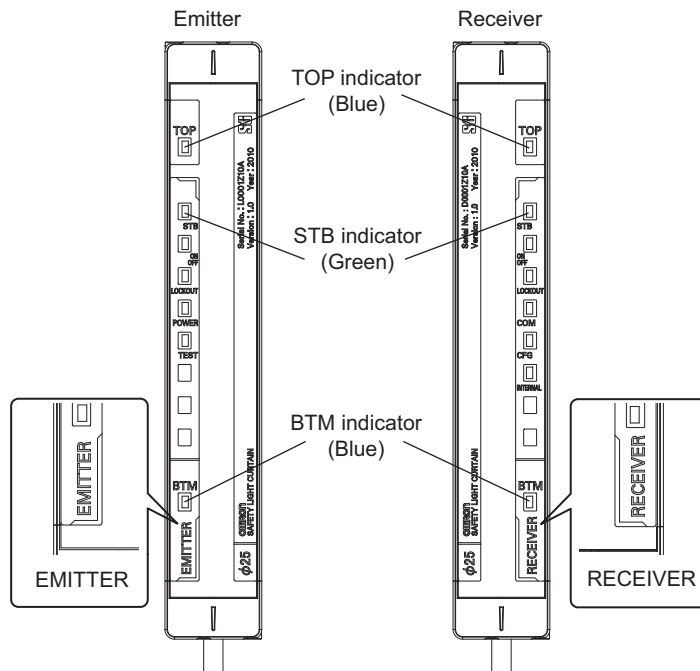


Figure 22



CHECK!

- Confirm that there is no interrupting object in the detection zone before adjusting beams.
- If the stable-state indicator (STB) does not turn ON despite performing alignment, check if the mounting surfaces of the emitter/receiver are parallel, and if the mounting height of the emitter/receiver is appropriate. Using optional Laser Alignment Kit (F39-PTJ) makes alignment easier.

7. Tighten the lightly tightened the hexagon socket head cap screws (M3 x 18) of Intermediate Bracket (3) to prevent rotation. (Figure 23)  
If there are three or more Intermediate Brackets, tighten the hexagon socket head cap screws (M3 x 18) from the order of top, bottom and middle brackets with a tightening torque at 0.54 N•m (recommended).

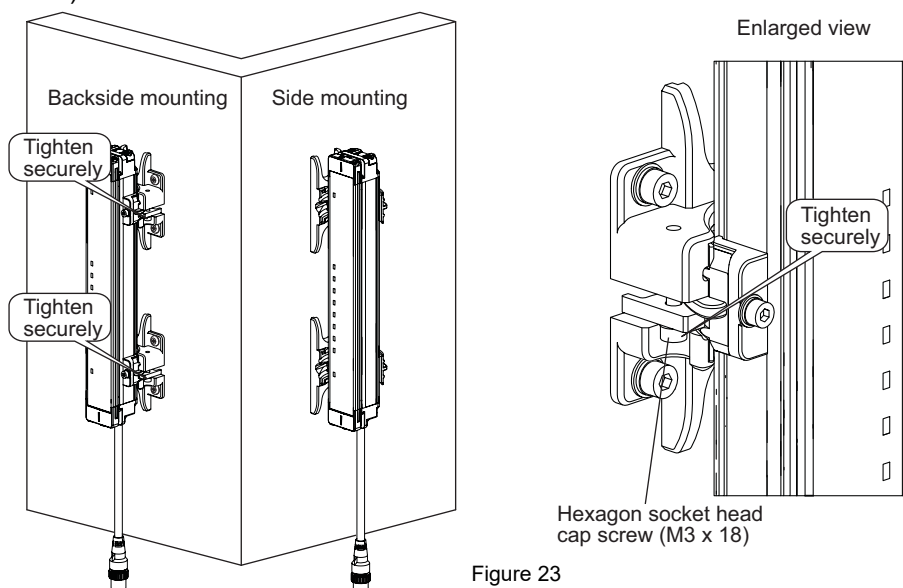


Figure 23



CHECK!

Mounting is complete.

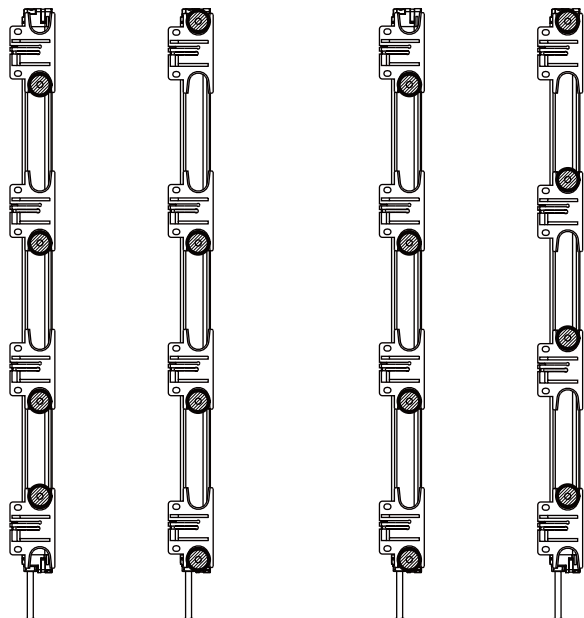
Tightening screws with a torque that considerably exceeds the recommended torque may cause failure.



■ When using One-touch Bracket

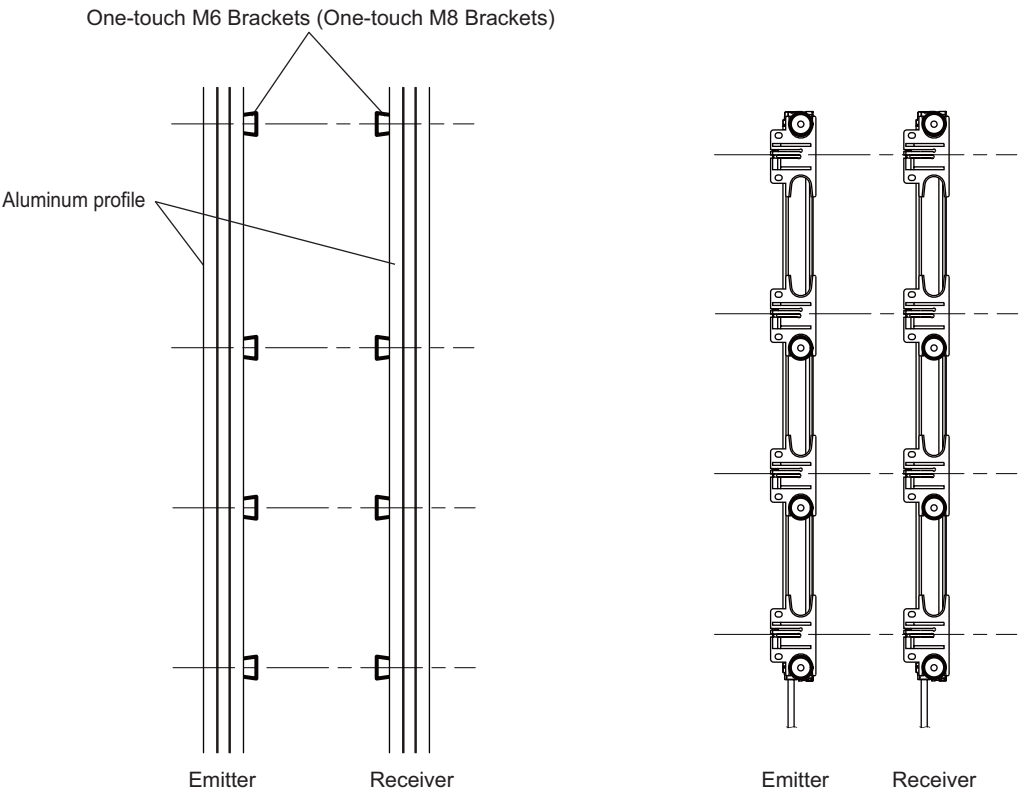
<Precautions on mounting the sensor using One-touch Brackets>

When using two One-touch Brackets to mount a sensor, the combination of One-touch M6 Bracket (or One-touch M8 Bracket) and Intermediate Bracket at the both ends of the sensor must be positioned opposite each other. When using three or more Brackets, One-touch M6 Brackets (or One-touch M8 Brackets) and Intermediate Brackets at other positions than the both ends must be in the same orientation.



(Good example 1) (Good example 2) (Bad example 1) (Bad example 2)

Mount One-touch M6 Brackets (or One-touch M8 Brackets) according to the mounting positions of the emitter and receiver. The positions of Intermediate Brackets mounted to the emitter and receiver must be aligned with each other.



<Side view of the aluminum profile to be mounted>

<Position of the bracket to be mounted to the sensor>

1. Loosen the hexagon socket head cap screw (M3 x 18) of the intermediate bracket (3) and the hexagon socket head cap screw (M3 x 12) of the intermediate bracket (1) to be able to attach the bracket to the sensor case. (Figure 24 and 25)

The intermediate bracket has been assembled for backside mounting.

To use it for side mounting, remove the intermediate bracket (2) from the intermediate bracket (3) and change the direction of the bracket as shown in Fig.25.

Backside mounting

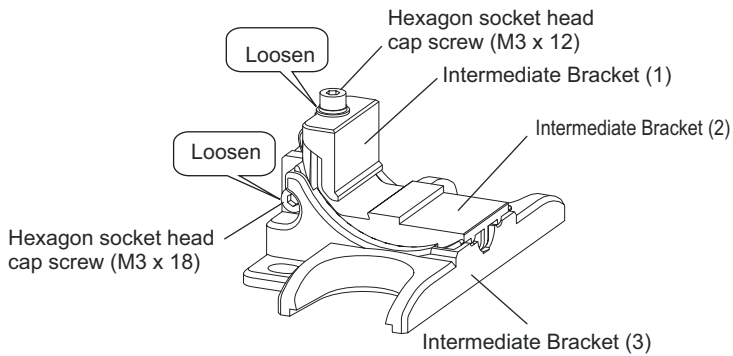


Figure 24

Side mounting

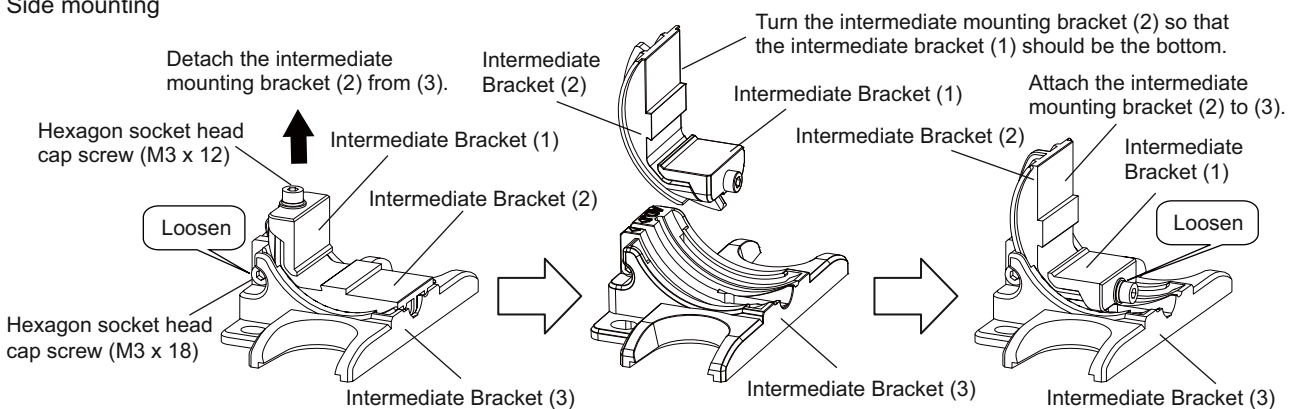


Figure 25

2. Mount the Intermediate Bracket to the case, and lightly tighten the hexagon socket head cap screw (M3 x 12) of Intermediate Bracket (1). (Figure 26)

