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LASER SENSORS

PHOTOELECTRIC SENSORS

MICRO PHOTOELECTRIC SENSORS

AREA SENSORS

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MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Upper Communication Unit MIL Connector Plug-in Other Products

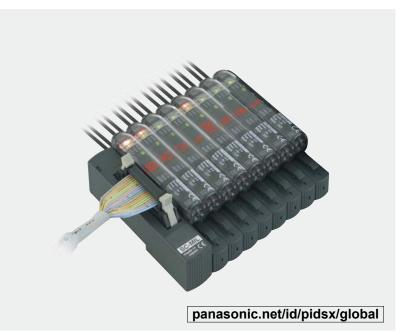
SC

Sensor-PLC Connection System

SC SERIES

Related Information

- General terms and conditions..... F-3
- LS-500 / LS-400 / DPS-400 / GA-311P.201~ / P.213~ / P.745~ / P.851~
- FX-500 / FX-300 / FX-410 / FX-311.....P.85~ / P.149~ / P.133~ / P.153~
- General precautions P.1595

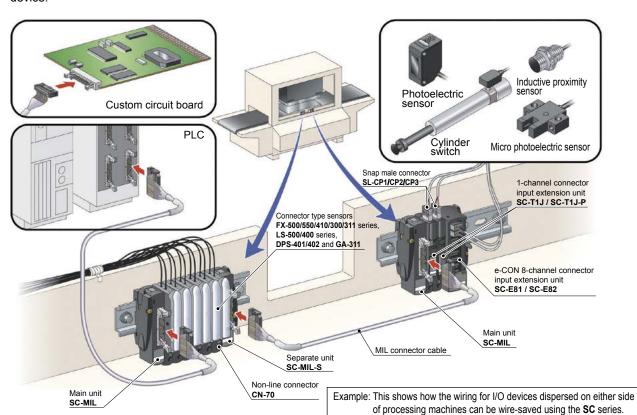




Up to 16 I/O devices can be connected at once using MIL connectors

Up to 16 I/O devices can be connected at once using MIL connectors

Up to 16 units, such as fiber sensors **FX-500/550/410/300/311** series, digital laser sensors **LS-500/400** series, digital pressure sensors **DPS-401/402** and compact inductive proximity sensors **GA-311**, can be connected side-by-side configuration without tools in a main unit. Also, dispersed mounting is possible using a separate unit. In addition, using the connector input / output extension unit, photoelectric sensors, micro photoelectric sensors, inductive proximity sensors, pressure sensors, or any other type of sensor or switch can be one-touch connected to an output device.



ORDER GUIDE

Designation	Appearance	Model No.	Description		
Main unit (Note 1)	E .	SC-MIL	The MIL connector allows up to 16 input / output device connections to a PLC or custom circuit board, in a single step.		
Separate unit (Note 1)	Control of the Contro	SC-MIL-S	Distributed installations are possible through the use of a main unit and MIL connectors.		
1-channel		SC-T1J	For NPN output devices		
connector input extension unit		SC-T1J-P	For PNP output devices	Allows the connection of input device, such as sensor or switch. Incorporates a power indicator and an input signal indicator (1 ch).	
e-CON 1-channel connector input extension unit		SC-E1	This extension unit can be connected to commercially available devices including an NPN output type or DC 2-wire type sensor. Includes power and input signal indicators (for one channel). When using in combination with the SC-GU3 series, use with the SC-71.		
e-CON 8-channel connector input extension unit	Limbin La	SC-E81	This extension unit can be connected to eight NPN output type devices. Includes power and input signal indicators (for eight channels).		
e-CON 8-channel connector input		00 500	This extension unit can be connected to eight commercially available devices and output		
extension unit (Without an input signal indicator)	S. S.	SC-E82	devices including an NPN/PNP output type sensors, switches or DC 2-wire sensors. Includes a power indicator. Does not include an input signal indicator.		
Non-line		CN-70	This one-touch connector is used to connect the main unit to the following devices: The FX-500/550/410/300/311 fiber sensor, the LS-500/400 laser sensor, digital pressure		
connector	C14-70	sensor DPS-401/402 , the GA-311 compact inductive proximity sensor, the FX-CH(-P) bank selection unit and 1-channel connector input extension unit. (Note 2, 3)			
End plates		MS-DIN-E 2 pcs. per set		connected on a DIN rail, these end plates clamp amplifiers into a sure to use end plates when cascading multiple amplifiers	

