OMRON

Vision System FH-2050- /-5 50- Series

Al-based automated visual inspection

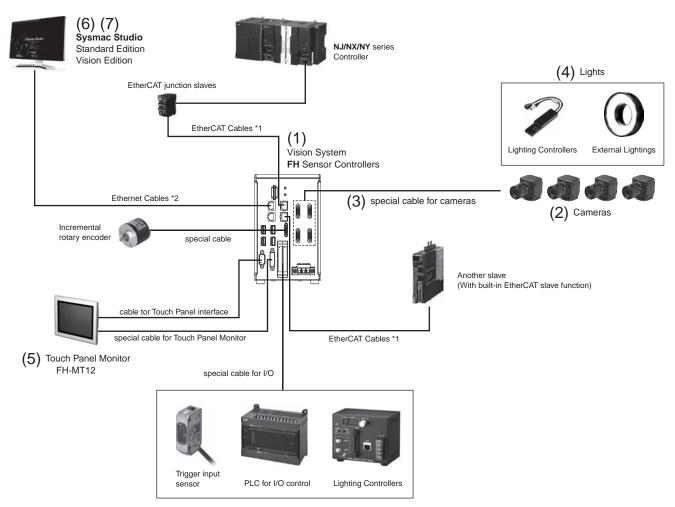
- Al reproduces human sensibility and experience
- Software for flexible automation
- Design interface for quick setup



System configuration

EtherCAT connections for FH series

Example of the FH Sensor Controllers (4-camera type)



*1. To use STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT and RJ45 connector.

*2. To use STP (shielded twisted-pair) cable of category 5 or higher for Ethernet and RJ45 connector.

(1) Controllers



Select a controller based on the required processing speed and network.

	Series	CPU	Performance	Memory	No. of connectable cameras	Fieldbus
High-speed, Large-capacity Controller	FH-5550 Series	Intel [®] Core™ i7 processor 4 cores	****	RAM 32 GB, ROM 64 GB	8 max.	PROFINET, EtherNet/IP®, EtherCAT
High-speed Controller	FH-5050 Series	Intel [®] Core™ i7 processor 4 cores	****	RAM 8 GB, ROM 32 GB	8 max.	PROFINET, EtherNet/IP [®] , EtherCAT
Standard Controller	FH-2050 Series	Intel® Celeron® processor 2 cores	***	RAM 8 GB, ROM 32 GB	8 max.	PROFINET, EtherNet/IP®, EtherCAT
					*:	The more stars, the higher the performance.

Optional product (sold separately) Model

Scratch Detect AI Software Installer* FH-UMAI1

* This product can be installed on the FH-5D50-series Controller (version 6.40 or later).

(2) Cameras



Choose the right camera to suit your required number of pixels. Easy-to-use cameras with built-in light are also available.

No. of pixels	High-speed camera	Standard camera	Rolling shutter camera	Camera with built-in light
20.4 Mpix*			FH-S□21R	
12 Mpix	FH-S X12			
5 Mpix	FH-S X05	FZ-S⊡5M3	FH-S□05R	
4 Mpix	FH-S□04			
3.2 Mpix	FH-S X03			
2 Mpix	FH-SD02	FZ-S□2M		
1.6 Mpix	FH-S X01			
0.4 Mpix/0.3 Mpix	FH-S□X	FZ-S□		FZ-SQ

 * 20.4 Mpix Cameras can be used with the FH-5050/2050-series High-speed, Large-capacity Controllers.

(4) Lights

Omron offers a complete line-up of lights required for image processing. The use of the camera-mount lighting controller allows you to control lighting conditions from the FH Controller, making system configuration simple.

External lighting controller

Description	LED	High-brightness LED
Camera-mount Lighting Controller	FLV-TCC	FL-TCC
Bar Light	FLV-BR	FL-BR
Direct Ring Light	FLV-DR	FL-DR
Low Angle Ring Light	FLV-DL	
Coaxial Light	FLV-CL	
Shadowless Light	FLV-FR/FP/FS/FQ	
Spot Light	FLV-EP	
Direct Back/Edge Type Light	FLV-DB/FB	
Dome Light	FLV-DD	
Photometric Stereo Light *		FL-PS

* The FL-TCC Camera-mount Lighting Controller cannot be used. Use the FL-TCC1PS Lighting Controller for Photometric Stereo Light.

Built-in lighting controller

Description	Model
MDMC Light	FL-MD

Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

(5) Touch panel monitor



The touch panel monitor is optimized for the operation of the FH Series.

Description	Model
Touch Panel Monitor 12.1 inches	FH-MT12
DVI-Analog Conversion Cable for Touch Panel Monitor	FH-VMDA
USB Cable for Touch Panel Monitor	FH-VUAB

* RS-232C cables for long-distance connections are also available. Refer to Ordering Information for details.

(3) Camera cables



The cable line-up includes bend-resistant cables and right-angle cables. Use the FZ-VSJ Cable Extension Unit for cable extensions.

Description	Model
Camera Cable	FZ-VS
Bend-resistant Camera Cable	FZ-VSB3
Super-bend-resistant Camera Cable	FZ-VSBX
Right-angle Camera Cable	FZ-VSL
Bend-resistant Right-angle Camera Cable	FZ-VSLB3
Cable Extension Unit	FZ-VSJ

(6) Sysmac Studio

The development environment for the Sysmac platform allows you to configure and simulate the FH Series on your PC.

Description	Model		
DVD for installation	SYSMAC-SE200D		
Software license (Vision Edition)	SYSMAC-VE001L		



(7) Application producer

This development environment enables you to customize FH functions. It includes sample codes and wizards that will help you develop your own interfaces and processing items.

Description	Model
DVD for installation	FH-AP1
Software license	FH-AP1L

Ordering Information

FH Series Sensor Controllers

	ltem		Al fu	nction	No. of cameras	Output	Model
			Al Scratch Detect Filter *	AI FineMatching			
	High speed				2	NPN/PNP	FH-5550
	High-speed, Large-capacity	Intel [®] Core [™] i7 processor 4 cores	Available Available	Available	4	NPN/PNP	FH-5550-10
	Controller			8	NPN/PNP	FH-5550-20	
	High-speed Controller	Intel [®] Core™ i7 processor 4 cores		Available	2	NPN/PNP	FH-5050
					4	NPN/PNP	FH-5050-10
					8	NPN/PNP	FH-5050-20
	Standard Controller		Not available	Available	2	NPN/PNP	FH-2050
		Intel [®] Celeron [®] processor 2 cores			4	NPN/PNP	FH-2050-10
					8	NPN/PNP	FH-2050-20

* Optional FH-UMAI1 Scratch Detect AI Software Installer is required.

Optional Products (Sold Separately)

Item	Model
Scratch Detect AI Software Installer *	FH-UMAI1

* This product can be installed on the FH-5□50-series Controller (version 6.40 or later).

Cameras

	Item	Lens mount	Descriptions	Color / Monochrome	Image Acquisition Time *1	Model
	Digital CMOS Cameras	C mount	20.4 million pixels (Supported controller:	Color	42.6 ms *3	FH-SC21R
	(Lens required)			Monochrome		FH-SM21R
			12 million nivele *2	Color	24.9 ms *3	FH-SCX12
T			12 million pixels *2	Monochrome	24.9 115 5	FH-SMX12
Come			5 million pixels	Color	40.0 +0	FH-SCX05
•			5 million pixels	Monochrome	10.3 ms *3	FH-SMX05
	High-speed Digital CMOS Cameras	C mount	2.0 million nivele	Color	6 6 ma *2	FH-SCX03
	(Lens required)	C mount	3.2 million pixels	Monochrome	6.6 ms *3	FH-SMX03
			4.C. million missele	Color	0.5	FH-SCX01
5 7 0			1.6 million pixels	Monochrome	6.5 ms	FH-SMX01
OUR				Color	- 1.9ms	FH-SCX
•		0.4 mill	0.4 million pixels	Monochrome		FH-SMX
	High-speed Digital	M42 mount 12 million pixels *2	Color		FH-SC12	
C.Z.	CMOS Cameras (Lens required)		12 million pixels *2	Monochrome	25.7 ms *3	FH-SM12
			4 million pixels	Color	- 8.5 ms *3	FH-SC04
				Monochrome		FH-SM04
	High-speed Digital		2 million pixels	Color	- 4.6 ms *3	FH-SC02
	CMOS Cameras (Lens required)	C mount		Monochrome		FH-SM02
				Color	- 3.3 ms	FH-SC
A			0.3 million pixels	Monochrome		FH-SM
			C million minute	Color	- 71.7ms -	FH-SC05R
	Digital CMOS Cameras		5 million pixels	Monochrome		FH-SM05R
	(Lens required)	C mount		Color		FZ-SC5M3
CH2-			5 million pixels	Monochrome	38.2 ms	FZ-S5M3
			2 million pixels	Color	- 33.3 ms	FZ-SC2M
271) S	Digital CCD Cameras			Monochrome		FZ-S2M
	(Lens required)	C mount	0.3 million pixels	Color	12.5 ms	FZ-SC
July E				Monochrome		FZ-S

	Item	Lens mount	Descriptions	Color / Monochrome	Image Acquisition Time *1	Model
			300,000-pixel flat type	Color	12.5 ms	FZ-SFC
Contract of	Small Digital CCD Cameras	Lenses for small		Monochrome	12.5 ms	FZ-SF
	(Lens required)	camera required	200,000 aired and the	Color	12.5 ms	FZ-SPC
		300,000-pixel pen type	Monochrome	12.5 ms	FZ-SP	
-	Intelligent - Compact Digital CMOS Camera		Narrow view	Color		FZ-SQ010F
			Standard view	Color		FZ-SQ050F
e		Built-in lens	Wide View (long-distance)	Color	16.7 ms	FZ-SQ100F
		Wide View (short-distance)	Color		FZ-SQ100N	

*1 The image acquisition time does not include the image conversion processing time of the sensor controller. The camera image input time varies depending on the sensor controller model, number of cameras, and camera settings. Check before you use the camera.
*2 Up to four cameras of this model can be connected to one controller. Up to eight cameras including other models can be connected to an FH-5550-20, 5050-20 or 2050-20.
*2 Ensure anter in birth another when the camera is connected using two compares cables. For other conditions, refer to the table of the part of the sentence.

*3 Frame rate in high speed mode when the camera is connected using two camera cables. For other conditions, refer to the table on the next page.

Model			FH- SM02	FH- SC02	FH- SM04	FH- SC04	FH- SM12	FH- SC12	FH- SMX	FH- SCX	FH- SMX01	FH- SCX01	FH- SMX03	FH- SCX03	FH- SMX05	FH- SCX05	FH- SMX12	FH- SCX12	FH- SM21R	FH- SC21R
	2Cables *5	High Speed Mode *6	4.6	ms	8.5	ms	25.7	' ms		-		-	6.6	ms	10.3	3 ms	24.9) ms	42.6	3 ms
Image Acquisition		Standard Mode	9.7	ms	17.9) ms	51.3	ms		-	-	-	14.1	ms	22.1	ms	53.5	i ms	90.1	l ms
Time *4	1 Cables	High Speed Mode *6	9.2	ms	17.0) ms	51.3	ms	1.9	ms	6.5	ms	13.2	ms	20.6	3 ms	50.0) ms	83.3	3 ms
		Standard Mode	19.3	3 ms	35.8	8 ms	102.0) ms	3.8	ms	14.7	′ ms	28.2	ms	44.1	ms	106.4	4 ms	175.	4 ms

*4 The image acquisition time does not include the image conversion processing time of the sensor controller.
*5 Two Camera ports of the controller are used per one camera.
*6 Up to 5 m Camera Cable length.

Camera Cables

Item	Descriptions	Model *3
$\hat{\mathbf{Q}}$	Camera Cable Cable length: 2 m, 3 m, 5 m, or 10 m *2	FZ-VS3 ⊟M
, Ó	Bend resistant Camera Cable Cable length: 2 m, 3 m, 5 m, or 10 m *2	FZ-VSB3 □M
Q`	Super Bend resistant Camera Cable Cable length: 5 m or 10 m	FZ-VSBX □M
· •	Right-angle Camera Cable *1 Cable length: 2 m, 3 m, 5 m, or 10 m *2	FZ-VSL3 □M
Q,	Bend resistant Right-angle Camera Cable *1 Cable length: 2 m, 3 m, 5 m, or 10 m *2	FZ-VSLB3 □M
, Ó	Long-distance Camera Cable Cable length: 15 m *2	FZ-VS4 15M
Q	Long-distance Right-angle Camera Cable *1 Cable length: 15 m *2	FZ-VSL4 15M
*	Cable Extension Unit Up to two Extension Units and three Cables can be connected. (Maximum cable length: 45 m *2)	FZ-VSJ

*1 *2

This Cable has an L-shaped connector on the Camera end. The maximum cable length depends on the camera being connected, and the model and length of the cable being used. For further information, refer to the *Cameras / Cables Connection Table and Maximum Extension Length Using Cable Extension Units FZ-VSJ* table. When a High-speed Digital CMOS Camera FH-S02/-S04/-S12/-SX03/-SX03/-SX12/-S21R is used in the high speed mode of transmission speed, two camera cables are required.

