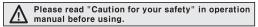
Website: www.intechcontrols.in

LE3S SERIES

Digital LCD Timer DIN W48×H48mm

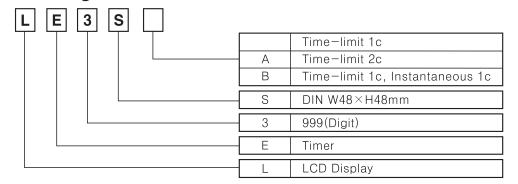
■ Features

- •Upgraded power supply
- : 24-240VAC 50/60Hz / 24-240VDC
- •Easy to switch Up/Down mode
- •10 programmable output modes and timing ranges
- •Selectable function by front digital switches
- •Graphic output contact status display (NO/NC)
- •BAR graph display of time progressing in 5% increments
- ●Compact size(Length:74mm)





■Ordering information



Specifications

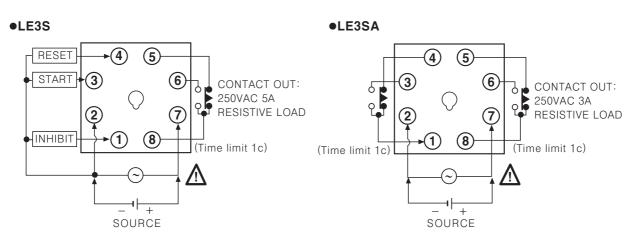
Model		LE3S	LE3SA	LE3SB	
Function		Multi time and operation	Multi time range, Power ON Delay operation		
Display method		LCD Display (Character size : W4×H8mm)			
Powers	supply	24-240VAC 50/60Hz / 24-240VDC			
Allowable voltage range		90 ~ 110% of rated voltage			
Power consumption		Approx. 2.5VA(240VAC 50/60Hz) Approx. 1W(240VDC)	Approx. 3.3VA(240VAC 50/60Hz) Approx. 1.5W(240VDC)		
Reset time		Max. 200ms	Max. 100ms		
Min.	START input				
input	INHIBIT input	Min. 20ms			
signal	RESET input				
	START input	●No-voltage input Impedance at short-circuit:Max. 1kΩ			
Input	INHIBIT input	Residual voltage:Max. 0.5VDC Impedance at open-circuit:			
	RESET input	Min. 100kΩ			
Timing operation		Signal ON Start	Power ON Start		
Control output	Contact type	Time limit SPDT(1c)	Time limit SPDT(2c)	Time limit SPDT(1c), Instantaneous SPDT(1c)	
Output	Contact capacity	250VAC 5A resistive load	250VAC 3A	50VAC 3A resistive load	
Relay	Mechanical	Min. 10,000,000 times			
life cycle	Electrical	Min. 100,000 times (250VAC 5A resistive load)	Min. 100,000 times (250VAC 3A resistive load)		
Output mode		10 operation modes	Power ON Delay Mode		
Ambient temperature		-10 ~ +55℃ (at non-freezing status)			
Storage temperature		-25 ~ +65℃ (at non-freezing status)			
Ambient humidity		35 ~ 85%RH			

B-9 Autonics

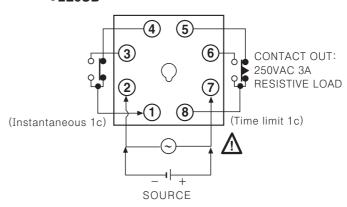
■Specifications

Model		LE3S	LE3SA	LE3SB
Repeat error		Max. ±0.01% ±0.05sec (Power Start) Max. ±0.005% ±0.03sec (Signal Start)		
SET error			Max. ±0.01% ±0.05sec	
Voltage error				
Temperature error				
Insulation resistance		100MΩ (at 500VDC mega)		
Dielectric strength		2000VAC 50/60Hz for 1 minute		
Noise strength		±2kV the square wave noise(pulse width:1μs) by the noise simulator		
Vibra	Mechanical	0.75mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 1hour		
-tion	Malfunction	0.5mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 10 minutes		
Chaal	Mechanical	300m/s² (Approx. 30G) in X, Y, Z directions for 3 times		
Shock	Malfunction	100m/s² (Approx. 10G) in X, Y, Z directions for 3 times		
Approval		c ≈u us (€	c 🗫 us	
Unit weight		Approx. 100g	Approx	x. 105g

Connections



●LE3SB



(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller

(O) Graphic panel

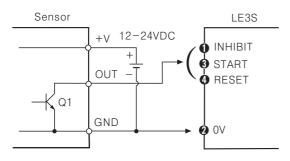
(P) Production stoppage models & replacement

