LASER SENSORS

PHOTOELECTRIC SENSORS

MICRO PHOTOELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE /

FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

PARTICULAR JSE SENSORS

> SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

> STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

ENERGY MANAGEMENT SOLUTIONS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide Liquid Leak

Liquid Level
Detection
Water
Detection
Color Mark
Detection
Wafer
Detection

Ultrasonic

Small / Slim Object Detection Obstacle

> SQ4 EX-F70/

Safety Liquid Leak Sensor

SQ4 SERIES

Related Information

■ General terms and conditions......F-3

■ General precautions P.1595

■ Selection guideP.865~

■ Korea's S-mark......P.1602









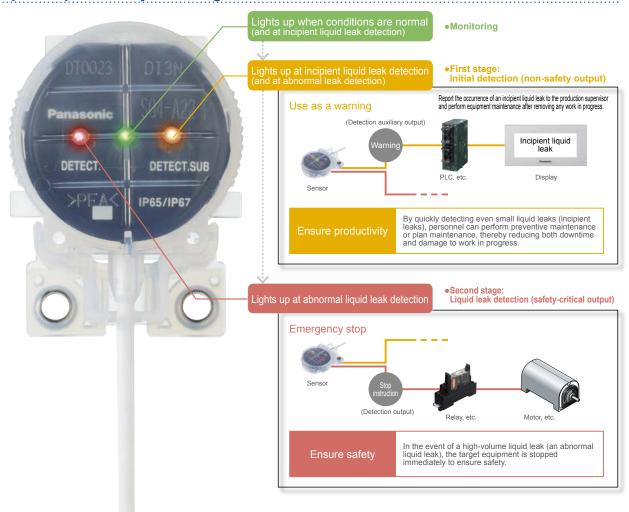
Conforming to **SEMI-S2**



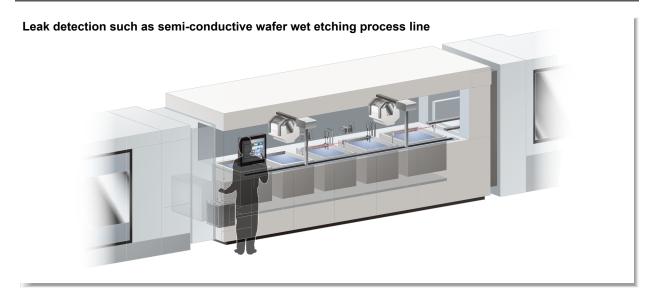
The control category differs depending on the configuration and wiring of the external circuit.

Two-stage detection × Safety certification

Improved productivity! Two-stage detection

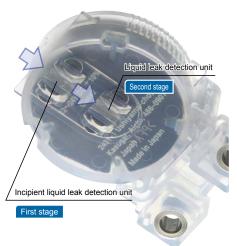


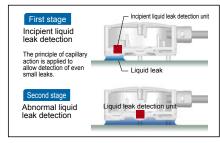
APPLICATIONS

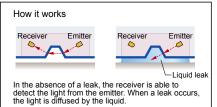


Two-stage detection addresses both incipient liquid leaks (by generating a warning) and abnormal liquid leaks (by initiating an emergency stop).

On the bottom of the sensor are two detection units, one located at the front and one at the center. If a liquid leak occurs in front of the sensor. the front detection unit will detect even a small incipient leak. When the leak increases in volume and reaches the center of the sensor, it will be detected as an abnormal leak. While previous implementations of two-stage liquid leak detection have relied on two separate sensors installed at different heights, the SQ4 delivers the same full-featured detection capability in a single sensor unit.







The SQ4 can also detect human error (improper installation).

In addition to detecting liquid leaks, the SQ4 can detect both human error (such as a failure to install the sensor) and sensor malfunctions. If the sensor itself or the sensor and its mounting bracket have become dislodged, have been improperly installed, or are suffering from a broken cable connection, light from the emitter will not reach the receiver, causing the device to generate the same output as if a liquid leak had occurred.

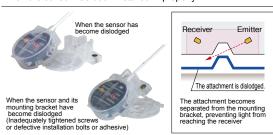
Knurling on the sides of the sensor head makes it easy to grip.