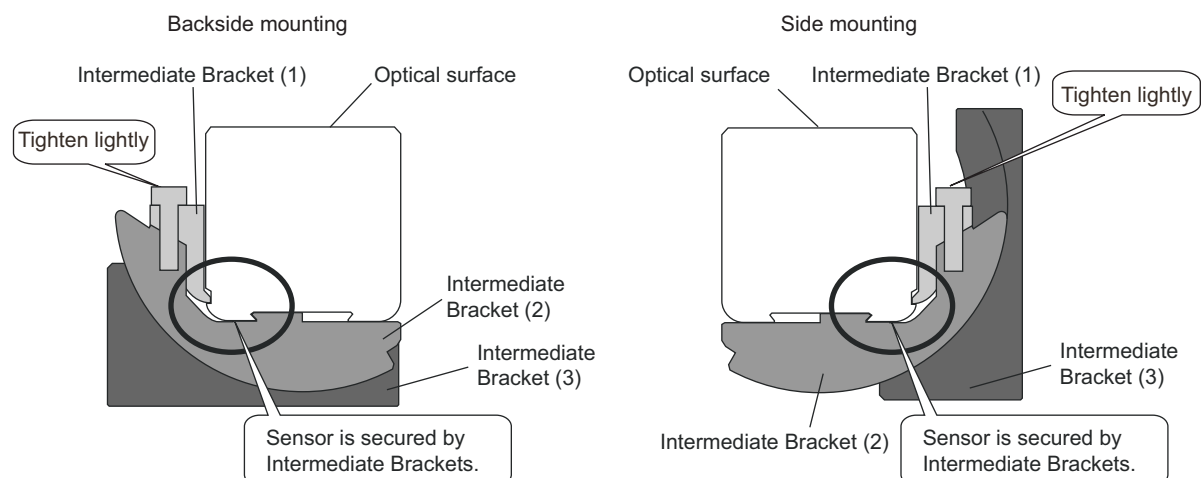


Figure 26

- 3.** Mount One-touch M6 Brackets (or M8 Brackets) to the aluminum profile according to the position where the sensor is mounted. The positions of One-touch M6 Brackets (or M8 Brackets) mounted to the emitter and receiver must be aligned with each other. To mount Brackets to the aluminum profile, insert a T-slide nut into the profile in advance with the recommended tightening torque of 11.0 N·m. The T-slide nut is user provided. Using the T-slide nut makes the mounting work easier.

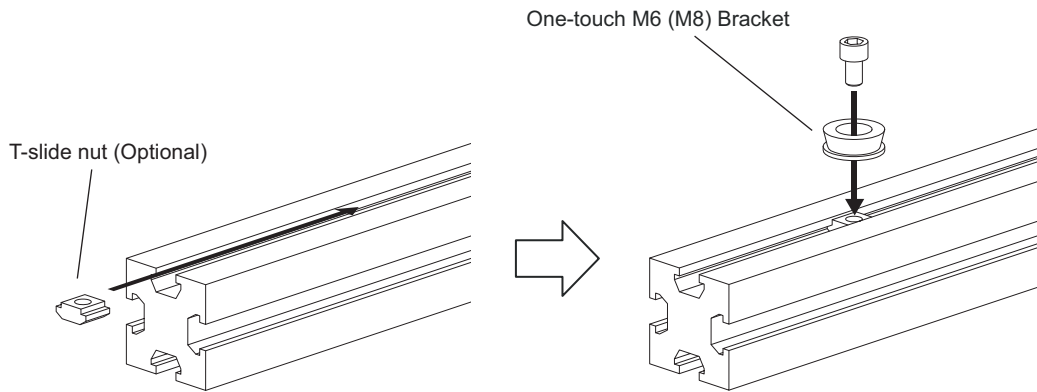


Figure 27

- 4.** The positions of Intermediate Brackets mounted to the emitter and receiver must be aligned with each other.
- Tighten the hexagon socket head cap screws (M3 x 12) of Intermediate Bracket (1) to secure the sensor. (Figure 28)
- Insert the Intermediate Bracket, which has been mounted at the bottom of the sensor, into the One-touch M6 Bracket (or One-touch M8 Bracket) mounted to the aluminum profile. (Figure 28)
- Tighten the hexagon socket head cap screws (M3 x 12) with the tightening torque at 0.54 N·m (recommended).

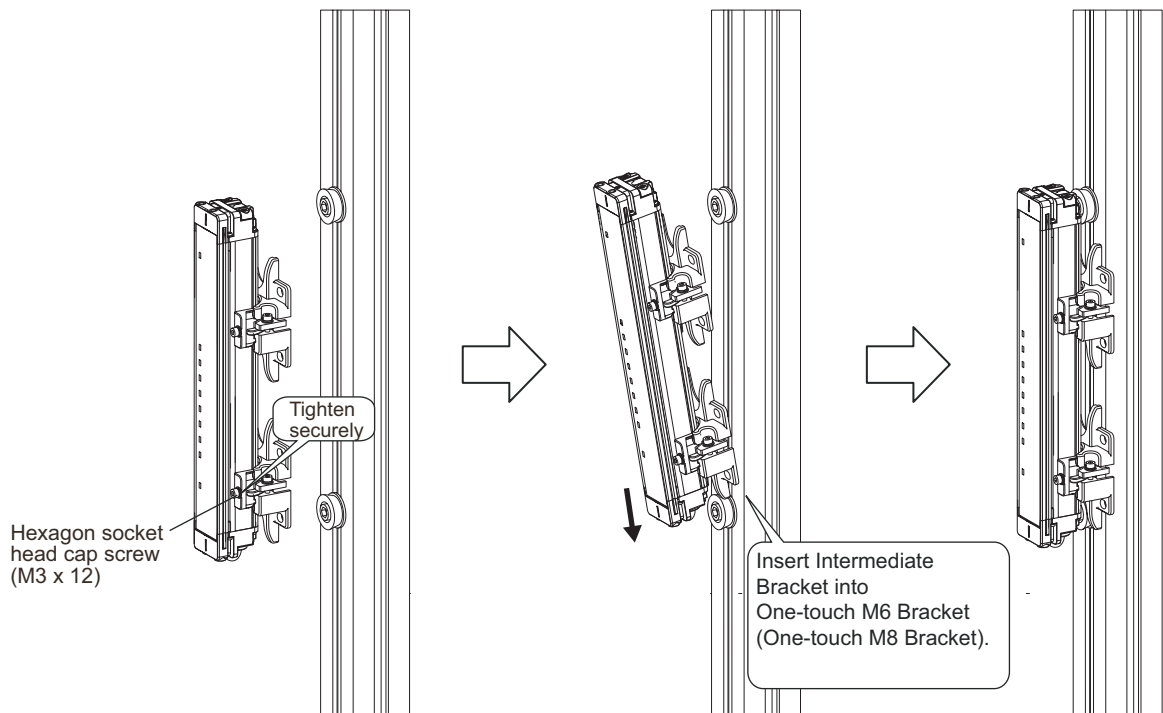


Figure 28

- 5.** Slide the Intermediate Bracket mounted at the top of the sensor to insert it into the One-touch M6 Bracket (or One-touch M8 Bracket) mounted to the aluminum profile, and then tighten the hexagon socket head cap screws (M3 x 12) on Intermediate Bracket (1) to secure the sensor. (Figure 29)  
Tighten the hexagon socket head cap screws (M3 x 12) with the torque at 0.54 N•m (recommended).

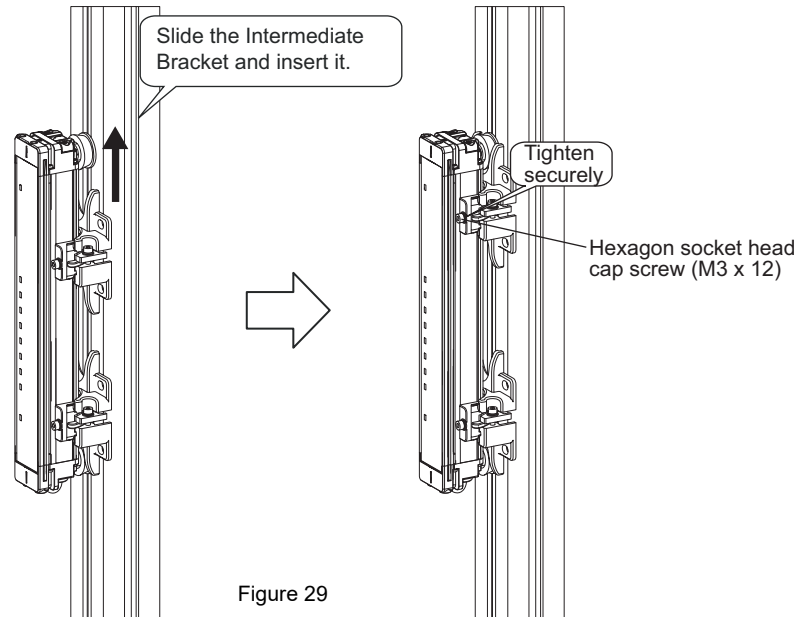
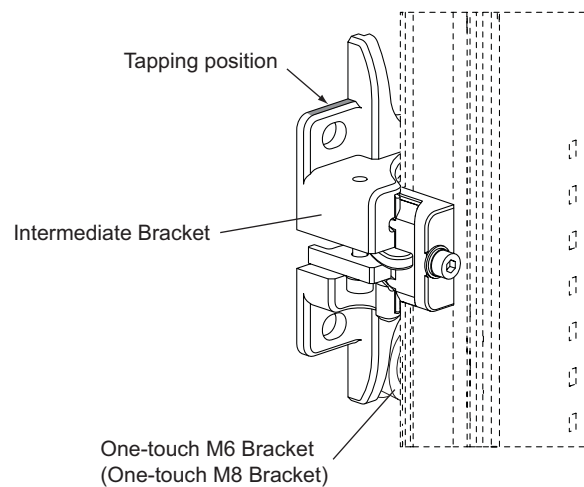


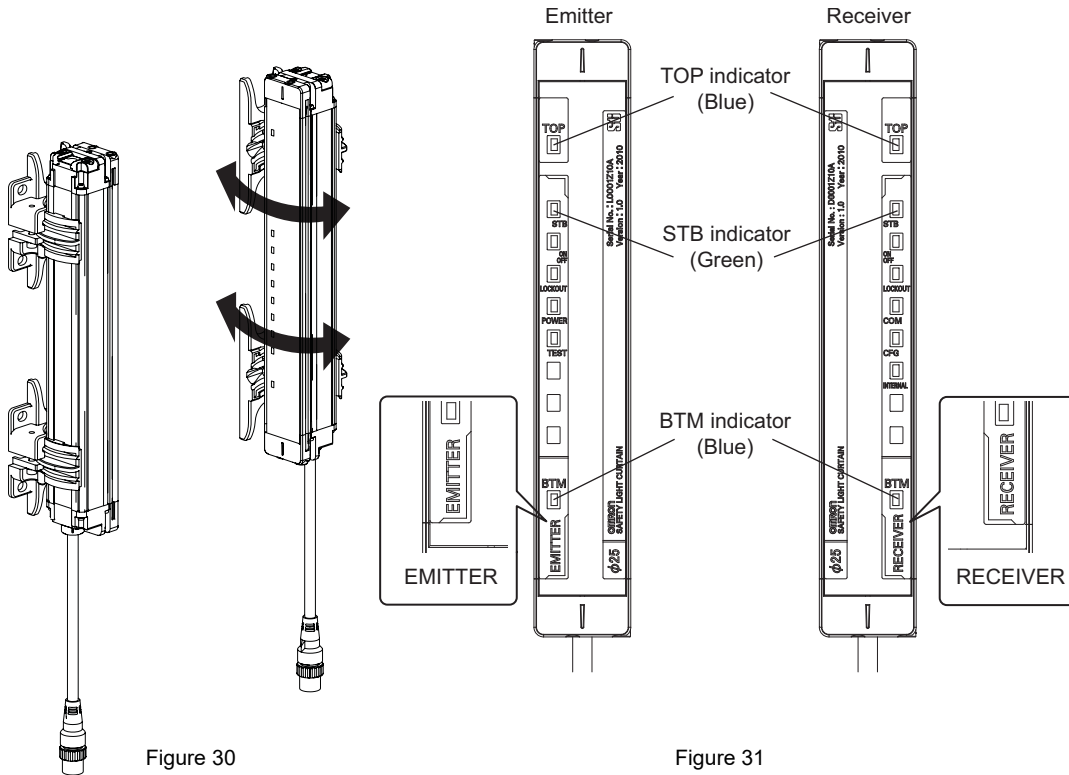
Figure 29



Tap the Intermediate Bracket lightly with plastic hammer to the One-touch M6 Bracket (or One-touch M8 Bracket) to maintain stable mounting state.  
Do not tap areas other than indicated in the figure.