Notes: 1) Conditions of connectable DC 2-wire type input device

- Leak current: 1 mA or less (when the power is OFF), Offset voltage: 3 V or less (when the power is ON)
- Product whose load current range includes 5 to 8 mA
- 2) The non-line connector now can be used with 4-pin types, such as the **FX-305** and **LS-401**, since its production run starting in August 2004. 3) The 2-output type can output the output 1 (OUT 1) only from **SC-MIL**. There is no connection for output 2 (OUT2).

OPTIONS

Designation	Appearance	Model No.		Description	
4-pin type snap male connector (Note)		SL-CP1 (White) 10 pcs. per set	For 0.08 to 0.2 mm² (Conductor cross-section area) Wire diameter: Ø0.7 to Ø1.2 mm Ø0.028 to Ø0.047 in		
		SL-CP2 (Black) 10 pcs. per set	For 0.3 mm² (Conductor cross-section area) Wire diameter: ø1.1 to ø1.6 mm ø0.043 to ø0.063 in	Snap male connectors are utilized to connect input / output devices to the 1-channel connector input extension unit. The 1-channel connector input extension unit includes one SL-CP1.	
		SL-CP3 (Greenish blue) 10 pcs. per set	For 0.5 mm² (Conductor cross-section area) Wire diameter: ø1.7 to ø2.5 mm ø0.067 to ø0.098 in		
Compatible installation tool for SC		SC-BUX10 10 pcs. per set	This tool is used to install SC-MIL-S into the SC-GU3 series.		

Note: Exclusive pliers are also available. Refer to p.1013 for details.

FIBER SENSORS

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SPECIFICATIONS

Sensor units

Туре	Main unit	Separate unit		
Item Model No.	SC-MIL	SC-MIL-S		
CE marking directive compliance	EMC Directive, RoHS Directive			
Supply voltage	12 to 24 V DC ±10 % (Note 2)	Depends on the supply voltage from SC-MIL		
	2 A or less	1 A or less		
Allowable through current (Note 3)	Same as maximum permissible current consumption of all units connected to SC-MIL.			
Signal channel No.	Connectable up to 16 channels The signal from up to 16th point (counting from unit adjacent to SC-MIL) of all units connected to SC-MIL is transferred. However, the signal thereafter is not transferred. Note that SC-MIL and SC-MIL-S do not occupy any signal point.			
Max. distance between units	10 m 32.808 ft or less (the distance between SC-MIL and PLC and that between SC-MIL and SC-MIL-S put together)			
Ambient temperature	-10 to +45 °C +14 to +113 °F (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F			
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH			
Material	Enclosure: Heat-resistant ABS			
Net weight	25 g approx.	20 g approx.		
Accessory	Connector protection seal: 1 pc.			

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68

- 2) The plug-in sensor main unit **SC-MIL** incorporates a cable lead-out connector in addition to the MIL connector, which allows to receive the supply voltage from the separate power supply.
- 3) When either the permissible current amount of power supply unit or the permissible current amount of cable to be connected is less than allowable through current value, adjust the current to the smallest value.