When conditions are normal Sensor light from the emitter is able to reach the receiver



When the sensor has been installed improperly



The SQ4 can also be used alone.

The SQ4 can also be used without a controller, allowing the benefits of two-stage detection to be added to existing equipment by augmenting or replacing existing detection systems.

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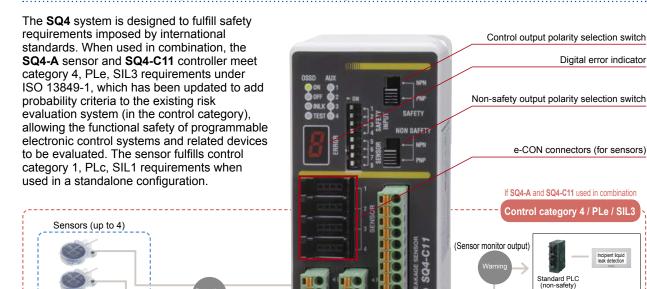
UV CURING SYSTEMS

Selection Guide Liquid Level Detection Water Detection Color Mark Detection Wafer Detection Ultrasonic Small / Slim

Object Detection Obstacle Detection

Acquire safety certification.

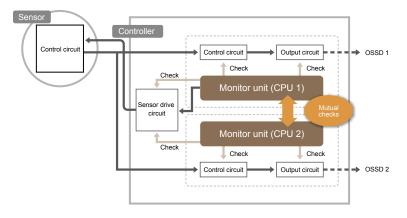
The SQ4 delivers safety performance of the highest caliber.



Dual CPUs deliver an advanced level of safety control.

If sensors used alone

The controller's two independent CPUs mutually check the unit's operating state, and redundant signal processing and output circuits ensure safety. Failure mode and effects analysis (FMEA)* further increases operational safety.



*FMEA comprises a systematic method for analyzing latent failures and defects so that they can be prevented from manifesting themselves.

ISO 13849-1 PLr (Required performance level) Performance level (PL) applied in order to achieve the required risk reduction P2 P1 Star P2 Contribution to risk reduction P1 P2 P1 P2 High S: Severity of injury S1: Slight (normally reversible injury)
S2: Serious (normally irreversible injury or death) F: Frequency and/or exposure to hazard F1: Seldom-to-less-often and/or the exposure time is short F2: Frequent-to-continuous and/or the exposure time is long P: Possibility of avoiding hazard or limiting harm P1: Possible under specific conditions P2: Scarcely possible

Safety relay, etc

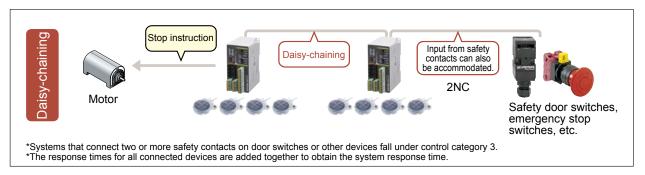
(Control output)

Incipient liquid leak detection



Reduce wiring and lower costs by daisy-chaining controllers and other safety equipment.

The controller's safety input function can be used to connect wiring used to daisy-chain controllers together as well as input from safety contacts (2NC) on emergency stop switches, safety door switches, and other devices. In this way, safety output can be aggregated onto a single line to reduce safety circuit wiring and lower costs.



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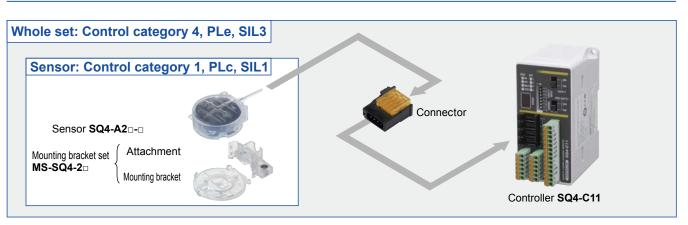
MACHINE VISION SYSTEMS UV CURING SYSTEMS

Selection Guide Liquid Leak Detection Liquid Level Detection

Water Detection
Color Mark Detection
Wafer Detection
Ultrasonic
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Object Detection
Obstacle
Detection

