

**PRESET  
TIMER/ COUNTER**



**INSTRUCTION SHEET**

Thank you for selecting INNO for your requirement.

This sheet describes the procedure and precautions required for installing and operating the product.

Kindly read this sheet before operating or installing the product. Store the sheet for future reference.

**CAUTION FOR SAFETY**

- ① Please keep this sheet for review before use of unit.
- ① Please observe the following:

**⚠ WARNING**  
Serious injury may occur if instructions are not followed

**⚠ CAUTION**  
Product failure or injury can occur if instructions are not followed

**⚠ WARNING**

1. This is not a safety product and is not to be used with machinery that requires use of safety control.
2. Do not disassemble or modify this unit. It may lead to electric shock/ fire.

Do not connect touch the terminals when power is on.  
**RISK OF ELECTRIC SHOCK!**

**⚠ CAUTION**

1. This unit shall not be used outdoors or in places with high sunlight, humidity or other harsh conditions.
2. Do not use the unit in places where there is flammable or explosive gas.
3. Do not use this unit beyond rated power.
4. Please check the unit for wrong wiring before power on.
5. Do not use this unit in places where there is vibration or impact.
6. Do not use water or oil based detergent for cleaning the unit.
7. Do not use unit in places with high EM noise as it may lead to product malfunction.
8. Do not use excessive force to tighten the unit and do not hammer the unit.
9. Please process it as industrial waste and dispose responsibly.

**■ SPECIFICATIONS**

\*For details on Customized/ Special Models contact Seller

Output Type	Relay Output		Relay + RS-485 Output		
*Models	48 x 48 mm	KTC-SR-24DC	KTC-SR-230AD	KTC-SM-24DC	KTC-SM-230AD
	96 x 48 mm	KTC-WR-24DC	KTC-WR-230AD	KTC-WM-24DC	KTC-WM-230AD
	72 x 72 mm	KTC-MR-24DC	KTC-MR-230AD	KTC-MM-24DC	KTC-MM-230AD
Power Supply	24 VDC		100-240 VAC/ DC	24 VDC	100-240 VAC/ DC
Ripple	±10% (FS)				
Power Consumption	35mA at 220 VAC				
Display	Dual Line 6 digit LED (PV- Red; SV- Green)				
Input	Voltage Input	Input impedance 5.4kΩ; H- 5~30VDC, L- 0~2VDC			
	No- voltage Input	Short- circuit impedance 1KΩ			
	Residual Voltage	max. 2VDC			
Min. Signal Width	INA, INHIBIT, RESET, BATCH**, RESET selectable 1 or 20ms				
Max. Counting Speed	1, 30 Hz, 1, 5, 10 KHz (selectable)				
Timer	max. ±0.01% ; ±0.05 second				
Data Retention	10 Years				
Auxiliary Voltage Output	12 VDC, 100mA				
One- shot Output	10/ 50/ 100/ 200/ 500/ 1000/ 2000/ 5000 ms				
Output Type	2 Relay		2 Relay + RS-485		
Control Output Specification	250 VAC, 3 A (Resistive Load)				
Contact Life	max. 100,000 times (NO: 250 VAC, 3A; NC: 25- VAC, 2A)				
Dielectric Strength	min. 100MΩ at 500 VDC				
Dielectric	At power terminals 2000 VAC, 50Hz, 1 min				
Interference (AC Power)	±2kV Square- wave generator interference (width of pulse:1 μs)				
Vibration Resistance	max. 0.75mm amplitude at 10-55 Hz in X, Y, Z directions for 10 minutes till destruction				
Shock Resistance	10 G (X, Y, Z in each direction for three times)				
Ambient Temperature	Operation: -10° ~ 50°C; Storage: -25° ~ 65°C (non- freezing; non- condensing)				
Ambient Humidity	Operation: 45 ~ 80% RH; Storage: 35 ~ 85% RH (non- condensing)				
Protection Class	IP20, Front panel IP65				
Weight	48 x 48: 149 g; 48 x 96: 159 g; 72 x 72: 253 g				
Material	Front Panel: PU Housing: ABS or Equiv.				

\*\*BATCH counting not available in 48x48mm Models.