*3 Insert the cables length into \Box in the model number as follows. 2 m = 2, 3 m = 3, 5 m = 5, 10 m = 10

Cameras / Cables Connection Table

					High-sp	eed Digital CMOS	cameras		
	Model		300,000-pixel	2 millio	n-pixel	4 millio	n-pixel	12 milli	on-pixel
Camera Cables		Cable	FH-SM/SC	FH-SM0	2/SC02	FH-SM0	04/SC04	FH-SM1	12/SC12
		length	-	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select
	FZ-VS3 FZ-VSL3	2 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Camera Cables		3 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Right-angle camera cables		5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
		10 m	Yes	No	Yes	No	Yes	No	Yes
Bend resistant	FZ-VSB3 FZ-VSLB3	2 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
camera cables Bend resistant		3 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Right-angle		5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Camera Cable		10 m	Yes	No	Yes	No	Yes	No	Yes
Super Bend resistant	FZ-VSBX	5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Camera Cable	FZ-V3DA	10 m	Yes	No	Yes	No	Yes	No	Yes
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	Yes	No	Yes	No	Yes	No	Yes

			High-speed Digital CMOS cameras										
			400,00	0-pixel	1.6 milli	on-pixel	3.2 milli	on-pixel	5 millio	on-pixel	12 millio	on-pixel	
Osmann Oskias	Model	Cable	FH-SMX/SCX		FH-SMX01/SCX01		FH-SMX03/SCX03		FH-SMX05/SCX05		FH-SMX1	2/SCX12	
Camera Cables		Model	length	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select
		2 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Camera Cables Right-angle	FZ-VS3 FZ-VSL3	3 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
camera cables		5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
		10 m	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	
Bend resistant	FZ-VSB3 FZ-VSLB3	2 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
camera cables Bend resistant		3 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Right-angle		5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Camera Cable		10 m	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	
Super Bend resistant	FZ-VSBX	5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	
Camera Cable	FZ-V3DA	10 m	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	

				Digital CM	OS Camera		Digital CC	D cameras
			5 million-pixel	20.4 mill	ion-pixel	5 million-pixel	300,000-pixel	2 million-pixel
Camera Cables	Model	Cable length	FH-SM05R/ SC05R	FH-SM21	R/SC21R	FZ-S5M3/ SC5M3	FZ-S/SC	FZ-S2M/SC2M
			-	High speed mode of transmission speed select	Standard mode of transmission speed select	-	-	-
	FZ-VS3 FZ-VSL3	2 m	Yes	Yes	Yes	Yes	Yes	Yes
Camera Cables		3 m	Yes	Yes	Yes	Yes	Yes	Yes
Right-angle camera cables		5 m	Yes	Yes	Yes	Yes	Yes	Yes
		10 m	Yes	No	Yes	No	Yes	Yes
Bend resistant	FZ-VSB3 FZ-VSLB3	2 m	Yes	Yes	Yes	Yes	Yes	Yes
camera cables Bend resistant		3 m	Yes	Yes	Yes	Yes	Yes	Yes
Right-angle		5 m	Yes	Yes	Yes	Yes	Yes	Yes
Camera Cable		10 m	Yes	No	Yes	No	Yes	Yes
Super Bend		5 m	Yes	Yes	Yes	Yes	Yes	Yes
resistant Camera Cable	FZ-VSBX	10 m	Yes	No	Yes	No	Yes	Yes
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	Yes	No	Yes	No	Yes	Yes

Camera Cables	Model	Cable	Small digital CCD cameras Pen type / flat type	Intelligent Compact Digital CMOS Camera
Camera Cables	Woder	length	FZ-SF/SFC FZ-SP/SPC	FZ-SQ□
	FZ-VS3 FZ-VSL3	2 m	Yes	Yes
Camera Cables		3 m	Yes	Yes
Right-angle camera cables		5 m	Yes	Yes
		10 m	Yes	Yes
Bend resistant	FZ-VSB3 FZ-VSLB3	2 m	Yes	Yes
camera cables Bend resistant		3 m	Yes	Yes
Right-angle		5 m	Yes	Yes
Camera Čable		10 m	Yes	Yes
Super Bend	FZ-VSBX	5 m	Yes	Yes
Camera Cable	F2-V3DA	10 m	Yes	Yes
_ong-distance camera cable _ong-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	Yes	Yes

Maximum Extension Length Using Cable Extension Units FZ-VSJ

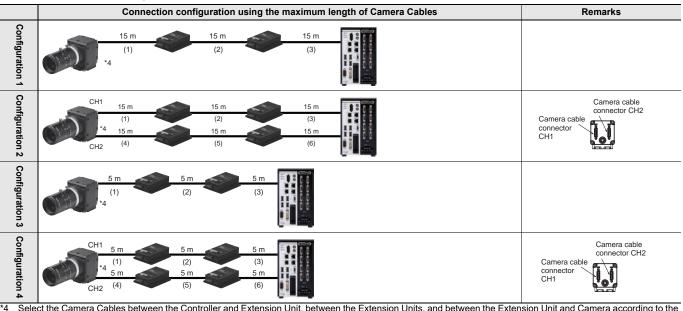
		Transmissisr	No. of CH used	Maximum cable length	Max. number of	Using Cabl	e Extension Units FZ-VSJ
ltem	Model	Transmission speed (*1)	for connection (*2)	using 1 Camera Cable (*1)	connectable Extension Units	Max.cable length	Connection configuration
	FH-SM/SC			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: $15 \text{ m} \times 3$ Extension Unit: 2
	FH-SMX/SCX	Standard		15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2
	FH-SMX01/SCX01	High speed		5 m (Using FZ-VS⊡/VSL⊡)	2	15 m	[Configuration 3] Camera cable: 5 m × 3 Extension Unit: 2
High-speed Digital CMOS Cameras		Standard	1	15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: $15 \text{ m} \times 3$ Extension Unit: 2
	FH-SM02/SC02 FH-SM04/SC04 FH-SM12/SC12	Stanuaru	2	15 m (Using FZ-VS4/VSL4)	4 (*3)	45 m	[Configuration 2] Camera cable: 15 m × 6 Extension Unit: 4
	FH-SMX03/SCX03 FH-SMX05/SCX05 FH-SMX12/SCX12	High speed	1	5 m (Using FZ-VS⊡/VSL⊡)	2	15 m	[Configuration 3] Camera cable: $5 \text{ m} \times 3$ Extension Unit: 2
		riigii speed	2	5 m (Using FZ-VS⊡/VSL⊡)	4 (*3)	15 m	[Configuration 4] Camera cable: 5 m × 6 Extension Unit: 4
		Standard	1	15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2
	FH-SM21R/SC21R	Clandard	2	15 m (Using FZ-VS4/VSL4)	4 (*3)	45 m	[Configuration 2] Camera cable: 15 m × 6 Extension Unit: 4
Digital CMOS		High speed	1	5 m (Using FZ-VS⊡/VSL⊡)	2	15 m	[Configuration 3] Camera cable: 5 m × 3 Extension Unit: 2
Cameras			2	5 m (Using FZ-VS⊡/VSL⊡)	4 (*3)	15 m	[Configuration 4] Camera cable: 5 m × 6 Extension Unit: 4
	FH-SM05R/SC05R			15 m (Using FZ-VS⊡/VSL⊡)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2
	FZ-S5M3/SC5M3			5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m × 3 Extension Unit: 2
Digital CCD Cameras	FZ-S/SC FZ-S2M/SC2M			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2
Small Digital CCD Cameras Flat type/ Pen type	FZ-SF/SFC FZ-SP/SPC			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2
Intelligent Compact Digital CMOS Camera	FZ-SQ			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m × 3 Extension Unit: 2

*1 The FH-S□□□ enables switching between standard and high speed modes. In high speed mode, images can be transferred approximately two times faster than in standard mode, but the connectable cable length will be shorter.

*2 The FH-S has two channels to connect Camera Cables. Connection to two channels makes image transfer two times faster than connection to one channel: high speed mode using two channels can transfer approximately four times as many images as standard mode using one channel.

*3 Each channel can be used to connect up to two Cable Extension Units: up to four extension units, two channels x two units, can be connected by using two channels.

Connection Configuration



Select the Camera Cables between the Controller and Extension Unit, between the Extension Units, and between the Extension Unit and Camera according to the connected Camera. Different types or lengths of Camera Cables can be used for (1), (2), and (3) as well as for (4), (5), and (6). However, the type and length of Camera Cable (1) must be the same as those of Camera Cable (4), (2) must be the same as (5), and (3) must be the same as (6).

Monitor

Item	Descriptions	Model
	Touch Panel Monitor 12.1 inches For FH Sensor Controllers *	FH-MT12
	LCD Monitor 8.4 inches	FZ-M08

* FH Series Sensor Controllers version 5.32 or higher is required.

Monitor Cables

Item	Descriptions	Model
40	DVI-Analog Conversion Cable for Touch Panel Monitor/LCD Monitor Cable length: 2 m, 5 m or 10 m	FH-VMDA □M *1
#* Q	RS-232C Cable for Touch Panel Monitor Cable length: 2 m, 5 m or 10 m	XW2Z-□□□PP-1 *2
Ņ,	USB Cable for Touch Panel Monitor Cable length: 2 m or 5 m	FH-VUAB 🗆 M*1

*1 Insert the cables length into \Box in the model number as follows. 2 m = 2, 5 m = 5, 10 m = 10

*2 Insert the cables length into $\Box \Box \Box$ in the model number as follows. 2 m = 200, 5 m = 500, 10 m = 010.

A video signal cable and an operation signal cable are required to connect the Touch Panel Monitor.

Signal	Cable	2 m	5 m	10 m
Video signal	DVI-Analog Conversion Cable	Yes	Yes	Yes
Touch panel operation	USB Cable	Yes	Yes	No
signal	RS-232C Cable	Yes	Yes	Yes

Parallel I/O Cables/Encoder Cable

Item	Descriptions	Model
2	Parallel I/O Cable *1 Cable length: 2m, 5m or 15m	XW2Z-S013- □*2
	Parallel I/O Cable for Connector-terminal Conversion Unit *1 Cable length: 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m Connector-Terminal Block Conversion Units can be connected (Terminal Blocks Recommended Products: OMRON XW2K-34G-T)	XW2Z-□□□EE *3
	Ultra-Compact Interface Wiring System (General-Purpose)	XW2K-34G-T *4
<i>\</i> ?	Encoder Cable for line-driver Cable length: 1.5 m	FH-VR 1.5M

2 Cables are required for all I/O signals.

*1 *2 *3 *4

Insert the cables length into \square in the model number as follows. 2 m = 2, 5 m = 5, 15 m = 15 Insert the cables length into $\square\square$ in the model number as follows. 0.5 m = 050, 1 m = 100, 1.5 m = 150, 2 m = 200, 3 m = 300, 5 m = 500 Refer to the XW2K Series Datasheet (Cat. No. G152) for details.

Parallel Converter Cable

When you change to connect the F series, FZ5 series, or FZ5-L series to FH series Sensor Controller, you can convert by using the appropriate parallel converter cable of FH-VPX series under the usable condition.

ltem	Арр	blicable Model	Usable Condition	Model	
	FZ series		 Do not use RESET signal. * Use with COMIN and COMUT are same power source. 	FH-VPX-FZ	
$\overline{\mathcal{Q}}$	FZ□-L35x series		• Do not use RESET signal. *	FH-VPX-FZL	
	F160 series	F160-C10	 Do not use RESET signal. * Use with COMIN and COMOUT are same power source. Do not use DI5 and DI6. 	FH-VPX-F160	
	F210 series	F210-C10	Do not use RESET signal. *		
/)	1 2 10 50105	F210-C10-ETN	 Use with COMIN and COMOUT are same power source. 	FH-VPX-F210	
F500 series		F500-C10	Do not use DI8 and DI9.		

* Even if RESET signal cannot be use by conversion, conversion is possible to convert satisfying other usable condition. **Note:** Cannot be used for the F160-C10CP/-C10CF.