SQ4 EX-F70/ EX-F60

PRODUCT CONFIGURATION



ORDER GUIDE

Sensors

Туре	Appearance	Sensing object (Note 1)	Model No.	Output
For standard liquid	6.00	Water etc.	SQ4-A21-P	PNP open-collector transistor
For sta liquid	Material: Polypropylene	water etc.	SQ4-A21-N	NPN open-collector transistor
For chemical liquid		Sulfuric acid, Hydrochloric acid, Phosphoric acid, Ammonia,	SQ4-A22-P	PNP open-collector transistor
For ch liquid	Material: PFA	Fluorinert™ (Note 2), Galden® (Note 2) or Fluorine etc.	SQ4-A22-N	NPN open-collector transistor

Notes: 1) The agents mentioned above are examples. It may not be detected depending on viscosity the agent. Before using this device, check the detecting liquid and installation condition.

2) Fluorinert is the world wide trademark of 3M. Galden is the registered trademark of Solvay.

Mounting bracket set Make sure to purchase the sensor and controller as a set.

Typo	Appearance				Sanaing abject	Model No.	
Type	Attachment		Mounting bracket		Sensing object	Model No.	
For standard liquid	(3)	Material: Polypropylene		Material: PVC	Water etc.	MS-SQ4-21	
liquid				Material: PFA	Liquids with comparatively high surface tension such as Sulfuric acid, Hydrochloric acid, Phosphoric acid, and Ammonia	MS-SQ4-22	
chemical liquid					Liquids with comparatively low surface tension such as Fluorinert™ (Note), Galden® (Note), and Hydrogen fluoride	MS-SQ4-23	
For c		Material: PFA		Material: PVC	Liquids such as low-concentration hydrogen fluoride	MS-SQ4-24	

 $\label{eq:Note:Pluorinert} \textbf{Note: Fluorinert is the world wide trademark of SM. Galden is the registered trademark of Solvay.}$

Connectors		Make sure to pure	chase the connector when using the controller.
	Designation	Model No.	Description
	Hook-up connector	CN-EP2	For SQ4-A21 -□ (PVC cable) It is used to connect to the controller. Yellow 5 pcs. per set
	(e-CON)	CN-EP3	For SQ4-A22- □ (PFA cable) It is used to connect to the controller. Orange 5 pcs. per set

Controller

Туре	Appearance	Model No.	Description
Safety controller		SQ4-C11	Up to 4 safety liquid leak sensors can be connected. Control Category 4, PLe, SIL3

Hook-up connector

• CN-EP2 • CN-EP3





SPECIFICATION

Sensors

Туре		Туре	For standard liquid	For chemical liquid				
은 PNP output		PNP output	SQ4-A21-P	SQ4-A22-P				
Item	Model.	NPN output	SQ4-A21-N	SQ4-A22-N				
CE marking directive compliance		ctive compliance	Machinery Directive, EMC Directive, RoHS Directive					
Sens	sing object		Water (Standard liquid) (Note 2) Sulfuric acid, Hydrochloric acid, Phosphoric acid, Ammonia, Fluorinert™ (Note 3), Galden® (Note 3), Hydrofluoric acid etc. (N					
Supp	ply voltage		12 to 24 V DC ±10 % Ripple P-P 10 % or less					
Curr	ent consun	nption	30 mA	or less				
Utiliz	zation cate	gory	DC-12,	DC-13				
Detection output (Leakage detection)			<pnp output="" type=""> PNP open-collector transistor • Maximum source current: 50 mA • Applied voltage: Same as the supply voltage (between detection output and +V) • Residual voltage: 2.5 V or less (at 50 mA source current) - NPN output type> NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: Same as the supply voltage (between detection output and 0 V) • Residual voltage: 2 V or less (at 50 mA sink current)</pnp>					
Response time Output operation Detection auxiliary output (Initial detection)		time	10 ms or less					
		eration	ON when normal condition or initial detection, OFF when detection leakage or wrong installation					
			<pnp output="" type=""> PNP open-collector transistor Maximum source current: 50 mA Applied voltage: Same as the supply voltage (between detection auxiliary output and +V) Residual voltage: 2.5 V or less (at 50 mA source current) APPN output type> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: Same as the supply voltage Obetween detection auxiliary output and 0 Residual voltage: 2 V or less (at 50 mA sink current) </pnp>					
	Response	time	50 ms or less					
	Output op	eration	ON when normal condition, OFF when initial detection or accidental leakage					
Prote	ection		IP65 / IP67 (IEC)					
Ambient temperature		rature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed) (Note 4), Storage: -10 to +55 °C +14 to +131 °F					
Ambient humidity		ty	35 to 85 % RH, Storage: 35 to 85 % RH					
Emitting element		nt	Infrared LED (modulated)					
Material			Enclosure: Polypropylene	Enclosure: PFA				
Cabl	le		0.18 mm² 4-core PVC cabtyre cable, 2 m 6.562 ft long 0.1 mm² 4-core PFA cabtyre cable, 2 m 6.562					
Weig	ght		Net weight: 45 g approx., Gross weight: 110 g approx.					