**PRECAUTION FOR SAFE USE**

1. Provide sufficient space around the unit to allow for heat dissipation.
2. If several units are mounted side by side or vertically, the heat dissipation will cause the internal temperature of the products to rise. Compensate for the same by provide a cooling fan.
3. Install the product horizontally.
4. Mount to a panel with 1~8mm thickness only.
5. In order to prevent inductive noise, wire the lines connected to the product separately from the power lines.
6. Allow the product to operate without load for atleast 15 minutes.
7. Do not connect anything to the unused terminals.
8. Install an external circuit breaker or switch that conforms to IEC60947-1 and IEC60947-3 requirements and label them clearly so that the operator can quickly turn OFF power.
9. Use only specified size of tinned crimp terminals of size M3, width: 5.8mm max.
10. Avoid use of bare wire for connection. If used length of exposed wire is to be between 6 ~8mm.

**CAUTION FOR SAFETY**

**⚠ CAUTION**

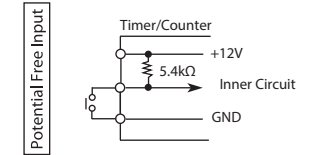
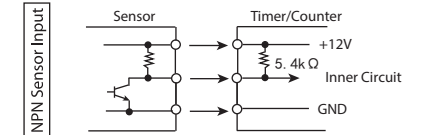
1. Do not allow pieces of metal, wire clippings or metal shavings from installation to enter the product. Doing so may result in product failure.
  2. Do not disassemble the unit when connected to power supply.
  3. Do not use the equipment for measurements within measurement categories II, III, IV (according to IEC61010-1). Doing so may result in unexpected operation and may cause damage to equipment.
  4. Tighten the screws on the terminal block securely using the correct amount of torque. Loose screws may cause improper operation.
- Terminal Block Screws Tightening Torque = 0.43 ~ 0.58 Nm

**NOTE:**

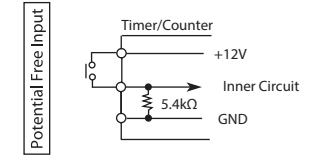
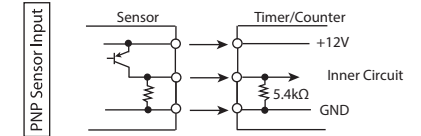
Operating instructions are available separately in the Operation Manual. Download the OPERATION MANUAL at "[www.inno.sg/ktc\\_manual/](http://www.inno.sg/ktc_manual/)"

**■ CONNECTION DIAGRAM**

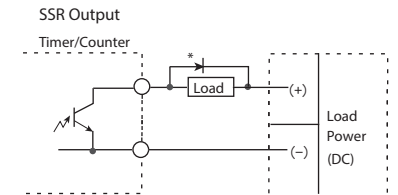
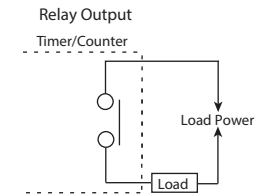
◆ Input Connection (NPN)



◆ Input Connection (PNP)



◆ Output Connection



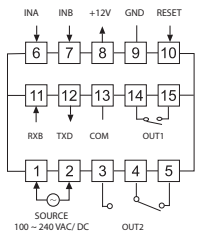
Note - \*  
Use proper load and power for load not to exceed ON/OFF capacity (30VDC max.; 100mA max.) of solid state output. Be sure not to apply reverse polarity to power.  
When using inductive load, a surge absorber (diode, varistor etc.) must be connected between both sides of the load.

Represented by:  
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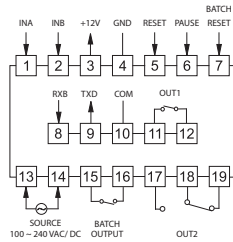
## CONNECTION DIAGRAM (Contd.)