e-CON connector input extension unit

Designation	e-CON 1-channel connector input extension unit		
Item Model No.	SC-E1		
Supply voltage	12 to 24 V DC ±10 %		
Current consumption	20 mA or less (with all indicators on) (Note 1)		
Number of signals	1 input		
Input	Connectable devices: NPN open-collector transistor output type (Input 1) and DC 2-wire output type (Input 2) sensors (Note 2), switches, and other devices Current supply for input device: 100 mA or less Input impedance: Approx. 17 k Ω (Input 1) or approx. 3.2 k Ω (Input 2)		
Output	NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 1.5 V or less (with sink current of 50 mA)		
Power indicator	Green LED (lights up when the power is ON)		
Input indicator	Green LED (lights up when input is being received by unit)		
Ambient temperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), (If 4 to 7 units are connected in cascade: -10 to +50 °C +14 to +122 °F, if 8 to 16 units are connected in cascade: -10 to +45 °C +14 to +113 °F) Storage: -20 to +70 °C -4 to +158 °F		
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH		
Material	Enclosure: Flame-resistant PBT, Connector: Polyester		
Weight	Net weight: 15 g approx., Gross weight: 40 g approx.		
Accessory	Connector (e-CON): 1		

Notes: 1) Does not include current consumption or input current for connected

- 2) Conditions of connectable DC 2-wire type input device
 - Leak current: 1 mA or less (when the power is OFF), Offset voltage: 3 V or less (when the power is ON)
 - Product whose load current range includes 5 to 8 mA

Connector input extension units

	Connector input extension units		
Туре	For NPN output devices	For PNP output devices	
	1 channel	1 channel	
Item \ Model No.	SC-T1J	SC-T1J-P	
CE marking directive compliance	EMC Directive, RoHS Directive		
Supply voltage	12 to 24 V DC ±10 %		
Current consumption (Note 2)	20 mA or less (when all indicators light up)		
Signal channel No.	1 input		
Connectable device	NPN open-collector, or DC 2-wire output type sensor, or switch etc.	PNP open-collector, or DC 2-wire output type sensor, or switch etc.	
Supply current for units (Note 3)	100 mA or less		
Power indicator	Green LED (Lights up when the power is ON)		
Input indicator	Green LED (Lights up when each channel input is		
Ambient temperature		+14 to +113 °F on or icing allowed), 0 °C –4 to +158 °F	
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH		
Material	Enclosure: Hea	t-resistant ABS	
Net weight	10 g approx.		
Accessory	SL-CP1 (Snap male connector): 1 pc.		

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- 2) The current consumption and input current of the input unit connected are not included.
- 3) Set the maximum current passing through input / output line to 50 mA or less.

SPECIFICATIONS

e-CON connector input extension unit

Designation	e-CON 8-channel connector input extension unit		
Item Model No.	SC-E81		
Supply voltage	12 to 24 V DC ±10 %		
Current consumption	60 mA or less (with all indicators on) (Note 1)		
Number of signals	8 inputs (Note 2)		
Input	Connectable devices: NPN open-collector transistor output type sensors, switches, and other devices Current supply for input devices: 800 mA or less (total for 8 inputs) Input impedance: 17 k Ω approx.		
Output	NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 1.5 V or less (with sink current of 50 mA)		
Power indicator	Green LED (lights up when the power is ON)		
Input indicator	8 green LEDs (light up when input is received from the corresponding channel)		
Ambient temperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), (If 4 to 7 units are connected in cascade: -10 to +50 °C +14 to +122 °F, if 8 to 9 units are connected in cascade: -10 to +45 °C +14 to +113 °F Storage: -20 to +70 °C -4 to +158 °F		
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH		
Material	Enclosure: Polycarbonate, Connector: Polyester		
Weight	Net weight: 40 g approx., Gross weight: 85 g approx.		

Notes: 1) Does not include current consumption or input current for connected input devices.

2) Uses eight channels of signaling, regardless of the number of connected input devices.

Non-line connector

Designation	Non-line connector	
Item Model No.	CN-70	
Applicable unit	Refer to the list of "Applicable unit of non-line connector"	
Supply voltage	Depends on the supply voltage from SC-MIL	
Supply current for units	100 mA or less	
Signal channel No.	1 channel	
Ambient temperature	-10 to +45 °C +14 to +113 °F (No dew condensation or icing allowed) Storage: -20 to +70 °C - 4 to +158 °F	
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH	
Material	Enclosure: ABS	
Weight	Net weight: 4 g approx.	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

2) The non-line connector now can be used with 4-pin types, such as the FX-305 and LS-401, since its production run starting in August 2004.