Recommended EtherCAT and EtherNet/IP Communications Cables

Use Straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT. Use Straight or cross STP (shielded twisted-pair) cable of category 5 or higher for EtherNet/IP. Cable with Connectors

Item	Appearance	Recommended manufacturer	Cable length (m)	Model								
			0.3	XS6W-6LSZH8SS30CM-Y								
Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS6W-6LSZH8SS50CM-Y								
Standard RJ45 plugs type *1 Wire Gauge and Number of Pairs: AWG26, 4-pair Cable		OMRON	1	XS6W-6LSZH8SS100CM-Y								
Cable Sheath material: LSZH *2		OWRON	2	XS6W-6LSZH8SS200CM-Y								
Cable color: Yellow *3			3	XS6W-6LSZH8SS300CM-Y								
			5	XS6W-6LSZH8SS500CM-Y								
			0.3	XS5W-T421-AMD-K								
Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS5W-T421-BMD-K								
Rugged RJ45 plugs type *1	*0	*0	*0	*0	*0	*0	*0	*0	OMRON		1	XS5W-T421-CMD-K
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable											OMRON 2	2
Cable color: Light blue			5	XS5W-T421-GMD-K								
			2 5 10 0.5	XS5W-T421-JMD-K								
			0.5	XS5W-T421-BM2-SS								
Cable with Connectors on Both Ends (M12 Straight/M12 Straight)		OMRON	1	XS5W-T421-CM2-SS								
Shield Strengthening Connector cable *4	100		2	XS5W-T421-DM2-SS								
M12/Smartclick Connectors			3	XS5W-T421-EM2-SS								
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			5	XS5W-T421-GM2-SS								
			10	XS5W-T421-JM2-SS								
			0.5	XS5W-T421-BMC-SS								
Cable with Connectors on Both Ends (M12 Straight/RJ45) Shield Strengthening Connector cable *4			1	XS5W-T421-CMC-SS								
M12/Smartclick Connectors	2.5	OMPON	2	XS5W-T421-DMC-SS								
Rugged RJ45 plugs type	-0	OMRON	3	XS5W-T421-EMC-SS								
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			5	XS5W-T421-GMC-SS								
			10	XS5W-T421-JMC-SS								

*1 Cables with standard RJ45 plugs are available in the following lengths: 0.2 m, 0.3 m, 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m, 7.5 m, 10 m, 15 m, 20 m. Cables with rugged RJ45 plugs are available in the following lengths: 0.3 m, 0.5 m, 1 m, 2 m, 3 m, 5 m, 10 m, 15 m. For details, refer to the Industrial Ethernet Connectors Catalog (Cat. No. G019).

*2 The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PÚR cables for out-of-cabinet use. Although the LSZH cable is single shielded, its communications and noise characteristics meet the standards.

*3 Cables colors are available in yellow, green, and blue.

*4 For details, contact your OMRON representative.

Cables / Connectors

lt	em	Recommended manufacturer	Model
Products for EtherCAT or EtherNet/IP	Cable	Hitachi Metals, Ltd.	NETSTAR-C5E SAB 0.5 x 4P CP *1
(1000BASE-T/100BASE-TX) Wire gauge and number of pairs:	Cable	Kuramo Electric Co.	KETH-SB *1
AWG24, 4-pair cable	RJ45 Connector	Panduit Corporation	MPS588-C *1
	Cable	Kuramo Electric Co.	KETH-PSB-OMR *2
Products for EtherCAT or EtherNet/IP (100BASE-TX/10BASE-T)	Cable	JMACS Japan Co., Ltd.	PNET/B *2
Wire gauge and number of pairs: AWG22, 2-pair cable	RJ45 Assembly Connector	OMRON	XS6G-T421-1 *2

*1 We recommend you to use the above Cable and RJ45 Connector together.

*2 We recommend you to use the above Cable and RJ45 Assembly Connector together.

Automation Software Sysmac Studio Please purchase a DVD and licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. The license does not include the DVD.

ltem	Specifications		Model	
item	Specifications	Number of licenses	Media	wodei
	The Sysmac Studio is the software that provides an integrated envi- ronment for setting, programming, debugging and maintenance of	(Media only)	Sysmac Studio (32bit) DVD *2	SYSMAC-SE200D
	machine automation controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCat Slave, and the HMI.	(Media only)	Sysmac Studio (64bit) DVD *2	SYSMAC-SE200D-64
Sysmac Studio Standard Edition	Sysmac Studio runs on the following OS. *1 Windows 7 (32-bit/64-bit version) / Windows 8.1 (32-bit/64-bit version) / Windows 10 (32-bit/64-bit version) / Windows 11 (64-bit version) This software provides functions of the Vision Edition. Refer to OMRON website for details such as supported models and	1 license	-	SYSMAC-SE201L
Ver.1.		3 license	-	SYSMAC-SE203L
		10 license	_	SYSMAC-SE210L
		30 license	_	SYSMAC-SE230L
	functions.	50 license	_	SYSMAC-SE250L
Sysmac Studio Vision Edition Ver.1.□□ *3 *4	Sysmac Studio Vision Edition is a limited license that provides se- lected functions required for Vision Sensor FH-series/ Smart Camera FHV7-series/FQ-M-series settings.	1 license	_	SYSMAC-VE001L
Sysmac Studio Robot Additional Option *4	Sysmac Studio Robot Additional Option is a license to enable the Vi- sion & Robot integrated simulation.	1 license	_	SYSMAC-RA401L

Note: Site licenses are available for users who will run Sysmac Studio on multiple computers. Ask your OMRON sales representative for details.

*1 *2 *3 *4

Model "SYSMAC-SE200D-64" runs on Windows 10 (64bit) or higher. The same media is used for both the Standard Edition and the Vision Edition. With the Vision Edition, you can use only the setup functions for FH-series/FQ-M-series Vision Sensors. This product is a license only. You need the Sysmac Studio Standard Edition DVD media to install it.

Development Environment

Please purchase a CD-ROM and licenses the first time you purchase the Application Producer. CD-ROMs and licenses are available individually. The license does not include the CD-ROM.

Product	Specifications	Number of Model Standards licenses	Media	Model
	Software components that provide a development environment to further customize the standard controller features of the FH Series. System requirements: CPU: Intel Pentium Processor (SSE2 or higher) OS: Windows 7 Professional (32/64bit) or Enterprise(32/64bit) or Ultimate (32/64bit), Windows 8 Pro (32/64bit) or Enterprise (32/64bit),	— (Media only)	CD-ROM	FH-AP1
Application Producer	Windows 8.1 Pro (32/64bit) or Enterprise (32/64bit), Windows 10 Pro (32/64bit) or Enterprise (32/64bit), Windows 11 Pro (64bit) or Enterprise (64bit) .NET Framework: .NET Framework 3.5 SP1 or higher Memory: At least 2 GB RAM Available disk space: At least 2 GB Browser: Microsoft® Internet Explorer 6.0 or later Display: XGA (1024 × 768), True Color (32-bit) or higher Optical drive: CD/DVD drive The following software is required to customize the software: Microsoft® Visual Studio® 2018 Professional or Microsoft® Visual Studio® 2012 Professional	1 license	_	FH-AP1L

ltem			Descriptions		Model		
		2 GB					
H	USB Memory		16 GB		FZ-MEM16G		
100	SD Card		2 GB		HMC-SD292		
44C8 48	SD Card		4 GB		HMC-SD492		
	Display/USB Switcher		FZ-DU				
-	Driverless wired mouse	Mouse Recommended Products Driverless wired mouse (A mouse that requires the mouse driver to be installed is not supported.)					
	EtherCAT junction slaves	3 port	Power supply voltage: 20.4 to 28.8 VDC	Current consumption: 0.08 A	GX-JC03		
1000		6 port	(24 VDC -15 to 20%)	Current consumption: 0.17 A	GX-JC06		
cer.	Industrial Switching Hubs for EtherNet/IP and Ether- net						
-	Calibration Plate	I			FZD-CAL		
		External Lights *1		LED	FLV Series		
	Extornal Lighta *1			High-brightness LED	FL-BR/DR Serie		
	External Lights			Photometric Stereo Light	FL-PS Series		
			Built-in lighting controller	MDMC Light	FL-MD Series		
				Mounting Bracket	FQ-XL		
	For Intelligent Compact Dig	For Intelligent Compact Digital CMOS Camera			FQ-XL2		
			Polarizing Filter Attachment	FQ-XF1			
	Mounting Bracket for FZ-S	□, FH-S□05R,	FZ-S X	1	FZ-S-XLC		
	Mounting Bracket for FZ-S	□2M			FZ-S2M-XLC		
_	Mounting Bracket for FH-S	5□, FZ-S□5M□	, FH-S□X05, FH-S□X12, FH-S□2	21R	FH-SM-XLC		
	Mounting Bracket for FH-S	5□12			FH-SM12-XLC		
	M42 - F Mount Conversion	Adapter			FH-ADF/M42-10		

*1 Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

Lenses

Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

				Recommended lens		
Resolution	Camera Model	Size of image element	Standard Lens	Telecentric Lens	Vibrations and Shocks Resistant Lens	
	FZ-SF/SFC					
200.000 sizel	FZ-SP/SPC	1/0"	FZ-LES Series			
300,000-pixel	FZ-S/SC	1/3" equivalent				
	FH-SM/SC		SV-V Series		VS-MCA Series	
400,000-pixel	FH-SMX/SCX	1/2.9" equivalent		VS-TCH Series	Non-telecentric Macro	
1.6 million-pixel	FH-SMX01/SCX01		SV-H Series	-	VS-MC Series	
2 million nivel	FZ-S2M/SC2M	1/1.8" equivalent	SV-IT Series			
2 million-pixel	FH-SM02/SC02	2/3" equivalent *1	VS-H1 Series	VS-TEV Series	VS-MCH1 Series	
3.2 million-pixel	FH-SMX03/SCX03	1/1.8" equivalent	SV-H Series	VS-TCH Series	VS-MCA Series Non-telecentric Macro VS-MC Series	
4 million-pixel	FH-SM04/SC04	1" equivalent	VS-H1 Series	VS-TEV Series	VS-MCH1 Series	
	FH-SM05R/SC05R	1/2.5" equivalent			VS-MCA Series	
5 million-pixel	FZ-S5M3/SC5M3	2/3" equivalent	SV-H Series	VS-TCH Series	Non-telecentric Macro	
	FH-SMX05/SCX05	2/3" equivalent			VS-MC Series	
12 million-pixel	FH-SMX12/SCX12	1.1" equivalent	VS-LLD Series VS-HVA Series	VS-TEV Series		
	FH-SM12/SC12	1.76" equivalent	VS-L/M42-10 Series		VS-MCL/M42-10 Series	
20.4 million-pixel	FH-SM21R/SC21R	1" equivalent	VS-LLD Series VS-HVA Series	VS-TEV Series	VS-MCH1 Series	

*1 A lens recommended for a 1" image element should be used for an image element size equivalent to 2/3". Vignetting may occur with a lens recommended for a 2/3" image element.

Ratings and Specifications (FH Sensor Controllers)