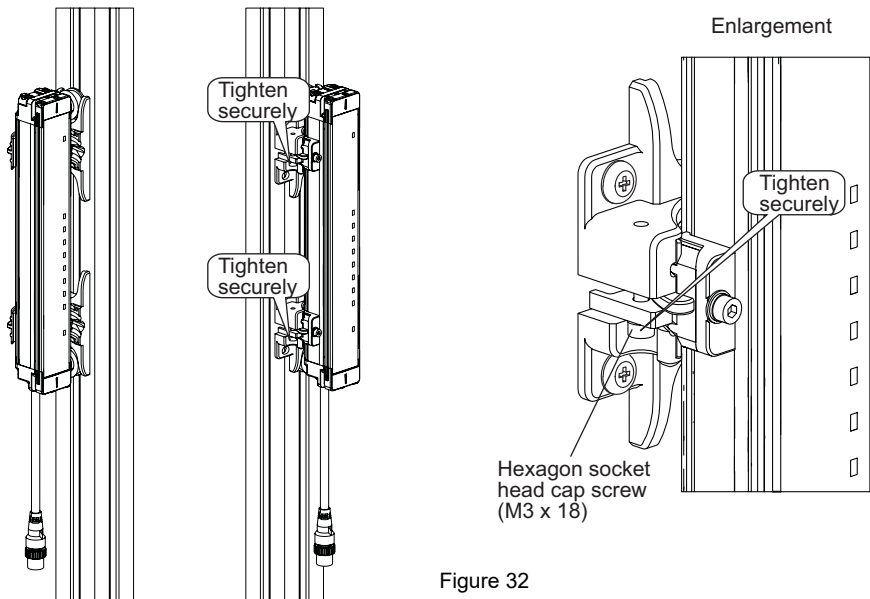


6. Turn ON the sensor to perform beam alignment.  
Move the emitter from side to side (Figure 30) to align it to a center position where the stable-state indicator (STB) is turned ON while checking the top beam state and bottom beam state with the top-beam-state indicator (TOP) and bottom-beam-state indicator (BTM). (Figure 31)  
Next, move the receiver from side to side (Figure 30) to align it to a center position where the stable-state indicator (STB) is turned ON. (Figure 31)



- Confirm that there is no interrupting object in the detection zone before adjusting beams.
- If the stable-state indicator (STB) does not turn ON despite performing alignment, check if the mounting surfaces of the emitter/receiver are parallel, and if the mounting height of the emitter/receiver is appropriate. Using optional Laser Alignment Kit (F39-PTJ) makes alignment easier.

7. Tighten two hexagon socket head cap screws (M3 x 18) on Intermediate Bracket (3) to prevent rotation. (Figure 32)  
Tighten the hexagon socket head cap screws (M3 x 18) with the torque at 0.54 N·m (recommended).



Securing the sensor with a torque that significantly exceeds the recommended value may result in failure.

Mounting is complete.

# Wiring

## ■ Wiring Precautions

### WARNING

Apply double or enhanced insulation from hazardous voltage to all input and output lines.  
Failure to do so may result in electric shock.



Connect the load between the output and +24 V line (NPN output).  
Connecting the load between the output and 0 V line will result in a dangerous condition  
because operation is reversed to "ON when blocked".



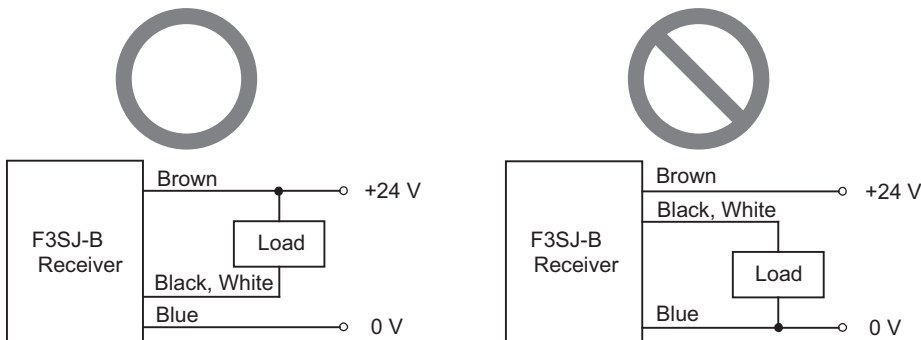
Do not short-circuit the output line to the 0 V line.  
Otherwise, the output is always ON. Also, the +24 V of the power supply must be  
grounded so that output does not turn ON due to grounding of the output line.



Configure the system by using the optimal number of safety outputs that satisfy the  
requirements of the necessary safety category.



Do not connect each line of F3SJ-B to a DC power supply higher than 24 V+20%. Also,  
do not connect to an AC power supply.  
Failure to do so may result in electric shock or breakdown of the device.



## Power Supply Unit

### WARNING

For the F3SJ-B to comply with IEC 61496-1 and UL 508, the DC power supply unit must satisfy all of the following conditions:



- Must be within the rated power voltage (24 VDC $\pm$ 20%)
- Must have tolerance against total rated current of devices if it is connected to multiple devices
- Must comply with EMC directives (industrial environment)
- Double or enhanced insulation must be applied between the primary and secondary circuits
- Automatic recovery of overcurrent protection characteristics
- Output holding time must be 20 ms or longer
- Must satisfy output characteristic requirements for class 2 circuit or limited voltage current circuit defined by UL 508 (Refer to remarks)
- Must comply with laws and regulations, regarding EMC and electrical equipment safety, of the country or region where the F3SJ-B is used (Ex: In EU, the power supply must comply to the EMC Directive and the Low Voltage Directive.)

(Remarks)

To prevent a fire, the secondary circuit of the power supply must satisfy either of the following conditions in accordance with UL 508:

- As with secondary winding of isolation transformer, there must be a limited current voltage circuit to which isolated power supply provides power, and the "current is limited to 8 A max. (including short-circuit)" or "circuit protection such as a fuse is used to limit the current, which has a rating of 4.2 A max." (24 VDC power supply).

Recommended power supply: OMRON S8VS (30 W, 60 W)

These products are approved by UL listing (UL 508, class 2 power supply), CE marking compatible (EMC/Low Voltage Directive).

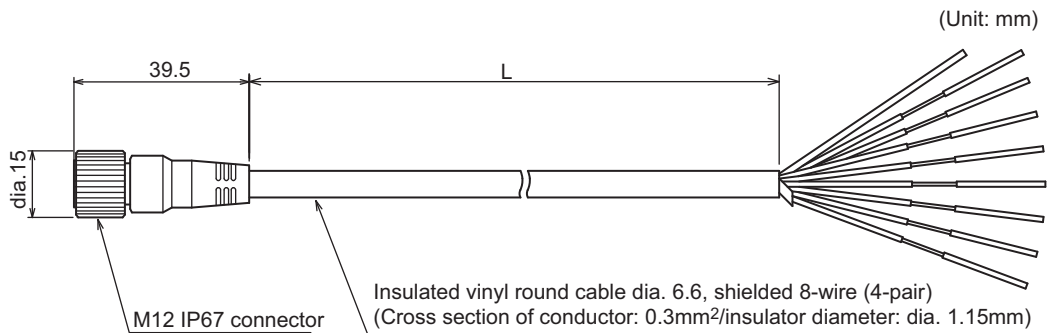
- Class 2 power supply unit complying with UL 1310, or a circuit using class 2 transformer complying with UL 1585 as a power supply.

Wiring Method

Perform wiring according to the following procedure.

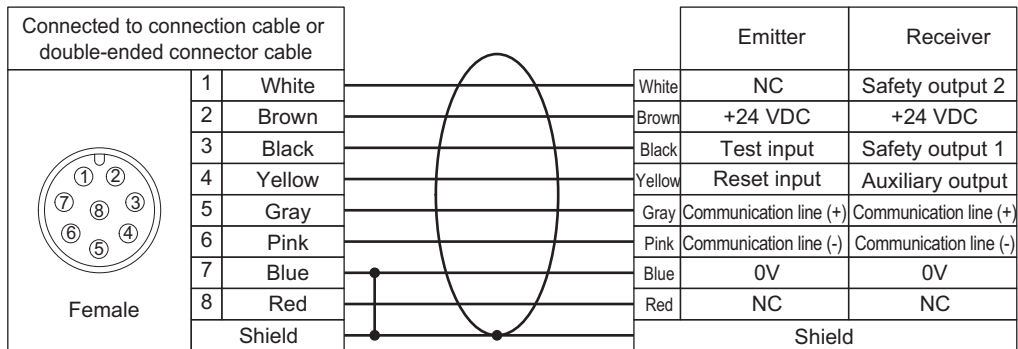
- 1. Connect an emitter cable (F39-JD□□-L, gray, sold separately) to the emitter's connection cable (gray).
- 2. Connect a receiver cable (F39-JD□□-D, black, sold separately) to the receiver's connection cable (black).
- 3. Connect the +24 V line of the power supply directly to the protective earth (PE).