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

2) The agents mentioned above are examples. It may not be detected depending on viscosity the agent. Before using this device, check the detecting liquid and installation condition.

3) Fluorinert is the world wide trademark of 3M. Galden is the registered trademark of Solvay.

4) Liquid being detected should be also kept within the rated ambient temperature range.

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SPECIFICATION

LASER SENSORS Controller

Model No.		SQ4-C11				
CE marking directive compliance		Machinery Directive, EMC Directive, RoHS Directive				
Applicable standards	International standard	ISO 13849-1 (Category 4, PLe), IEC 61508-1 to 7 (SIL3)				
	Japan	JIS B 9705-1 (Category 4), JIS C 0508-1 to 7 (SIL3)				
	Europe (EU) (Note 2)	EN 55011 Class A, EN 61000-6-2, EN 50178, EN ISO 13849-1 (Category 4, PLe), EN 61508-1 to 7 (SIL3)				
	North America (Note 3)	ANSI/UL 508, CAN/CSA C22.2 No.14				
	South Korea	S1-G-1-2009, S2-W-5-2009				
₹	SEMI	Conforming to SEMI-S2-0310a				
Pow	ver voltage	24 V DC ⁺¹⁰ ₋₁₅ % Ripple P-P 10 % or less				
Con	sumption current	200 mA or less				
Control output [OSSD 1 (Y1), OSSD 2 (Y2)]		PNP open-collector transistor / NPN open-collector transistor (switch method) Selecting PNP output> Maximum source current: 200 mA Applied voltage: Same as power voltage (between control output to +V) Residual voltage: 2.5 V or less (at 200 mA source current) PNP open-collector transistor (switch method) Selecting NPN output> Maximum sink current: 200 mA Applied voltage: Same as power voltage (between control output to 0 V) Residual voltage: 2.0 V or less (at 200 mA sink current)				
	Response time	20 ms or less (excluding the response time of the sensor)				
	Operation mode (Output operation)	ON when normal condition or initial detection, OFF when detection leakage or wrong installation				
	Utilization category	DC-12, DC-13				
Sensor monitor output (AUX1, 2, 3, 4, Non-safety output) Response time		PNP open-collector transistor / NPN open-collector transistor (switch method) Selecting PNP output> Maximum source current: 60 mA Applied voltage: Same as power voltage (between sensor monitor output to +V) Residual voltage: 2.5 V or less (at 60 mA source current) PNP open-collector transistor (switch method) Selecting NPN output> Maximum sink current: 60 m A Applied voltage: Same as power voltage (between sensor monitor output to 0 V) Residual voltage: 2.0 V or less (at 60 mA sink current)				
		100 ms or less (excluding the response time of the sensor)				
	Operation mode (Output operation)	ON when normal condition, OFF when initial detection or accidental leakage				
	Utilization category	DC-12, DC-13				
Loc	kout output	OFF for lockout (Rating: Same as sensor monitor output)				
Aux	iliary output	Negative logic output of control output 1/2 (OSSD 1/2) (Rating: Same as sensor monitor output) [Auxiliary output ON when control output 1/2 (OSSD 1/2) is OFF]				
Fun	ctions	Interlock / lockout cancel / Test input / External device monitor / Safety input / Control output polarity selection / Non-safety output polarity selection / Sensor connection number setting				
Protection		IP20 (IEC) (However, it should be in IP54 protection structure of control panel)				
Ambient temperature		-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F				
Ambient humidity		35 to 85 % RH, Storage: 35 to 85 % RH				
PFHD		2.55 × 10 ⁻⁹ (when connecting 4 safety liquid connecting sensors)				
MTTFD		100 years or more				
Material		Main unit case: PC+ABS (alloy)				
Wei	ght	Net weight: 170 g approx., Gross weight: 440 g approx.				
Weight		Net weight: 170 g approx., Gross weight: 440 g approx.				