Autonics B-10

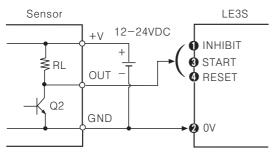
LE3S Series

■Input connections(LE3S Series)

OSolid-state input

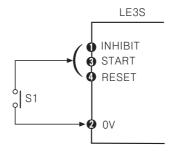


- •Q1 is ON : Operating
- •Sensor: NPN open collector output



- •Q2 is ON : Operating
- •Sensor: NPN universal output

Contact input



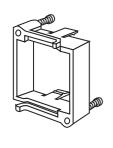
- •S1 is ON : Operating
- •S1: Micro switch, Push button switch, Relay

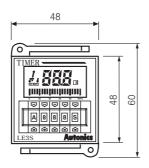
•Input level

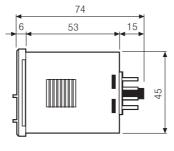
No voltage input	●Short-level(Transistor is ON) • Residual voltage: Max. 0.5V • Impedance: Max. 1kΩ	
	●Open-level(Transistor is OFF) • Impedance: Min. 100kΩ	
Contact input	Please use reliable contacts enough to flow 5VDC 1mA of current.	

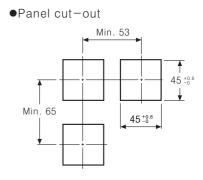
Dimensions

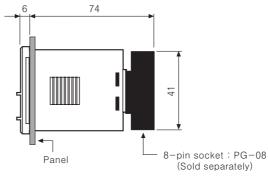








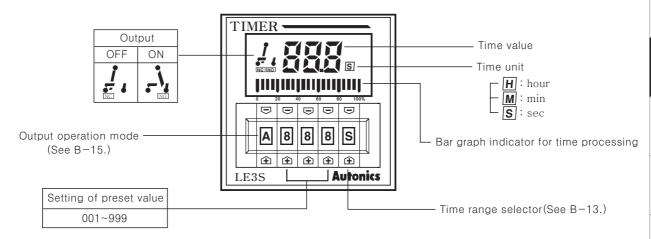




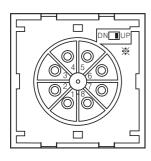
(Unit:mm)

B-11 Autonics

■Front panel identification



■Up/Down Mode



**Output operate as Up or Down mode by Up/Down switch location.

Up	Down
DN 🔳 UP	DN 🔳 UP

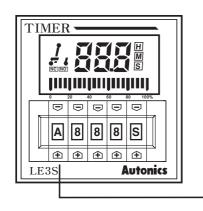
⚠ Power must be cut off.

Default specifications

LE3S	LE3SA, LE3SB	
Up/Down mode : Up	Up/Down mode: UpOutput mode: A mode*Down mode is optional	

Output operation mode selection

ullet Please select operation mode by press the left of ullet, lacktriangle keys in front panel.



Output operation mode	
Α	ON Delay (A)
В	Interval Delay \land
С	ON Delay B
D	Flicker (A)
Е	Flicker B
F	One-shot Out Flicker
Н	OFF Delay
K	ON/OFF Delay
L	Interval Delay 📵
Ν	Integration Time
	B C D E F H K

See B-14~15 for details about output operation mode.

- ●On delay (A) of A mode and ON delay (B) of C mode are different.
- •Interval delay (A) of B mode and Interval delay (B) of L mode are different.
- •Flicker (A) of D mode and Flicker (B) of E mode are different.
- *Output mode (A) is operated as time progresses only when the start signal applied continuously.
- **Output mode (B) is operated as time progresses even the start singal is applied as One-shot signal. (One-shot input signal should be over 20ms.)

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver &

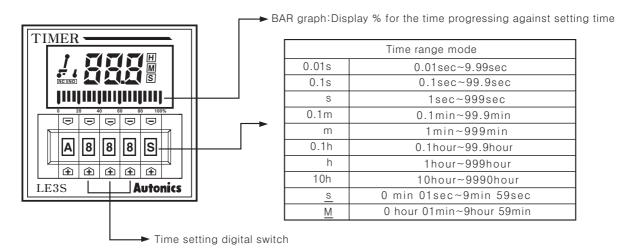
(O) Graphic panel

(P) Production stoppage models & replacement

Autonics B-12

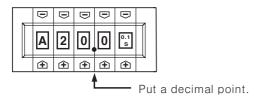
Operation time and time specifications

•Please select time unit and range by press the right of ⚠, ঢ় keys in front panel.