■ Single-ended connector cable (F39-JD□A, sold separately)



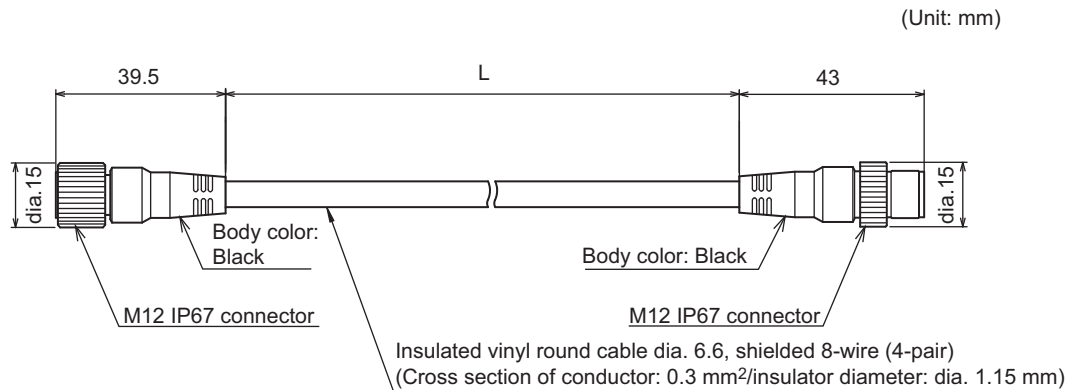
Set model name	Emitter cable		Receiver cable		L (mm)
F39-JD3A	F39-JD3A-L	Gray cable	F39-JD3A-D	Black cable	3000
F39-JD7A	F39-JD7A-L		F39-JD7A-D		7000
F39-JD10A	F39-JD10A-L		F39-JD10A-D		10000
F39-JD15A	F39-JD15A-L		F39-JD15A-D		15000
F39-JD20A	F39-JD20A-L		F39-JD20A-D		20000

<Internal wiring diagram> (F39-JD□A-L, F39-JD□A-D)



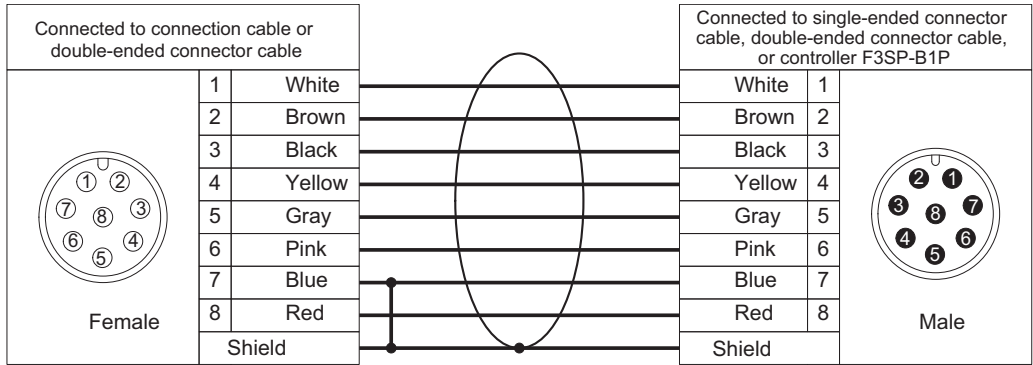


- Double-ended connector cable: Cable for extension and for connection to F3SP-B1P (F39-JD□B, sold separately)



Set model name	Emitter cable		Receiver cable		L (mm)
F39-JDR5B	F39-JDR5B-L	Gray cable	F39-JDR15B-D	Black cable	500
F39-JD1B	F39-JD1B-L		F39-JD1B-D		1000
F39-JD3B	F39-JD3B-L		F39-JD3B-D		3000
F39-JD5B	F39-JD5B-L		F39-JD5B-D		5000
F39-JD7B	F39-JD7B-L		F39-JD7B-D		7000
F39-JD10B	F39-JD10B-L		F39-JD10B-D		10000
F39-JD15B	F39-JD15B-L		F39-JD15B-D		15000
F39-JD20B	F39-JD20B-L		F39-JD20B-D		20000

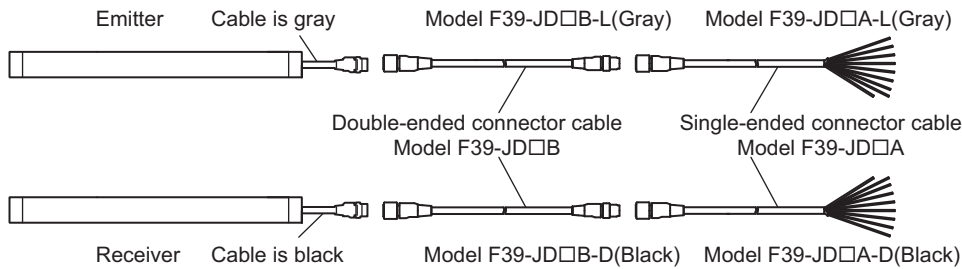
<Internal wiring diagram> (F39-JD□B-L, F39-JD□B-D)



Twisted pair wires are white and red, brown and blue, black and yellow, and gray and pink

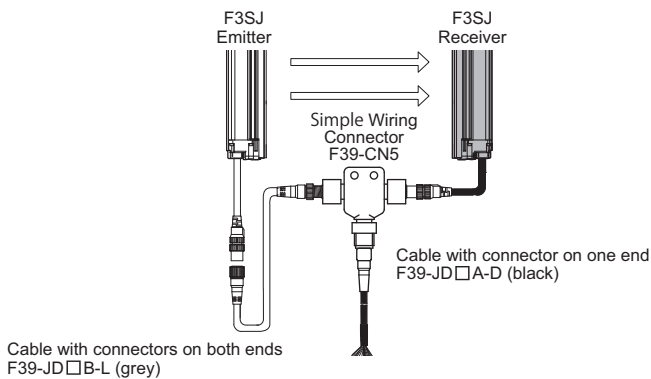
If the length of the F39-JD□A single-ended connector cable is insufficient, use 1 or more F39-JD□B double-end connector cables to extend the length, as required. The total cable extension length must be 30 m max.

<Connection example>



## ■ Simple Wiring Connector System

A combination of a double-ended cable for an emitter (F39-JD□B-L), a single-ended cable for a receiver (F39-JD□A-D), and a simple wiring connector (optional: F39-CN5) can be used for a simple wiring system.



## ■ Cable for simple wiring (optional: F39-JD□BA)

A set of two cables; a double-ended cable for an emitter (F39-JD□B) and a single-ended cable for a receiver (F39-JD□A-D). Used in combination with a simple wiring connector (optional: F39-CN5). See the following page for details of a double-ended cable for an emitter (F39-JD□B-L) and a single-ended cable for a receiver (F39-JD□A-D).

Double-ended connector cable p. 67

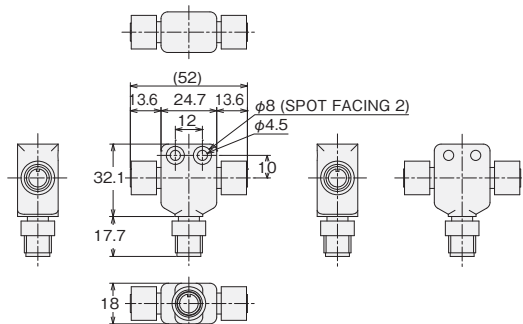
Single-ended connector cable p. 66

The cable can be used by connecting it to the F39-JD□B-L Double-end Connector Cable for emitter to the receiver.

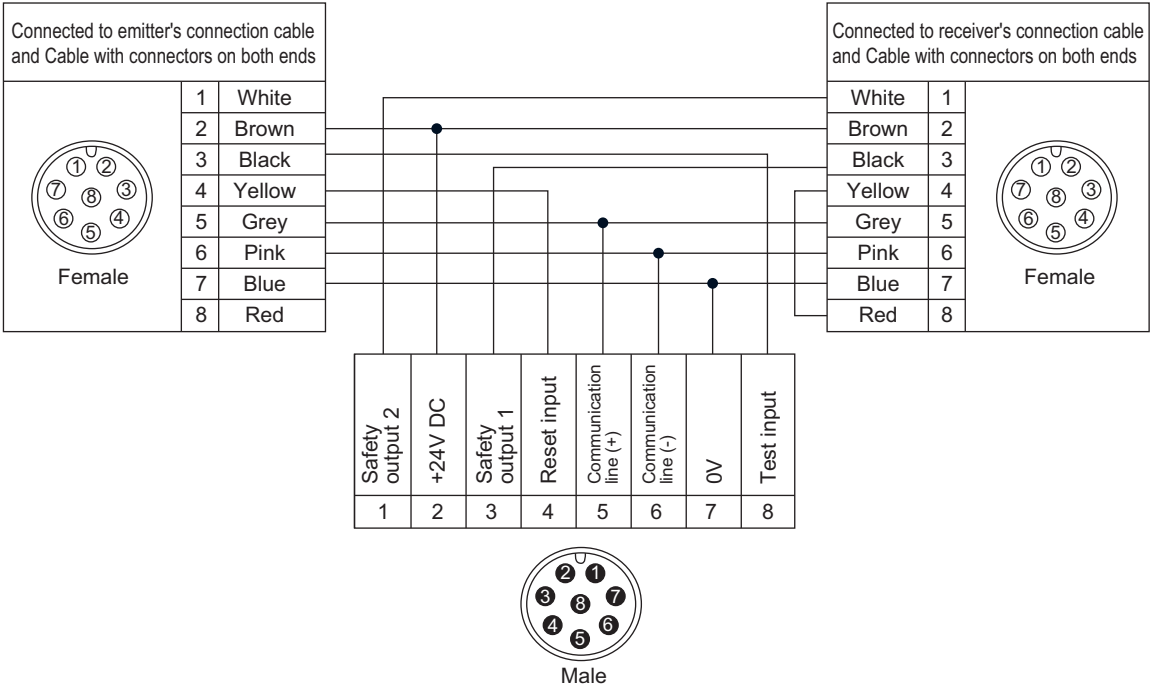
For wiring, refer to the following page.

Using a simple wiring connector for F3SJ-B p. 75

## ■ Simple wiring connector (optional: F39-CN5)



Internal Wiring Diagram (Optional: F39-CN5)



When you need to use a cable that is not specified by OMRON, use a cable that satisfies the following specifications.

<Extension cable>

1. 8-wire (0.3 mm<sup>2</sup> or larger x 4 pairs, conductor resistance 0.058 ohms/m max.)
2. Braided shield
3. Connect the pin No. 7 with the shield line.
4. Communication lines (+) and (-), 24 V and 0 V lines must be used as twisted-pair lines.



Do not use cables in the same conduit as high voltage or electric power lines.

CHECK!



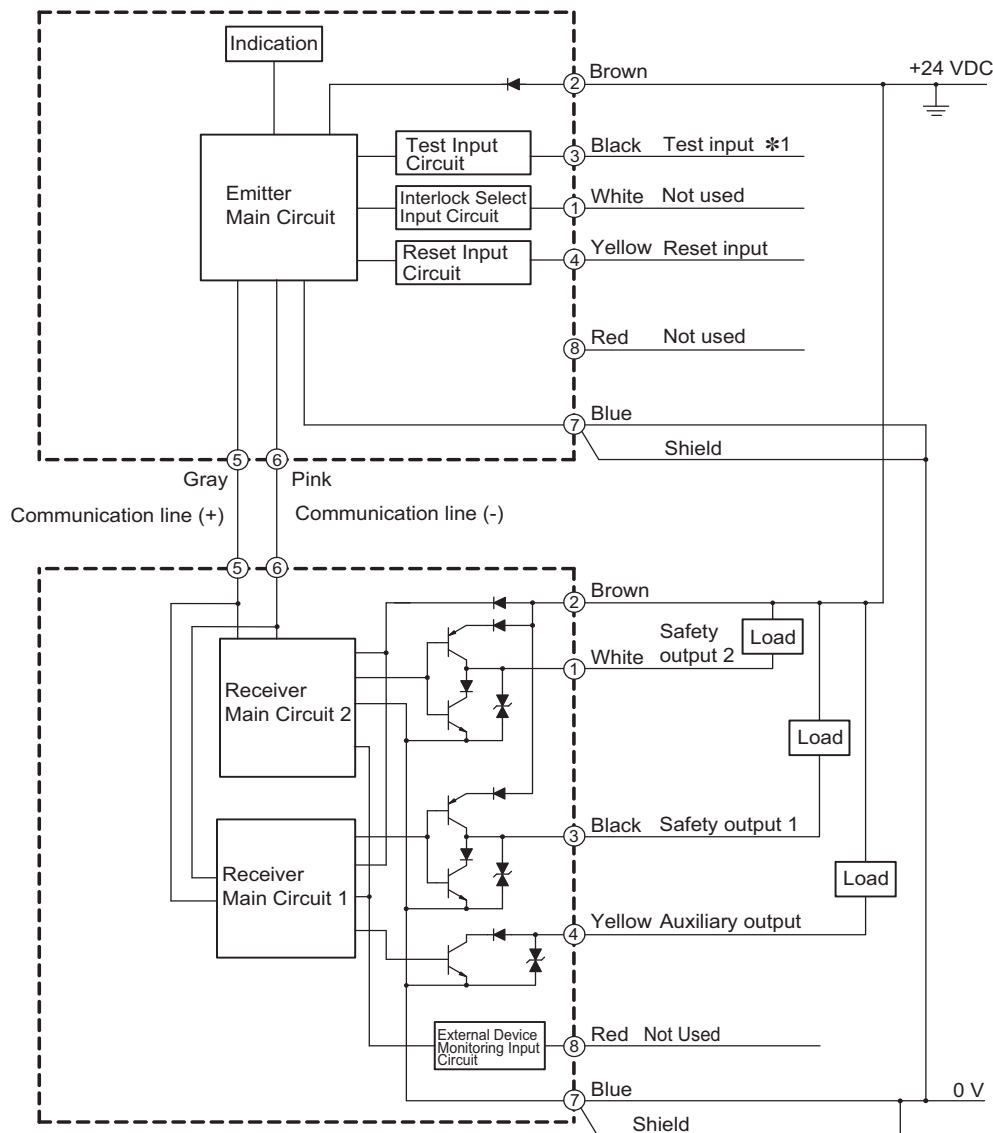
# Chapter4 Input/Output Circuit and Applications