### Terminal Connections

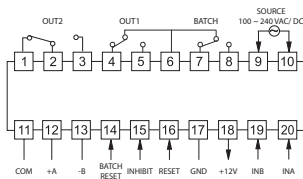
#### KTC-S



#### KTC-M

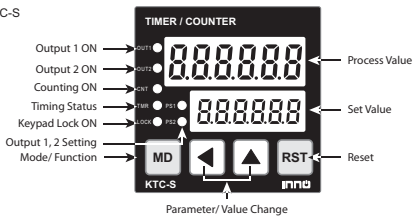


#### KTC-W

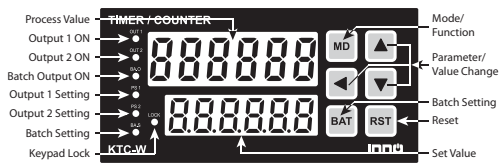


## NOMENCLATURE

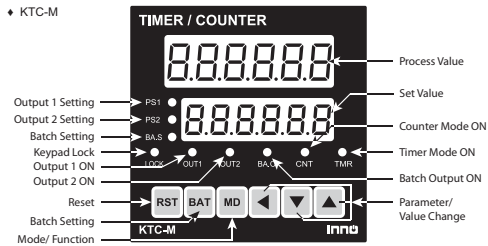
### KTC-S



### KTC-W

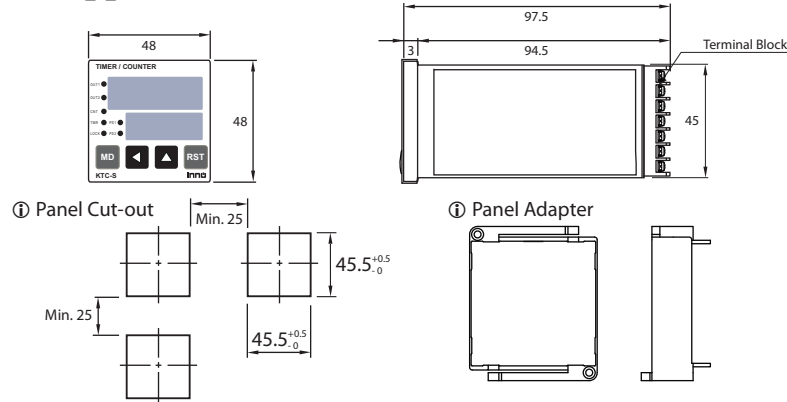


### KTC-M

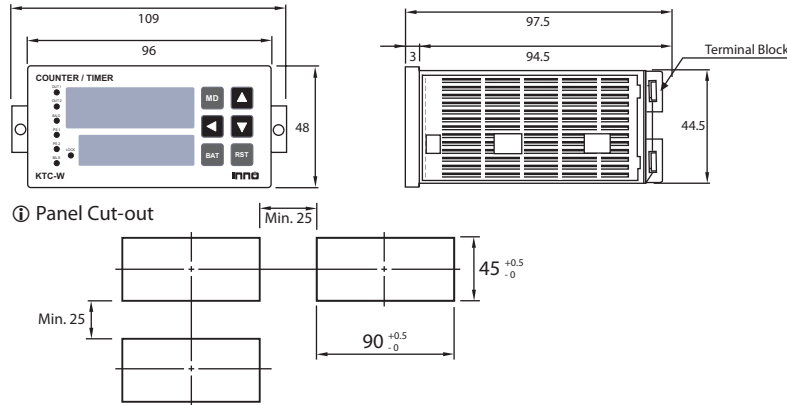


## DIMENSIONS

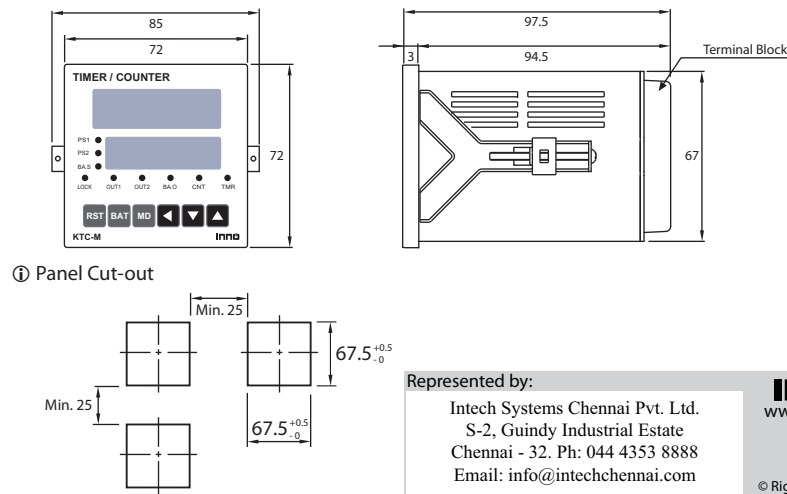
### KTC-S \_ \_



### KTC-W \_ \_



### KTC-M \_ \_



INTENTIONALLY LEFT EMPTY

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