High-speed, Large-capacity Controller

Sensor Contro	oller Series		FH-5550/5050	FH-5550/5050 Series FH-5550/5050-10	FH-5550/5050-20	FH-2050	FH-2050 Series FH-2050-10	FH-2050-20		
Parallel IO			NPN/PNP (common)							
Memory, Stora	age		FH-5550 series: 32GB FH-5050 series: 8GB			8GB RAM, 32GB F	ROM			
lumber of cor	res		4 cores	RAWI, 32GB ROW		2 cores				
		Standard	Yes							
	Operation	Double Speed Multi-input	Yes							
	Mode	Non-stop adjustment mode Multi-line random-trigger mode	Yes Yes (Maximum 8 lines	~) *1						
	Parallel Proces		Yes	5) 1						
		nectable Camera	2	4	8	2	4	8		
	Supported Camera	FH-S series camera	All of the FH-S series connectable.	cameras are	All of the FH-S series cameras are connectable. *2	All of the FH-S seri connectable.	ies cameras are	All of the FH-S seri cameras are connectable. *2		
/lain Functions	Camera	FZ-S series camera	All of the FZ-S series	cameras are connectat				connectable. 2		
	Camera I/F		OMRON I/F							
		er of Captured Images	Refer to page 13.		14 1/0 I NI 7005	•				
	Possible Number	of Logging Images to Sensor Controller	128	vstem FH Series User's	Manual (Cat. No. 2365	o).				
	Operating	USB Mouse		driver is unnecessary ty	pe)					
	on UI	Touch Panel		onnection: FH-MT12)	. ,					
	Setup	·		g flow using Flow editing						
	Language	lastics		implified Chinese, Tradi	itional Chinese, Korean	, German, French, S	spanish, Italian, Vietname	se, Polish		
	Serial Commun Ethernet	Protocol	RS-232C × 1 Non-procedure (TCP/							
	Communication		1000BASE-T × 2	001)						
	EtherNet/IP Co	mmunication	Yes (Target/Ethernet	port)						
	PROFINET Cor	nmunication	 Yes (Slave/Ethernet Conformance class 	t port)						
	EtherCAT Com			A age 18 about EtherCA	Communications Spe	cifications				
			• 12 inputs/31 outputs		. Jennanioudona Ope					
			Use 1 Line.	Eveent Multi line rende	m trigger mede					
			Operation mode: 17 inputs/37 outputs	Except Multi-line rando	m-aigger moaê.					
			 Use 2 Lines. 							
External Interface Parallel I/O			Multi-line random-trigge	er mode.						
internace			 14 inputs/29 outputs Use 3 to 4 Lines. 	8:						
			Operation mode:	Multi-line random-trigge	er mode.					
			 19 inputs/34 outputs Use 5 to 8 Lines. 	S:						
				Multi-line random-trigge	er mode.					
			Input voltage: 5 V \pm 5%							
	Encoder Interfa	Encoder Interface Monitor Interface USB //F		Signal: RS ⁻ 422A Line Driver Level Phase A/B/Z: 1 MHz						
	Monitor Interfa			DVI-I output (Analog RGB & DVI-D single link) × 1						
	USB I/F			USB3.0 host × 2 (BUS Power: Port5 V/0.5 A)						
			USB2.0 host × 4 (BUS Power: Port5 V/0.5 A) SDHC × 1							
	SD Card I/F		SDHC × 1 POWER: Green							
	Main		ERROR: Red							
			RUN: Green ACCESS: Yellow							
			NET RUN1: Green							
Indicator	Ethernet		LINK/ACT1: Yellow NET RUN2: Green							
Lamps			LINK/ACT2: Yellow							
	SD Card		SD POWER: Green							
			SD BUSY: Yellow ECAT RUN: Green							
	EtherCAT		LINK/ACT IN: Green LINK/ACT OUT: Gree	n						
			ECAT ERR: Red	F11						
ower-supply			20.4 VDC to 26.4 VD	C		л				
	When connecting	an intelligent compact digital camera ting the following light or lighting								
	controller wit	hout an external power supply								
Current	FLV-TCC1 FLV-TCC1	FLV-TCC4, FLV-TCC3HB	5.6 A max.	7.7 A max.	12.2 A max.	4.6 A max.	6.6 A max.	11.2 A max.		
consumption	 When connecting controller 	ting the following light or light-								
	FL-TCC1P	S, FL-MD⊡MC								
	Other than abo	ve	4.5 A max.	5.5 A max.	7.3 A max.	3.5 A max.	4.3 A max.	6.3 A max.		
Built-in FAN			Yes			On constinue 0000 i	.5000			
	Ambient tempe	rature range	Operating: 0°C to +45 Storage: -20 to +65°C	°C C (with no icing or conde	ensation)	Operating: 0°C to + Storage: -20 to +65	+50°C 5°C (with no icing or cond	densation)		
	Ambient humic	lity range	Operating:35 to 85%F			g	<u></u> (
				H (with no condensation	1)					
	Ambient atmos	phere	No corrosive gases Oscillation frequency:	10 to 150 Hz						
			Half amplitude: 0.1 m	m						
Jsage	Vibration tolera	ince	Acceleration: 15 m/s ² Sweep time: 8 minute/count							
Invironment			Sweep count: 10							
			Vibration direction: up and down/front and behind/left and right Impact force: 150 m/s ²							
	Shock resistan	ce	Impact force: 150 m/s ² Test direction: up and down/front and behind/left and right							
	Naiaa		DC power	DC power						
	Noise immunity	Fast Transient Burst	Direct infusion: 2kV, Pulse rising: 5ns, Pulse width: 50ns, Burst continuation time: 15ms/0.75ms, Period: 300ms, Application time: 1 m • I/O line							
			Direct infusion: 1kV, Pulse rising: 5ns, Pulse width: 50ns, Burst continuation time: 15ms/0.75ms, Period: 300ms, Application time: 1 n							
	Grounding			10 Ω or less grounding r	esistance) *3					
	Grounding		190 mm × 115 mm ×							
	Dimensions		Note Height: Including the feet at the base.							
xternal			Approx. 3.4 kg	Approx. 3.6 kg	Approx. 3.6 kg	Approx. 3.0 kg	Approx. 3.2 kg	Approx. 3.2 kg		
	Dimensions	ection	Approx. 3.4 kg IEC60529 IP20		Approx. 3.6 kg	Approx. 3.0 kg	Approx. 3.2 kg	Approx. 3.2 kg		
	Dimensions Weight	ection	Approx. 3.4 kg IEC60529 IP20 Cover: zinc-plated ste	el plate	Approx. 3.6 kg	Approx. 3.0 kg	Approx. 3.2 kg	Approx. 3.2 kg		
xternal eatures ccessories	Dimensions Weight Degree of prote	ection	Approx. 3.4 kg IEC60529 IP20 Cover: zinc-plated ste Side plate: aluminum Instruction Sheet (Jap	el plate (A6063) panese and English): 1,	Installation Instruction	Manual for FH series	· · ·			

*1 According to the CPU performance, FH-2050 series is recommended to use up to two lines in this mode.
 *2 Up to eight cameras can be connected in total including up to four 12 or 20.4 million-pixel cameras.
 *3 Existing third class grounding

Maximum Number of Loading Images during Multi-input

Camera	Model	Max. Number of Loading Images during Multi-input *1
Intelligent Compact Digital CMOS Cameras *2	FZ-SQ010F/-SQ050F/-SQ100F/-SQ100N	256
0.3 million pixels CCD/CMOS Cameras	FZ-S/-SC/-SF/SFC/-SH/-SHC/-SP/-SPC FH-SM/-SC	256
0.4 million pixels CMOS Cameras	FH-SMX/-SCX	256
1.6 million pixels CMOS Cameras	FH-SMX01/-SCX01	64
2 million pixels CCD Cameras	FZ-S2M/-SC2M	64
2 million pixels CMOS Cameras	FH-SM02/-SC02	51
3.2 million pixels CMOS Cameras	FH-SMX03/-SCX03	36
4 million pixels CMOS Cameras	FH-SM04/-SC04	32
5 million pixels CCD/CMOS Cameras	FZ-S5M3/-SC5M3 FH-SMX05/-SCX05/-SM05R/-SC05R	25
12 million pixels CMOS Cameras	FH-SM12/-SC12/-SMX12/-SCX12	10
20.4 million pixels CMOS Cameras	FH-SM21R/-SC21R	6

*1 *2 When using two camera cables for connection, the maximum number of loaded images during multi-input is twice the number given in the table. The multi-input function cannot be used when the built-in light of an intelligent compact digital camera is used. Refer to the *Vision System FH/FZ5 Series User's Manual* (Cat. No. Z340) for details.

Ratings and Specifications (Cameras)

High-speed Digital CMOS cameras

Model	FH-SM	FH-S	С	FH-SM02	FH-SC02	FH-SM04	FH-SC	:04	FH-SM12	FH-SC12	
Image elements	CMOS image el (1/3-inch equiva			CMOS image el (2/3-inch equiva		CMOS image elements (1-inch equivalent)		-	MOS image e .76-inch equiv		
Color/Monochrome	Monochrome	Color		Monochrome	Color	Monochrome	Color	M	onochrome	Color	
Effective pixels	640 (H) × 480 (V	/)		2040 (H) × 1088	(V)	2040 (H) × 204	48 (V)	40	084 (H) × 307	2 (V)	
Pixel size	7.4 (μm) × 7.4 (um)		5.5 (µm) × 5.5 (µ	ιm)	5.5 (µm) × 5.5	(μm)	5.	5 (μm) × 5.5 (μm)	
Shutter function	Electronic shutter Shutter speeds 20 µs to 100 ms	can be set	from	Electronic shutter Shutter speeds	er; can be set from 2	25 μs to 100 ms.		Sł	ectronic shutt nutter speeds) μs to 100 m	can be set fror	
Partial function	1 to 480 lines	2 to 480 I	ines	1 to 1088 lines	2 to 1088 lines	1 to 2048 lines	2 to 2048	linde	to 3072 lines -line increme	nts)	
Frame rate (Image Acquisition Time *2)	308 fps (3.3 ms)		219 fps (4.6 ms)	*3	118 fps (8.5 m	s) *3	38	3.9 fps (25.7 n	ıs) *3	
Lens mounting	C mount							M	42 mount		
Field of vision, installation distance	Selecting a lens	according	to the f	ield of vision and	installation dista	ince					
Ambient temperature range	Operating: 0 to	40 °C, Stor	age: -2	5 to 65 °C (with r	io icing or conder	nsation)					
Ambient humidity range	Operating and s	torage: 35	% to 85	% (with no conde	ensation)						
Weight	Approx.105 g			Approx.110 g				A	oprox.320 g		
Accessories	Instruction man	ual									
Model	FH-SMX	FH-SCX	FH-SM	AX01 FH-SCX	01 FH-SMX03	FH-SCX03	FH-SMX05	FH-SCX	05 FH-SMX	12 FH-SCX1	
Image elements	CMOS image ele	ements (1/2	.9-inch e	equivalent)	ivalent) CMOS image elements (1/1.8-inch equivalent) CMOS image ele (2/3-inch equivalent)			5			
Color/Monochrome	Monochrome Co	olor	Monoch	nrome Color	Monochrome	e Color Monochro		Color	Monochrome Color		
Effective pixels	720 (H) × 540 (V	/)	1440 (H) × 1080 (V)	2046 (H) × 1	2046 (H) × 1536 (V)		2448 (H) × 2048 (V)		4092 (H) × 3000 (V)	
Pixel size	$6.9~(\mu m) imes 6.9~(\mu m)$	um)	3.45 (µ	um) × 3.45 (μm)		i					
Shutter function	Electronic shutter Shutter speeds		from 1	μs to 100 ms.					Shutter sp	c shutter; beeds can be se s to 100 ms.	
Partial function	4 to 540 lines (4-line incremer	its))80 lines increments)			4 to 2048 lines (4-line increments)		4 to 3000 lines (4-line increments)		
	, , ,			fps (6.5 ms) 151.4 fps (6.6 ms) *3 97.2 fps (10.3 ms)			*0)*3 40.1 fps (24.9 ms) *3			
	523.6 fps (1.9 m	ıs)	154.6	fps (6.5 ms)	151.4 fps (6.	.6 ms) *3 9	97.2 fps (10.3	3 ms) ^3	40.1 fps	(24.9 ms) *3	
(Image Acquisition Time *2)	523.6 fps (1.9 m C mount	is)	154.61	fps (6.5 ms)	151.4 fps (6.	.6 ms) *3 9	97.2 fps (10.3	3 ms) ^3	40.1 fps	(24.9 ms) *3	
Frame rate (Image Acquisition Time *2) Lens mounting Field of vision, installation distance	C mount				151.4 fps (6. installation dista	,	97.2 fps (10.3	3 ms) *3	40.1 fps	(24.9 ms) *3	
(Image Acquisition Time *2) Lens mounting Field of vision,	C mount	according 50 °C, 65 °C	to the f Operat Storag (with n		installation dista Operating: 0 Storage: -20	nce to 40 °C,		3 ms) *3	40.1 fps	(24.9 ms) *3	
(Image Acquisition Time *2) Lens mounting Field of vision, installation distance Ambient temperature	C mount Selecting a lens Operating: 0 to Storage: -20 to (with no icing or condensation)	according 50 °C, 65 °C	to the f Operat Storag (with n conder	ield of vision and ting: 0 to 45 °C, ıe: -20 to 65 °C ıo icing or	installation dista Operating: 0 Storage: -20 (with no icing	nce to 40 °C, to 65 °C		3 ms) *3	40.1 fps	(24.9 ms) *3	
(Image Acquisition Time *2) Lens mounting Field of vision, installation distance Ambient temperature range	C mount Selecting a lens Operating: 0 to Storage: -20 to (with no icing or condensation) Operating and s Approx.48 g	according 50 °C, 65 °C	to the f Operat Storag (with n conder % to 85	ield of vision and ting: 0 to 45 °C, le: -20 to 65 °C lo icing or nsation) % (with no condo	installation dista Operating: 0 Storage: -20 (with no icing	nce to 40 °C, to 65 °C g or condensatio		3 ms) ^3	40.1 fps	(24.9 ms) *3	

Digital CMOS Cameras

Model	FH-SM05R	FH-SC05R	FH-SM21R	FH-SC21R	FZ-S5M3	FZ-SC5M3
Image Elements	CMOS image elements	(1/2.5-inch equivalent)	CMOS image element	CMOS image elements (1-inch equivalent)		nts (2/3-inch equivalent)
Color/Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color
Effective Pixels	2592 (H) × 1944 (V)		5544 (H) × 3692 (V)		2448 (H) × 2048 (V)	
Pixel Size	2.2 (μm) × 2.2 (μm)		2.4 (μm) × 2.4 (μm)		3.45 (μm) × 3.45 (μm	ו)
Scan Type	Progressive					
Shutter Method	Rolling shutter (Globa	I reset mode supported)		Global shutter	
Shutter Function	Electronic shutter; Shutter speeds can be 100 ms in multiples of		Electronic shutter; Shutter speeds can be set from 50 μs to 100 ms.		Electronic shutter; Shutter speeds can be set from 20 μs to 100 ms.	
Partial function	4 to 1944 lines (2-line	increments)	1848 to 3692 lines		4 to 2048 lines	
Frame rate (Image Acquisition Time *)	14 fps (71.7ms)		23.5 fps (42.6ms)		25.6 fps (38.2ms)	
Lens Mounting	C mount					
Field of vision, Installation distance	Selecting a lens accor	ding to the field of visio	on and installation dista	nce		
Ambient temperature range	Operating: 0 to +40°C Storage: -30 to 65°C (with no icing or condensation)		Operating: 0 to +40°C Storage: -20 to 65°C (with no icing or condensation)		Operating: 0 to +40°(Storage: -30 to 65°C (with no icing or cond	
Ambient humidity range	Operating: 35 to 85%	RH, Storage: 35 to 85%	RH (with no condensa	tion)		
Weight	Approx. 52 g		Approx. 85 g			
Accessories	Instruction Sheet		Instruction Sheet, Ger	neral Compliance Inforr	mation and Instructions	s for EU

 $^{\star}\,$ The image acquisition time does not include the image conversion processing time of the sensor controller.