Input/Output Circuit	72
Entire circuit diagram	72
Wiring Examples	73
Using F3SJ-B Only	73
Connecting a F3SJ-B to Various Controllers	74
Using a simple wiring connector for F3SJ-B	75

# Input/Output Circuit

## Entire circuit diagram

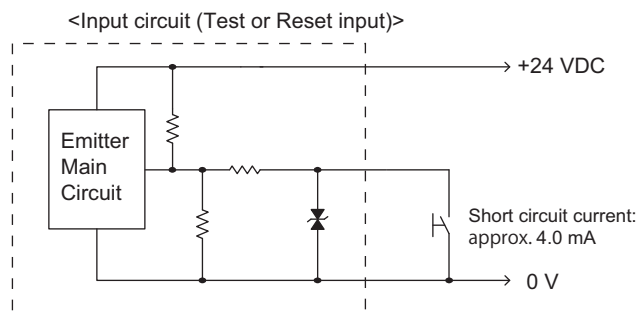
The numbers in the circles indicate the connector's pin numbers.



\*1 Emission stops when a test input is set open or set to  $1/2 V_s$  to  $V_s$ .

## Input circuit diagram by function

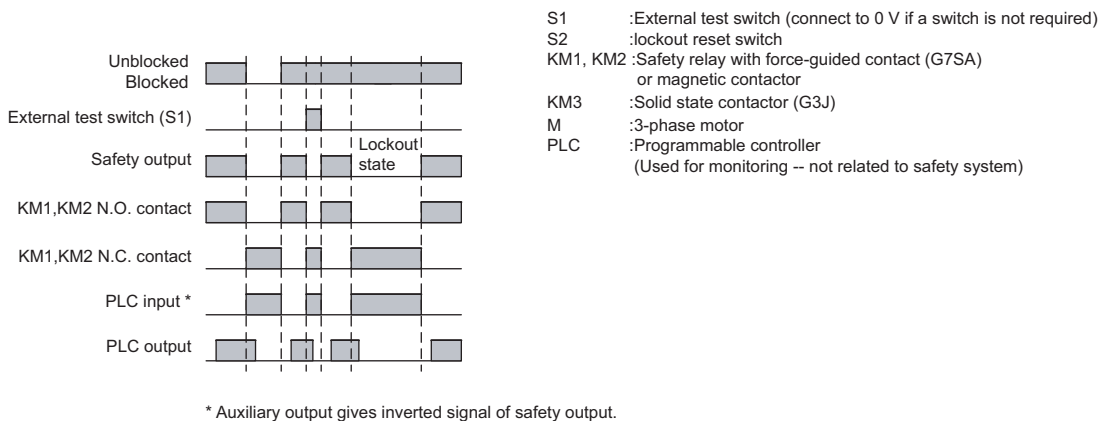
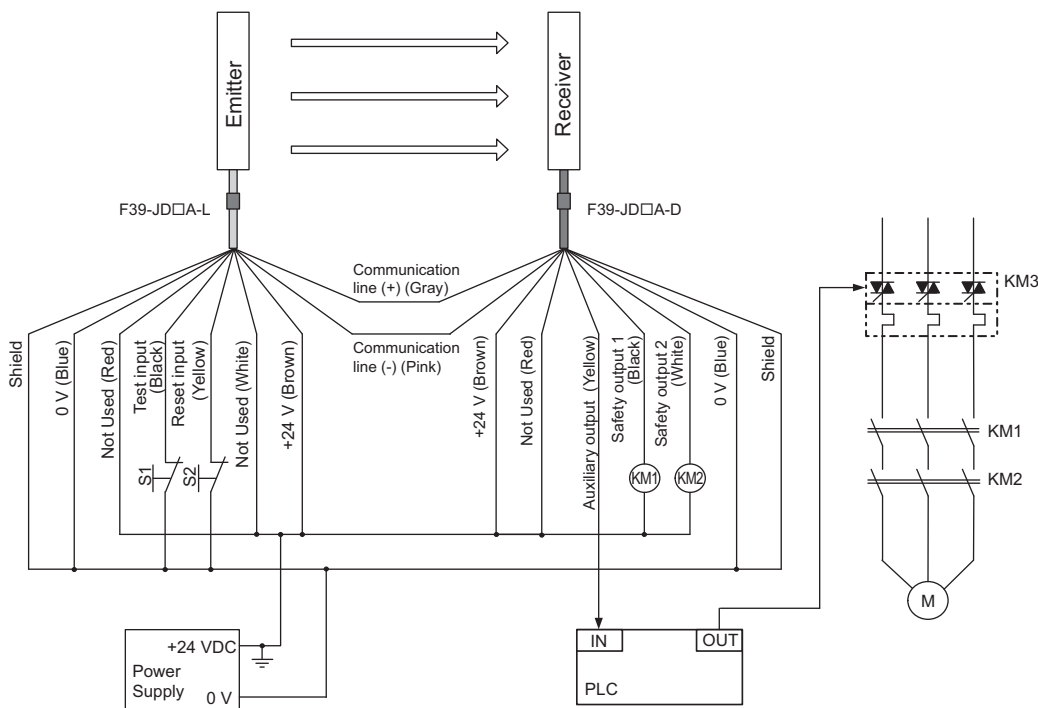
The input circuit diagrams of the Basic Type by function are shown below.



# Wiring Examples

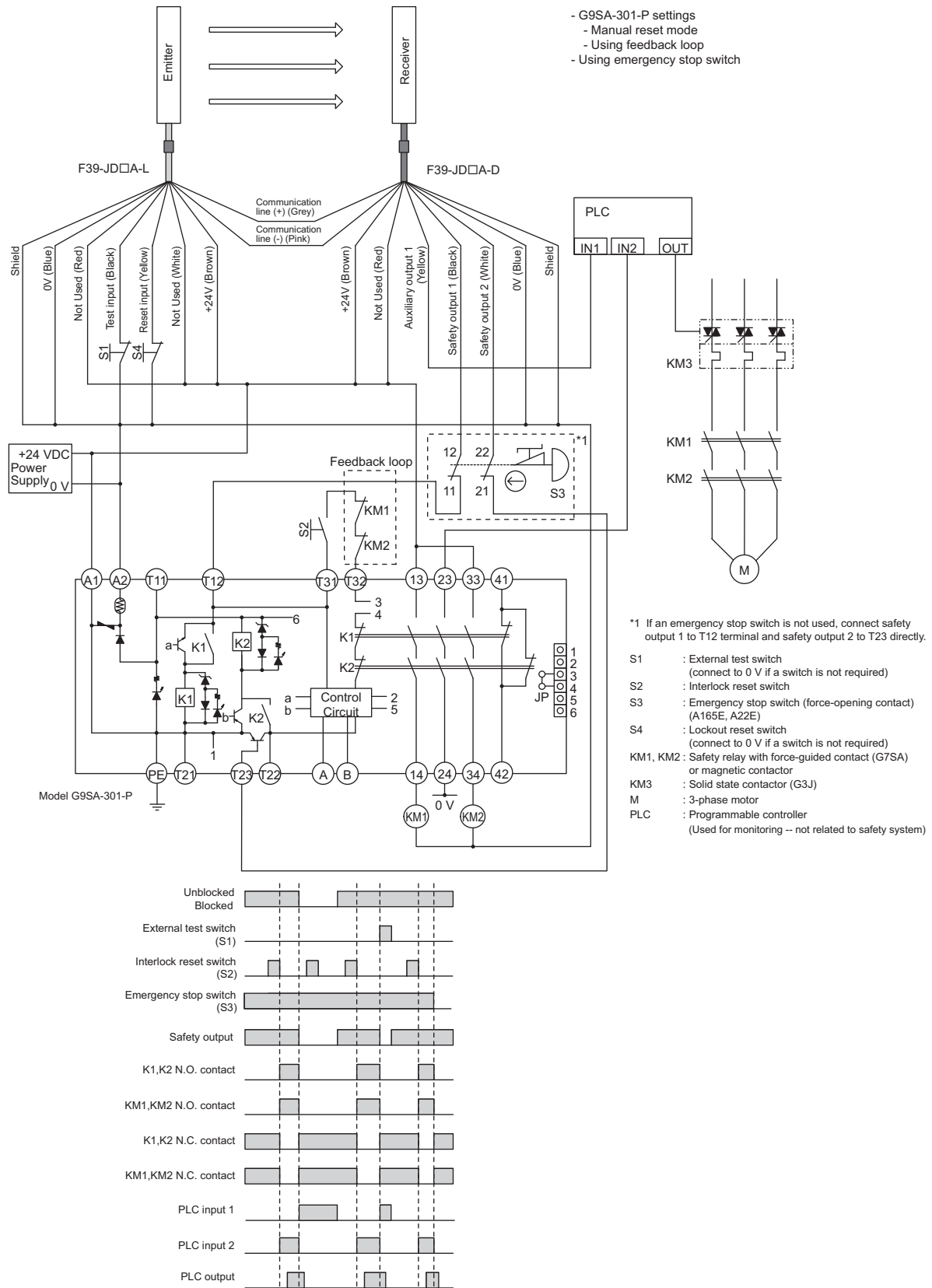
Examples of a motor control system using the F3SJ-B are shown below. This chapter shows examples equivalent to ISO 13849-1 (Category 4, PL<sub>e</sub>).

## Using F3SJ-B Only



## Connecting a F3SJ-B to Various Controllers

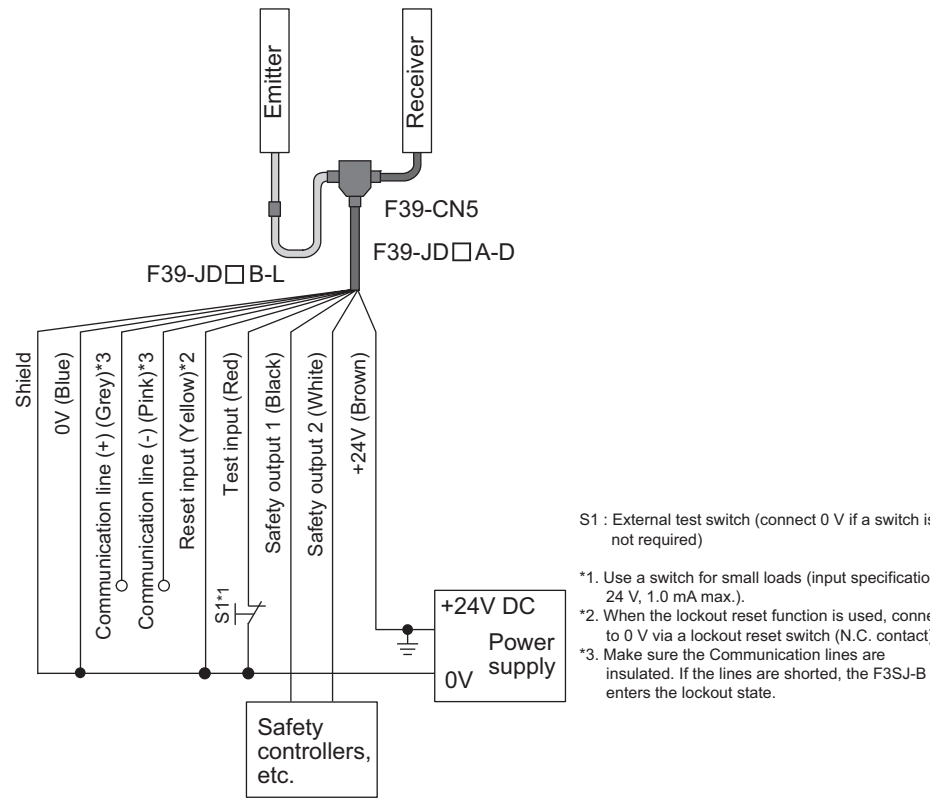
## ■ Connecting a F3SJ-B to a G9SA-301-P





## Using a simple wiring connector for F3SJ-B

- A combination of a cable for simple wiring (F39-JD□BA) and a simple wiring connector (F39-CN5) can be used for a simple wiring system.