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

PFHD: Probability of dangerous failure per hour, MTTFD: Mean time to dangerous failure (in years)

2) Regarding EU Machinery Directive, a Notified Body, TÜV SÜD, has certified with the type examination certificate.

3) With regards to the standards in the US, under the US regulation 29 CFR 1910.7, TÜV SÜD America, a Nationally Recognized Testing Laboratory (NRTL) certified by OSHA, has certified with the safety certificate based on UL / ANSI standards.

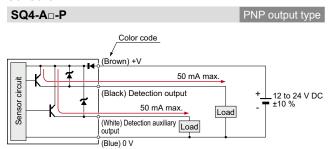
With regards to the standards in Canada, under the safety regulations based on CEC (Canadian Electric Code), TÜV SÜD America, a Certification Body accredited by SCC, has certified with the safety certificate based on CSA standards.

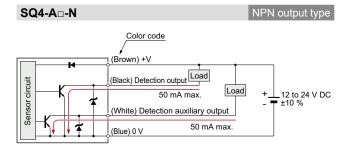
Wafer Detection Ultrasonic Small / Slim Object Detection Obstacle Detection

SQ4 EX-F70/ EX-F60

I/O CIRCUIT AND WIRING DIAGRAMS

Sensors

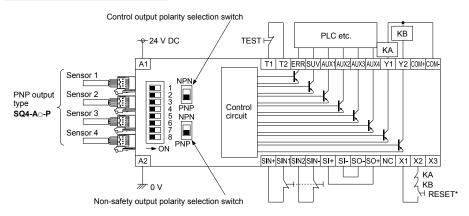




Controller

SQ4-C11 Controller

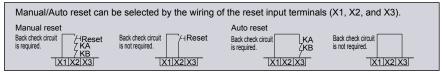
For operation with PNP output



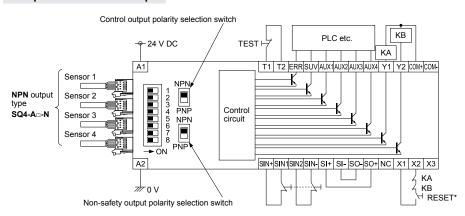
KA, KB: External devices

Forced guide relay, magnet contactor or monitored valve

*RESET



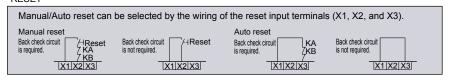
For operation with NPN output



KA, KB: External devices

Forced guide relay, magnet contactor or monitored valve

*RESET



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Refer to p.1595 for general precautions.

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Obstacle Detection

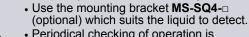
PRECAUTIONS FOR PROPER USE

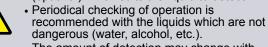
This product is a sensor for detecting leak of fluids.

- · When this product is used with safety devices, construct the system such that the device itself.
- · Before using this device, check whether the device performs properly with the functions and capabilities as per the design specifications.
- · Avoid using this device in an explosive atmosphere because this product does not have an explosive-proof protective construction.

Installation

· There is the detection mount difference by directivity of a liquid leakage. When there are a direction from which a liquid leakage happens, and an inclination, please install the nose-of-cam side (opposite side of a cable) of a sensor towards a top.