Designation	e-CON 8-channel connector input extension unit (without an input signal indicator)	
Item Model No.	SC-E82	
Supply voltage	5 to 24 V DC ±10 %	
Current consumption	7 mA or less	
Number of signals	8 inputs (Note 1)	
Input	Connectable devices: NPN/PNP open-collector transistor output type sensors, switches, etc. and commercially available devices and output devices including a DC 2-wire type sensor (Note 2) Current supply for input devices: 800 mA or less (total for 8 inputs)	
Power indicator	Green LED (Lights up when the power is ON)	
Ambient temperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), (If 4 to 7 units are connected in cascade: -10 to +50 °C +14 to +122 °F, if 8 to 9 units are connected in cascade: -10 to +45 °C +14 to +113 °F Storage: -20 to +70 °C -4 to +158 °F	
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH	
Material	Enclosure: Polycarbonate, Connector: Polyester	
Weight	Net weight: 40 g approx., Gross weight: 85 g approx.	

Notes: 1) Uses eight channels of signaling, regardless of the number of connected input devices.

 When using in combination with the SC-GU3 series (p.971~), it cannot use as a commercially available device including a DC 2-wire type sensor or output.

Applicable unit of non-line connector

Applicable unit of non-line connector			
Designation	Model No.	Description	
1-channel input	SC-T1J	For NPN output devices	
extension units	SC-T1J-P	For PNP output devices	
	FX-501/502	For NPN output devices	
	FX-501P/502P	For PNP output devices	
	FX-551	For NPN output devices	
	FX-551P	For PNP output devices	
Divided 6h	FX-301(B/G/H) FX-301-HS	For NPN output devices	
Digital fiber sensors (Note)	FX-301(B/G/H)P FX-301P-HS	For PNP output devices	
	FX-305	For NPN output devices	
	FX-305P	For PNP output devices	
	FX-411(B/G) FX-412(B/G)	For NPN output devices	
	FX-411(B/G)P	For PNP output devices	
Manually set	FX-311(B/G)	For NPN output devices	
fiber sensors	FX-311(B/G)P	For PNP output devices	
Digital fiber sensors for leak detection fiber / liquid	FX-301-F	For NPN output devices	
detection fiber / liquid	FX-301P-F	For PNP output devices	
	LS-501	For NPN output devices	
Digital laser sensors	LS-501P	For PNP output devices	
(Note)	LS-401/403	For NPN output devices	
	LS-401P	For PNP output devices	
Digital pressure sensor	DPS-401/402	For NPN output devices	
Compact inductive proximity sensor	GA-311	For NPN output devices	
Bank selection unit	FX-CH	For NPN input devices	
Dank Selection unit	FX-CH-P	For PNP input devices	
Note: The 2-output type can output the output 1 (OLIT 1) only from SC-MII			

Note: The 2-output type can output the output 1 (OUT 1) only from **SC-MIL**. There is no connection for output 2 (OUT2).

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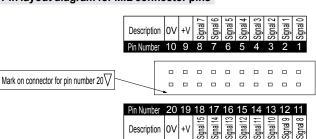
MACHINE VISION SYSTEMS

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I/O CIRCUIT AND WIRING DIAGRAMS

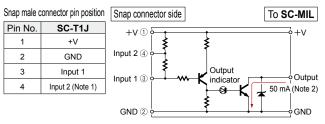
Main unit Separate unit SC-MIL SC-MIL-S

Pin layout diagram for MIL connector pins



- * The MIL connector pin layout is compatible with **SL-BMW** sensor block, which is utilized to simplify wiring and save space.
- +V (pin No.10 and 20) and 0 V (pin No. 9 and 19) are connected inside the block.