Note1: When using the Simple Wiring Connector (F39-CN5), the following functions are not available.

- Auxiliary Output

Note2: F39-JD□B-L is connected to the emitter by the above picture, but even if F39-JD□B-L is connected to the receiver, F3SJ operates.



# Chapter5 Checklists

Pre-Operation Checklists	78
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# Pre-Operation Checklists



## WARNING

Make sure to test the operation of the F3SJ-B after installation to verify that the F3SJ-B operates as intended. Make sure to stop the machine until the test is complete. Unintended function settings may cause a person to go undetected, resulting in serious injury.



After installation, the highest level administrator must use the following checklist to verify the operation, placing a check mark in each of the boxes.

## Checklists

### ■ Installation condition check

- ☐ The machine itself does not prevent the operation of safety functions such as stopping.
- ☐ The hazardous part of a machine cannot be reached without passing through the detection zone of the F3SJ-B.
- ☐ The system is configured so that the F3SJ-B can always detect a worker who is working in the hazardous zone.
- ☐ The interlock reset switch is installed in a location that provides a clear view of the entire hazardous zone and it cannot be activated from within the hazardous zone.
- ☐ Safety distance has been calculated. Calculated distance:  $S = ( \quad )$  mm
- ☐ The actual distance is equal to or greater than the calculated distance. Actual distance =  $( \quad )$  mm
- ☐ Reflective surfaces are not installed in prohibited zones.
- ☐ Not installed in a reflective configuration.
- ☐ Not used in flammable or explosive atmosphere.

### ■ Wiring check before power is turned ON

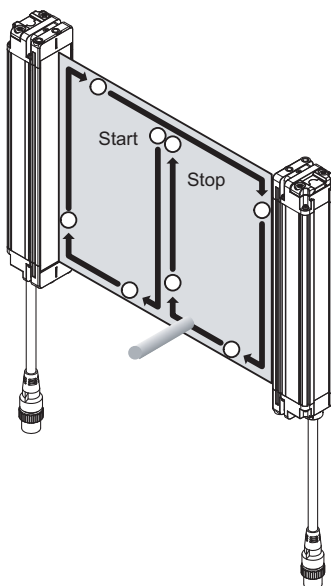
- ☐ Sharing the power supply with other devices may cause the F3SJ-E/B to be affected by noise or voltage drop. It is recommended that this safety component use a dedicated power supply but do not share with other devices.
- ☐ The power supply unit provides 24 VDC while complying with the EMC Directive, Low Voltage Directive, output holding specification.
- ☐ The power supply polarity is not connected in reverse.
- ☐ Emitter/receiver cables are properly connected to the respective emitters/receivers.
- ☐ Double insulation is provided between input/output and hazardous voltage (commercial power source, etc.).
- ☐ Outputs are not short-circuited to 0 V line.
- ☐ Loads are not connected to the 0 V line.
- ☐ All lines are not connected to commercial power source.
- ☐ Model of emitter and receiver must be the same.
- ☐ When two or more sets of F3SJ-Bs are used, they are series-connected or mutual interference prevention measures are taken.
- ☐ When 2 or more sets of F3SJ-B are used in series connection, they must not be connected to a sensor other than F3SJ-B-T.
- ☐ A cap is attached to the secondary sensor that is located farthest from the power supply.
- ☐ Neither connector nor bracket must be loose.
- ☐ Auxiliary output must not be used as safety output.
- ☐ Power supply's +24 V must be grounded.
- ☐ Wiring must not be bent, cracked, nor damaged.

## ■ Operation check while the machine is stopped

- ☐ The test rod is not deformed.

Use a test rod with an appropriate diameter for inspection.

- ☐ The sensor can detect a test rod wherever it is in the detection zone. In other words, when a test rod is inserted into the detection zone, the stable-state indicators (STB) turn off and the ON/OFF output-state indicators turn red.



- ☐ When the external test function is used:

The ON/OFF-state indicator turns ON in red when the test input line is set to open or short-circuited to  $1/2 V_s$  to  $V_s$ .

## ■ Checking that hazardous parts stop while the machine operates

- ☐ The hazardous parts stop immediately when a test rod is inserted into the detection zone at three positions: "directly in front of the emitter", "directly in front of the receiver", and "between the emitter and receiver". (Use the appropriate test rod.)
- ☐ The hazardous parts remain stopped as long as the test rod is in the detection zone.
- ☐ The hazardous parts stop when the power of the F3SJ-B is turned OFF.
- ☐ The actual response time of the whole machine is equal to or less than the calculated value.

# Maintenance Checklists



## WARNING

Perform daily and 6-month inspections for the F3SJ-B. Otherwise, the system may fail to work properly, resulting in serious injury.



Do not try to disassemble, repair, or modify this product. Doing so may cause the safety functions to stop working properly.



To ensure safety, keep a record of the inspection results.

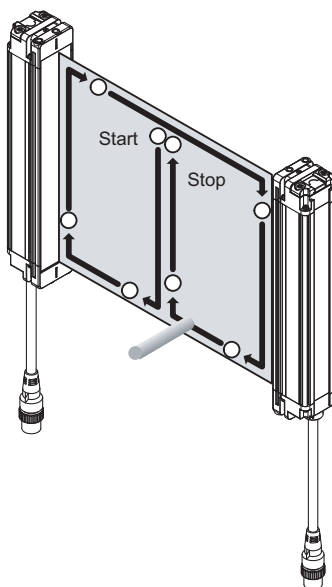
When the user is a different person from those who installed or designed the system, he/she must be properly trained for maintenance.

## Checklists

### ■ Inspection at startup and when changing operators

- ☐ There is no approach route other than through the detection zone of the F3SJ-B.
- ☐ Part of the operator's body always remains in the detection zone of the F3SJ-B when working around the machine's hazardous part.
- ☐ The actual safety distance is equal to or greater than the calculated value.
- ☐ There must be no dirt on or damage to the optical surface and spatter protection cover (F39-HB□□□, sold separately) of the F3SJ-B.
- ☐ The ON/OFF-state indicator turns ON in red when the test input line is set to open or short-circuited to 1/2 Vs to Vs.
- ☐ The test rod is not deformed.
- ☐ When the power of the F3SJ-B is turned ON while nothing is in the detection zone, it must operate as follows:  
The power indicator and ON/OFF-state indicators turn green within 2 seconds after the F3SJ-B is turned ON.
- ☐ Nothing should exist in the detection zone and stable-state indicators must turn ON at power on.

- ☐ The test rod is detected when it is moved around in the detection zone as shown in the diagram below. In other words, when a test rod is inserted into the detection zone, the stable-state indicators (STB) turn off and the ON/OFF-state indicators turn red.



- ☐ Neither connector nor bracket must be loose.

#### ■ Checking that hazardous parts stop while the machine operates

- ☐ The hazardous parts are movable when nothing is in the detection zone.
- ☐ The hazardous parts stop immediately when a test rod is inserted into the detection zone at three positions: "directly in front of the emitter", "directly in front of the receiver", and "between the emitter and receiver". (Use the appropriate test rod.)
- ☐ The hazardous parts remain stopped as long as the test rod is in the detection zone.
- ☐ The hazardous parts stop when the power of the F3SJ-B is turned OFF while nothing is in the detection zone.

#### ■ Items to inspect every six months or when machine settings are changed

In addition to inspection item at operation start, following items must also be verified.

- ☐ The outputs of the F3SJ-B and the machine are properly wired.
- ☐ The total number of times that the control relays/contactors have switched is significantly lower than their design lives.
- ☐ There is no disturbance light.
- ☐ When an F3SJ-B is connected again, the cap is attached to the secondary sensor that is located farthest from the power supply.
- ☐ Power supply's +24 V must be grounded.
- ☐ Wiring must not be bent, cracked, nor damaged.





## Chapter6 Appendix

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# Troubleshooting

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## ■ Lockout State

If any error is detected that prevents F3SJ-E/B to continue normal operation, it keeps safety output OFF and transitions to lockout state. Under lockout state, the lockout indicators blink or are ON and other indicators blink based on the failure. Perform actions based on the Troubleshooting described later.

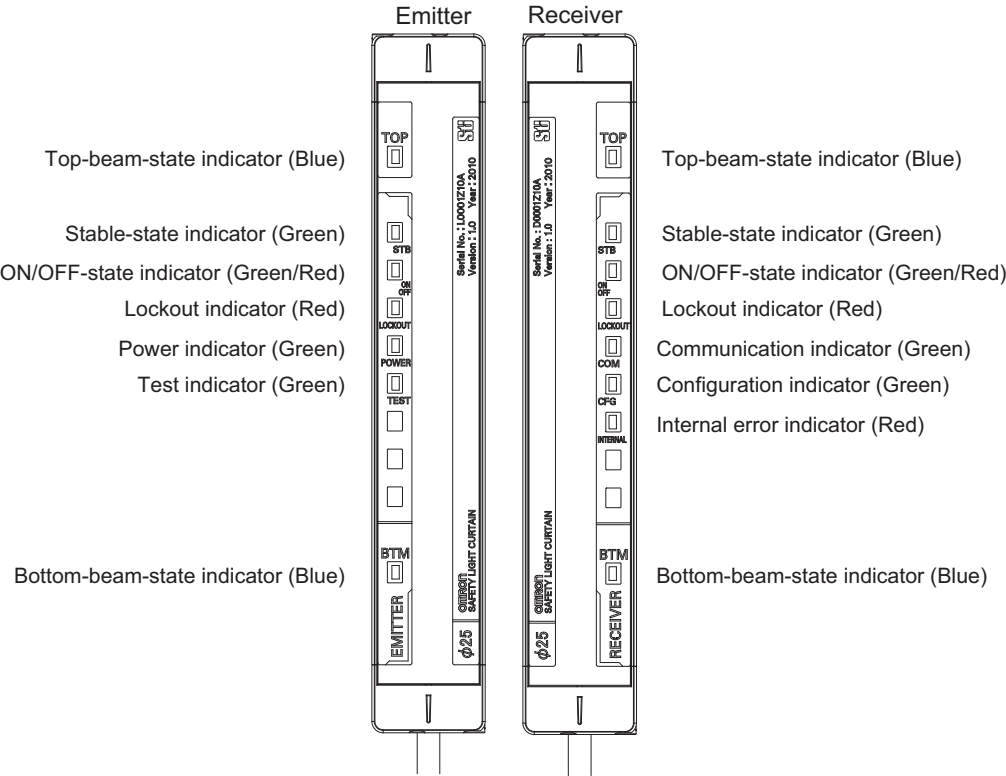
Eliminate the cause of the problem. Then turn the power ON again or reset the lockout state by providing a reset input to restart the F3SJ-B.