- · The amount of detection may change with the conditions of the installation surface.
- Be sure to use the mounting bracket MS-SQ4-□ (optional) when installing this device to avoid human error, etc. Reliable detection cannot be quaranteed when this sensor is used alone.

Maintenance



- Before conduct maintenance, be sure that the system is in safety state.
- When using chemical liquid, use proper protections such as groves, masks, goggles, helmets etc. When using protections, be sure to read manuals of them and use properly.
- · Dispose or reinstall in different environment, flush with DI water.

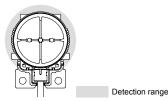
Mounting

 Keep enough space for maintenance when mounting this product.



Leakage detection condition and variation factor

- · Leak detection part of this product properly detects the leakage in the following condition.
 - 1. Detection range: Area except backward of this product (liquid must enter to the detection range)
- 2 Material of installation surface: Hard vinyl chloride or Stainless steel
- 3. Surface condition for installation: Glossy surface (surface roughness: corresponding 0.4 µmRa) and clean surface.
- 4. Installation surface angle: Horizontal



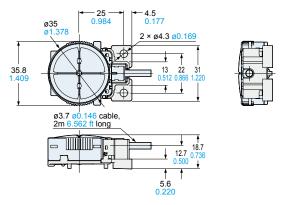
- This product may not detect properly liquid in following element.
- 1 Liquid kind, consistency (surface tension) and air bubble incorporation.
- 2. Material, roughness, angle, dirtiness and liquid absorption of surface of installed surface of sensor.
- 3. Wrong selection of dedicated mounting bracket.
- Check the detecting liquid and the installation condition before use.

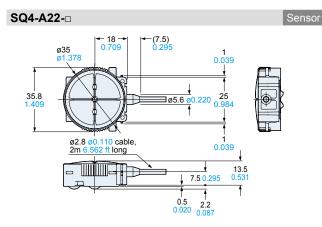
DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

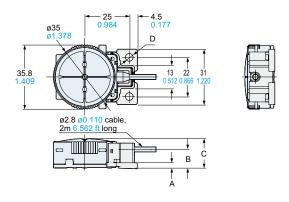
Senso 35.8 0.709 0.039 0.039 0.039 0.039 0.039 0.039 0.039 0.039 0.039 0.039 0.039 0.039 0.039 0.039 0.039 0.039 0.039

Assembly dimensions with mounting bracket for MS-SQ4-21



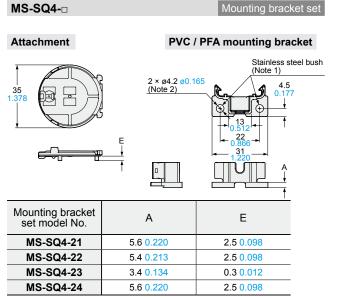


Assembly dimensions with mounting bracket



Mounting bracket set model No.	Α	В	С	D
MS-SQ4-22	5.4 0.213	12.7 0.500	18.7 0.736	2 × ø4.2 ø0.165
MS-SQ4-23	3.4 0.134	10.5 0.413	16.5 0.650	2 × ø4.3 ø0.169
MS-SQ4-24	5.6 0.220	12.7 0.500	18.7 0.736	2 × ø4.3 ø0.169

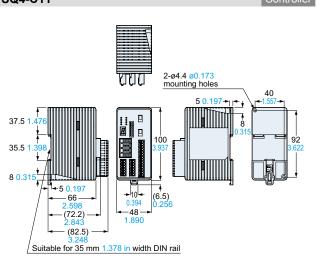
SQ4-C11 Controller



Notes: 1) Drawing above is for PFA mounting bracket.

PVC mounting brackets do not incorporate stainless steel bushes.

 The size of mounting holes of PVC mounting bracket is ø4.3 mm ø0.169 in



FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS SAFETY LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

> PARTICULAR USE SENSORS

SENSOR OPTIONS

WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY MANAGEMENT

FA COMPONENTS

MACHINE VISION SYSTEMS

CURING SYSTEMS

Selection Guide Liquid Leak Detection Liquid Level Detection Water Detection

Wafer Detection Ultrasonic

Small / Slim Object Detection Obstacle Detection

SQ4 EX-F70/ EX-F60