- ●Setting of operation time: Please select operation time by press the center of 3 ♠, ູ keys in front panel.
- *EX) When using this unit with 20.0 sec of operation time.

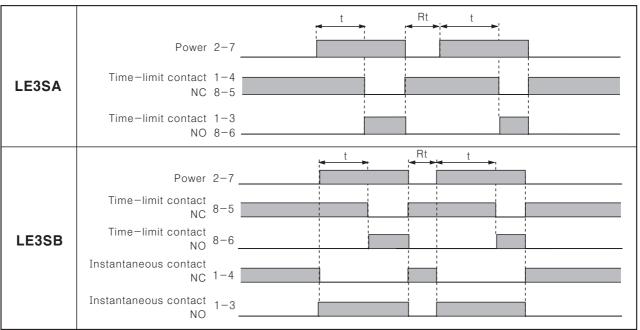
After selecting s as time range, then set digital switches as 20.0sec. In this case, it is convenient to put a decimal point as below figure.



•Bar graph display: Display the progress rate of time for setting time with bar, it is calculated as below for 1bar. Setting value (Operation time) ÷ 20 (Total number of bars) = The time for 1 bar is lighted.

■LE3SA, LE3SB output operation mode

★t=Setting time, Rt=Reset time(Min. 100ms)



B-13 Autonics

■LE3S output operation mode T=Setting time, T >Ta Mode Time chart A POWER START RESET RELAY OUT UP MODE **ON Delay** DISPLAY SET (A)Time progresses when START signal is ON The output will be ON when the setting value is equal to the display value. (Position ①) 3. When the RESET signal is ON, the display value is returned to the initial state. (Position ③) 4. When the setting value is equal to the display value, if START signal is OFF, the output turns off, the display value is held. (Position 2) If START signal is OFF when the output is OFF the display value is returned to initial state (Position @). В POWER START RESET RELAY OUT UP MODE **Interval Delay** DISPLAY SET (A)1. The output turns ON and time progresses when START signal is ON. 2. The output will be ON when the setting value is equal to the display value. (Position ①) 3. When the RESET signal is ON, the display value is returned to the initial state. (Position ②) ※If START signal is OFF when the output is OFF the display value is returned to initial state. (Position ③) C POWER START RESET **RELAY OUT** UP MODE **ON Delay** DISPLAY SET (B)1. Time proceeds when START signal is ON. 2. The output will be ON when the setting value is equal to the display value. (Position ①) 3. When the RESET signal is ON, the display value is returned to the initial state. *When start signal is applied repeatedly (Position 1), only the initial signal is recognized. ※Even if the START signal is not applied, time progresses. (Position ②) D POWER START RESET RELAY OUT UP MODE **Flicker** DISPLAY SET DOWN MODE (A)Time progresses repeatedly when the START signal is ON. 2. The output operates from NC to NO, and from NO to NC repeatedly 3. If RESET signal is ON, it is reterned to initial state. (Position ①) ※If the START signal is OFF, the display value and output is returned to initial state. (Position ②) Ε POWER START RESET RELAY OUT DISPLAY SET UP MODE **Flicker** DOWN MODE (**B**) 1. Time progresses repeatedly when the START signal is ON. The output operates from NC to NO, and from NO to NC repeatedly. 3. If RESET signal is ON, it is returned to initial state. (Position ③) ₩When START signal is applied repeatedly, only the initial signal is recognized. (Position ①) *Even if the START signal is not applied, time progresses. (Position 2)

(B) Timer

(A) Counter

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Production stoppage models & replacement

Autonics B-14

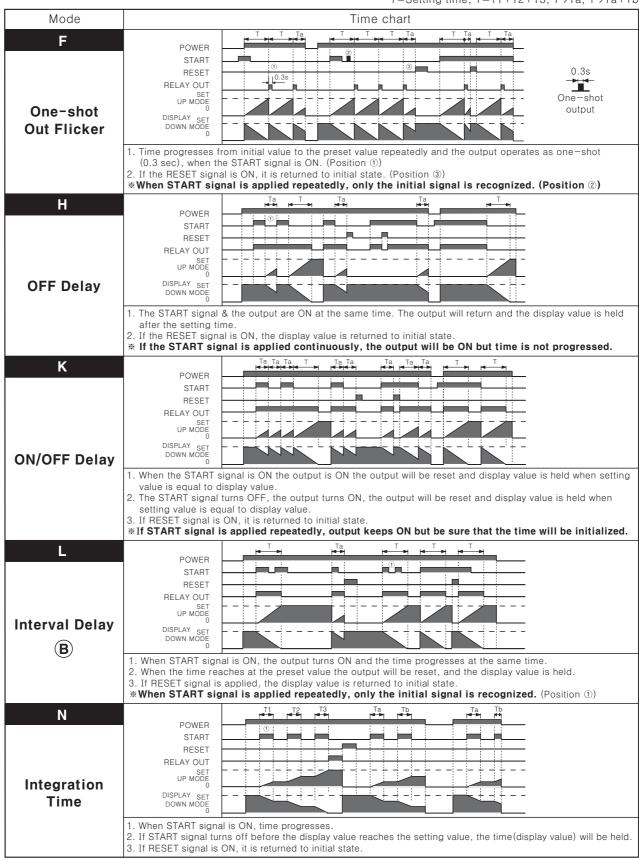
[※]Initial state: The output is OFF, the display value is "0". (At Up mode).