## ■ Warning View

If an abnormality is detected that prevents F3SJ-E/B to continue normal operation, STB or MUTING ERROR indicator is blinked to notify warning information based on the details of the abnormality. F3SJ-E/B continues normal operation. Perform actions based on the Troubleshooting described later.



Under the manual reset mode, F3SJ-E/B keeps control output OFF. Input the reset signal to release the Interlock state.



## Troubleshooting Methods












Identify an error according to the combination of the indicators when the error occurs. See the following troubleshooting tables to take measures.



<Indicator status at lockout>

Combination of Indicators and Error Description




[Error Description]




<div>LOCKOUT</div> <div></div>	POWER	TOP		➡ Cap error
		STB		➡ Ambient light error
		ON OFF		➡ Safety output error
		COM		➡ Communication error
		INTERNAL		➡ Internal error
	POWER	CFG		➡ Configuration error of emitter-receiver combination
		ON OFF		➡ Safety output error due to power supply voltage or noise
		COM		➡ Communication error due to power supply voltage or noise
		INTERNAL		➡ Internal error due to power supply voltage or noise


<Indicator status at warning>

The combination of indicators when an error occurs and description of warnings

[Warning description]

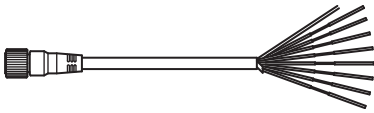
LOCKOUT		POWER		STB		➡ Malfunction due to ambient light or vibration
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Description	Cause and measures
Cap error	A cap may be detached. Attach the cap properly.
Communication error	The communication line or other wiring may be broken or short-circuited. Check the wiring and cables.
	A power cable may be detached. Check connectors of the power cable.
	If the wiring is extended with cables other than specified, the cables used for extension may not have performance equivalent or greater than the specified cables. Use cables with the same performance or more than the specified cables.  See "Wiring" in Chapter 3.
Safety output error	Safety output lines may be short-circuited to each other or another signal line may be short-circuited to the safety output line. Wire the safety output lines properly.  See "Wiring Diagrams" in Chapter 2 or "Wiring" in Chapter 3.
Internal error	An error may have occurred in the internal circuit. Replace the F3SJ-B.
Configuration error of emitter-receiver combination	A model name does not match between emitter and receiver. Check that the emitter and receiver are the same model. Series connection cables may have been short-circuited, broken or disconnected. Check if series connection cables are connected properly. Replace a series connection cable if it is broken.
Ambient light error	The receiver may be receiving light emitted from another photoelectric switch or F3SJ-B. See "Mutual Interference Prevention" in Chapter 3.  p.23
Safety output error due to power supply voltage or noise	The power supply voltage may have dropped temporarily when the F3SJ-B is in operation. Check for temporary power supply voltage drop (by about 12 VDC) by the influence of the inductive load, etc. If the exclusive power supply is not used, check the power consumption of other connected devices for enough capacity.
	Effect of noise may be excessive.
	If other devices using the same power supply generate noise, do not share the same power supply with other devices, and use a separate power supply exclusively for the safety components.
	The inductive noise tends to be induced especially if the power supply line of the machine guarded and the power supply line of the F3SJ-B are arranged in parallel. Arrange the exclusive power supply near the F3SJ-B or lay the power supply line of the F3SJ-B away from the power supply line of the machine guarded.
	If the power supply for the F3SJ-B is located near the power supply of the machine guarded and it uses the same ground, it is subject to the influence of common mode noise from the ground. Separate the grounding point or use it as the exclusive ground.
	Power supply voltage may be outside the rated range. Connect the F3SJ-B to a 24 VDC±20% power supply voltage.
	Voltage fluctuation may have occurred due to insufficient power supply capacity. Replace the power supply with one that has a larger capacity.
Communication error due to power supply voltage or noise	Instantaneous break or instantaneous stop may have occurred due to power sharing with other devices. Do not share the power supply with other devices. Connect the F3SJ-B to a power supply that is dedicated to electro-sensitive protective devices for electro-sensitive protective equipment such as the F3SJ-B, safety controller, etc.
	Communication error may have occurred due to noise. Check the noise level in the environment around the communication line.
	The power supply voltage may have dropped temporarily when the F3SJ-B is in operation. Check for temporary power supply voltage drop (by about 12 VDC) by the influence of the inductive load, etc. If the exclusive power supply is not used, check the power consumption of other connected devices for enough capacity.

Description	Cause and measures
Internal error due to power supply voltage or noise	<p>The internal circuitry may be defective due to power supply voltage or noise.</p> <p>Check the ambient noise environment.</p> <p>Make sure that the power supply voltage is 24VDC±20%.</p> <p>If the indicator still shows this error, replace the F3SJ-B.</p>
Malfunction due to ambient light or vibration	<p>An instantaneous beam shift may have occurred due to vibration or ambient light.</p> <p>Check the installation condition.</p> <p>Take necessary measures against mutual interference according to "Mutual Interference Prevention" in Chapter 3.</p> <p> p.23</p>

## Optional Accessories (Sold Separately)

Single-ended Connector Cable (Two cables per set, for emitter and receiver)

Appearance	Model	Cable length	Specifications
	F39-JD3A	3 m	M12 connector (8-pin) - 8 wires + Shield
	F39-JD7A	7 m	
	F39-JD10A	10 m	
	F39-JD15A	15 m	
	F39-JD20A	20 m	

Note 1. The Single-ended Connection Cable can also be ordered just for the emitter or receiver. The suffix "-L" for emitter or "-D" for receiver at the end of the model name must be added when placing an order.

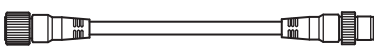
Single-ended Connector Cable for emitter: F39-JD□A-L,

Single-ended Connector Cable for receiver: F39-JD□A-D

Note 2. To extend the cable length to 20 m or more, add the Double-ended Connector Cable (F39-JD□B).

Example: When using a cable of 30 m, connect the F39-JD10A Single-ended Connector Cable with the F39-JD20B Double-ended Connector Cable.

Double-ended Connector Cable :For connection with F3SP-B1P or cable extension (two cables per set, for emitter and receiver)

Appearance	Model	Cable length	Specifications
	F39-JDR5B	0.5 m	M12 connector (8-pin) - M12 connector (8-pin)
	F39-JD1B	1 m	
	F39-JD3B	3 m	
	F39-JD5B	5 m	
	F39-JD7B	7 m	
	F39-JD10B	10 m	
	F39-JD15B	15 m	
	F39-JD20B	20 m	

Note 1. The Single-ended Connection Cable can also be ordered just for the emitter or receiver. The suffix "-L" for emitter or "-D" for receiver at the end of the model name must be added when placing an order.

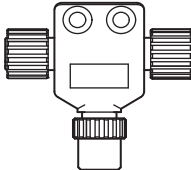
Double-ended Connector Cable for emitter: F39-JD(R)□B-L,

Double-ended Connector Cable for receiver: F39-JD(R)□B-D

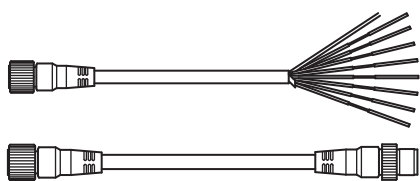
Note 2. To extend the cable length to 20 m or more, add the Double-ended Connector Cable (F39-JD□B).

Example: When using a cable of 30 m, connect the F39-JD10B Single-ended Connector Cable with the F39-JD20B Double-ended Connector Cable.

Simple Wiring Connector

Appearance	Model name	Note
	F39-CN5	This connector is used for a simple wiring system, in combination with the following cables for simple wiring system.

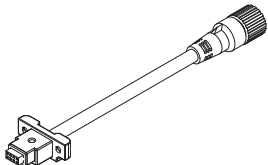
## Cable for simple wiring (2 cables per set, for emitter and receiver)

Appearance	Model name	Cable length	Note
	F39-JD0303BA	Emission: 3m Light Reception: 3m	Double-Ended Cable: F39-JD3B-L Single-Ended Cable: F39-JD3A-D
	F39-JD0307BA	Emission: 3m Light Reception: 7m	Double-Ended Cable: F39-JD3B-L Single-Ended Cable: F39-JD7A-D
	F39-JD0310BA	Emission: 3m Light Reception: 10m	Double-Ended Cable: F39-JD3B-L Single-Ended Cable: F39-JD10A-D
	F39-JD0503BA	Emission: 5m Light Reception: 3m	Double-Ended Cable: F39-JD5B-L Single-Ended Cable: F39-JD3A-D
	F39-JD0507BA	Emission: 5m Light Reception: 7m	Double-Ended Cable: F39-JD5B-L Single-Ended Cable: F39-JD7A-D
	F39-JD0510BA	Emission: 5m Light Reception: 10m	Double-Ended Cable: F39-JD5B-L Single-Ended Cable: F39-JD10A-D
	F39-JD1003BA	Emission: 10m Light Reception: 3m	Double-Ended Cable: F39-JD10B-L Single-Ended Cable: F39-JD3A-D
	F39-JD1007BA	Emission: 10m Light Reception: 7m	Double-Ended Cable: F39-JD10B-L Single-Ended Cable: F39-JD7A-D
	F39-JD1010BA	Emission: 10m Light Reception: 10m	Double-Ended Cable: F39-JD10B-L Single-Ended Cable: F39-JD10A-D

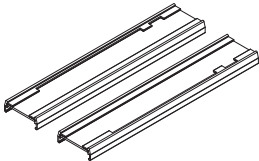
Note: Also available is a combination of cables for an emitter and a receiver with other lengths than the above. For details, contact Omron.

\* 1. Double-ended cable for an emitter and single-end cable for a receiver.

## Series connection cable for extension (two cables per set, for emitter and receiver)

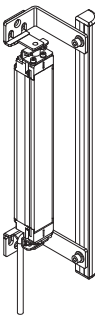
Appearance	Model	Cable length	Specifications
	F39-JBR2W	0.2 m	Cap (8-pin) - M12 connector (8-pin)

## Spatter Protection Cover (two pieces per set, for emitter and receiver)

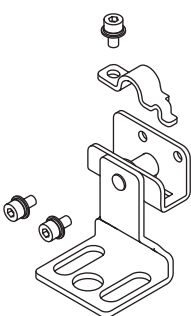
Appearance	Model	Remarks
	F39-HB□□□□	<p>The suffix □□□□ in the model name indicates the same 4-digit number as the protective height (the suffix □□□□ in the model name) of the F3SJ-B.</p> <p>When a spatter protection cover is attached, operating range of F3SJ-B is reduced by about 10%.</p> <p>Spatter protection cover with 1985 or higher of the □□□□ in the model is divided into two in combination to use.</p>



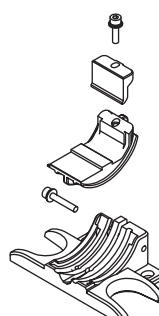
## Protect Bar (one piece per set, common for emitter/receiver)

Appearance	Model	Remarks
	F39-PB□□□□	<p>The suffix □□□□ in the model name indicates the same 4-digit number as the protective height (the suffix □□□□ in the model name) of the F3SJ-B.</p> <p>Only one Protect Bar is included.(Common for emitter/receiver) Purchase two sets if both emitter and receiver require the Protect Bar.</p>

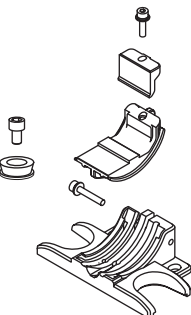
## Top/Bottom Bracket

Appearance	Model	Application	Remarks
	F39-LJB1	Top/Bottom Bracket for F3SJ-B	<p>Four brackets per set (two brackets for emitter, two brackets for receiver)</p> <p>Side mounting and backside mounting possible</p>