Digital CCD Cameras

Model	FZ-S	FZ-SC	FZ-S2M	FZ-SC2M	
Image elements	Interline transfer reading all pixel CCD image elements (1/3-inch e		Interline transfer reading all pixels, CCD image elements (1/1.8-inch equivalent)		
Color/Monochrome	Monochrome	Color	Monochrome	Color	
Effective pixels	640 (H) × 480 (V)		1600 (H) × 1200 (V)		
Pixel size	7.4 (μm) × 7.4 (μm)		4.4 (μm) × 4.4 (μm)		
Shutter function	Electronic shutter; select shutter	speeds from 20 µs to 100 ms			
Partial function	12 to 480 lines		12 to 1200 lines		
Frame rate (Image Acquisition Time *)	80 fps (12.5 ms)		30 fps (33.3 ms)		
Lens mounting	C mount				
Field of vision, installation distance	Selecting a lens according to the	field of vision and installation dis	tance		
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C (with no icing or condensation)	Storage: -25 to 65 °C			
Ambient humidity range	Operating and storage: 35% to 8	5% (with no condensation)			
Weight	Approx. 55 g		Approx. 76 g		
Accessories	Instruction manual				

* The image acquisition time does not include the image conversion processing time of the sensor controller.

Small CCD Digital Cameras

Model	FZ-SF	FZ-SFC	FZ-SP	FZ-SPC					
Image elements	Interline transfer reading all pixel	terline transfer reading all pixels, CCD image elements (1/3-inch equivalent)							
Color/Monochrome	Monochrome	onochrome Color Monochrome Color							
Effective pixels	640 (H) × 480 (V)	340 (H) × 480 (V)							
Pixel size	7.4 (μm) × 7.4 (μm)	$1.4 (\mu m) \times 7.4 (\mu m)$							
Shutter function	Electronic shutter; select shutter	Electronic shutter; select shutter speeds from 20 μm to 100 ms							
Partial function	12 to 480 lines								
Frame rate (Image Acquisition Time *)	80 fps (12.5ms)	- 30 fps (12.5ms)							
Lens mounting	Special mount (M10.5 P0.5)								
Field of vision, installation distance	Selecting a lens according to the	field of vision and installation dist	ance						
Ambient temperature range	Operating: 0 to 50 °C (camera ar 0 to 45 °C (camera head) Storage: -25 to 65 °C (with no ici	.,							
Ambient humidity range	Operating and storage: 35% to 8	5% (with no condensation)							
Weight	Approx. 150 g								
Accessories	Four mounting brackets (M2)								

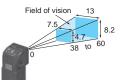
* The image acquisition time does not include the image conversion processing time of the sensor controller.

Intelligent Compact Digital CMOS Cameras

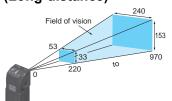
Model	FZ-SQ010F	FZ-SQ050F	FZ-SQ100F	FZ-SQ100N	
Image elements	CMOS color image elements (1/3-inch equivalent)				
Color/Monochrome	Color				
Effective pixels	752 (H) × 480 (V)				
Pixel size	6.0 (μm) × 6.0 (μm)				
Shutter function	1/250 to 1/32,258	1/250 to 1/32,258			
Partial function	8 to 480 lines				
Frame rate (Image Acquisition Time *1)	60 fps (16.7 ms)				
Field of vision	7.5×4.7 to 13×8.2 mm	13×8.2 to 53×33 mm	53×33 to 240×153 mm	29×18 to 300×191 mm	
Installation distance	38 to 60 mm	56 to 215 mm	220 to 970 mm	32 to 380 mm	
LED class *2	Risk Group2				
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C				
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)				
Weight	Approx. 150 g Approx. 140 g				
Accessories	Mounting bracket (FQ-XL), polarizing filter attachment (FQ-XF1), instruction manual and warning label				

*1 *2 The image acquisition time does not include the image conversion processing time of the sensor controller. Applicable standards: IEC62471-2

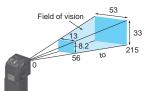
Narrow View FZ-SQ010F



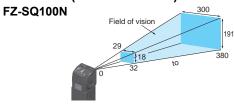
• Wide View (Long-distance) FZ-SQ100F



• Standard FZ-SQ050F



• Wide View (Short-distance)



Ratings and Specifications (Cable, Monitor)

Camera Cables

Model	FZ-VS3 (5 m)	FZ- VSB3 (5 m)	FZ- VSBX (5 m)	FZ- VSL3 (5 m)	FZ- VSLB3 (5 m)
Туре	Stan- dard	Bend resistant	Super- bend- resistant	Right- angle	Bend resistant Right-angle
Shock resistiveness (durability)	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times				
Ambient temperature range	Operation and storage: 0 to 65 °C (with no icing or condensation)				
Ambient humidity range	Operation and storage: 40 to 70%RH (with no condensation)				
Ambient atmosphere	No corrosive gases				
Material	Cable sheath, connector: PVC				
Minimum bending radius	69mm	69mm	69mm	69mm	69mm
Weight	Approx. 390 g	Approx. 430 g	Approx. 460 g	Approx. 390 g	Approx. 430 g

Cable Extension Unit

Model	FZ-VSJ
Power supply voltage *1	11.5 to 13.5 VDC
Current consumption *2	1.5 A max.
Ambient temperature range	Operating: 0 to 50 °C; Storage: -25 to 65 °C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35 to 85% (with no condensation)
Weight	Approx. 240 g
Accessories	Instruction Sheet and 4 mounting screws

*1 A 12-VDC power supply must be provided to the Cable Extension Unit when connecting the Intelligent Compact Camera, or the Lighting Controller.
*2 The current consumption shows when connecting the Cable Extension Unit to an external power supply.

Touch Panel Monitor

Long-distance Camera Cables

U			
Model	FZ-VS4 (15 m)	FZ-VSL4 (15 m)	
Туре	Standard	Right-angle	
Shock resistiveness (durability)	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times		
Ambient temperature range	Operation and storage: 0 to 65 °C (with no icing or condensation)		
Ambient humidity range	Operation and storage: 4 (with no condensation)	10 to 70%RH	
Ambient atmosphere	No corrosive gases		
Material	Cable sheath, connector: PVC		
Minimum bending radius	78 mm		
Weight	Approx. 1400 g		

Encoder Cable

Model	FH-VR
Vibration resistiveness	10 to 150 Hz single amplitude 0.1 mm 3 directions, 8 strokes, 10 times
Ambient temperature range	Operation: 0 to 50 °C; Storage: -10 to 60 °C (with no icing or condensation)
Ambient humidity range	Operation and storage: 35 to 85%RH (with no condensation)
Ambient atmosphere	No corrosive gases
Material	Cable Jacket: Heat, oil and flame resistant PVC Connector: polycarbonate resin
Minimum bending radius	65 mm
Weight	Approx. 104 g

Model		FH-MT12
	Display area	12.1 inch
	Resolution	1024 (V) × 768 (H)
	Number of color	16,200,000 colors (8 bit/color)
	Brightness	500cd/m ² (Typ)
Major Function	Contrast Ratio	700:1 (Typ)
	Viewing angle	Horizontal (left and right): -80° to 80° (typ) Vertical (top and bottom): -70° to 70° (typ)
	Backlight Unit	LED, edge-light
	Backlight lifetime	About 80,000 hour
	Touch panel	4wire resistive touch screen
	Video input	analog RGB
External interface	Touch panel signal	USB
		RS-232C
	Power supply voltage	24 VDC (21.6 to 26.4 VDC)
Ratings	Current consumption	0.5A
	Insulation resistance	Between DC power supply and Touch Panel Monitor FG: 20 M Ω or higher (rated voltage 250 V
	Ambient temperature range	Operating: 0 to 50°C, Storage: -20 to +65°C (with no icing or condensation)
	Ambient humidity range	Operating and Storage: 20 to 90 %RH (with no icing or condensation)
Operating	Ambient environment	No corrosive gas
environment	Vibration resistance	10 to 150 Hz, one-side amplitude 0.1 mm (Max. acceleration 15 m/s ²) 10 times for 8 minutes for each three direction
	Degree of protection	Panel mounting: IP65 on the front
Operation		Touch pen
Structure	Mounting	Panel mounting, VESA mounting
	Weight	Approx.2.6 kg
	Material	Front panel: PC/PBT, Front Sheet: PET, Rear case: SUS

Controllers version 5.32 or higher is required.

Monitor Cables

Model	FH-VMDA (2 m)	FH-VUAB (2 m)	XW2Z-200PP-1 (2 m)
Cable type	DVI-Analog Conversion Cable	USB Cable	RS-232C Cable
Vibration resistance	10 to 150 Hz, one-side amplitude 0.1 mm, 10 times for 8 minutes for each three direction		
Ambient Temperature	Operating Condition: 0 to 50°C, Storage Condition: -10 to 60°C (with no icing or condensation)		
Ambient Humidity	Operating Condition: 35 to 85%RH, Storage Condition: 35 to 85%RH (with no icing or condensation)		
Ambient environment	No corrosive gases		
Material	Cable outer sheath, Connector: PVC Cable outer sheath: PVC, Connector: ABS/Ni Plating		
Minimum bend radius	36 mm	25 mm	59 mm
Weight	Approx.220 g	Approx.75 g	Approx.162 g

LCD Monitor

Model	FZ-M08
Size	8.4 inches
Туре	Liquid crystal color TFT
Resolution	1,024 × 768 dots
Input signal	Analog RGB video input, 1 channel
Power supply voltage	21.6 to 26.4 VDC
Current consumption	Approx. 0.7 A max.
Ambient temperature range	Operating: 0 to 50 °C; Storage: -25 to 65 °C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35 to 85% (with no con- densation)
Weight	Approx. 1.2 kg
Accessories	Instruction Sheet and 4 mounting brackets

EtherCAT Communications Specifications

Item		Specifications
Communications standard		IEC61158 Type 12
Physical layer		100 BASE-TX (IEEE802.3)
Modulation		Base band
Baud rate		100 Mbps
Topology		Depends on the specifications of the EtherCAT master.
Transmission Media		Twisted-pair cable of category 5 or higher (double-shielded straight cable with aluminum tape and braiding)
Transmission Distance		Distance between nodes: 100 m or less
Node address setting		00 to 99
External connection terminals	5	RJ45 \times 2 (shielded) IN: EtherCAT input data, OUT: EtherCAT output data
Ound/marine DDO data since	Input	56 to 280 bytes/line (including input data, status, and unused areas) Up to 8 lines can be set. *
Send/receive PDO data sizes	Output	28 bytes/line (including output data and unused areas) Up to 8 lines can be set. *
Meilhey data size	Input	512 bytes
Mailbox data size	Output	512 bytes
Mailbox		Emergency messages, SDO requests, and SDO information
Refreshing methods		I/O-synchronized refreshing (DC)

* This depends on the upper limit of the master.

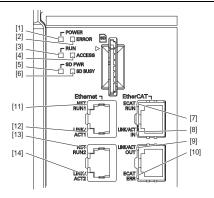
Version Information

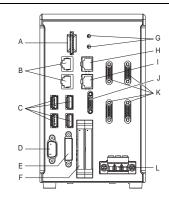
FH Series and Programming Devices Use the latest version of Sysmac Studio Standard Edition/Vision Edition.

FH Series	Version of FH Series	Corresponding version of Sysmac Studio Standard Edition/Vision Edition
	Version 6.51 or higher	Supported by version 1.53 or higher.
	Version 6.40	Supported by version 1.43 or higher.
	Version 6.31	Supported by version 1.30 or higher.
	Version 6.21	Supported by version 1.26 or higher.
	Version 6.11	Supported by version 1.25 or higher.
FH-5550 (-🗆)	Version 5.72	Supported by version 1.18 or higher.
FH-5050 (̀-⊟)́	Version 5.71	Supported by version 1.18 or higher.
FH-2050 (-□)	Version 5.60	Supported by version 1.15 or higher.
	Version 5.50	Supported by version 1.14.89 or higher.
	Version 5.30	Supported by version 1.10.80 or higher.
	Version 5.20	Supported by version 1.10 or higher.
	Version 5.10	Supported by version 1.07.43 or higher.
	Version 5.00	Supported by version 1.07 or higher. Not supported by version 1.06 or lower.