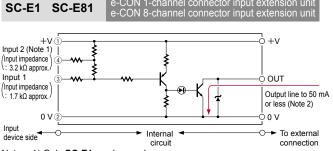
Connector input extension unit For NPN output devices SC-T1J



Notes: 1) For DC 2-wire type input device

Conditions

- Leak current : 1 mA or less (when the power is OFF)
- Offset voltage: 3 V or less (when the power is ON)
- The product of which the load current range contains 5 to 8 mA.
- 2) Residual voltage: 1 V or less (at 50 mA sink current)



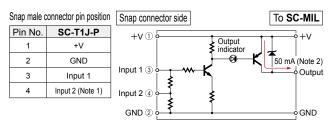
Notes: 1) Only SC-E1 can be used.

For DC 2-wire type input device (24 V DC only)

- Leak current: 1 mA or less (when the power is OFF)
- Offset voltage: 3 V or less (when the power is ON)
- The product of which the load current range contains 5 to 8 mA.
- 2) Residual voltage: 1 V or less (at 50 mA sink current)

SC-T1J-P

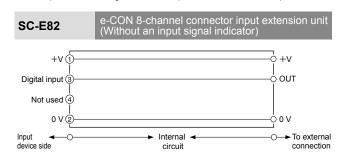
Connector input extension unit For PNP output devices



Notes: 1) For DC 2-wire type input device

Conditions

- · Leak current: 1 mA or less (when the power is OFF)
- Offset voltage: 3 V or less (when the power is ON)
- The product of which the load current range contains 5 to 8 mA.
- 2) Residual voltage: 1 V or less (at 50 mA source current)



Notes: 1) It depends on the power supply from SC-MIL or SC-GU3-0□.

2) When using a DC 2-wire input device, connect a device recommended load to the outside.

PRECAUTIONS FOR PROPER USE

Refer to P.1595 for general precautions.



- · Never use this product in a device for personnel protection.
- In case of using devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

DIMENSIONS (Unit: mm in)

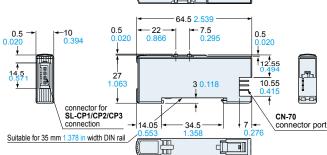
The CAD data can be downloaded from our website.

SC-MIL-S 0.630 Model No. nameplate 4.15 0.163 ---73.8 2.906 38.17 1.503 → MIL connector (20P) **−**8.7 0.343 3.9 → 0.154 15.5 0.610 Connector used for - 34.5 side-by-side configuration Suitable for 35 mm 1.378 in width DIN rail (Convex side)

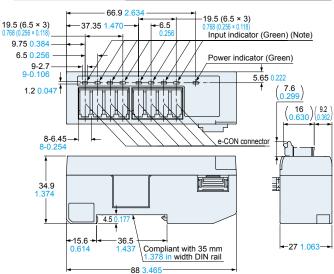
SC-MIL Model No. nameplate MIL connector (20P) (44.7) Connector used for side-by-side configuration 34.5 13.5 3.9 0.154 (Concave side) Suitable for 35 mm

1.378 in width DIN rail, Power supply connector 5 55 0 219-With power supply cover removed

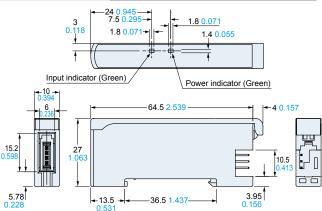
SC-T1J SC-T1J-P Input indicator (Green) Power indicator (Green) 0.5



SC-E81 SC-E82 e-CON 8ch connector input extension unit



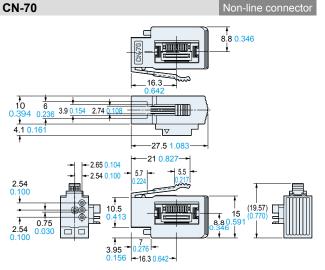
Note: SC-E82 is not equipped with an input indicator.

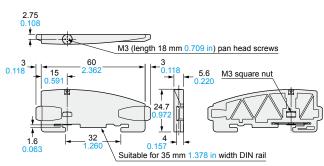


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SC-E1





Material: Polycarbonate

MS-DIN-E

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End plate