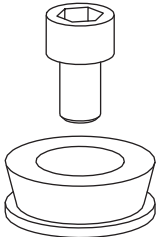
## Intermediate Bracket

Appearance	Model	Application	Remarks
	F39-LJB2	Used in combination with Top/Bottom Bracket for F3SJ-B. This can be used as a bracket for Free-Location mounting.	<p>Two brackets per set</p> <p>Side mounting and backside mounting possible</p> <p>The same as the one used with One-touch Bracket.</p>

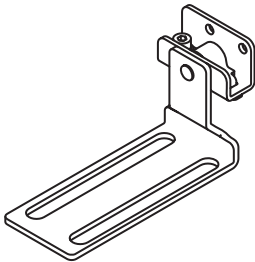
## One-touch Bracket

Appearance	Model	Application	Remarks
	F39-LJB3-M6	One-touch M6 bracket kit for F3SJ-B	<p>Two brackets per set</p> <p>Side mounting and backside mounting possible</p> <p>The set includes the following:</p> <ul style="list-style-type: none"> <li>- F39-LJB2: 2 pcs</li> <li>- F39-LJB3-M6K: 2 pcs</li> </ul>
	F39-LJB3-M8	One-touch M8 bracket kit for F3SJ-B	<p>Two brackets per set</p> <p>Side mounting and backside mounting possible.</p> <p>The set includes the following:</p> <ul style="list-style-type: none"> <li>- F39-LJB2: 2 pcs</li> <li>- F39-LJB3-M8K: 2 pcs</li> </ul>

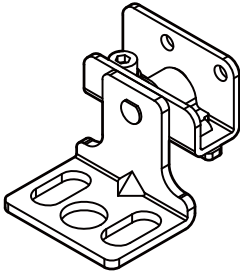
## One-touch M6 Bracket, One-touch M8 Bracket

Appearance	Model	Application	Remarks
	F39-LJB3-M6K	Used for mounting Intermediate Bracket with one-touch operation.	Comes with M6 hexagon socket low head cap screws (M6 x 10).
	F39-LJB3-M8K		Comes with M8 hexagon socket low head cap screws (M8 x 14).

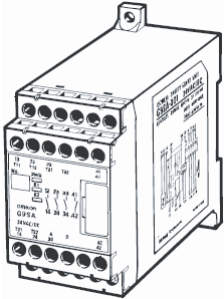
## Replacement Bracket

Appearance	Model	Application	Remarks
	F39-LJB4	Mounting bracket that is used when replacing existing area sensors (F3SJ-A or F3SN) with a F3SJ-B.	Four brackets per set (two brackets for emitter, two brackets for receiver) Side mounting and backside mounting possible

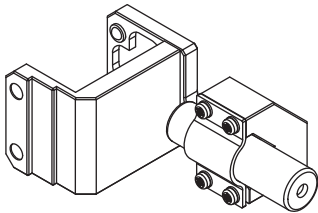
## Contact mount Bracket

Appearance	Model	Application	Remarks
	F39-LJB5	Bracket to closely contact the back side of the Sensor.	2 for an emitter, 2 for a receiver, total of 4 per set

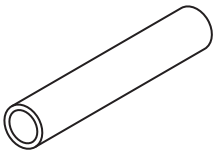
## Control Unit

Appearance	Model	Output	Remarks
	G9SA-301-P	Relay with three N.O. and one N.C. contacts	<ul style="list-style-type: none"> <li>An F39-JD□A single-ended cable is required.</li> <li>An NPN type of F3SJ-B can be connected.</li> </ul>

Laser Alignment Kit

Appearance	Model	Application	Specifications
	F39-PTJ	Beam alignment for F3SJ-B.	Red laser diode (650 nm wavelength, 1 mW max, JIS CLASS 2, IEC CLASS 2, FDA CLASS II)

Test rod

Appearance	Model name	Diameter
	F39-TRD25	Dia. 25mm



To check operation before use, purchase and use the test rod.

# Glossary

	Term	Description
A	Allowable delay time	The allowable amount of time from when a state of the safety output changes until a state of the external device monitoring input changes. The F3SJ-B enters lockout if this time is exceeded.
	Auxiliary output	Basic type (basic system) gives inverted signal of safety output, and Basic type (muting system) gives ON output at muting/override.
B	Basic system	Basic system indicates the F3SJ-B with its default factory settings. The basic system provides basic safety light curtain functions. Most functions can be used without performing additional configuration.
D	Detection capability	Minimum size of an object that can be detected in the protective height of the F3SJ-B.
E	Effective aperture angle (EAA)	Range of angles for which the F3SJ-B can operate.
	External device monitoring	Function that detects malfunctions, such as welding, in external relays (or contactors) that control the hazardous zone of a machine, by monitoring the operation of N.C. contacts.
	External test	Function that stops emission at any time to check that the safety output is being properly turned OFF.
I	Interlock	Function that holds the safety outputs to OFF until safety is ensured and a reset input is applied.
L	Lockout	Function that holds safety output OFF when an error is detected by the F3SJ-B.
	Lower beams	Indicate beams on F3SJ-B's power supply end.
M	Muting	Function that temporarily disables the safety function of the F3SJ-B, keeping the safety output ON even if beams are being blocked.
O	Output operation mode	A state of signal sent from the safety output or auxiliary output.
	Override	Function that turns the safety output ON when the muting function is not working.
P	PELV	Stands for Protected Extra Low Voltage. A grounded circuit separated by double insulation or equivalent from hazardous voltage, and does not generate voltage that exceeds ELV under normal conditions and under single-fault conditions. Normally, protection for direct contact is required.
	Primary sensor	Name of the F3SJ-B connected nearest the power supply when series-connected.
R	Reset	Releases the interlock state/lockout state.
	Response time from ON to OFF	Time period from when the F3SJ-B is blocked until the safety output turns from ON to OFF.
S	Safety output (OSSD)	The sensor outputs +24 V when it is unblocked. Safety output can be used for safety applications.
	Secondary sensor	Name used for F3SJ-B other than the primary sensor, when series-connected.
	SELV	Stands for Safety Extra Low Voltage. An ungrounded circuit separated by double insulation or equivalent from hazardous voltage, and does not generate voltage that exceeds ELV under normal conditions and under single-fault conditions. If the nominal voltage exceeds 25 VAC or 60 VDC, protection for direct contact is required.
V	Vs	Voltage value in your usage environment.

## Related Standards

### International Standards

- IEC 61496-1: 2012 Safety of machinery - Electro-sensitive protective equipment - Part 1: General requirements and tests
- IEC 61496-2: 2013 Safety of machinery - Electro-sensitive protective equipment - Part 2: Particular requirements for equipment using active opto-electronic protective devices
- IEC 61508-1 to 3: 2010 Functional safety of electrical/electronic/programmable electronic safety-related systems
- IEC 62061: 2005 Safety of machinery - Functional safety of safety-related electrical, electronic and programmable electronic control systems
- ISO 13849-1: 2006 Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design
- ISO 13855: 2010 Safety of machinery - Positioning of safeguards with respect to the approach speeds of parts of the human body

### European Standards

- EN 61496-1: 2013 Safety of machinery - Electro-sensitive protective equipment - Part 1: General requirements and tests
- EN 61496-2: 2013 Safety of machinery - Electro-sensitive protective equipment - Part 2: Particular requirements for equipment using active opto-electronic protective devices
- EN 61508-1 through -3: 2010 Functional safety of electrical/electronic/programmable electronic safety-related systems
- EN 415-4: 1997 Palletisers and depalletisers
- EN 692: 2005 + A1: 2009 Mechanical presses
- EN 693: 2001 + A1: 2009 Hydraulic presses
- EN ISO 13855: 2010 Safety of machinery - Positioning of safeguards with respect to the approach speeds of parts of the human body
- EN 1037: 1995 + A1: 2008 Safety of machinery : Prevention of unexpected start-up
- EN 61000-6-4: 2007/A1:2011 Electromagnetic compatibility (EMC) - Part 6-4: Generic standards - Emission standard for industrial environments
- EN 62061: 2005 Safety of machinery - Functional safety of safety-related electrical, electronic and programmable electronic control systems
- EN ISO 13849-1: 2008 Safety of machinery - Safety-related parts of control systems -- Part 1: General principles for design

### US Occupational Safety and Health Standards

- OSHA 29 CFR 1910.212 General requirements for all machines
- OSHA 29 CFR 1910.217 Mechanical power presses

### US Standards

- ANSI B11.1: 2009 Mechanical power presses
- ANSI B11.2: 1995 (R2005) Hydraulic power presses
- ANSI B11.3: 2002 (R2007) Power press brakes
- ANSI B11.4: 2003 (R2008) Metal shears
- ANSI B11.5: 1988 (R2008) Iron workers
- ANSI B11.6: 2001 (R2007) Lathes
- ANSI B11.7: 1995 (R2005) Cold headers and cold formers
- ANSI B11.8: 2001 (R2007) Drilling, milling, and boring machines
- ANSI B11.9: 1975 (R2005) Grinding machines
- ANSI B11.10: 2003 (R2009) Metal sawing machines
- ANSI B11.11: 2001 (R2007) Gear cutting machines

- ANSI B11.12: 2005 Roll forming and roll bending machines
- ANSI B11.13: 1992 (R2007) Single- and multiple-spindle automatic bar and chucking machines
- ANSI B11.15: 2001 Pipe, tube, and shape bending machines
- ANSI B11.16: 2003 (R2009) Metal powder compacting presses
- ANSI B11.17: 2004 (R2009) Horizontal hydraulic extrusion presses
- ANSI B11.18: 2006 Machines and machinery systems for processing strip, sheet or plate from coiled configuration
- ANSI B11.19: 2003 (R2009) Performance criteria for the design, construction, care, and operation of safeguarding when referenced by the other B11 machine tool safety standards
- ANSI/RIA 15.06: 1999 (R2009) Industrial robots & robot systems safety requirements
- UL 1998: 1998 Safety-related software
- UL 508: 1999 Industrial control equipment
- UL 61496-1: 2002 Electro-sensitive protective equipment - Part 1: General requirements and tests
- UL 61496-2: 2002 Electro-sensitive protective equipment - Part 2: Particular requirements for active optoelectronic protective devices

## Canadian Standards

- CAN/CSA C22.2 No.14 Industrial control equipment
- CAN/CSA C22.2 No.08 Electronics integrated safety functions
- CSA Z142 Code for power press operation: Health, safety, and guarding requirements
- CSA Z432 Safeguarding of machinery
- CSA Z434 Industrial robots and robot systems : General safety requirements

## SEMI Standards

- SEMI S2-0706 Environmental, health, and safety guideline for semiconductor manufacturing equipment

## JIS Standards

- JIS B 9704-1: 2015 Safety of machinery - Electro-sensitive protective equipment - Part 1 : General requirements and tests
- JIS B 9704-2: 2008 Safety of machinery - Electro-sensitive protective equipment - Part 2 : Particular requirements for equipment using active opto-electronic protective devices

# Revision History

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A manual revision code appears as a suffix to the Catalog number at the bottom of the front and back covers of this manual.

Catalog number SCHG-735



Revision code

Revision code	Date	Revised contents
A	July 2011	First edition
B	November 2012	Added and modified dimensions and notes. Modified the contents about EN 61508. Corrected errors in writing.
C	July 2014	Corrected the model of the both-end connector cable for extension. Added the description of the switches in the remarks of the wiring diagram. Updated the dates of effect for standards. Changed the content of "Terms and Conditions Agreement". Added reduced wiring connectors and reduced wiring cables Changed the test rod as an optional accessory. Minor correction
D	July 2015	Updated the dates of effect for standards.
E	September 2017	Updated the year of the applicable standards. Corrected the contents of the ratings (input voltage) and wiring examples. Corrected the output timing chart of the wiring diagram. Added the description of the use of mounting brackets. Changed the contents about the safety distance. Added the contents about the simple wiring connector. Changed the contents about the checklists. Changed the accessories. Corrected the erroneous description.

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