Components and Functions

Sensor Controllers High-speed, Large-capacity Controller Standard Controller (4-camera type)





	Name	Description
[1]	POWER LED	Lit while power is ON.
[2]	ERROR LED	Lit when an error has occurred.
[3]	RUN LED	Lit while the layout turned on output setting is displayed.
[4]	ACCESS LED	Blinks while the internal nonvolatile memory is accessed.
[5]	SD POWER LED	Blinks while power is supplied to the SD memory card and the card is usable.
[6]	SD BUSY LED	Blinks while the SD memory card is accessed.
[7]	EtherCAT RUN LED	Lit while EtherCAT communications are usable.
[8]	EtherCAT LINK/ACT IN LED	Lit when connected with an EtherCAT device, and blinks while performing communications.
[9]	EtherCAT LINK/ACT OUT LED	Lit when connected with an EtherCAT device, and blinks while performing communications.
[10]	EtherCAT ERR LED	Lit when EtherCAT communications have become abnormal.
[11]	EtherNet NET RUN1 LED	Lit while EtherNet communications are usable.
[12]	EtherNet LINK/ACK1 LED	Lit when connected with an EtherNet device, and blinks while performing communications.
[13]	EtherNet NET RUN2 LED	Lit when EtherNet communications are usable.
[14]	EtherNet LINK/ACK2 LED	Lit when connected with an EtherNet device, and blinks while performing communications.

	Name	Description
А	SD memory card installation connector	Install the SD memory card. Do not plug or unplug the SD memory card during measurement operation. Otherwise measurement time may be affected or data may be destroyed.
		Connect an EtherNet device.
		FH-2050 Series/FH-5⊟50 Series
В	EtherNet connector	Upper port: Ethernet port Lower port: Ethernet port, EtherNet/IP port, and PROFINET port are sharing use.
С	USB connector	Connect a USB device. Do not plug or unplug it during measurement operation. Otherwise measurement time may be affected or data may be destroyed.
D	RS-232C connector	Connect an external device such as a programmable controller.
E	DVI-I connector	Connect a monitor.
F	I/O connector (control lines, data lines)	Connect the controller to external devices such as a sync sensor and PLC.
G	EtherCAT address setup volume	Used to set a node address (00 to 99) as an EtherCAT communication device.
Н	EtherCAT communication connector (IN)	Connect the opposed EtherCAT device.
I	EtherCAT communication connector (OUT)	Connect the opposed EtherCAT device.
J	Encoder connector	Connect an encoder.
К	Camera connector	Connect cameras.
L	Power supply terminal connector	Connect a DC power supply. Wire the controller independently on other devices. Wire * the ground line. Be sure to ground the controller alone.

* Use the attachment power terminal connector (male) of FH-XCN series.

For details, refer to 5-3 Sensor Controller Installation on Vision System FH series Hardware Setup Manual (Z366).

Processing Items

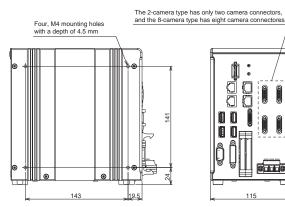
Group	lcon	Processing Item		Corresponding Page in the Catalog	Group	lcon	Processing Item		Corresponding Page in the Catalog
	Ċ	Search	Used to identify the shapes and calculate the position of measurement objects.			1	Glue Bead Inspection	You can inspect coating of a specified col- or for gaps or runoffs along the coating path.	
	1 000	Flexible Search	Recognizing the shapes of workpieces with variation and detecting their positions.		Measurement			Performs learning with "non-defective" prod- uct images and detects the difference be-	
	**	Sensitive Search	Search a small difference by dividing the search model in detail, and calculating the correlation.		Input Image		AI FineMatching *4	tween the input image and the non-defective image. Allows for variations in non-defective products and detects only defects.	P6
	-	ECM Search	Used to search the similar part of model form input image. Detect the evaluation value and position.			ę	Camera Image Input FH	To input images from cameras. And set up the conditions to input images from camer- as. (For FH Sensor Controllers only)	
		EC Circle Search	Extract circles using "round " shape infor- mation and get position, radius and quan- tity in high preciseness.			4	Camera Image Input HDR	Create high-dynamic range images by ac- quiring several images with different con- ditions.	P10
		Shape Search II	Used to search the similar part of model from input image regardless of environ- mental changes. Detect the evaluation value and position.			Life	Camera Image Input HDRLite Photometric	HDR function for FZ-SQ Intelligent Com- pact Cameras. Capture images under different illumina-	
			Robust detection of positions is possible at high-speed and with high precision incor-			HER.	Stereo Image Input	tion directions using a photometric stereo light.	
	Land I	Shape Search II	as differences in individual shapes of the workpieces, pose fluctuations, noise superimposition and shielding.	P12		!!!	Camera Switch	To switch the cameras used for measure- ment. Not input images from cameras again. To switch the images used for measure-	
	*	EC Corner	This processing item measures a corner position (corner) of a workpiece.				Measurement Image Switching	ment. Not input images from camera again.	
-	*	Ec Cross	The center position of a crosshair shape is measured using the lines created by the edge information on each side of the crosshair.			에	Multi-trigger Imaging	The Multi-trigger Imaging processing item captures multiple images at user-defined timings and executes parallel measure- ment for each image. Insert the Multi-trig- ger Imaging to the top of the flow.	P10
	9	Classification	Used when various kinds of products on the assembly line need to be sorted and identified.					The Multi-trigger Imaging processing item captures multiple images at user-defined	
-	•	Edge Position	Measure position of measurement objects according to the color change in measurement area.				Multi-trigger Imaging Task	timings and executes parallel measure- ment for each image. Insert this process- ing item to the top of the processing which requires imaging for multiple times.	
	UUU	Edge Pitch	Detect edges by color change in measure- ment area. Used for calculating number of pins of IC and connectors.		Compensate image	1	Position Compensation	Used when positions are differed. Correct measurement is performed by correcting position of input images.	
	Ŧ	Scan Edge Position	Measure peak/bottom edge position of workpieces according to the color change in separated measurement area.	P12		×	Filtering	Used for processing images input from cameras in order to make them easier to be measured.	
		Scan Edge Width	Measure max/min/average width of work- pieces according to the color change in separated measurement area.				Background Suppression	To enhance contrast of images by extract- ing color in specified brightness.	
-	Q	Circular Scan Edge Position	Measure center axis, diameter and radius of circular workpieces.	P12			Brightness Correct Filter	Track brightness change of entire screen and remove gradual brightness change such as uneven brightness.	
Measurement	\mathbf{Q}	Circular Scan Edge Width	Measure center axis, width and thickness of ring workpieces.				Color Gray Filter	Color image is converted into monochrome images to emphasize specific color.	
	1	Intersection	Calculate approximate lines from the edge information on two sides of a square work- piece to measure the angle formed at the intersection of the two lines.			•	Extract Color Filter Anti Color	Convert color image to color extracted im- age or binary image. To remove the irregular color/pattern	
	8	Color Data	Used for detecting presence and mixed varieties of products by using color aver-			-	Shading	by uniformizing max.2 specified colors. Remove the background pattern of	
		Gravity and Area	age and deviation. Used to measure area, center of gravity of workpices by extracting the color to be				Stripes Removal Filter II Polar	vertical, horizontal and diagonal stripes. Rectify the image by polar transformation.	
-			measured. Used to measure number, area and gravi-			ALC I	Transformation	Useful for OCR or pattern inspection print- ed on circle.	
	-	Labeling	ty of workpieces by extracting registered color.			4	Trapezoidal Correction	Rectify the trapezoidal deformed image.	
	-	Label Data	Selecting one region of extracted Label- ing, and get that measurement. Area and Gravity position can be got and judged.			4.1	Machine Simulator	How the alignment marks would move on the image when each stage or robot axis is controlled can be checked.	
	M	Defect	Used for appearance measurement of plain-color measurement objects such as defects, stains and burrs.			-	Image Subtraction	The registered model image and measurement image are compared and only the different pixels are subtracted bed and works the optimized and and the optimized and and the optimized and the optim	
	A	Precise Defect	Check the defect on the object. Parame- ters for extraction defect can be set pre- cisely.					extracted and converted to an image. Process the images acquired from camer- as in order to make them easier to mea-	
		Fine Matching	Difference can be detected by overlapping and comparing (matching) registered fine images with input images.				Advanced filter	sure. This processing item consolidates existing image conversion filtering into one processing item and adds extra functions.	
-	AB	Character Inspect	Recognize character according correlation search with model image registered in	P15			Panorama	Combine multiple image to create one big image.	
-	Date 08:02-1	Date Verification	[Model Dictionary]. Reading character string is verified with in- ternal date.			CM	Al Scratch Detect Filter *5	Extracts defects in the set measurement area.	P4
	A	Model Dictionary	Register character pattern as dictionary. The pattern is used in [Character Inspec- tion].			-007	Unit Macro	Advanced arithmetic processing can be easily incorporated into workflow as Unit Macro processing items.	
		2DCode II *1	Recognize 2D code and display where the code quality is poor.	P15			Unit Calculation Macro	This function is convenient when the user wants to calculate a value using an original calculation formula or change the set val- ue or system data of a processing item.	
		2DCode *2	Recognize 2D code and display where the code quality is poor.		Support		Calculation	Used when using the judge results and measured values of ProcItem which are	
	1111	Barcode *3	Recognize barcode, verify and output de- coded characters.		measurement	+	Line Regression	registered in processing units. Used for calculating regression line from	
	OCF	OCR	Recognize and read characters in images as character information.	P15		1	Circle	plural measurement coodinate. Used for calculating regression circle from	
		OCR User Dictionary	Register dictionary data to use for OCR.				Regression Precise	plural measurement coordinate. Used for calibration corresponding to trape-	
		Circle Angle	Used for calculating angle of inclination of circular measurement objects.			4	Calibration	zoidal distortion and lens distortion.	<u> </u>