The output is OFF and the display value is the setting value (At Down mode)

^{**}When using D, E output operation modes, if the time is set too short, the output may not work properly. Please set the time at least over 100ms.

■LE3S output operation mode

T=Setting time, T=T1+T2+T3, T >Ta, T >Ta+Tb



^{*}Initial state: The output is OFF, the display value is "0". (At Up mode)

B-15 Autonics

The output is OFF and the display value is setting value. (At Down mode)

^{**}When using F output operation modes, if the time is set too short, the output may not work properly. Please set the time at least over 100ms.

■ Proper usage

⚠ Caution

It may give an electric shock if touch the input signal terminal (Between Start, Reset, Inhibit and terminal ②) when the power is supplied.

OPower connection

●Connect AC power line between (②-⑦) for LE3S AC power type.

But please aware power connection for DC power type. $(② \leftarrow \bigcirc, ⑦ \leftarrow \bigcirc)$

- ●When turning off power, be sure about inductive voltage, residual voltage between terminal(②-⑦), it may cause problem with low voltage because power consumption is low and impedance is high. (If using power line in with another high voltage line or energy line in the same conduit, it may cause inductive voltage. Therefore please use seperate conduit for power line.)
- •Power ripple should be under 10% and power supply should be within range of allowable voltage for DC power type.
- •Please supply power quickly as using a switch or relay contact, otherwise it may cause timing error.
- •When using SSR(Solid State Relay) for switching power source of Timer, dielectric strength voltage should be 2 times higher than power source.

OInput/Output

- •Please check operation mode of this unit before connecting the power.
- •If setting <code>\[000 \] for operation time, output may not work.</code>
- •When using a relay contact as input signal, please use reliable contact enough to flow 5VDC 1mA of current. (Short circuited: Contact resistance under 1kΩ, Open circuit: Residual voltage under 0.5V)
- •In case of connecting START terminal(③) and power terminal(②) of LE3S, do not start time at the same time applying power.

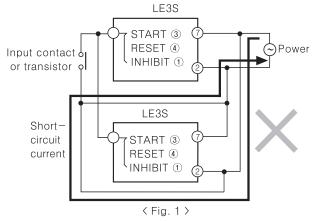
Please use relay contact or transistor to start. (Time error is occurred when time starts the moment power is supplied.)

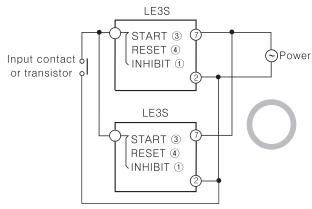
•When power is applied to LE3SA, LE3SB, it starts to operate, please check operation specification before using.

(It may cause breakdown of peripheral device when power is applied without any check.)

•LE3S is transformer-less type, therefore please check following for connecting a relay contact, input signal and transistor.

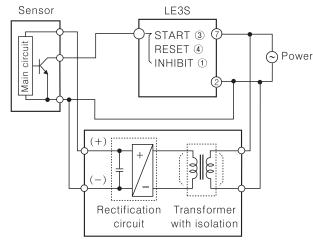
①When connecting 2 or more than 2 Timers with 1 relay contact for input or transistor, please connect as following <Fig. 2 >.





②Please use transformer with primary and secondary isolated power for input.

< Fig. 2 >



External sensor power supply >

Authorised All India Distributors:- **Intech Controls**, Corp. off: Rear Side, 2nd Floor, S-2, Thiru. Vi. Ka. Industrial Estate, Guindy, Chennai-600 032 Ph: 43534858 Mob: 9003112288 E-mail: info@intechcontrols.in Website: www.intechcontrols.in

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Production stoppage models & replacement

Autonics

B-16