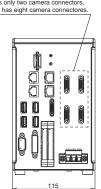
Group	lcon	Processing Item		Corresponding Page in the Group Catalog		lcon		Processing Item	Corresponding Page in the Catalog
	User	User Data	Used for setting of the data that can be used as common constants and variables in scene group data.			*	Conditional Branch	Used where more than two kinds of prod- ucts on the production line need to detect- ed separately.	
	4	Set Unit Data	Used to change the ProcItem data (setting parameters, etc.) that has been set up in a scene.		-	68	End	This ProcItem must be set up as the last processing unit of a branch.	
		Get Unit Data	Used to get one data (measured results, setting parameters, etc.) of ProcItem that has been set up in a scene.			100 A	DI Branch	Same as ProcItem "Branch". But you can change the targets of conditional branch- ing via external inputs.	
		Set Unit Figure	Used for re-setting the figure data (model, measurement area) registered in an unit.			₽	Control Flow Normal	Set the measurement flow processing into the wait state in which the specific no-pro- tocol command can be executed.	
	8	Get Unit Figure	Used for get the figure data (model, mea- surement area) registered in an unit.			₽	Control Flow PLC Link	Set the measurement flow processing into the wait state in which the specific PLC Link command can be executed.	
		Trend Monitor	Used for displaying the information about results on the monitor, facilitating to avoid NG and analyze causes.		Branch	₽	Control Flow Parallel	Set the measurement flow processing into the wait state in which the specific parallel command can be executed.	
	(iii)	Image Logging	Used for saving the measurement images to the memory and USB memory.				Control Flow Fieldbus	Set the measurement flow processing into the wait state in which the specific Field-	
	*	Image Conversion Logging	Used for saving the measurement images in JPEG and BMP format.			SHITCH		bus command can be executed. Easily branch to multiple destinations.	
	.E\$	Data Logging	Used for saving the measurement data to the memory and USB memory.			h	Conditional	The measurement flow is divided accord- ing to the comparison result obtained us-	
	i	Elapsed Time	Used for calculating the elapsed time since the measurement trigger input. Processing is stopped only at the set time. The				Execution (If)	ing the set expressions and conditions. Insert between the Conditional Execution	
	2	Wait Focus	standby time is set by the unit of [ms]. Focus setting is supported.			5	Conditional Execution (Else)	(If) processing item and End If processing item. The measurement flow is divided ac- cording to the comparison result obtained	
	- *∕∽	Iris	Focus and aperture setting is supported.			67	Loop	using the set expressions and conditions. The set processes are repeated until the loop count reaches the specified number,	
			A part of the measurement flow is divided into two or more tasks and processed in					and then the next process starts. Insert between the Loop processing item	
	000	Parallelize	parallel to shorten the measurement time. This processing item is placed at the top of processing to be performed in parallel.			¢2	Loop Suspension	and End Loop processing item. Used to stop the loop before the loop count reach- es the specified number.	
	-		A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time.			Ψ	Select Execution (Select)	Used to set conditions. The measurement flow is divided according to the compari- son result obtained using the conditions given by expressions.	
Support measure- ment	1000	Parallelize Task	This processing item is placed immediate- ly before processing to be performed in parallel between Parallelize and Paral- lelize End.		-	ŝ	Select Execution (Case)	Used to make a judgment. The measure- ment flow is divided according to the com- parison result obtained using the conditions given by expressions.	
		Statistics	Used when you need to calculate an aver- age of multiple measurement results.				Begult Output (1/	Output data to the external devices such as a programmable controller or a PC via	
		Reference Calib Data	Calibration data and distortion compensa- tion data held under other processing items can be referenced.				Result Output (I/ O)	PLC Link, Parallel interface, Fieldbus in- terface (EtherCAT, EtherNet/IP (other than message communication), PROF- INET).	
		Position Data Calculation	The specified position angle is calculated from the measured positions.		Output result		Result Output (Message)	Output data to the external devices such as a programmable controller or a PC with non-procedure mode via the serial inter- face or EtherNet/IP (message communi- cation). This processing item allows you to save the logging data as a ".csv" file into the Sensor Controller as well. Used when you need to output data to the	
	<u>+</u>	Stage Data	Sets and stores data related to stages.	P13					
	\$ 0	Robot Data	Sets and stores data related to robots. This processing item automatically calcu-						
	4	Vision Master Calibration	lates the entire axis movement amount of the control equipment necessary for cali- bration.				Data Output	external devices such as PLC or PC via serial ports.	
		PLC Master Calibration	Calibration data is created using a com- munication command from PLC.			<u></u>	Parallel Data Output	Used when you need to output data to the external devices such as PLC or PC via parallel ports.	
	ţ	Convert Position Data	The position angle after the specified axis movement is calculated. The axis movement that is required to			OKg	Parallel Judgement Output	Used when you need to output judgement results to the external devices such as PLC or PC via parallel ports.	
		Movement Single Position	match the measured position angle to the reference position angle is calculated.				Fieldbus Data Output	Outputs data to an external device, such as a Programmable Controller, through a	
		Movement Multi Points	The axis movements that are required to match the measured position angles to the corresponding reference position angles are calculated.			OK	Result Display	fieldbus interface. Used for displaying the texts or the figures in the camera image.	
	+	Detection Point	Obtains position/angle information by re- ferring to the coordinate values measured		 Display result		Display Image File	Display selected image file.	
	+4=	Manual Position	with the Measurement Processing Unit. Used to change the measurement coordi- nates X and Y of the measurement pro-			NG	Display Last NG Image	Display the last NG images.	
		Setting Camera	cessing unit. By setting the camera calibration, the				Conveyor Panorama Display	Display images of the tracking area as a panoramic image.	
	4	Calibration	measurement result can be converted and output as actual dimensions.				Display Image Hold	Processing item to retain images, includ- ing measurement results.	
	·#	Data Save	The set data can be saved in the controller main unit or as scene data. The data is held even after the FH/FZ power is turned off.		*2 2D Code *3 Bar Cod				
	2 2	Conveyor Calibration	Conveyor Calibration is used to calibrate camera, conveyor, and robots for convey- or tracking application.		GS1-128 Pharmao				
		Scene	The specified scene is copied to the cur- rent scene.		• FH-5	e on the following controllers: ⊒50/2050 Series (version 6.40 or later) e on the FH-5⊡50-series Controller (version 6.40 or later).			
	Q	System Information	Obtain system information (e.g., memory and disk space and I/O input signal status) of the Sensor Controller.		Optional FH-UMAI1 Scratch Detect AI Software Installer is requi				

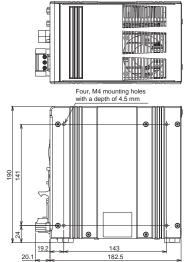
Dimensions

Sensor Controllers

High-speed, Large-capacity Controllers/Standard Controllers FH-5550/-5550-10/-5550-20 FH-5050/-5050-10/-5050-20 FH-2050/-2050-10/-2050-20

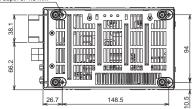






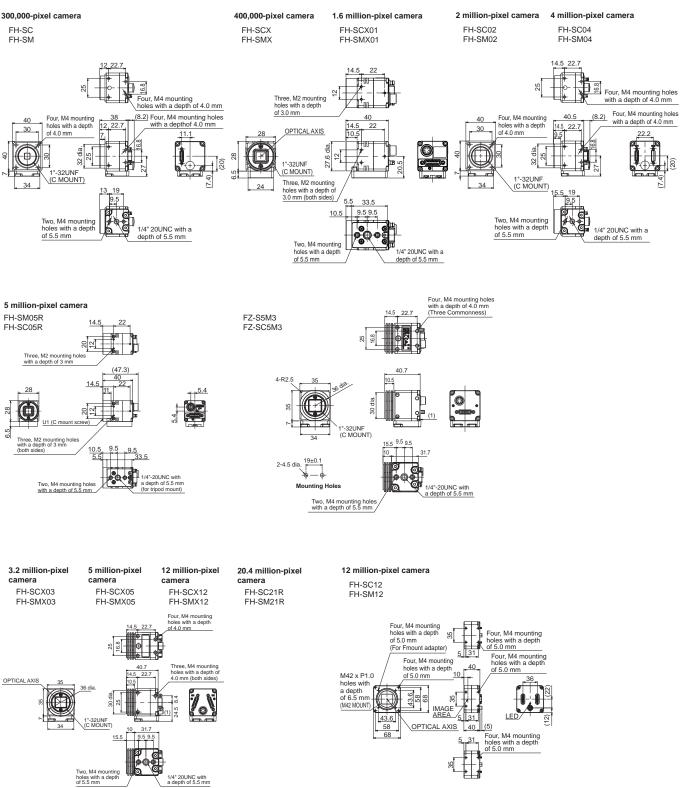


Four, M3 mounting holes with a depth of 4.5 mm

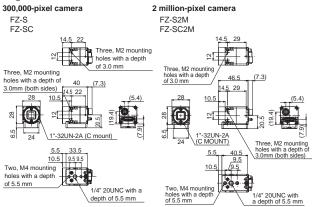


Cameras

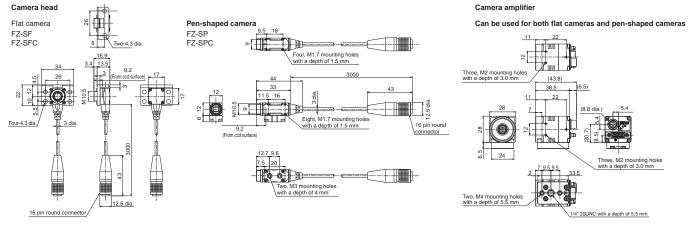
High-speed Digital CMOS Camera/Digital CMOS Camera



Digital CCD/CMOS Cameras



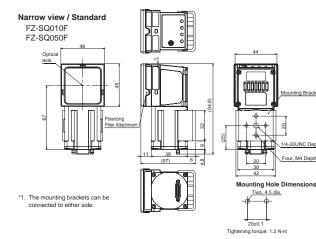
Small digital CCD cameras

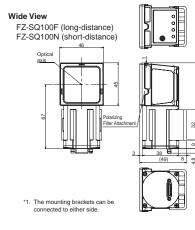


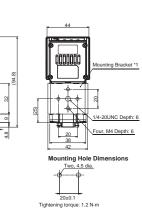
inting Bracket *1

Four, M4 Depth: 6

Intelligent Compact Digital CMOS Cameras

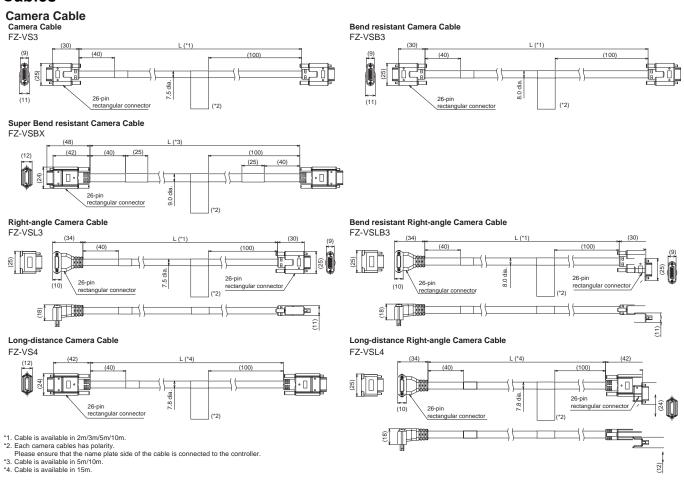






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Cables

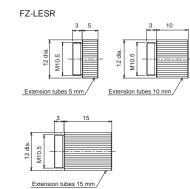


Camera Cable Extension Unit FZ-VSJ

14

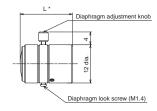
Power terminal

Extension Tubes for Small Camera



Lens for Small Camera





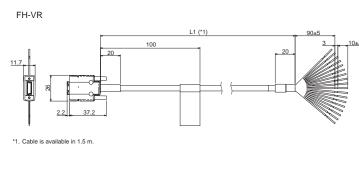
* Overall length is available in 16.4mm/19.7mm/23.1mm/25.5mm.

Encoder Cable

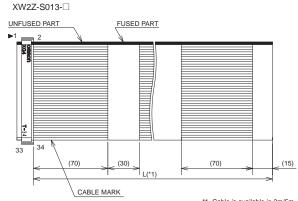
Camera Cable Conn (Controller side)

8

ector

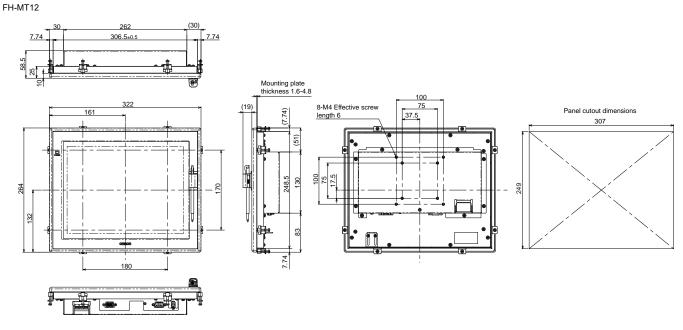


Parallel I/O Cable

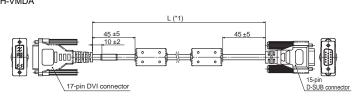


*1. Cable is available in 2m/5m.

Touch Panel Monitor

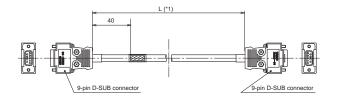


DVI-Analog Conversion Cable for Touch Panel Monitor/LCD Monitor FH-VMDA

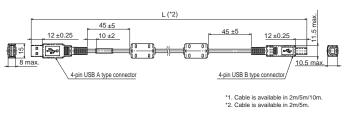


RS-232C Cable for Touch Panel Monitor

XW2Z-DDDP-1

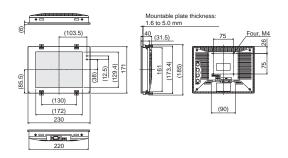


USB Cable for Touch Panel Monitor FH-VUAB

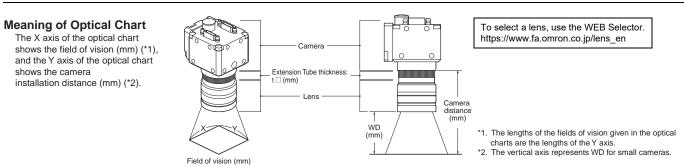


LCD Monitor

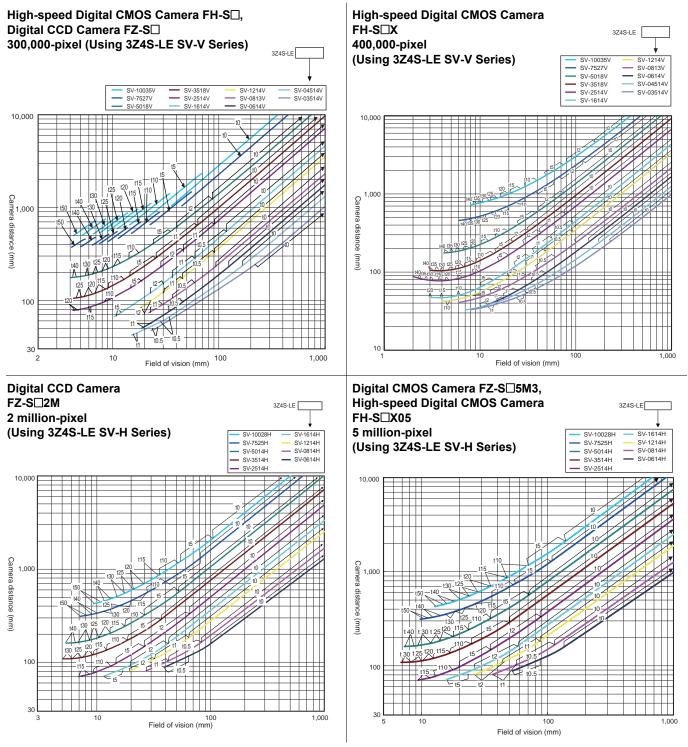
FZ-M08

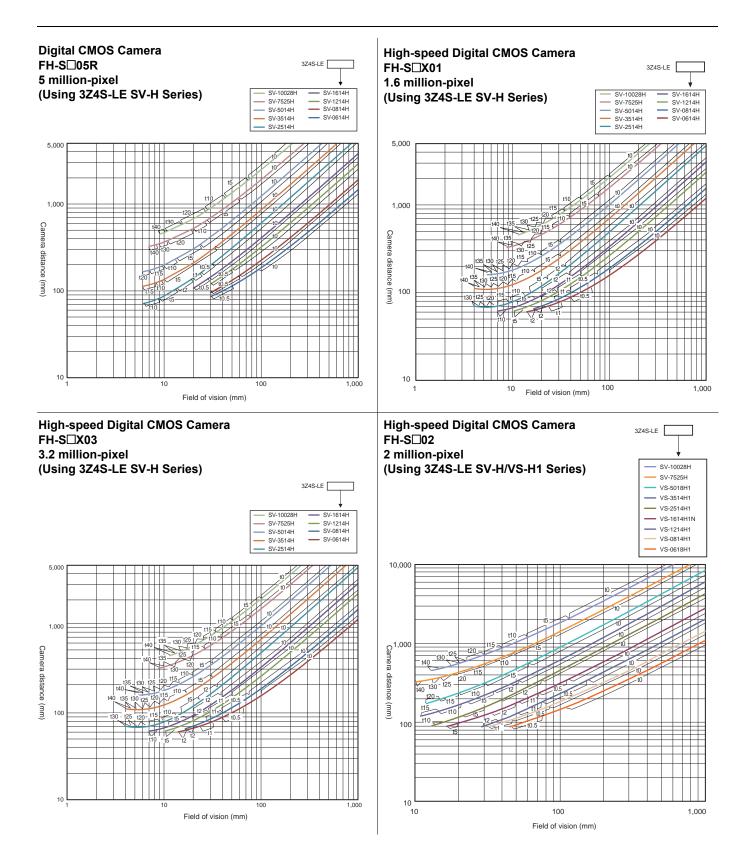


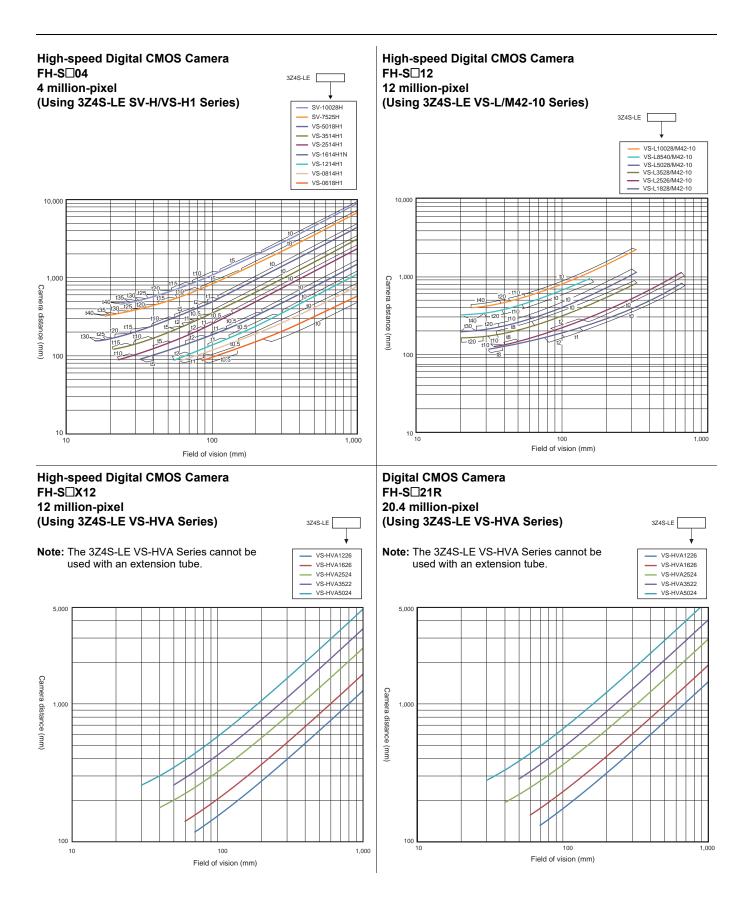
Optical Chart

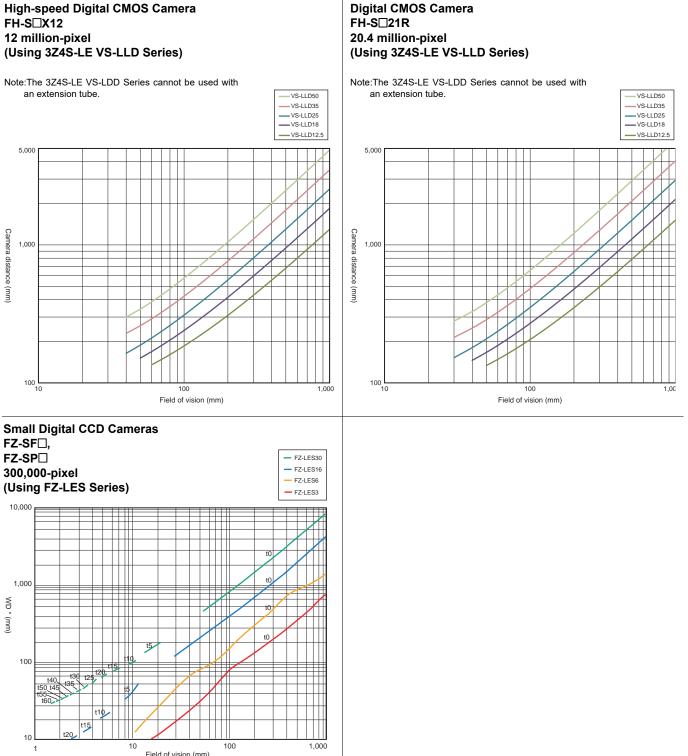


Standard Lenses



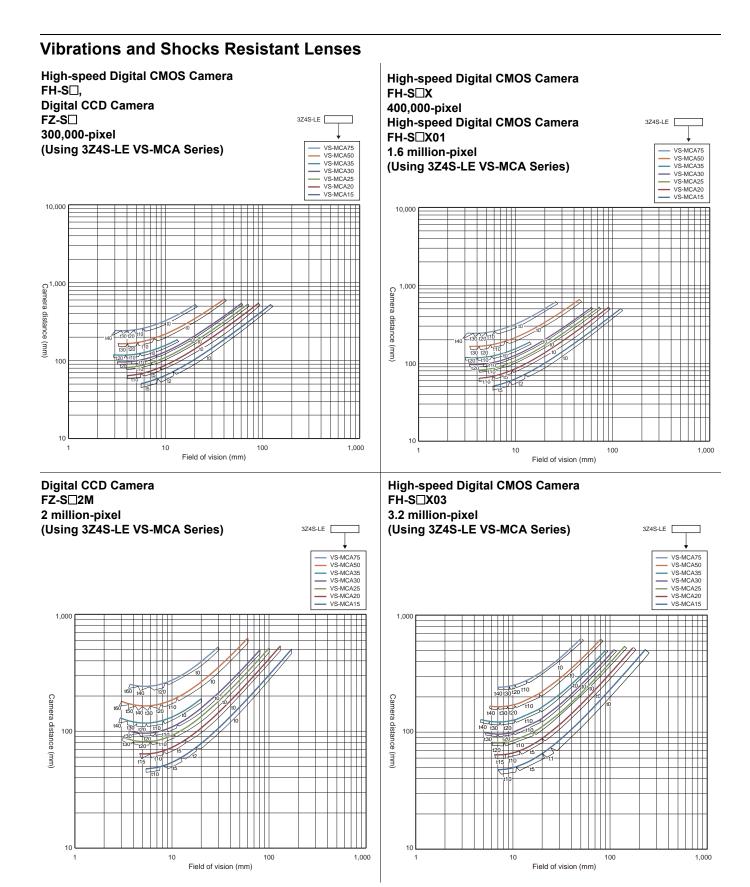


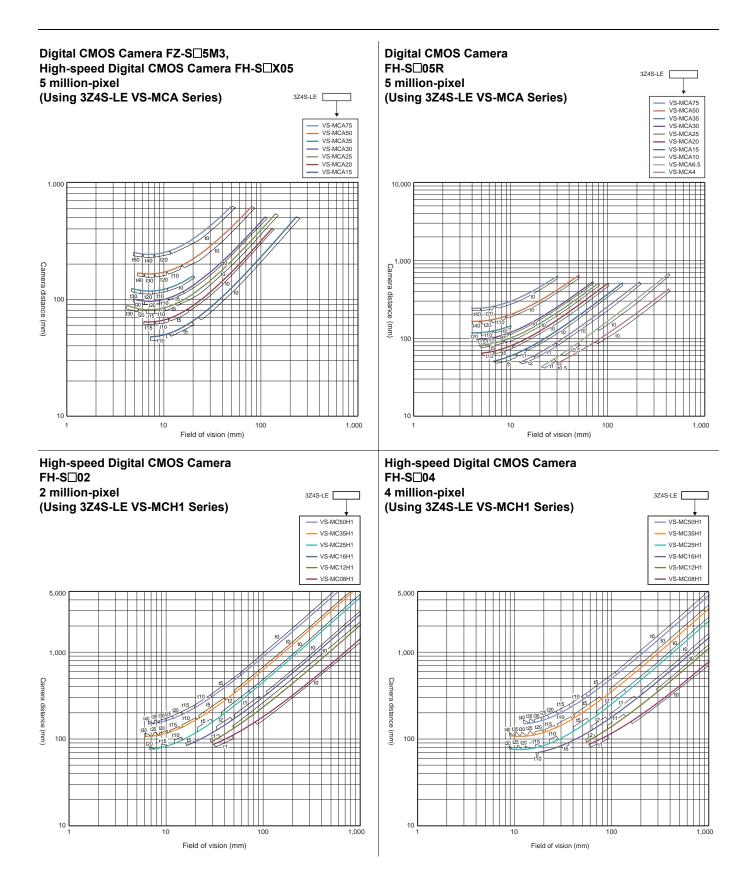


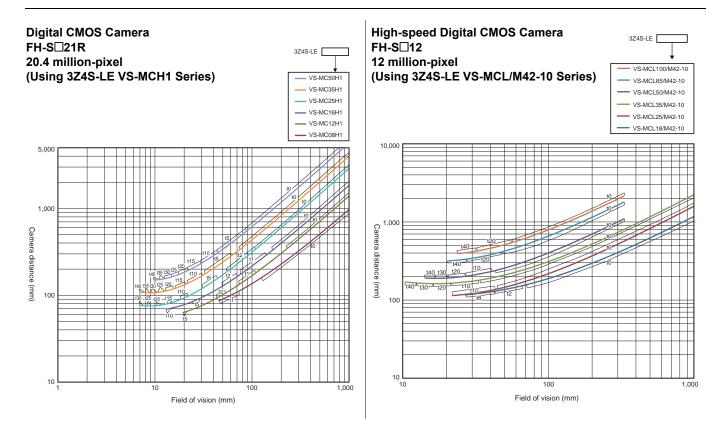


Field of vision (mm) * The vertical axis represents WD, not installation distance.

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Related Manuals

Man.No.	Model number	Manual
Z365	FH/FHV7	Vision System FH/FHV7 Series User's Manual
Z341	FH/FHV7	Vision System FH/FHV7 series Processing Item Function Reference Manual
Z342	FH/FHV7	Vision System FH/FHV7 Series User's Manual for Communications Settings
Z343	FH/FHV7	Vision System FH/FHV7 Series Operation Manual for Sysmac Studio
Z366	FH	Vision System FH series Hardware Setup Manual
Z367	FH	Vision System FH series Macro Customize Functions Programming Manual
Z437	FH-UMAI	FH Application Software FH-UMAI Processing Item Function Reference Manual
Z438	FH-UMAI	FH Application Software FH-UMAI Version Update Tool Operating Manual

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